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A B S T R A C T

A process for making wipe-out sheet 1 includes the steps include placing deregistered tow 102 upon a web of the base sheet 101, covering transversely opposite side edge regions of the deregistered tow 102 and transversely opposite side edge regions of the base sheet web 101 with ribbon-like sheets 103 and heat-sealing the ribbon-like sheets 103 with the base sheet web 101 along the side edge regions of the base sheet web 101.