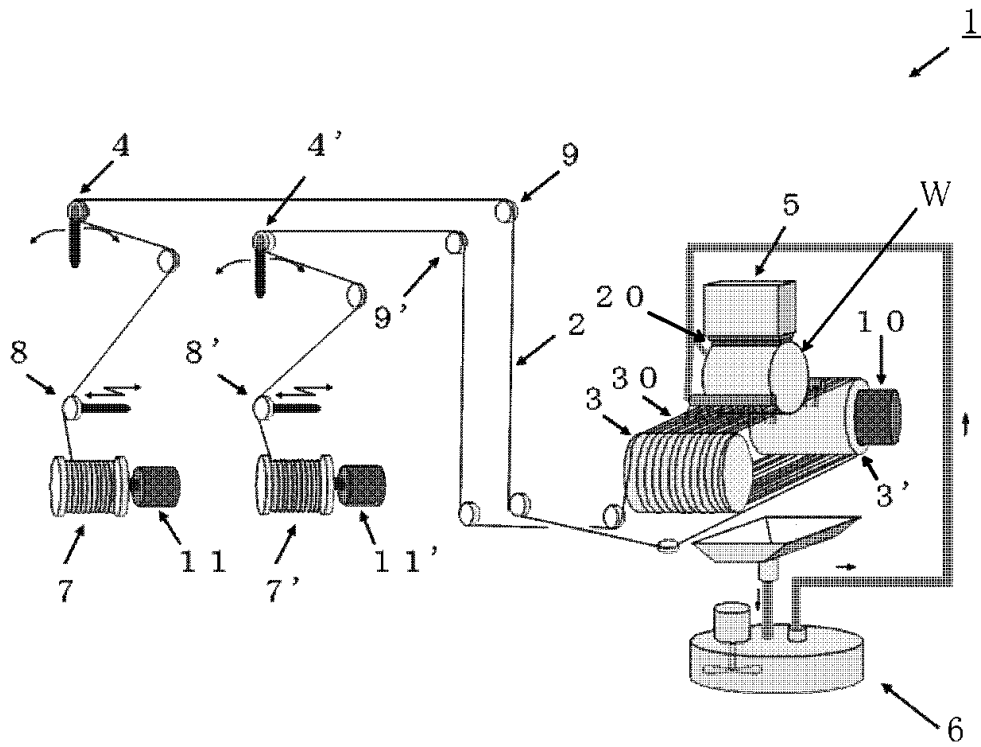
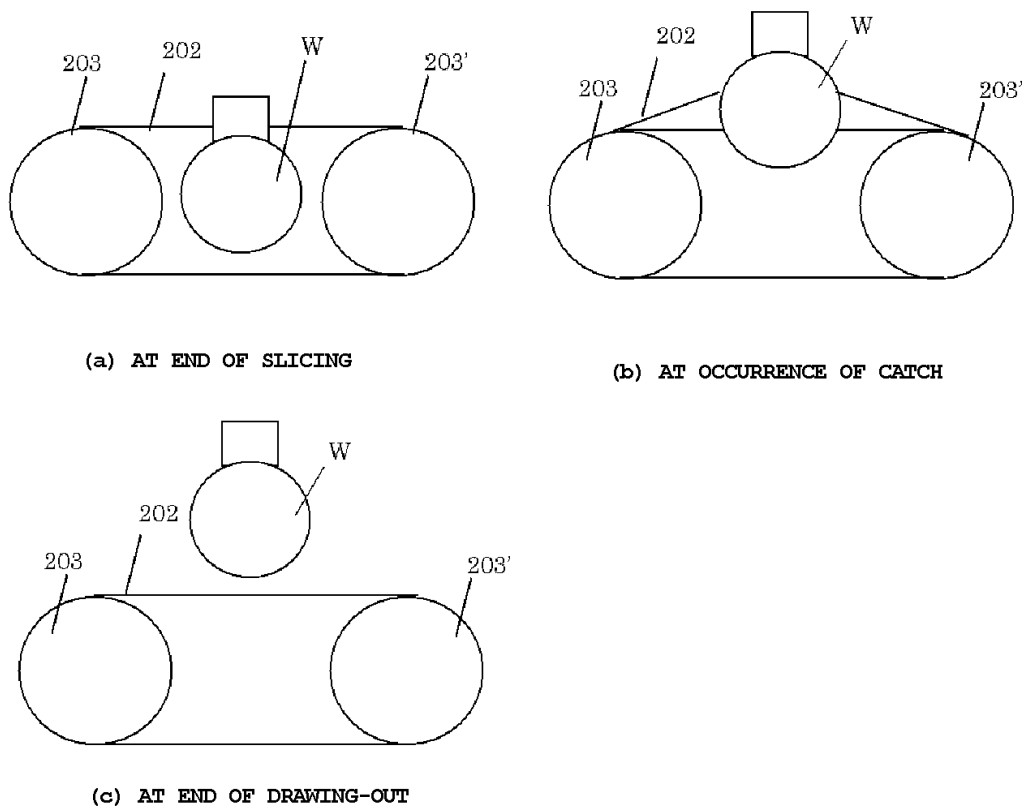


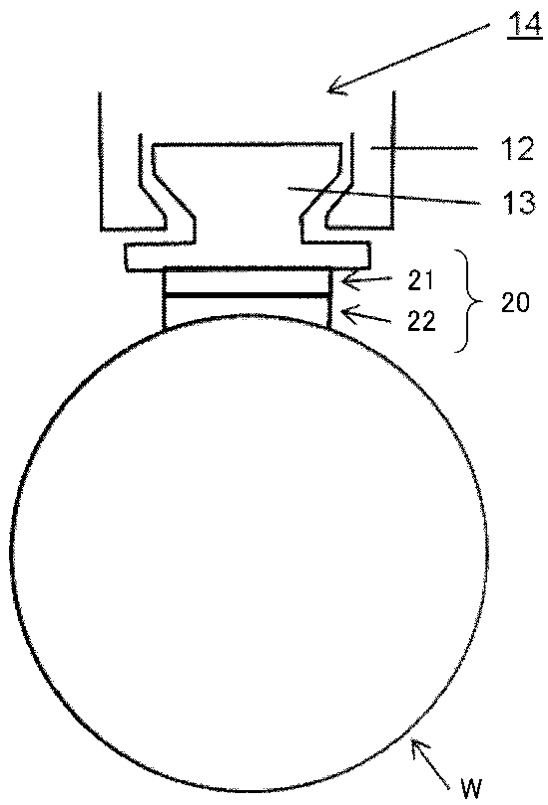
[FIG. 1]



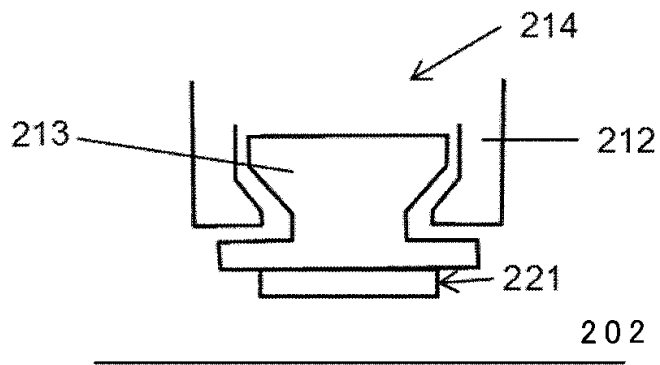
[FIG. 2]



[FIG. 3]

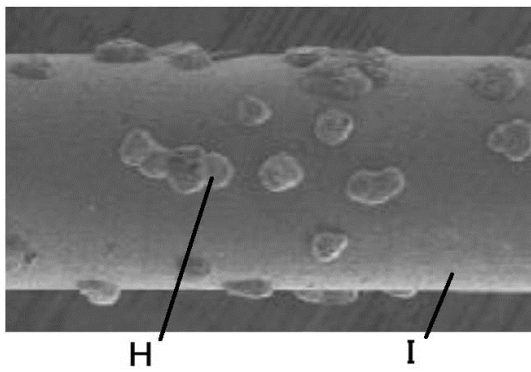


[FIG. 4]

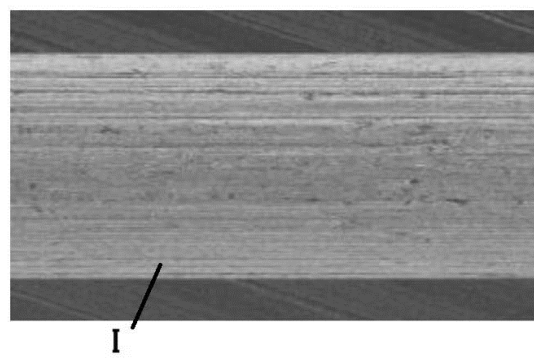


[FIG. 5]

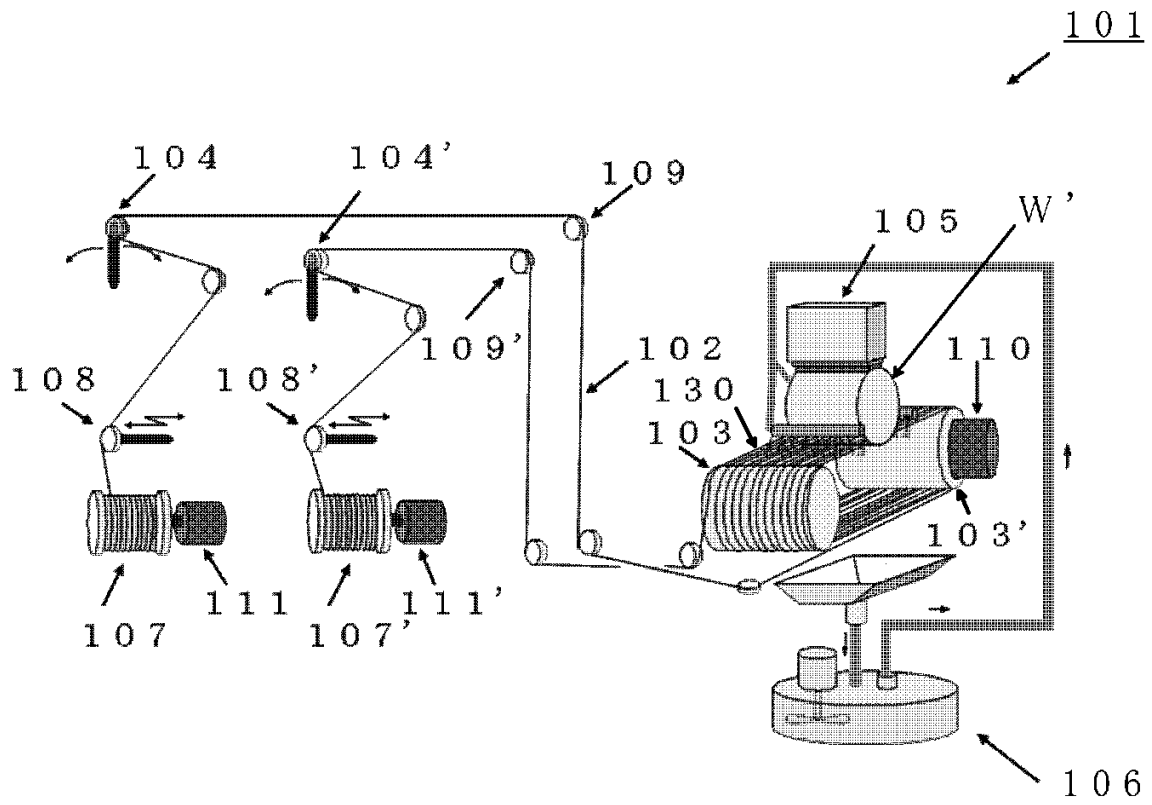
(a)



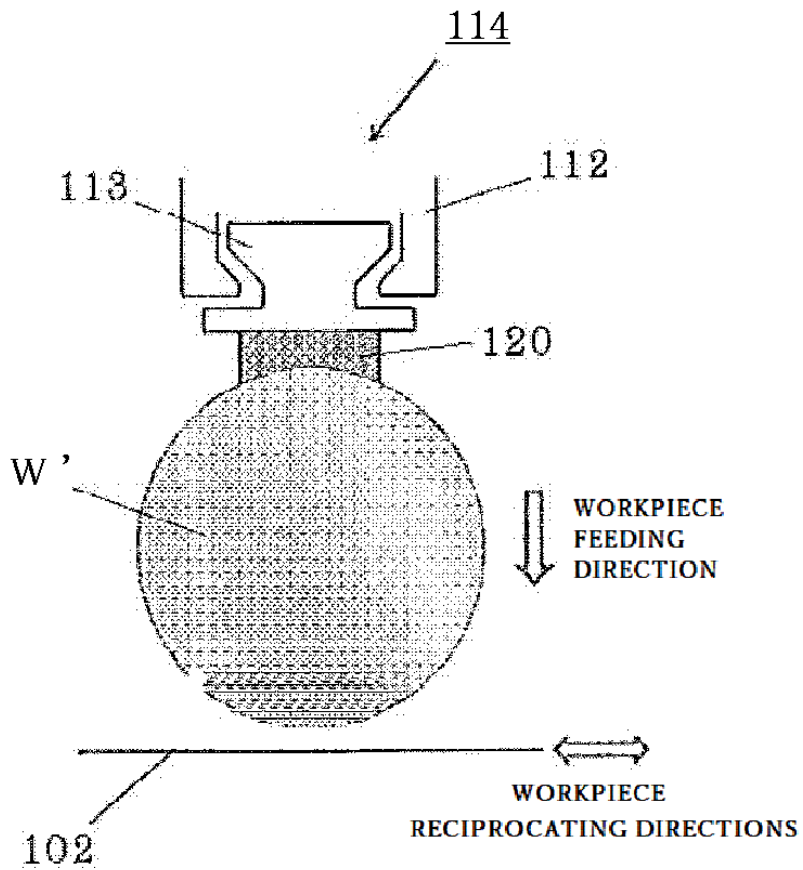
(b)



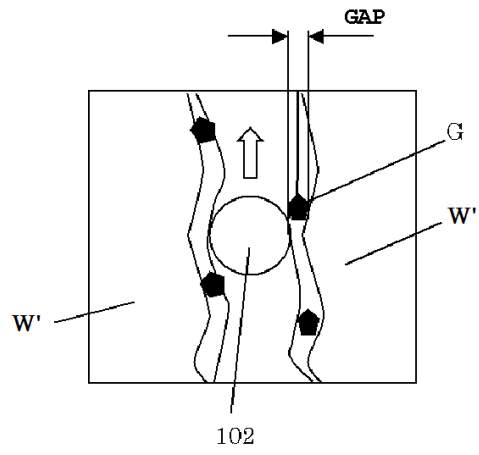
[FIG. 6]



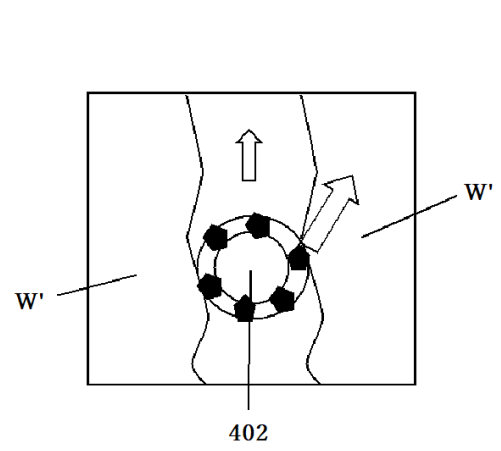
[FIG. 7]



[FIG. 8]



(a) LOOSE ABRASIVE GRAIN SYSTEM



(b) FIXED ABRASIVE GRAIN SYSTEM

[FIG. 9]

