The nonwoven material is provided as rolled or sheet goods. The sheet goods are imprinted and/or embossed. Furthermore, at least one elastic strip element is fastened to the third cutting pattern edges on the nonwoven material, wherein the third cutting pattern edges define the opening for the foot. In addition, micro beads are introduced into the nonwoven material, and then the first and second cutting pattern edges intended for this purpose are joined. Finally, the nonwoven material is punched out or cut out in another adequate manner based on the cutting pattern.

DE 10 2004 005 556 B4 describes a textile stocking, sock, pantyhose or bandage to be worn in close contact to the skin, which contains layers of active substances with an active substance deposit which is gradually released. In this process, predefinable areas of the inside of a textile, which are in contact with the skin, and/or pads, which can be brought into a composite therewith, which are predefinable according to a targeted indication or can be determined according to known acupressure points, meridians or the like, are provided with an inorganic metal oxide powder with incorporated organic liquids and/or oils, manufactured according to a sol-gel process.

US 5 575 013 A describes a sock which can easily be donned. The sock is a customary sock and comprises a toe bag, a heel part, a sole section, a lower leg section as well as an upper section. In general, the upper section belongs to that section of the sock which extends, between the toe bag and the lower leg section, on the upper side of the sock. The sock does not differ from a customary sock in that it is made from a suitable, soft and flexible fabric such as a cotton-polyester blend, for example. The sock can be produced in a plurality of different sizes similar to a customary sock. The lower leg section of the sock is relatively short, so that it extends just above the ankle of a person wearing the sock. However, the lower leg section of the sock can extend beyond the knee of a person wearing the sock. The sock 1 comprises a slit which extends from the toe bag to the upper section and to the lower leg section. The slit preferably separates the upper section and the lower leg section of the sock into two parts.

DE 20 2007 011 165 U1 is directed to a piece of footwear. The piece of footwear substantially consists of two elements, namely a stocking element and a bandage strap. In the area of the toes, the stocking element has compartments for the respective toes. From there, the stocking element extends across the sole of the foot or the arch of the foot as well as the heel of the foot and the ankle of the foot to preferably the instep of the foot. The stocking element mainly consists of a special fabric preferably processed as single layer, which has the properties of being thin,

but nevertheless being cut-resistant and preferably elastic at the same time. Preferably, the special fabric consisting of a mix of Teflon and cotton is provided. In particular, in the areas of the ankle of the foot and in parts of the arch of the foot, light, elastic, preferably two layer mesh fabric are provided. These mesh materials serve to be able to easily don the stocking element if the remaining special fabric only has low or no stretchability at all. The stocking element further has the property that, although it is configured fittingly to the foot, it can very easily shift due to the shearing forces occurring, in particular, while surfing and running. To prevent this, a bandage strap is provided. The bandage strap extends from the sole of the foot across the arch of the foot to the instep of the foot. Preferably, this bandage strap consists of an elastic band, for example, a neoprene material, and is accordingly adjusted to the shape of the foot. Thus, the bandage strap serves to secure the piece of footwear to the foot.

Embodiments of the present invention provide a sock, in particular, a disposable sock or a disposable booty as well as a method for its manufacture, which can easily be applied to a foot of a user in a true-to-shape manner.

According to an aspect of the present invention, there is provided a disposable sock, including a sole part, which is adapted, when the sock is donned, to cover the sole of a foot; a toe part, which is adapted, when the sock is donned, to completely receive the toe area of the foot together with the sole part; an instep part, which is adapted, when the sock is donned, to cover, at least partly, the back of the foot; a heel part, which is adapted, when the sock is donned, to cover the heel of the foot; and an ankle fastening part, which is adapted, when the sock is donned, to releasably fasten the sock at the ankle of the foot, wherein at least one of the parts of the sock is made of a prefabricated stretch material, which comprises a nonwoven material, a paper material or a material blend of paper and nonwoven.

Hence, a sock, in particular, a disposable sock or a disposable booty is provided, comprising a sole part, which is adapted, when the sock or the disposable booty is donned, to cover the sole of a foot; a toe part, which is adapted, when the sock or the disposable booty is donned, to completely receive or accommodate the toe area of the foot together with the sole part; and an instep part, which is adapted, when the sock or the disposable booty is donned, to cover, at least partly, the back of the foot.

According to an embodiment, the toe part can also be adapted, when the sock or the disposable booty is donned, to receive, together with