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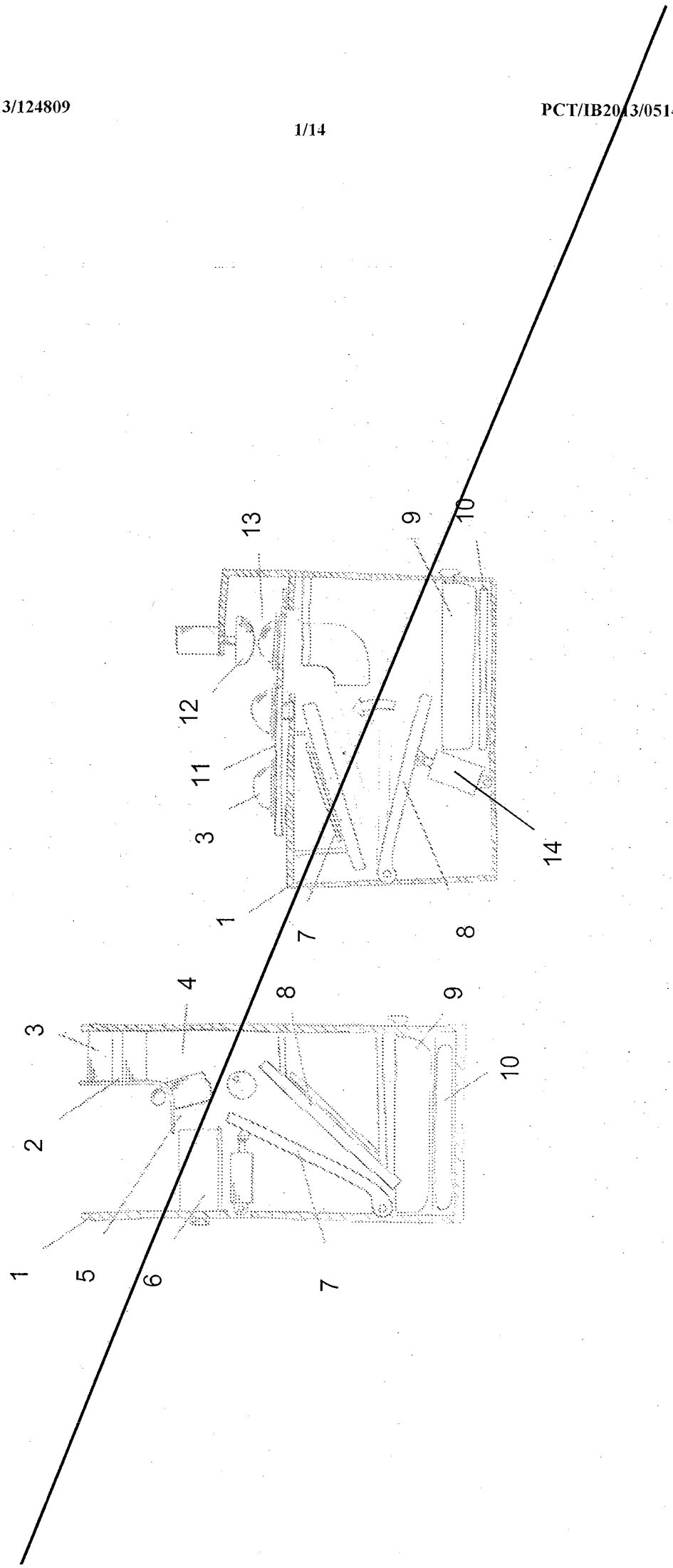


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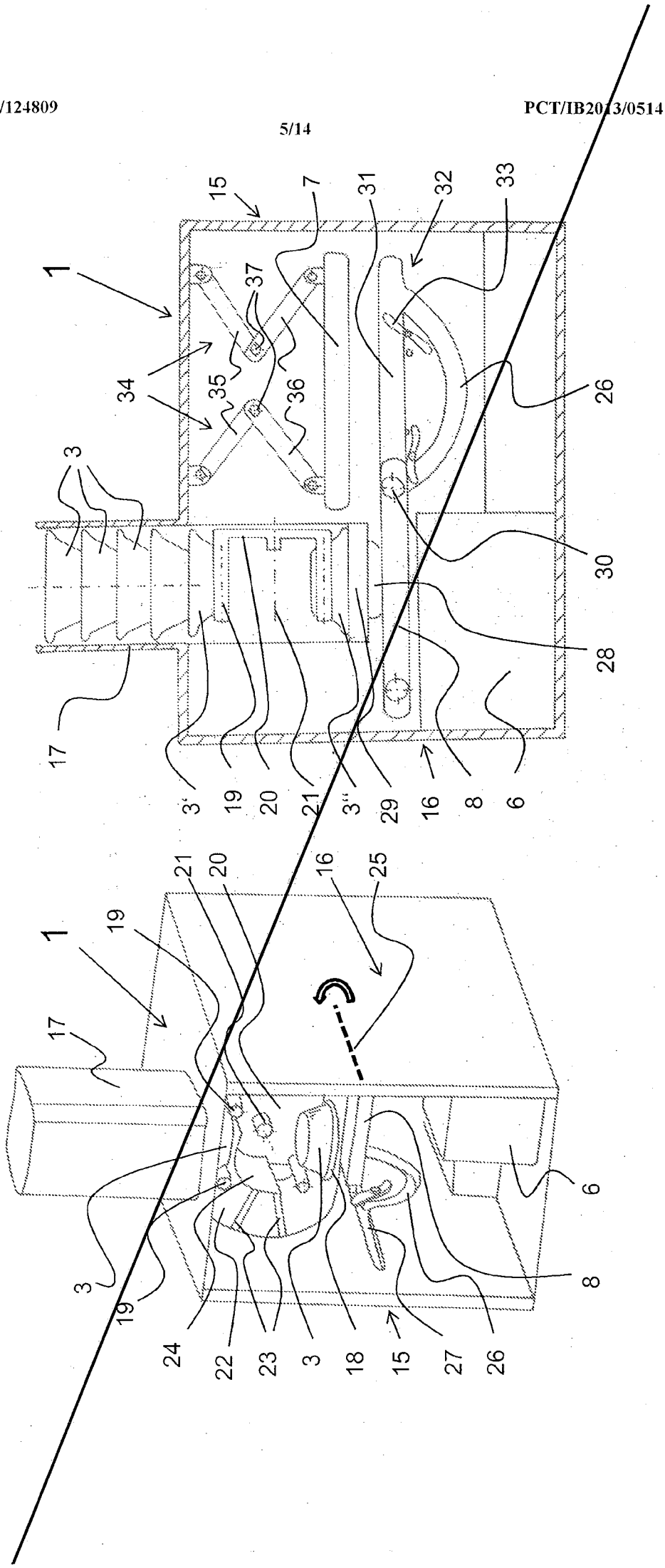

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Fig. 20

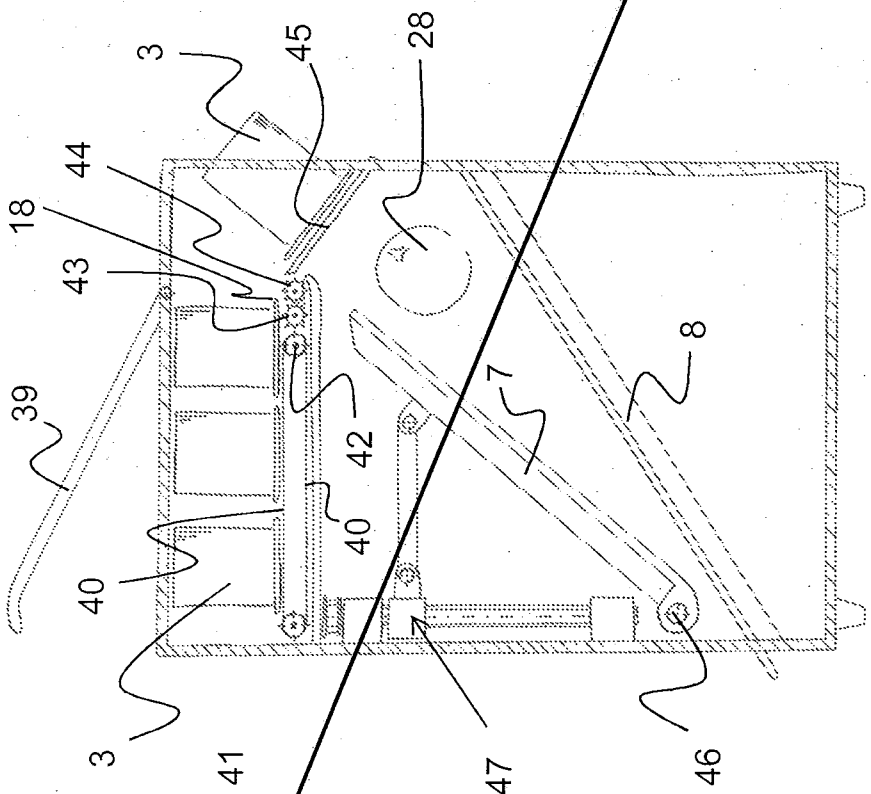


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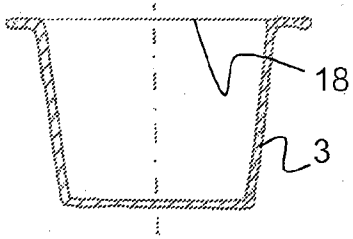


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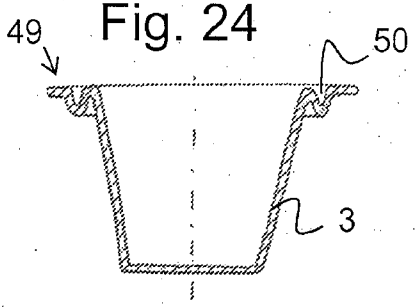
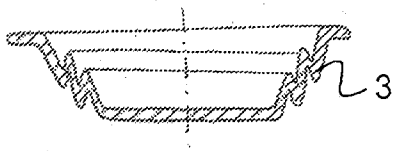


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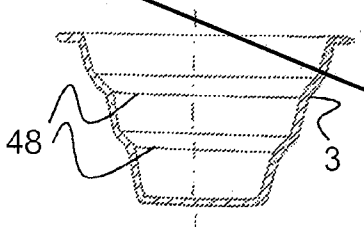


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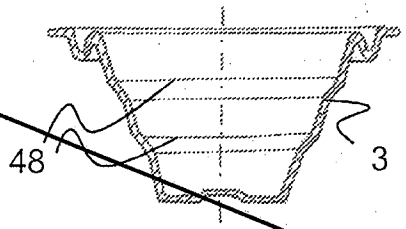


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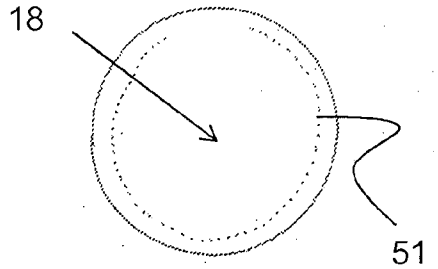


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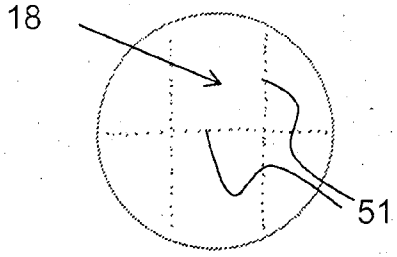


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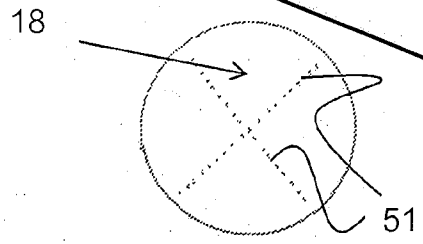


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Fig. 37

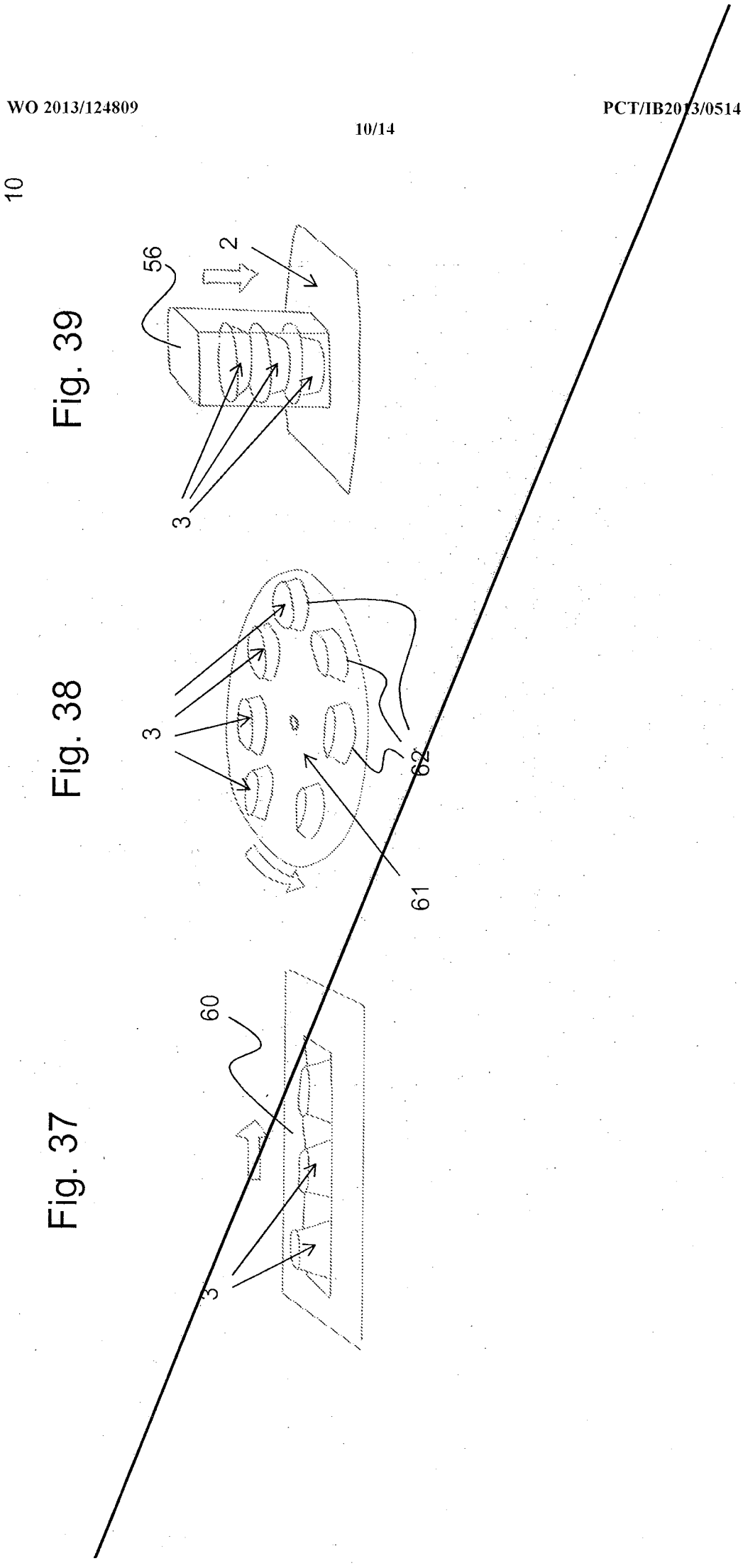


Fig. 38

Fig. 39

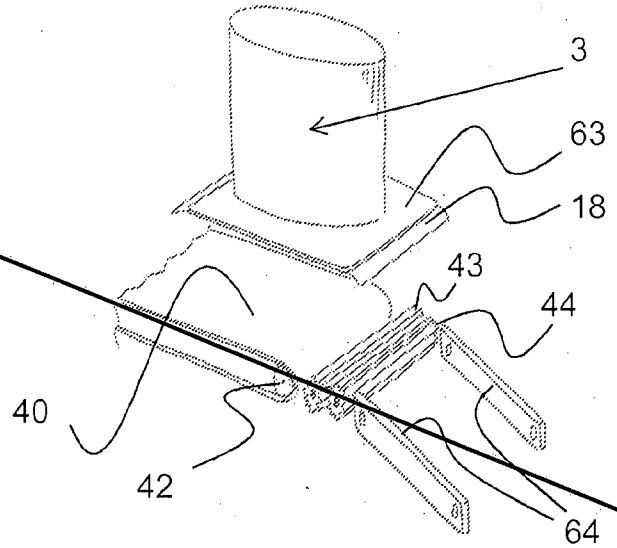


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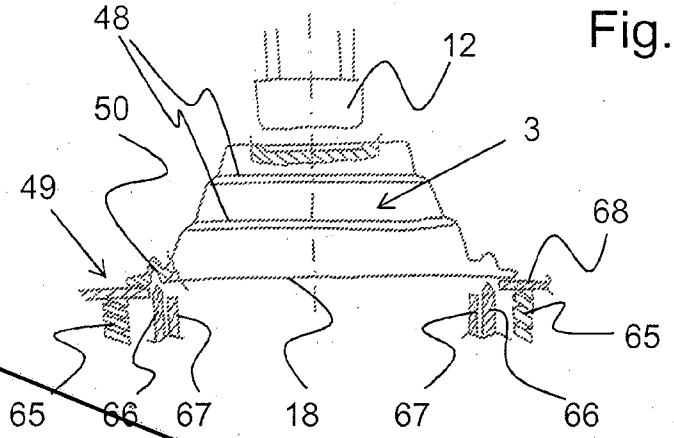


Fig. 41

Fig. 42

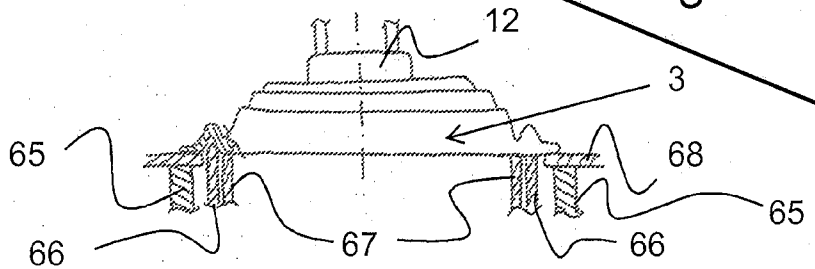
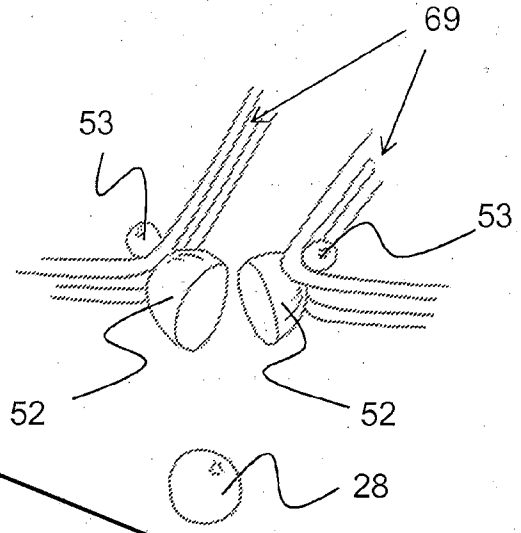


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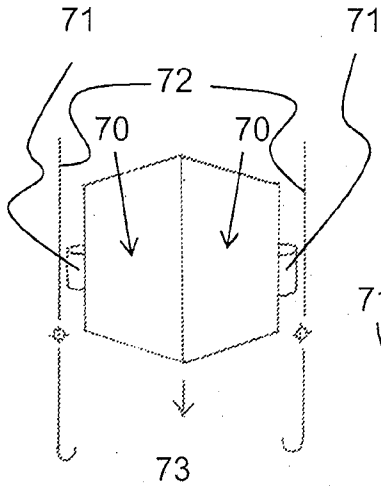


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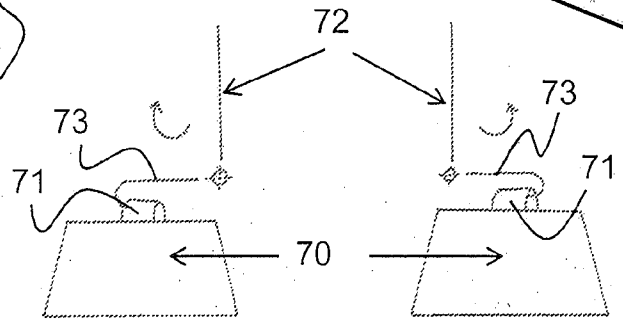


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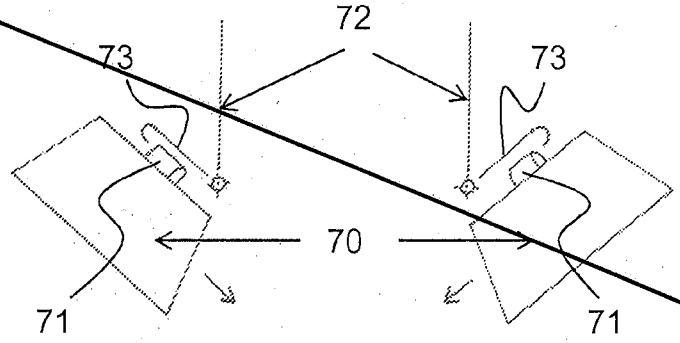


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Fig. 47

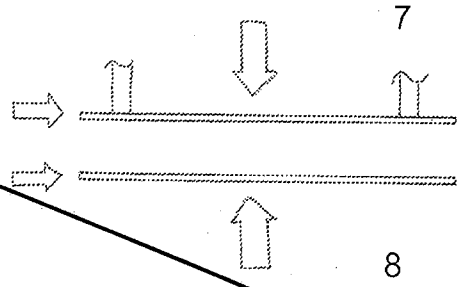
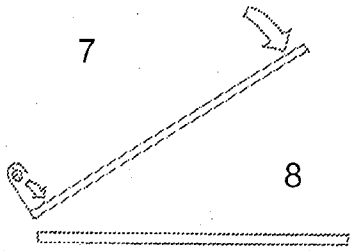


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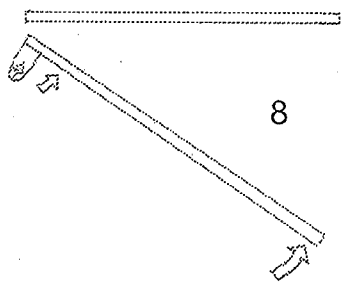


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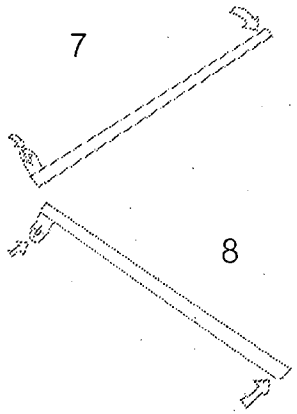


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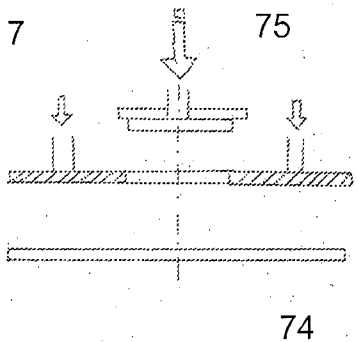


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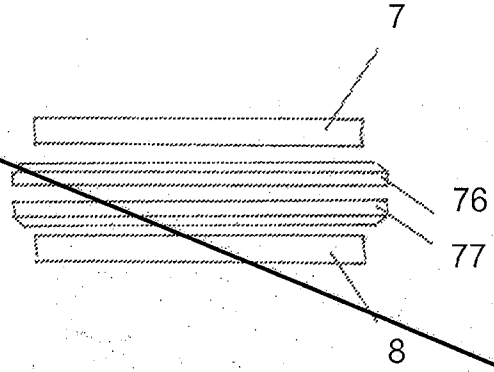


Fig. 52

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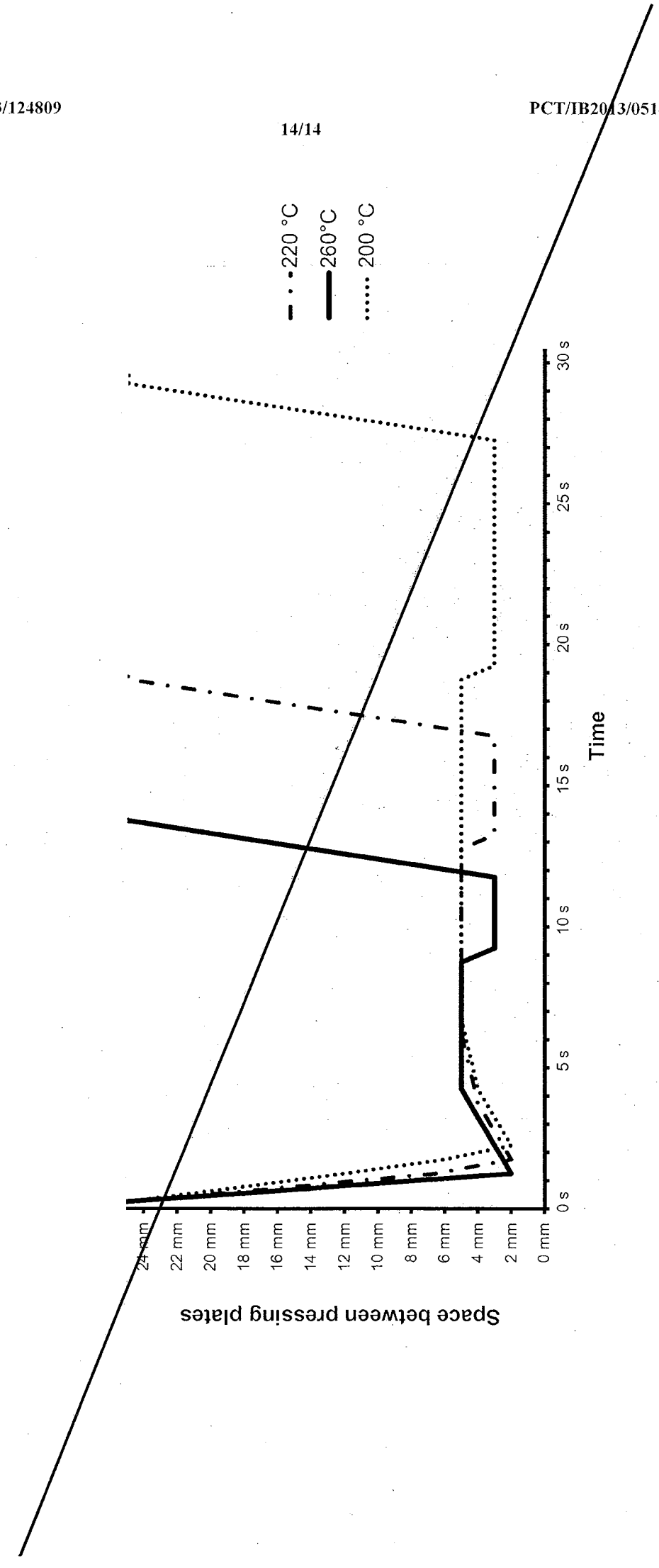

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Fig. 53

Fig. 2

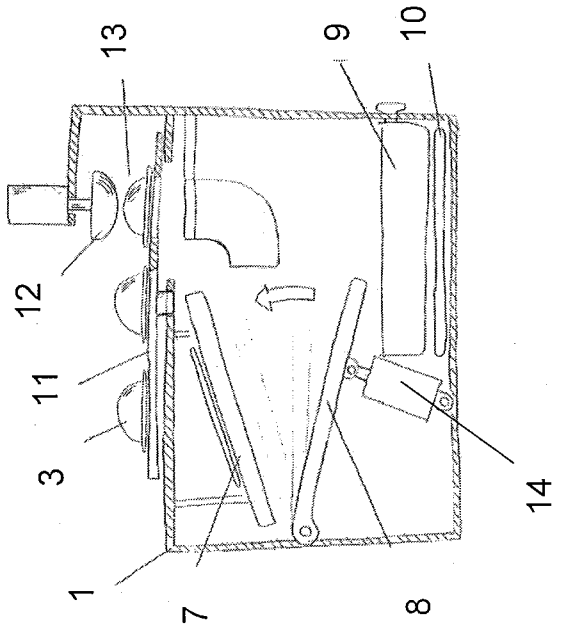


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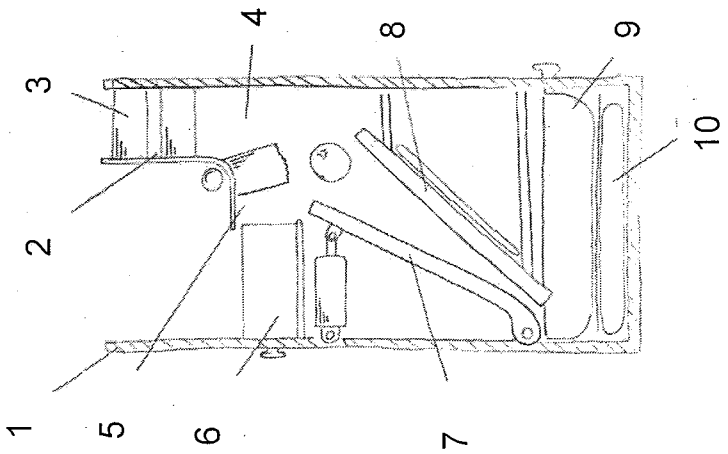


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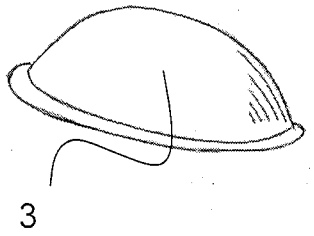


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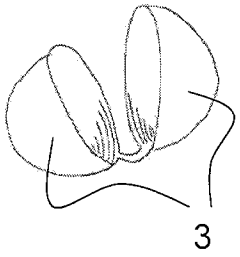


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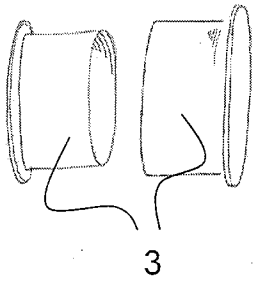


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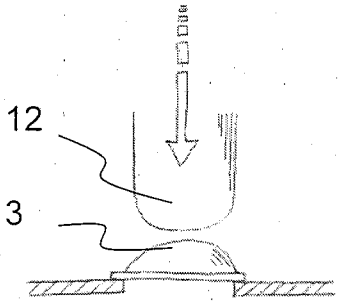


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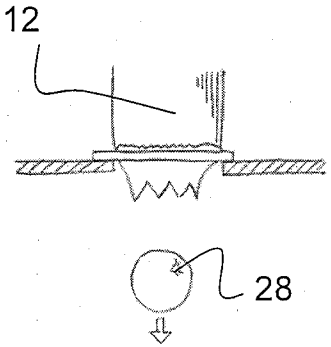


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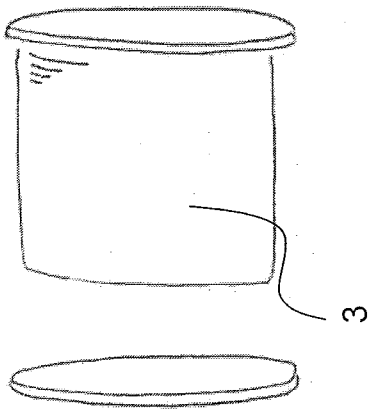


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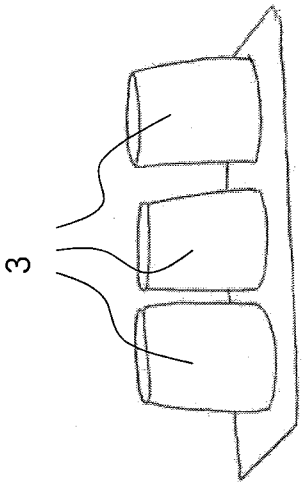


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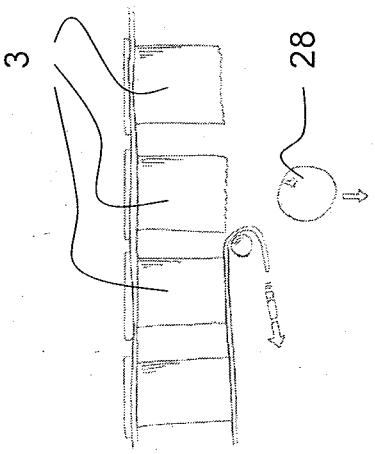


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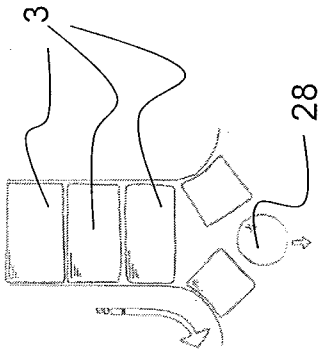


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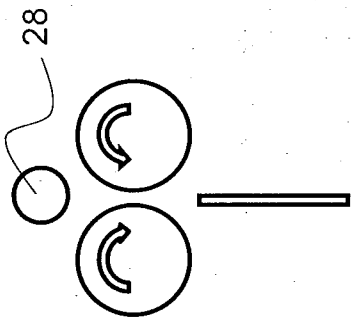


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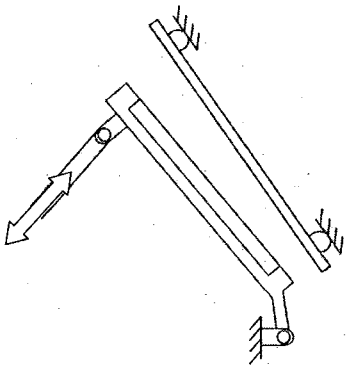


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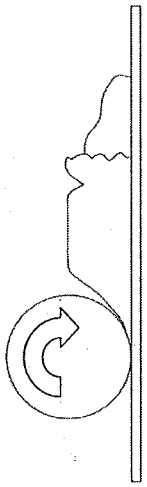


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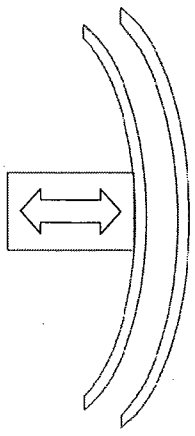


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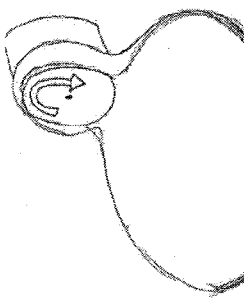


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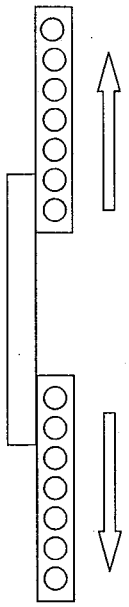


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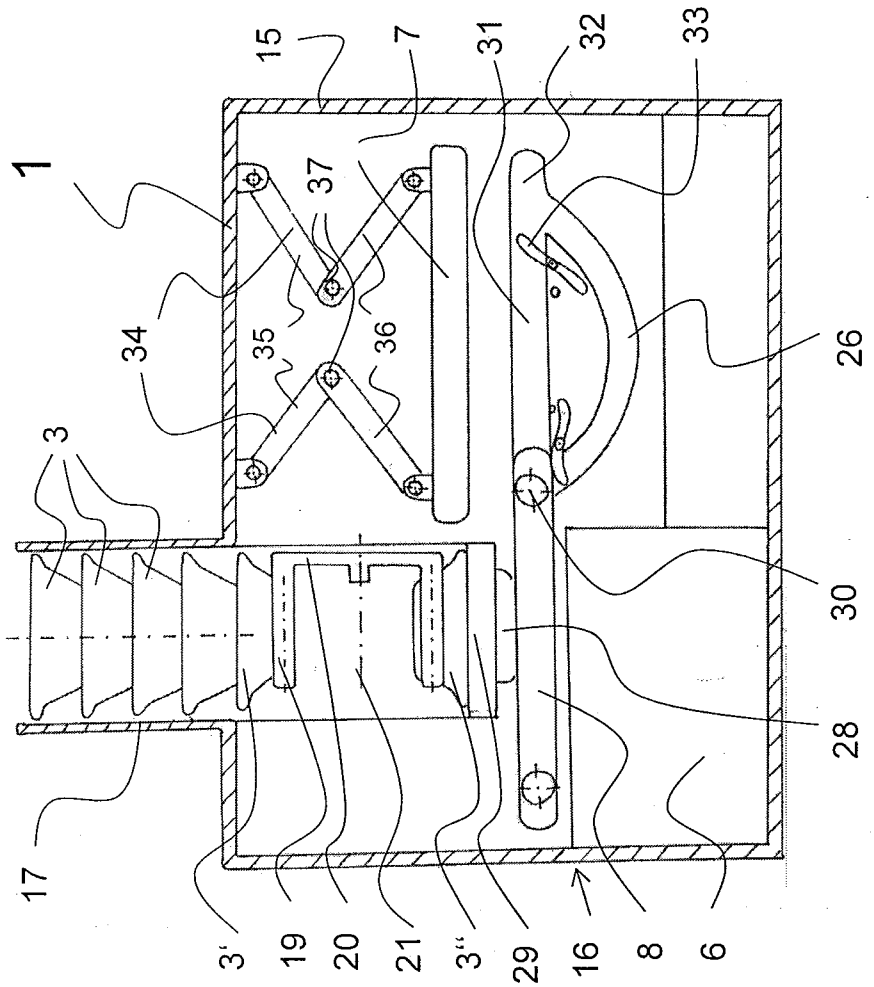

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Fig. 18

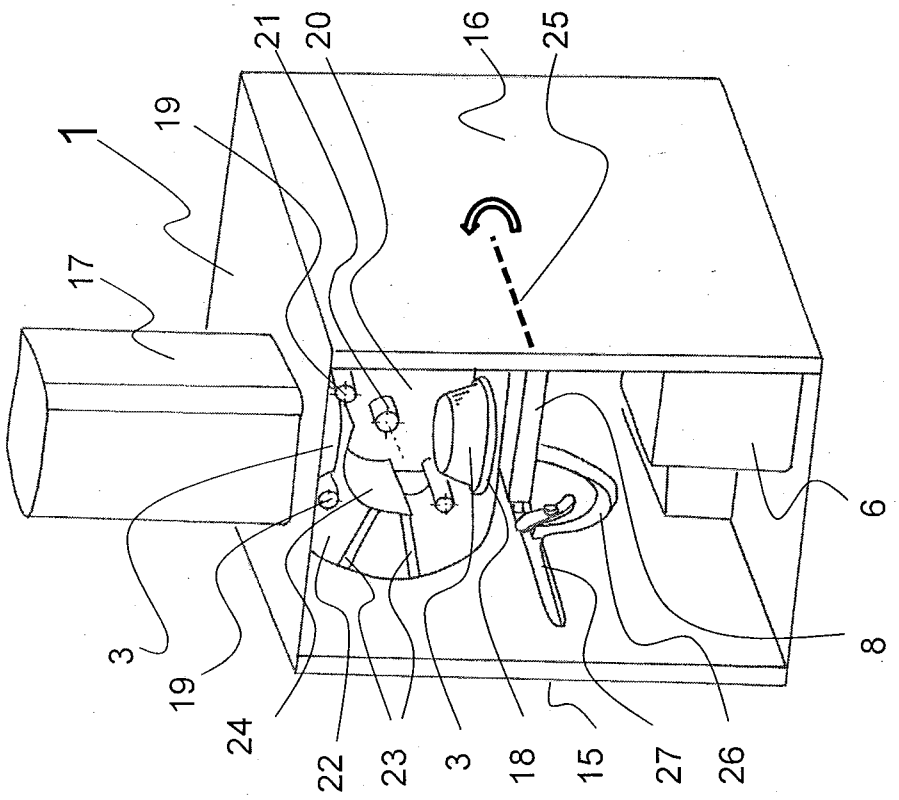
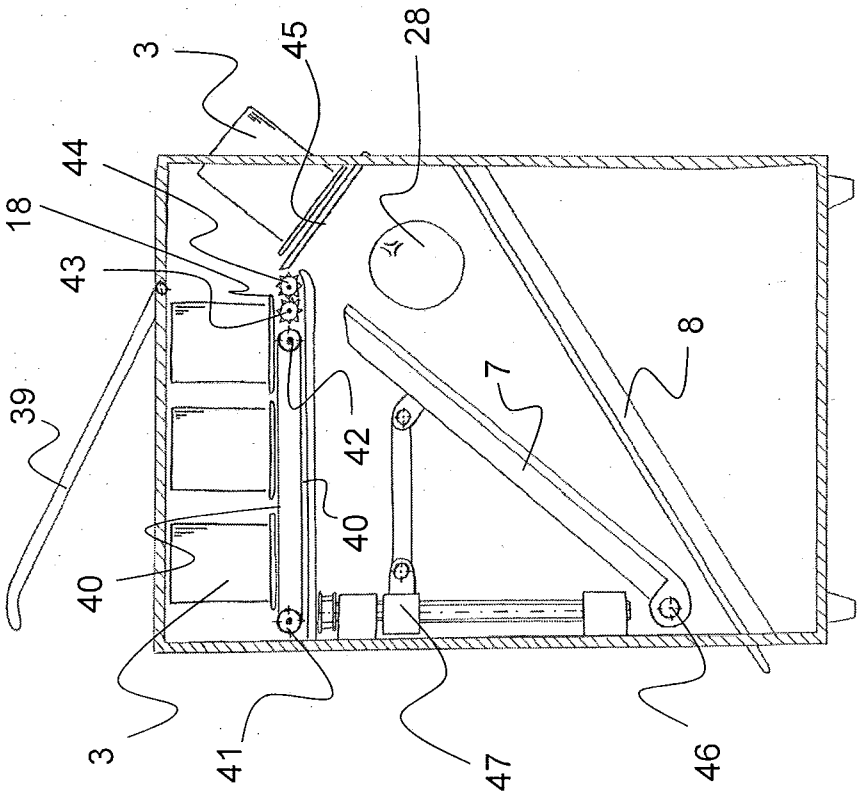

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Fig. 20



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Fig. 21

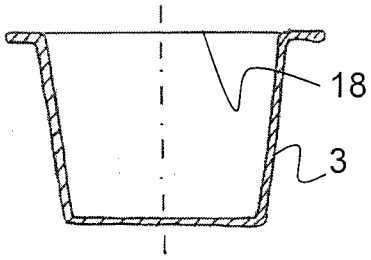


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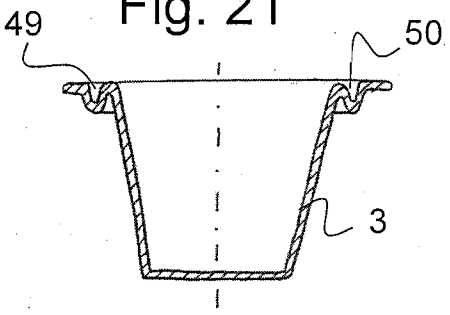
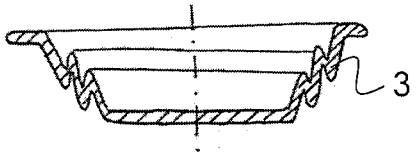


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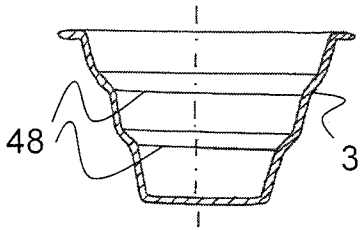


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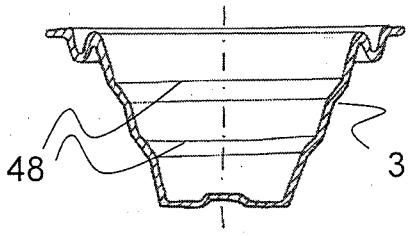


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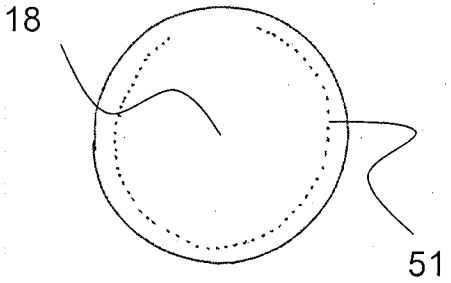


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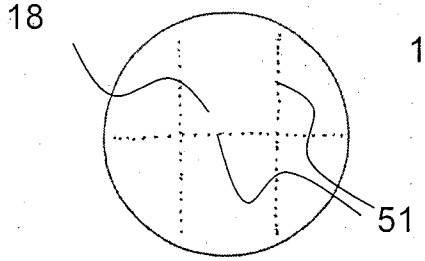


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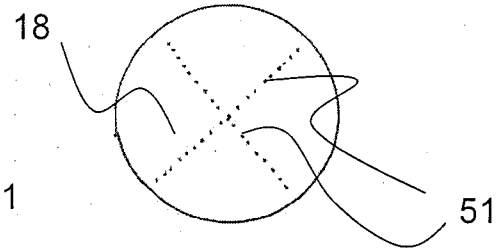


Fig. 28

Fig. 29

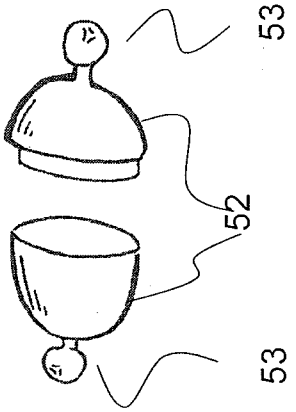


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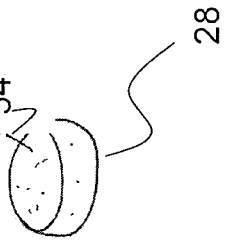


Fig. 31

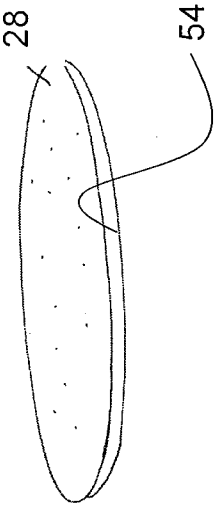


Fig. 32

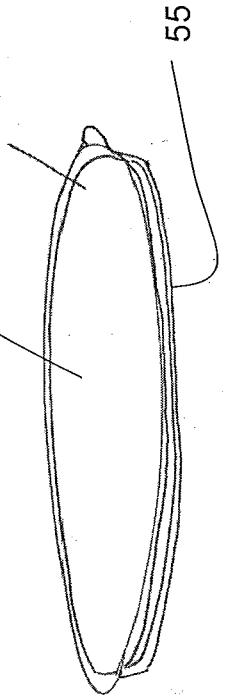


Fig. 33

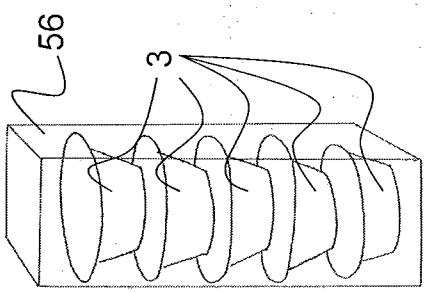


Fig. 34

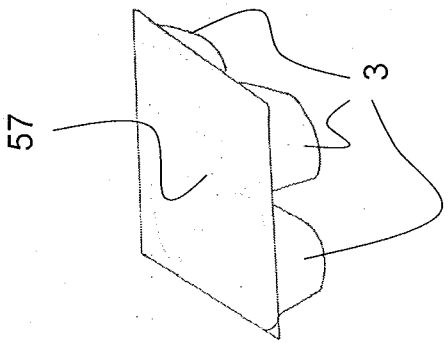
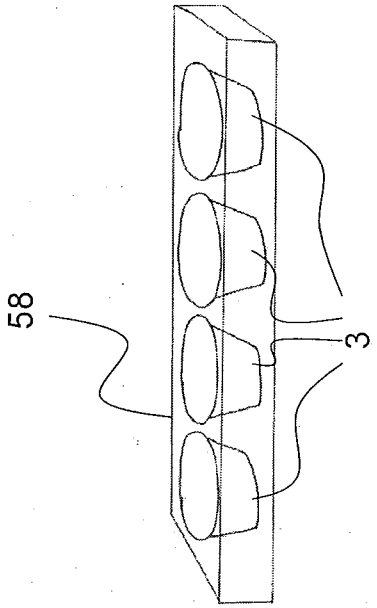


Fig. 35



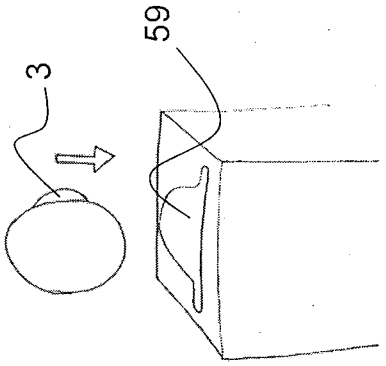


Fig. 36

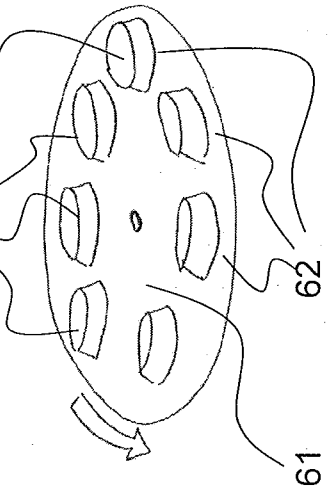


Fig. 38

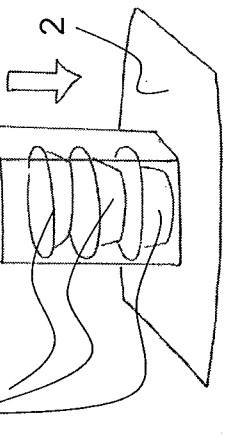


Fig. 39

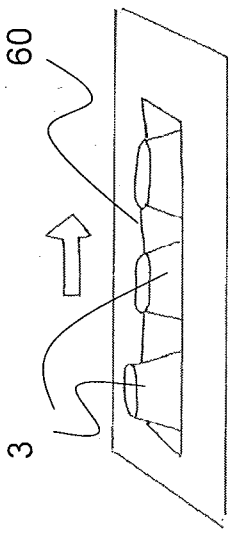


Fig. 37

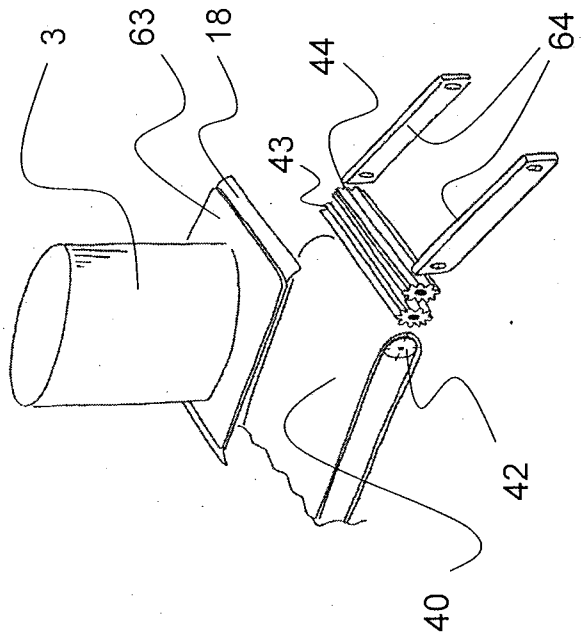


Fig. 40

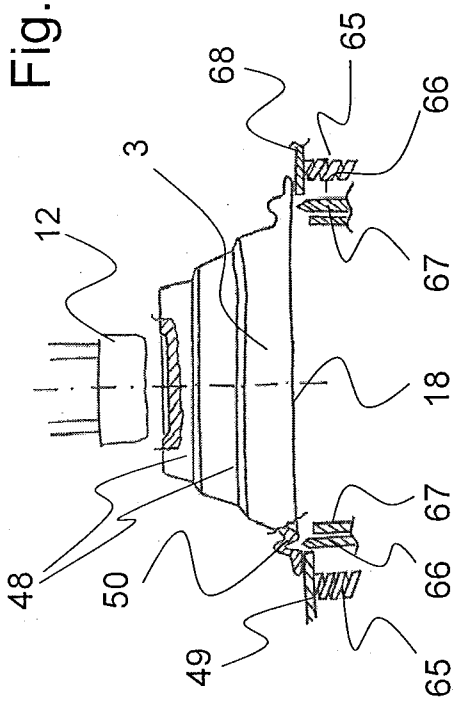


Fig. 41

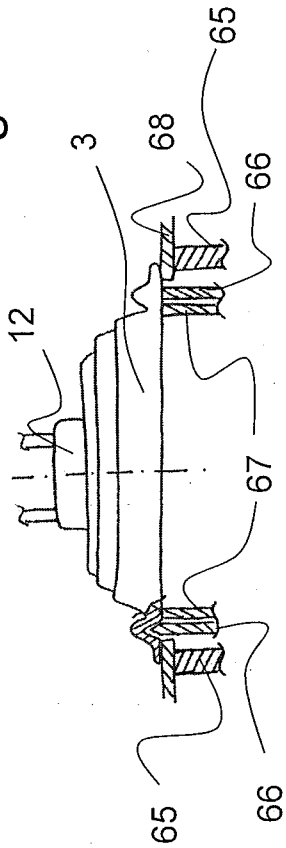


Fig. 42

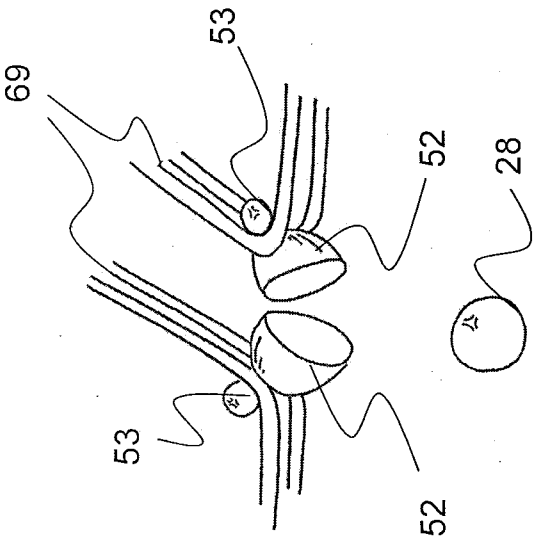


Fig. 43

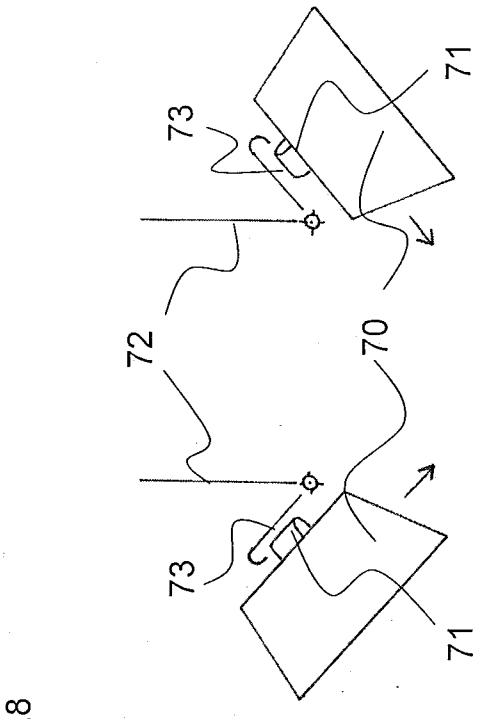


Fig. 46

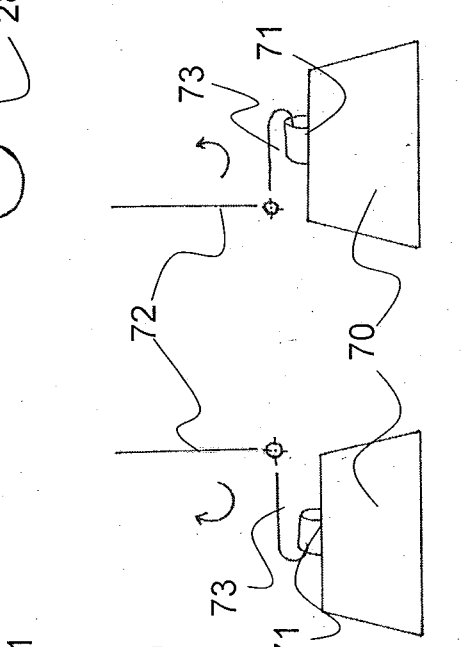


Fig. 45

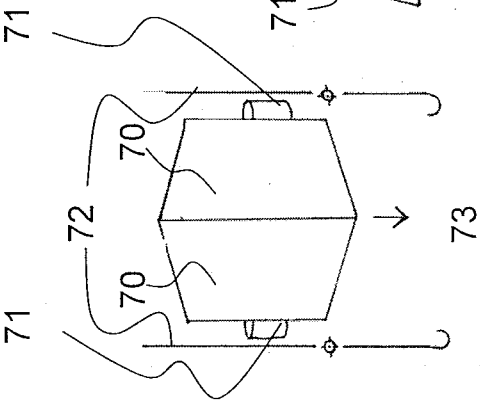


Fig. 44

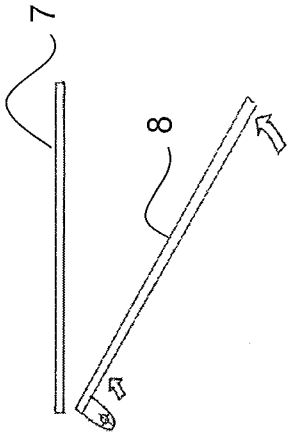


Fig. 49



Fig. 48

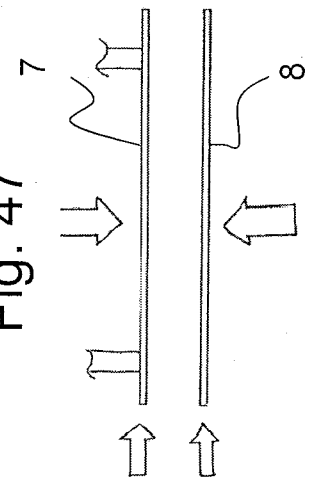


Fig. 47

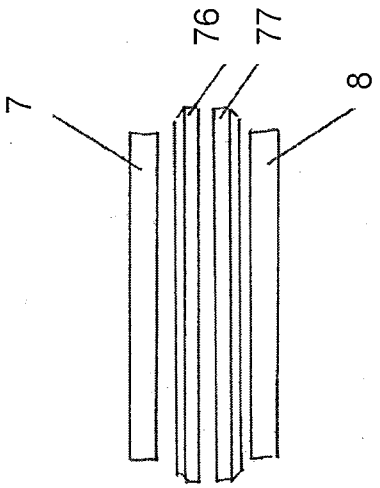


Fig. 52

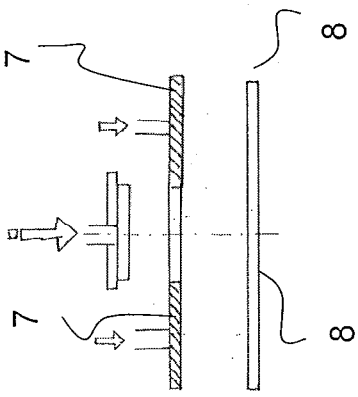


Fig. 51

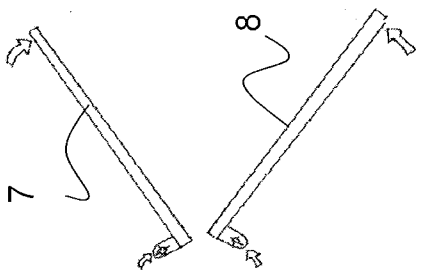
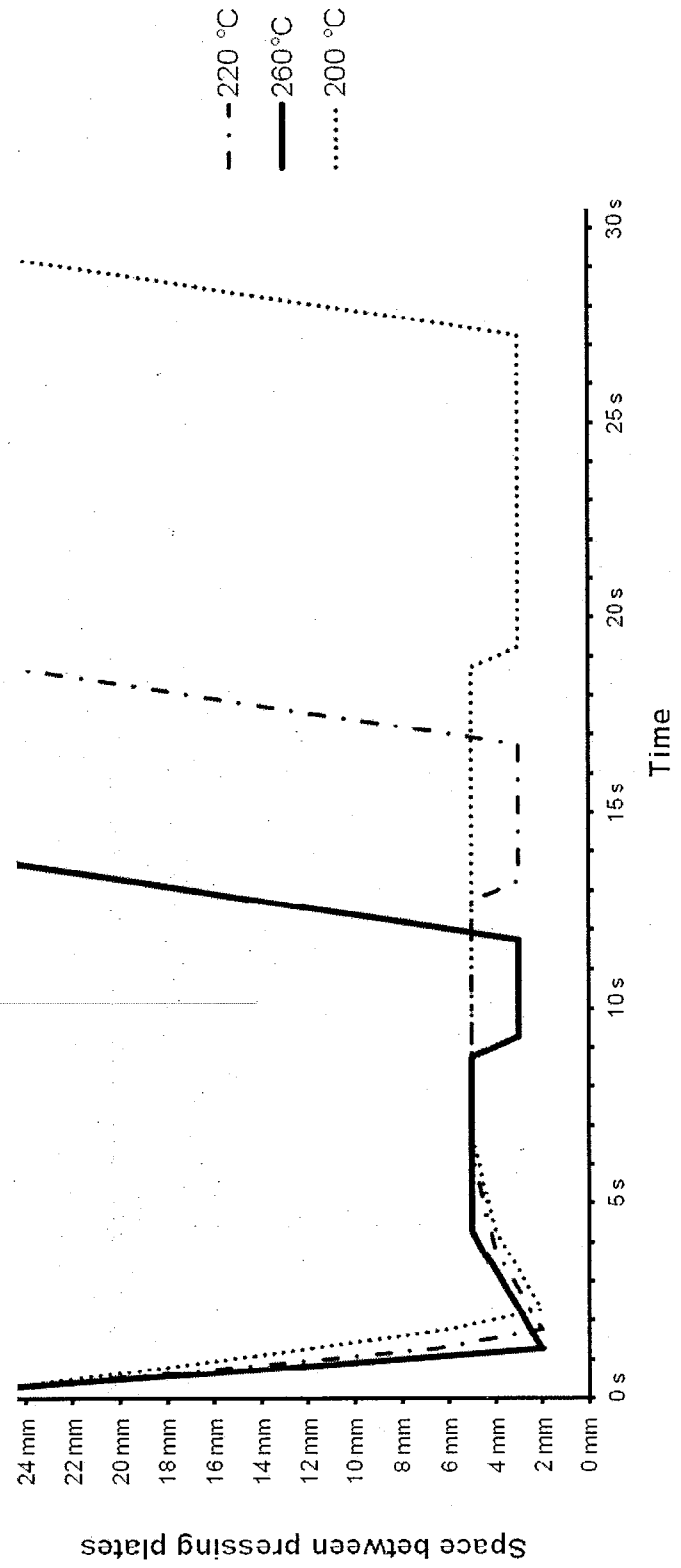


Fig. 50

Fig. 53


220 °C
260°C
200 °C
Space between pressing plates
24 mm
22 mm
20 mm
18 mm
16 mm
14 mm
12 mm
10 mm
8 mm
6 mm
4 mm
2 mm
0 mm
0 s
5 s
10 s
15 s
20 s
25 s
30 s
Time