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(54) Title: STEERING AND DRIVE ASSEMBLY

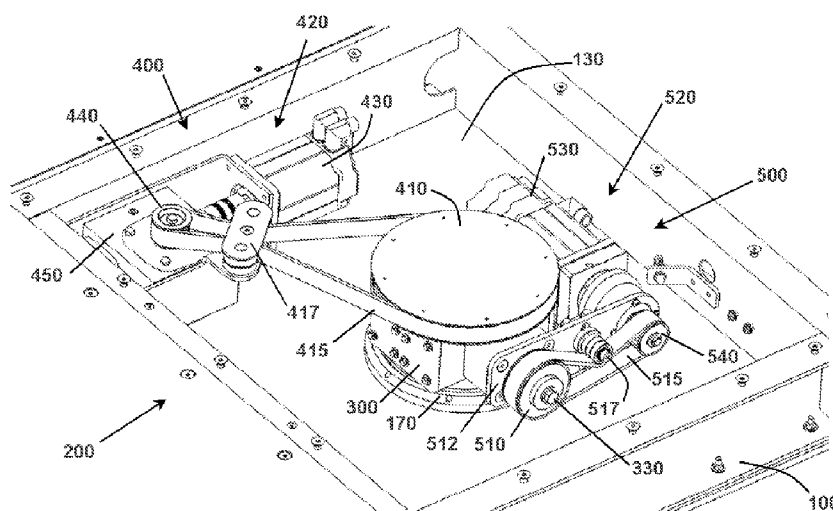


FIG. 3

(57) Abstract: A drive and steering unit for driving and steering a load support comprises, in one embodiment, a steering assembly including a steering gear attached to a wheel housing and engaged with the steering power system, the steering gear being rotatable about an axis in response to actuation of the steering assembly, a drive assembly connected to the steering gear, and a drive power system coupled to the drive assembly and movable with the steering gear. In an alternate embodiment, the steering assembly is connected to the wheel through a steering gear attached to a slewing ring that supports the drive assembly and is rotatable with the drive assembly.





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