



CUTTING APPARATUS FOR CUTTING STRIP MATERIAL BY A
PLURALITY OF SLITTER UNITS TO OBTAIN A PLURALITY
OF RIBBON CORE MATERIALS IN ONE OPERATION WITH
HIGH PRECISION

ABSTRACT OF THE DISCLOSURE

A cutting apparatus for a strip of a ribbon core comprises a plurality of slitter units (110, 120) for cutting traveling strip material (102) into a predetermined configuration of ribbon core materials (102A, 102B). The slitter units (110, 120) are arranged in off-set positions in the traveling direction of the strip material (102), and one (102A) of the strip material cut by each of the slitter units (110, 120) is fed upwardly or downwardly rounding about a traveling line, through which the other (102B) of the cut strip material is fed. Therefore, guide rollers (152a, 152b, 153a, 153b; 156a, 156b, 157a, 157b) can be provided upstream and downstream of each of the slitter units (110, 120), and a width detecting means (161, 162) can be provided for each of the ribbon core materials (102A, 102B), so that a plurality of ribbon core materials (102A, 102B) can be formed in one time with high precision.