

## ABSTRACT

A secondary battery comprises a can into which an electrode  
5 assembly is inserted, a cap assembly mounted to an opening of the can; and  
an electrolyte injection hole formed on at least one of the can and cap  
assembly, and a safety member to close the electrolyte injection hole. The  
electrolyte injection hole is formed on a negative portion of the cap  
assembly. The safety member is inserted into and welded on the  
10 electrolyte injection hole.



\*162162\*



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