CLAIMS

[Claim 1]

A writing instrument comprising a writing part composed of, at least a writing nib formed of a porous body and a retainer for holding the writing nib, wherein a protrusion amount on the distal side of the writing nib from the retainer is 40% or more of the writing nib thickness and 65% or less.

[Claim 2]

The writing instrument according to claim 1, wherein the writing nib has a porosity of 30 to 70%.

[Claim 3]

The writing instrument according to claim 1, wherein a fracture position of the writing nib by shearing is located within 0.6 mm or less in length inward from the endface on the distal side of the writing nib.

[Claim 4]

The writing instrument according to claim 1, wherein the writing nib is formed of a sintered body obtained by sintering at least a granular thermoplastic resin.

[Claim 5]

The writing instrument according to claim 1, wherein the protrusion amount of the writing nib from the endface of the retainer is different between the left and the right and the retainer's endface on the side opposite to a writing direction is protruded further than the retainer's endface on the side of the writing direction.

[Claim 6]

The writing instrument according to claim 1, wherein the writing nib is formed by combining materials having different particle size distributions.

[Claim 7]

The writing instrument according to claim 1, comprising: the writing part composed of, at least the writing nib formed of the porous body and the retainer for holding the writing nib, wherein the writing nib before deformation is attached to the retainer and then deformed so as to conform to the shape of the retainer and be closely held by the retainer.

[Claim 8]

The writing instrument according to claim 1, wherein the writing nib includes an ink feeder and the writing part for leading out ink from the ink feeder, and a flat portion of the writing part is formed to be an inclined portion by plastic deformation.

[Claim 9]

The writing instrument according to claim 1, wherein the writing nib is formed of a sintered body obtained by sintering a granular thermoplastic resin and a fibrous thermoplastic resin.

[Claim 10]

The writing instrument according to claim 1, wherein the writing nib is formed of a granular thermoplastic resin (A) and a fibrous thermoplastic resin (B) wherein the content ratio thereof [(A):(B)] is 20 to 80% by mass: 80 to 20% by mass.