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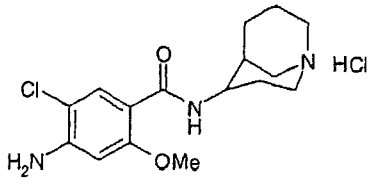
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(54) Title: SYNTHESIS OF A POLYMORPH OF 4-AMINO-5-CHLORO-2-METHOXY-N-(1-AZABICYCLO[3.3.1]NON-4-YL)BENZAMIDE HYDROCHLORIDE HYDRATE



(I)

(57) Abstract: The present invention provides processes for preparing Form II renzapride hydrochloride hydrate, crystalline Form II renzapride hydrochloride hydrate at a level of 75% of above and uses thereof. Formula (I): Renzapride hydrochloride.