

1/39

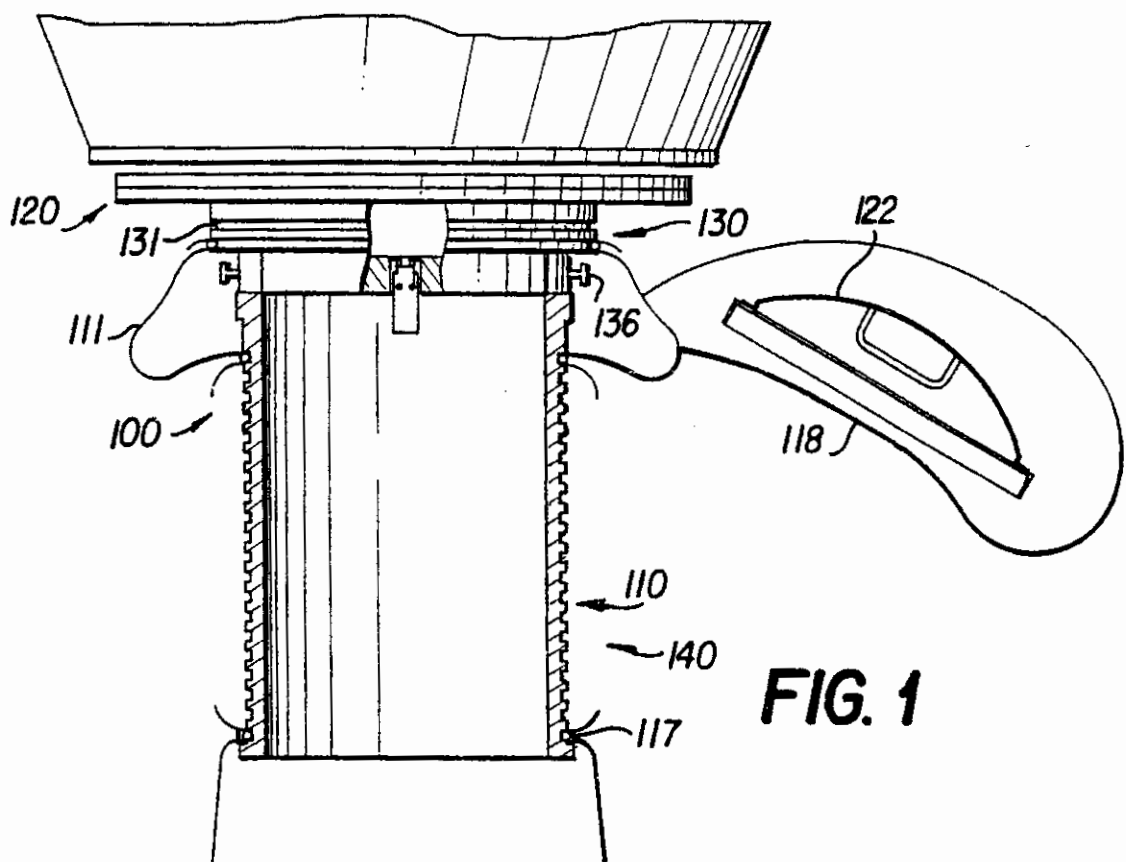


FIG. 1

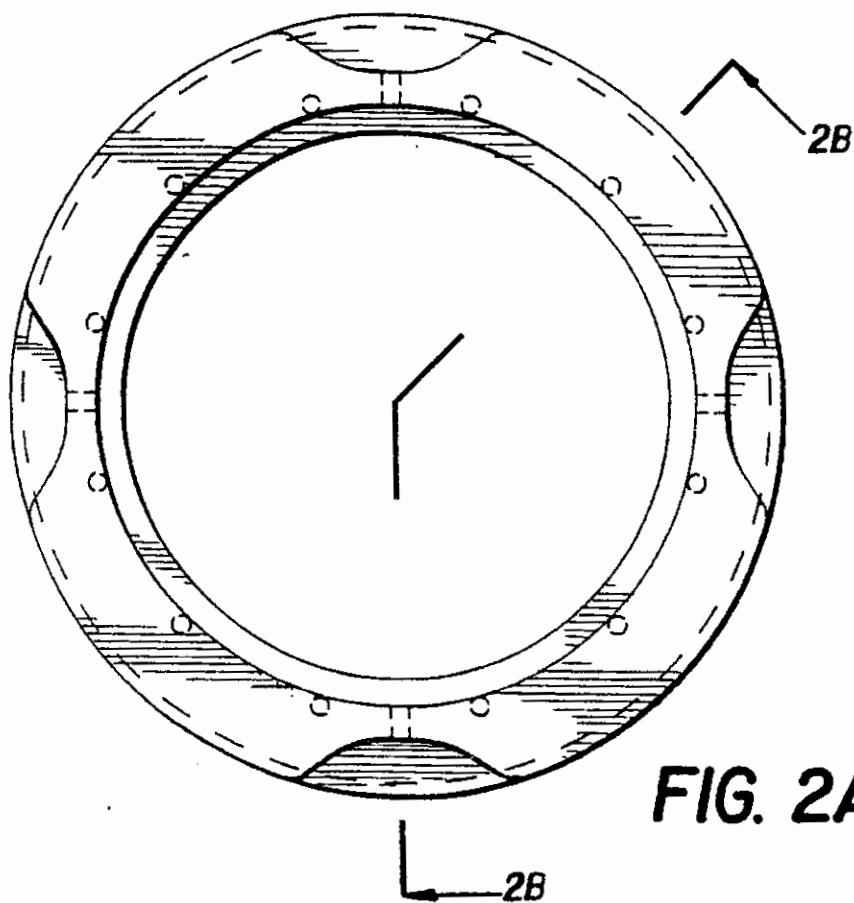


FIG. 2A

2/39

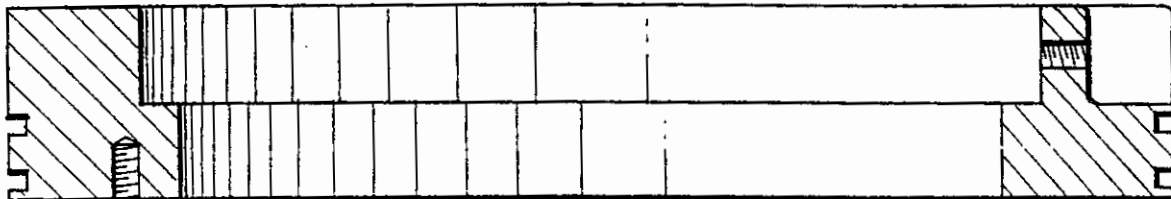


FIG. 2B

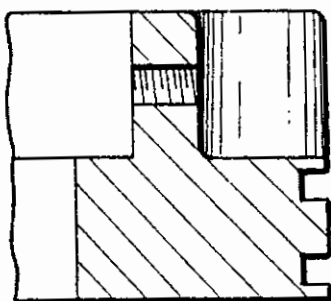


FIG. 2C

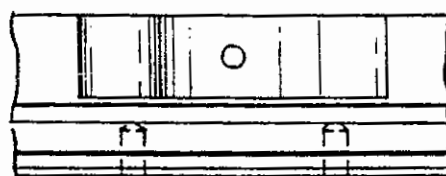


FIG. 2D

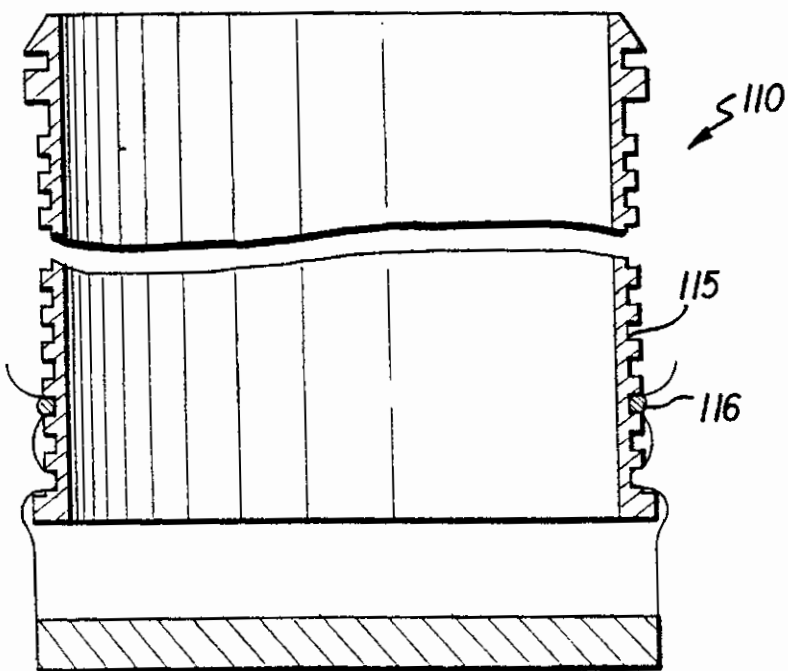


FIG. 3

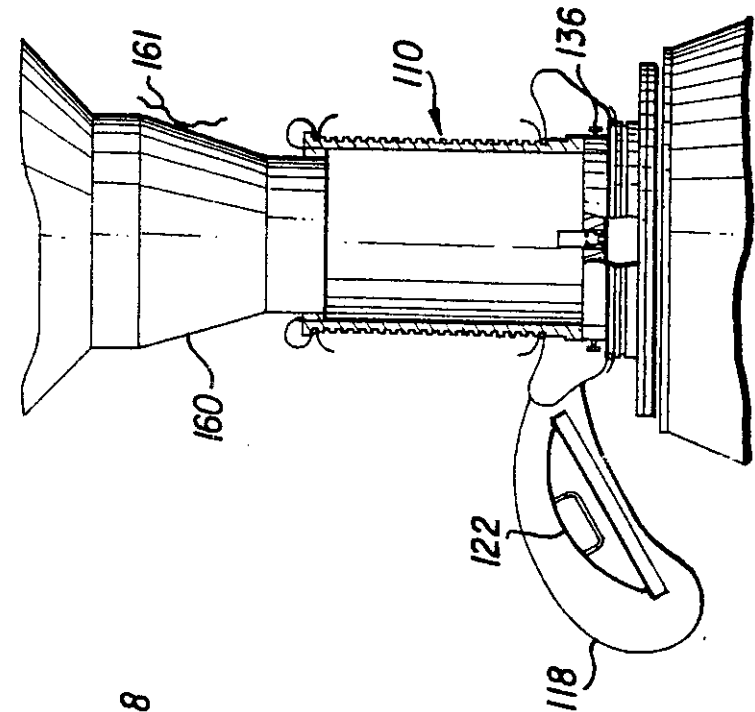


FIG. 5

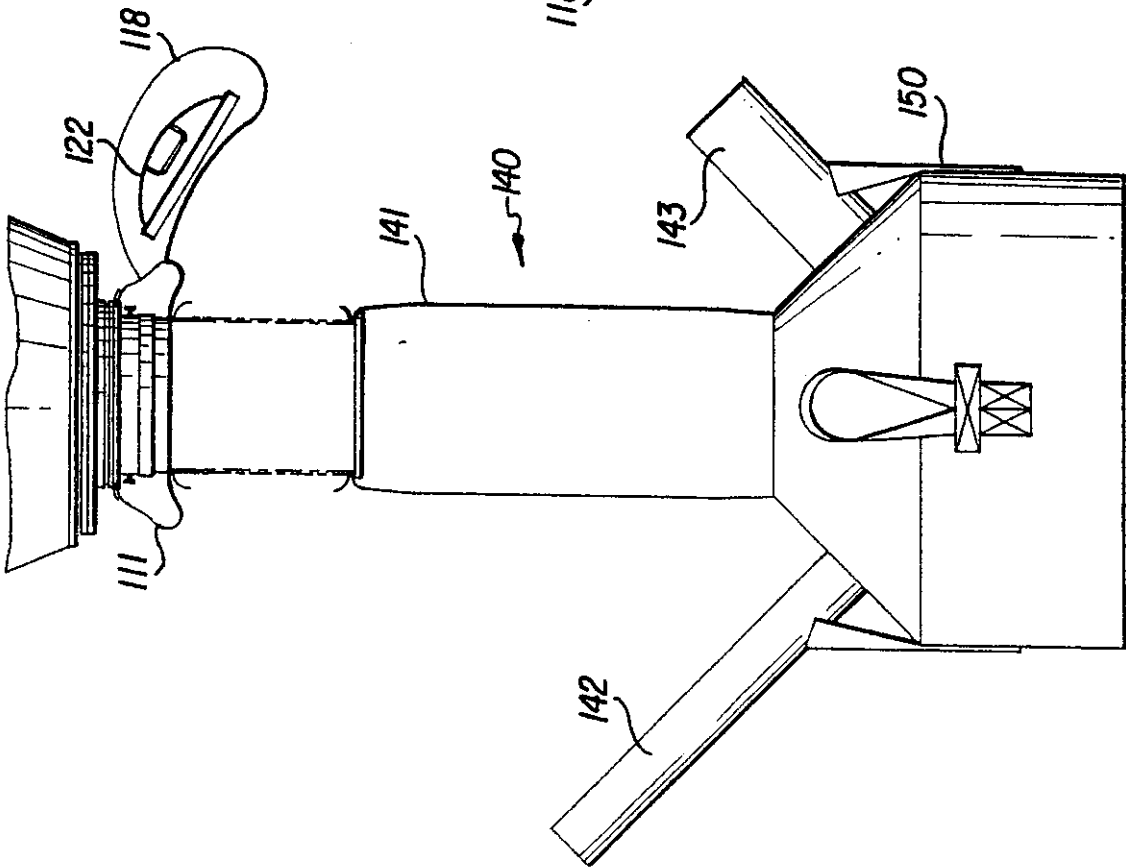


FIG. 4

4/39

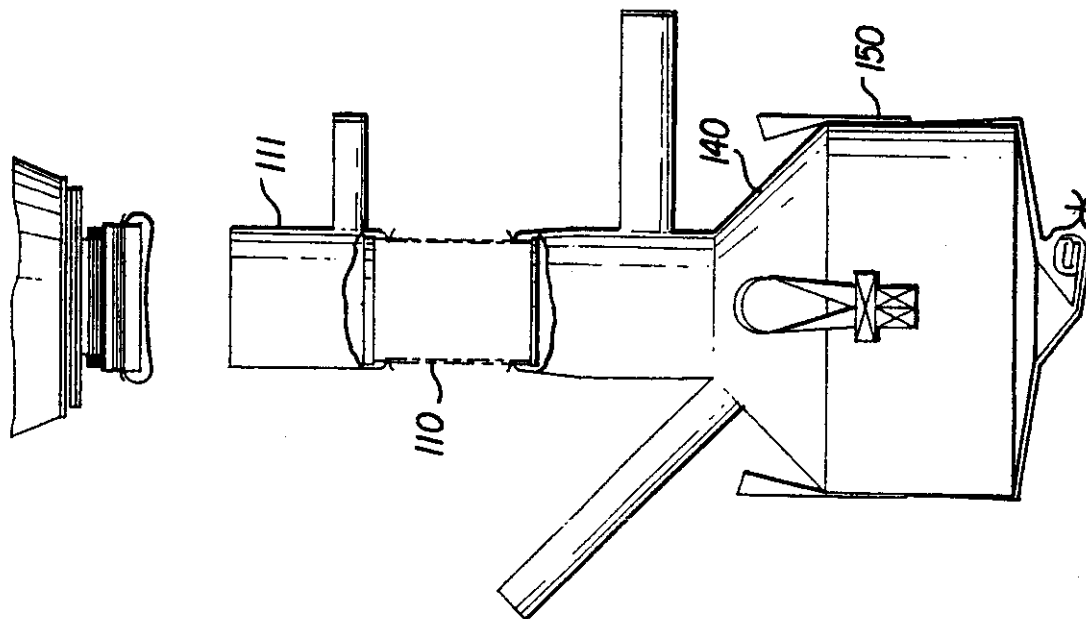


FIG. 7

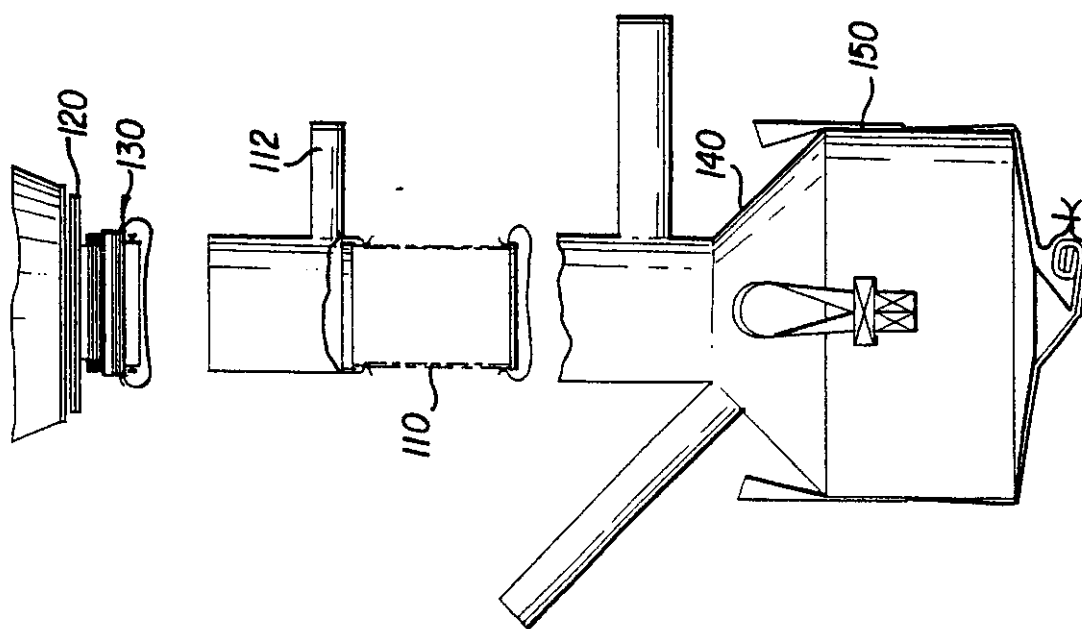


FIG. 6

5/39

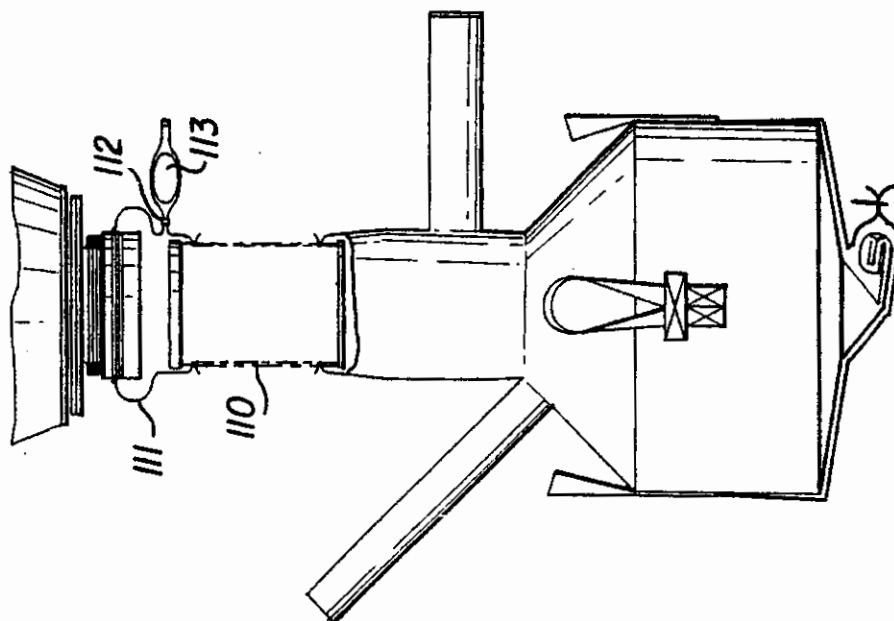


FIG. 9

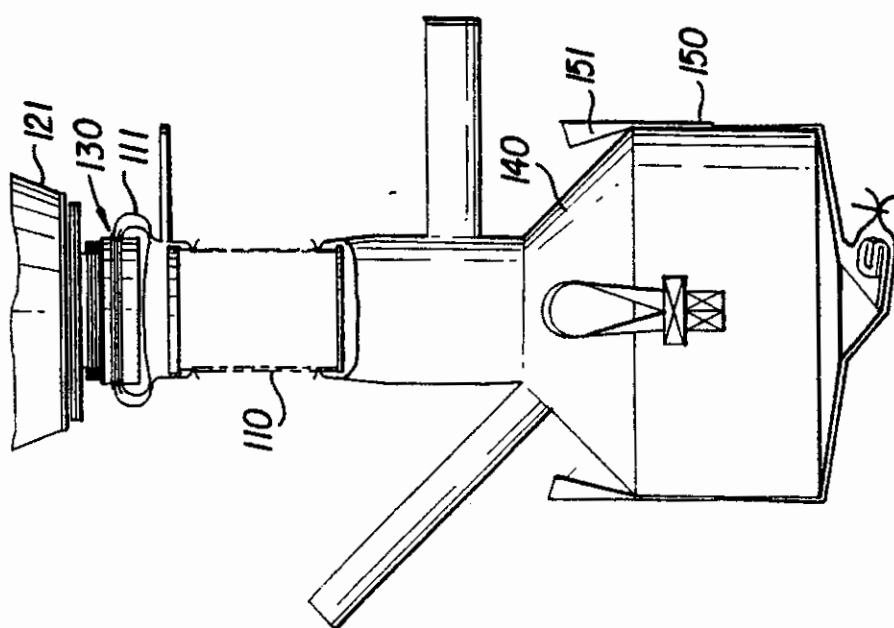


FIG. 8

6/39

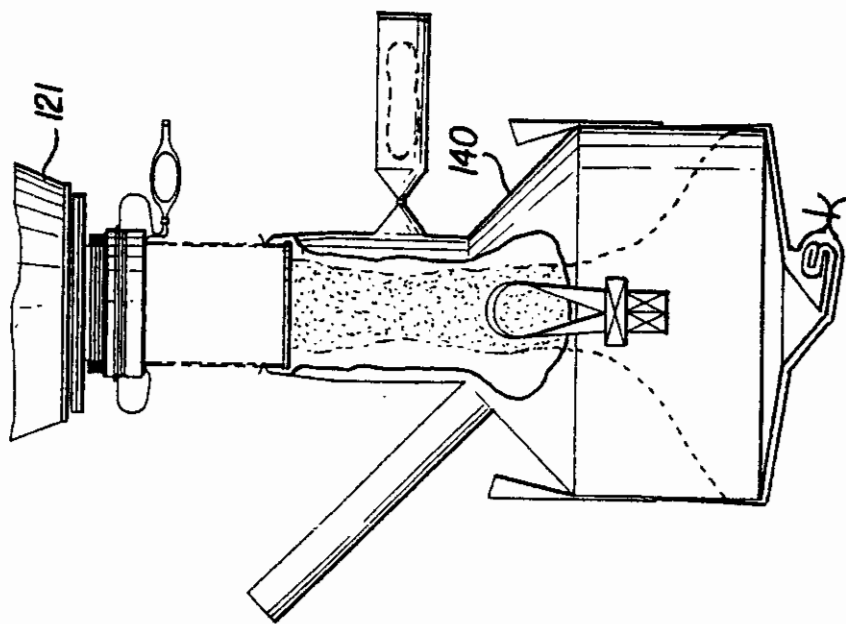


FIG. 11

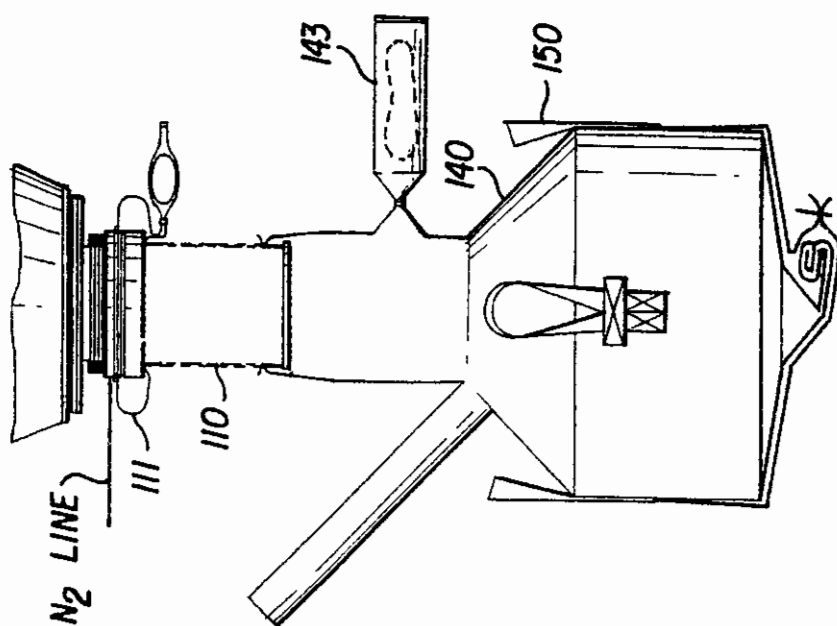


FIG. 10

7/39

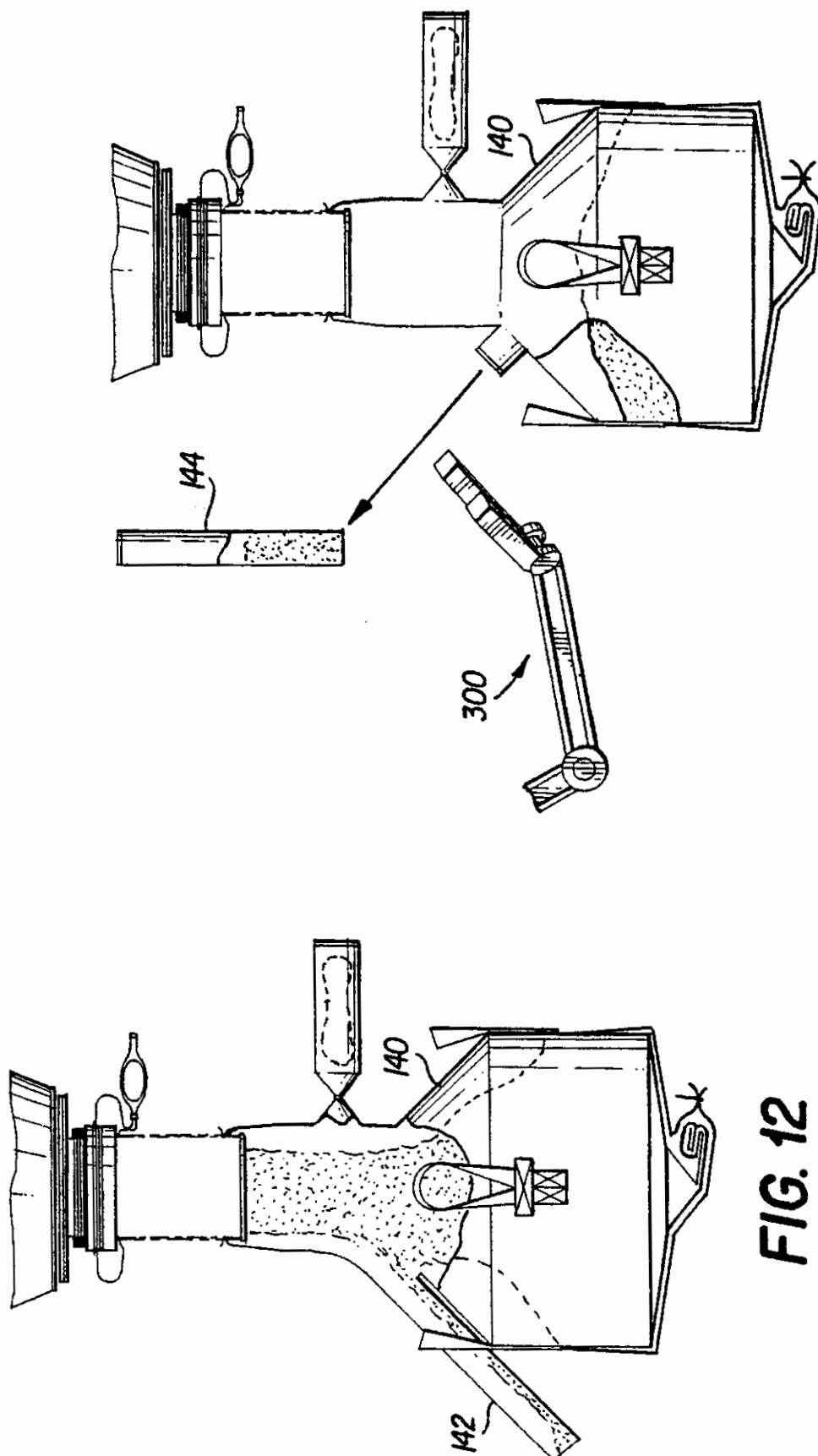
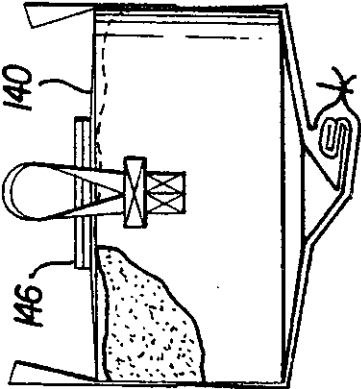
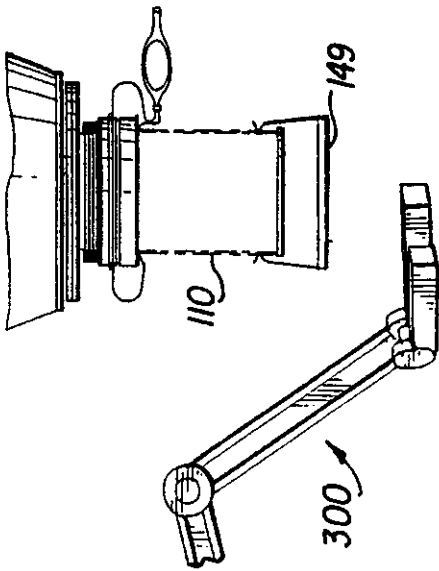


FIG. 13

FIG. 12

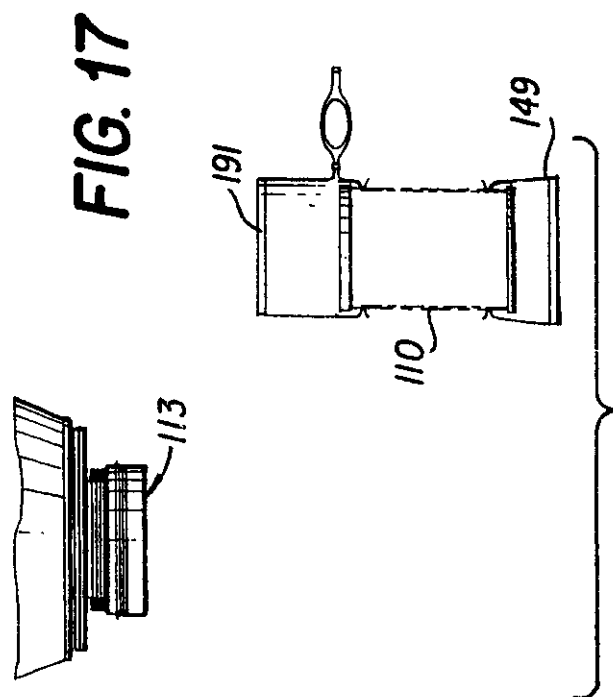
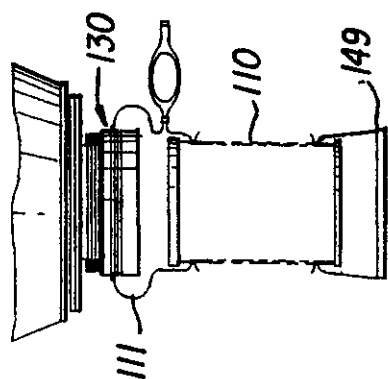
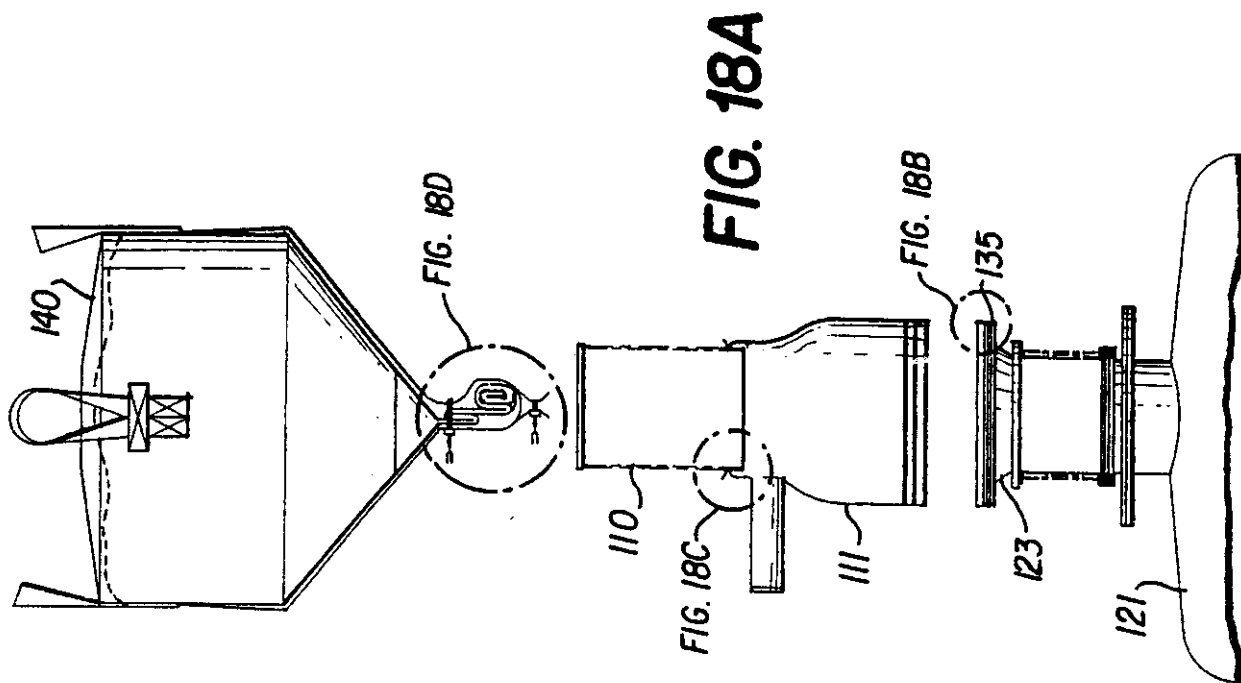


REPEAT PROCESS WITH TRANSFER CONTAINERS
TO UNLOAD ALL PRODUCT FROM EQUIPMENT

FIG. 15

FIG. 14

9/39



10/39

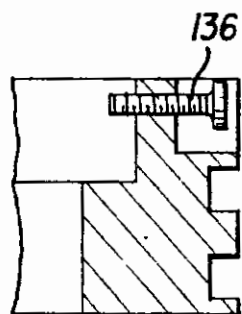


FIG. 18B

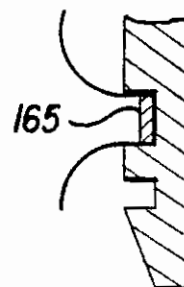


FIG. 18C

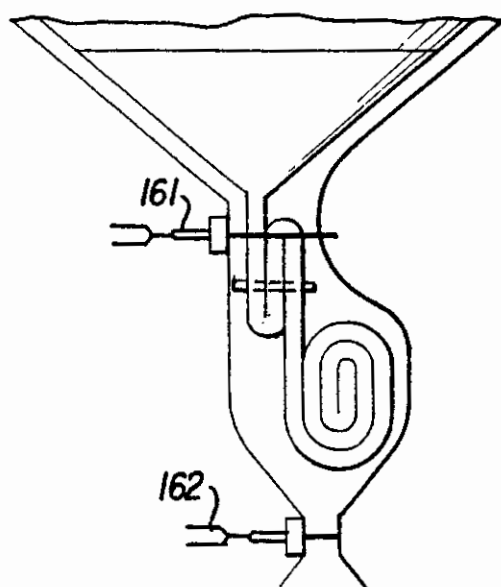


FIG. 18D

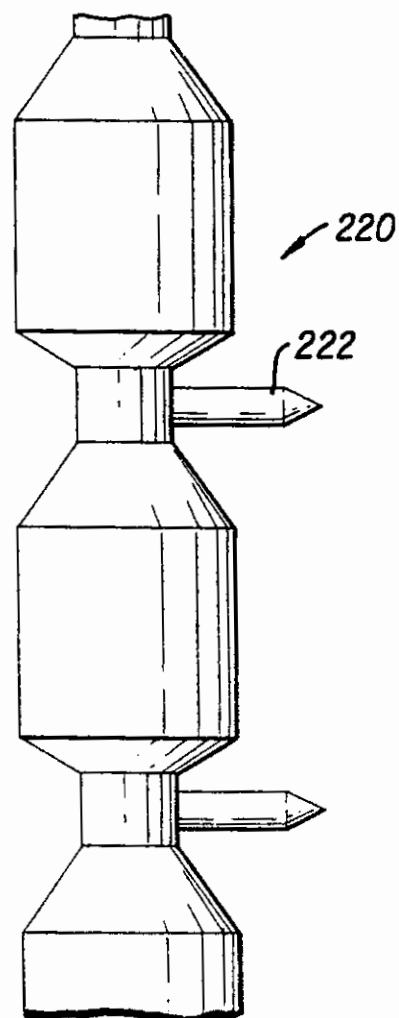
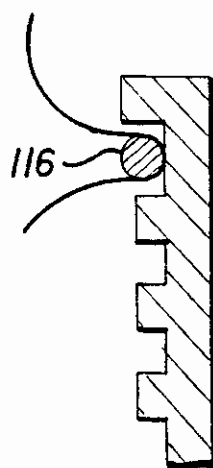
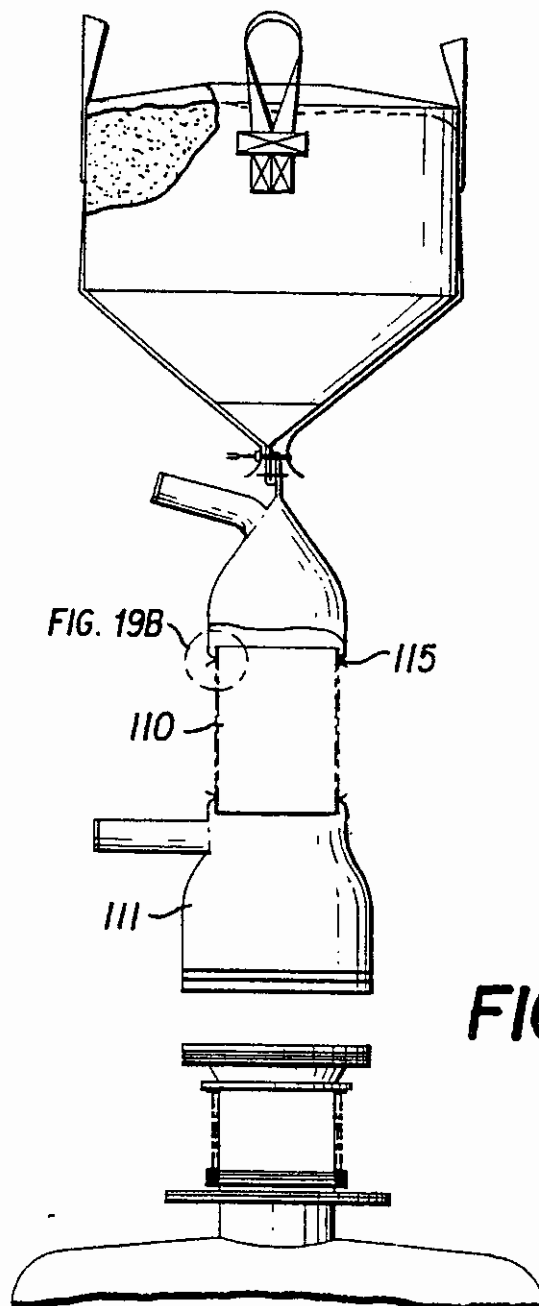


FIG. 35

11/39



12/39

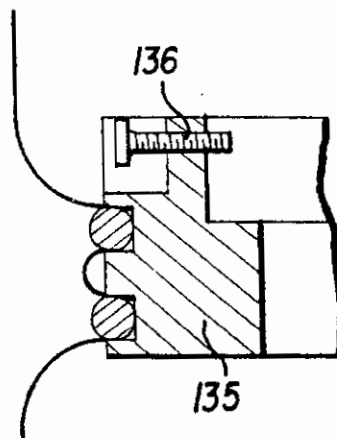
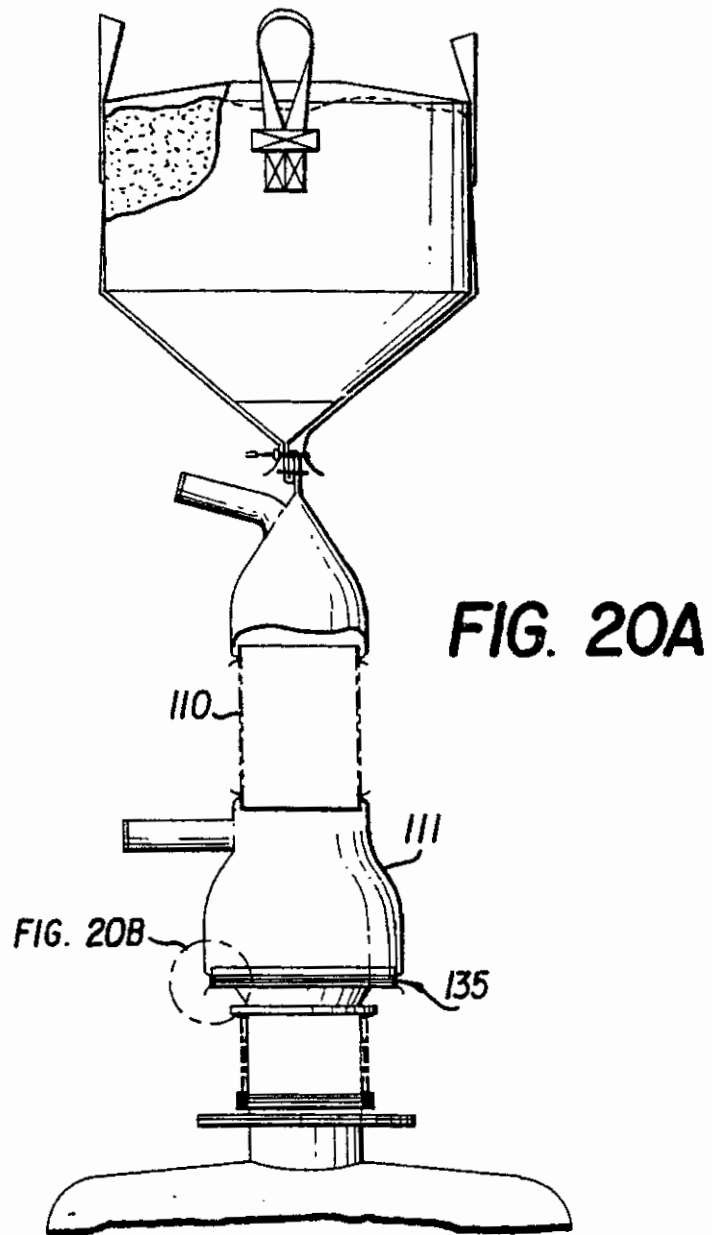
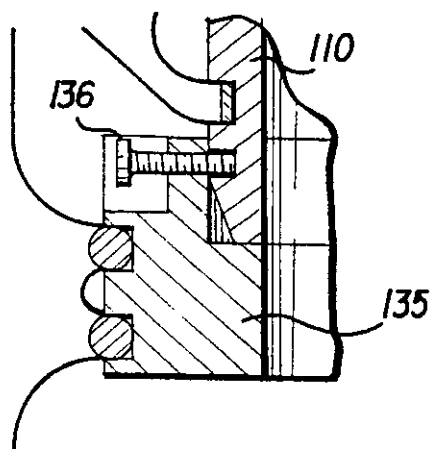
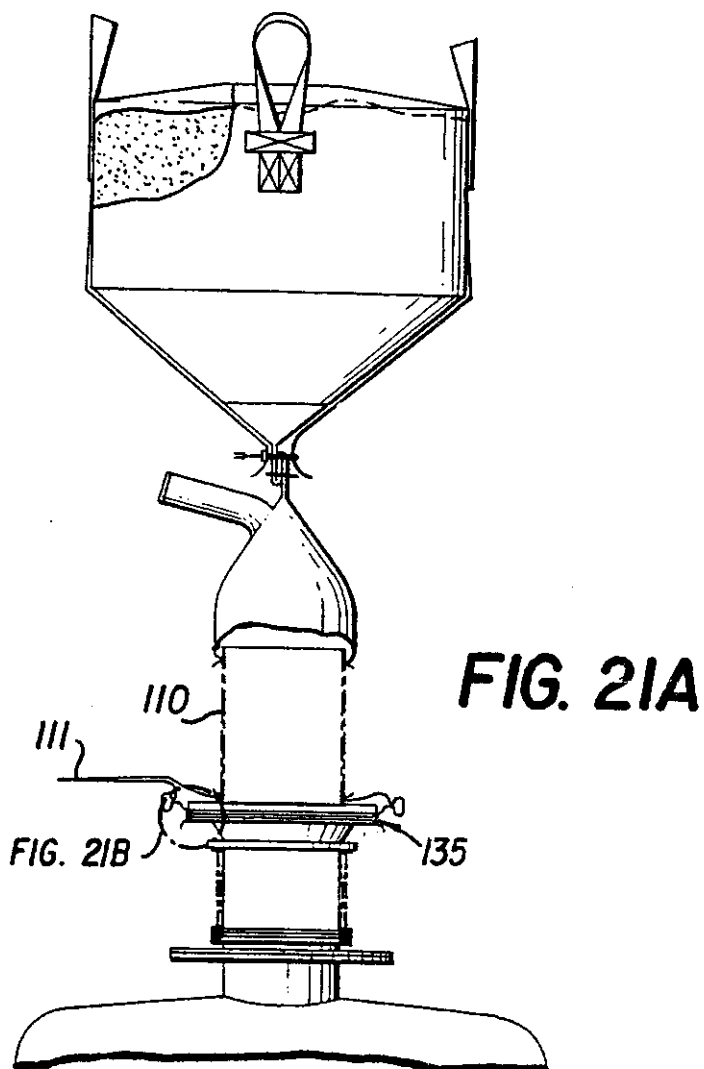


FIG. 20B

13/39



14/39

FIG. 22A

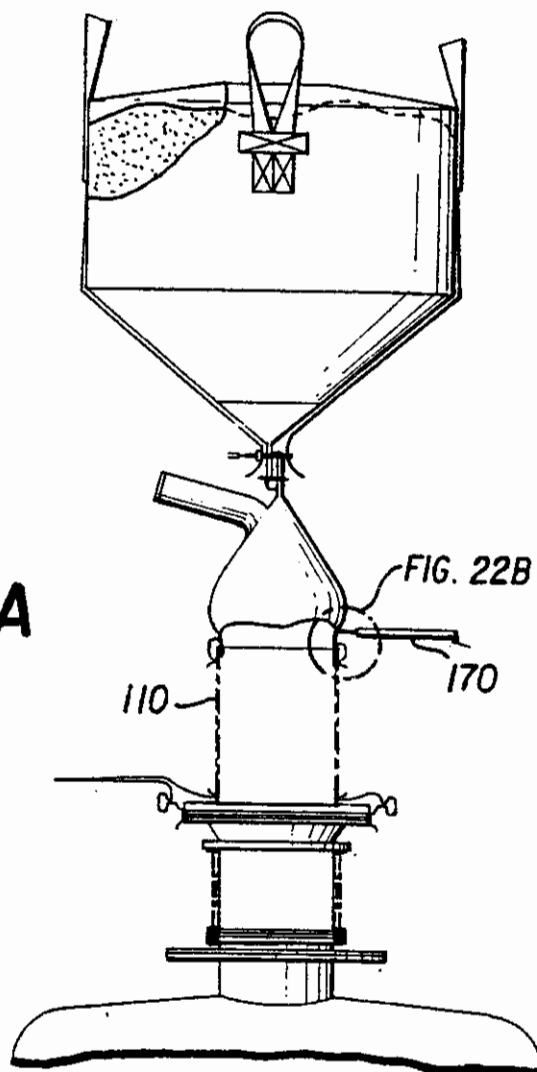
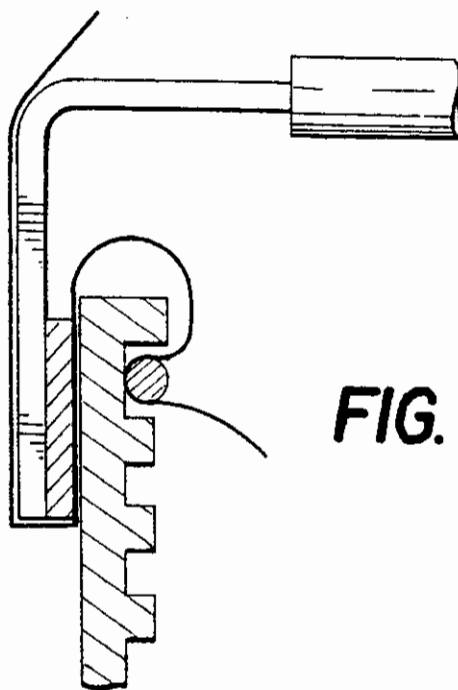


FIG. 22B



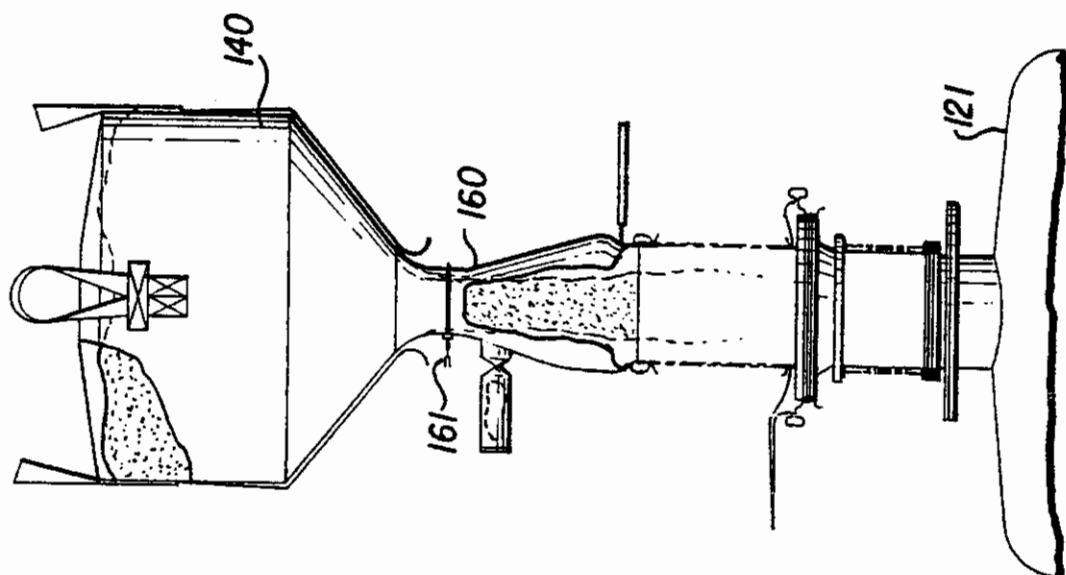


FIG. 24

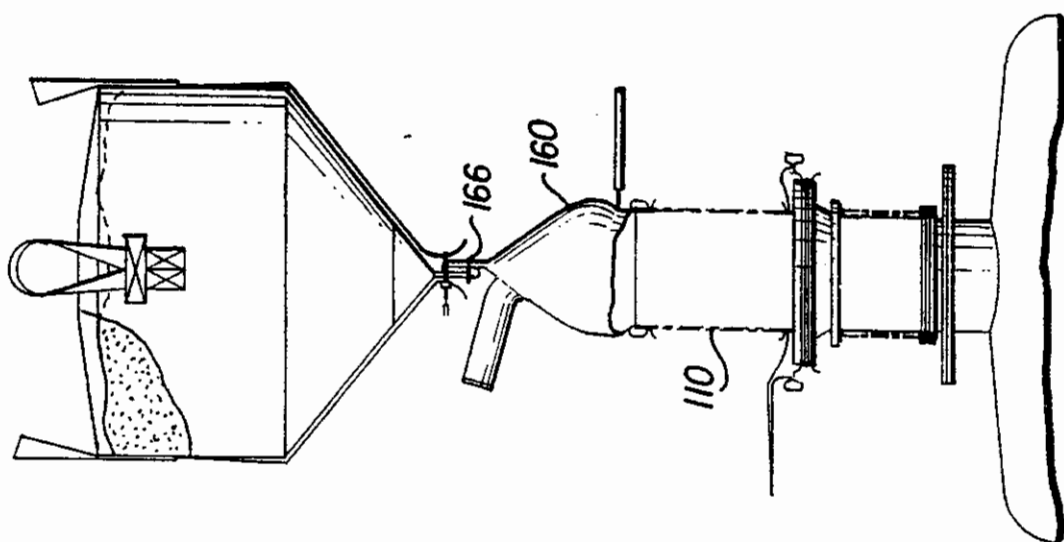
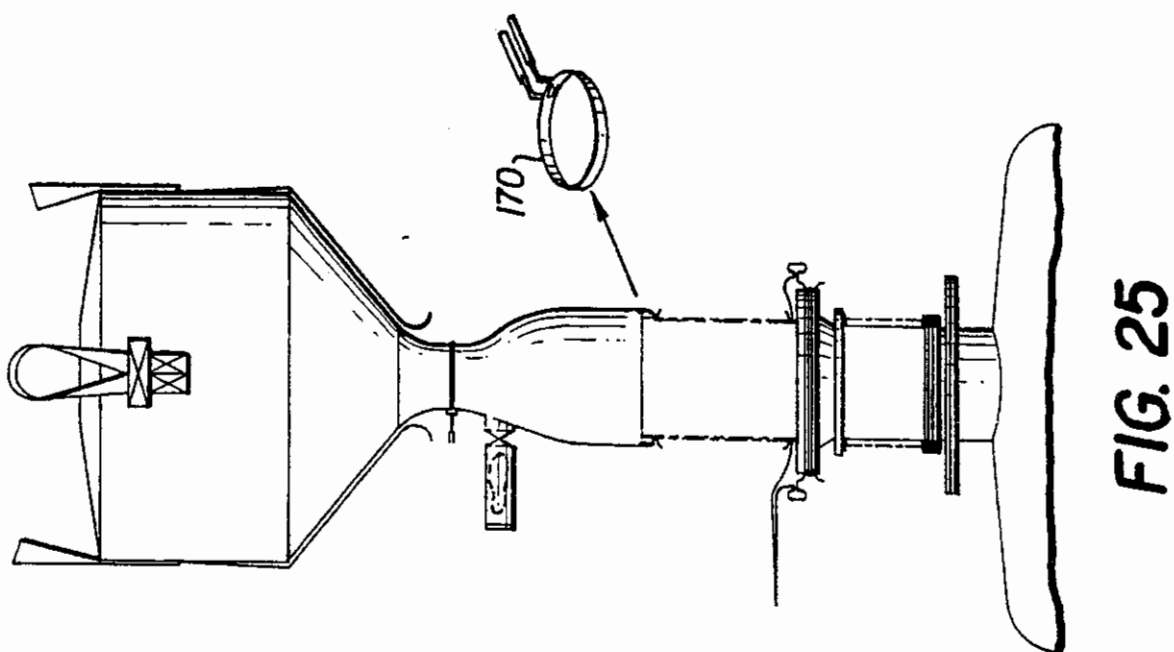
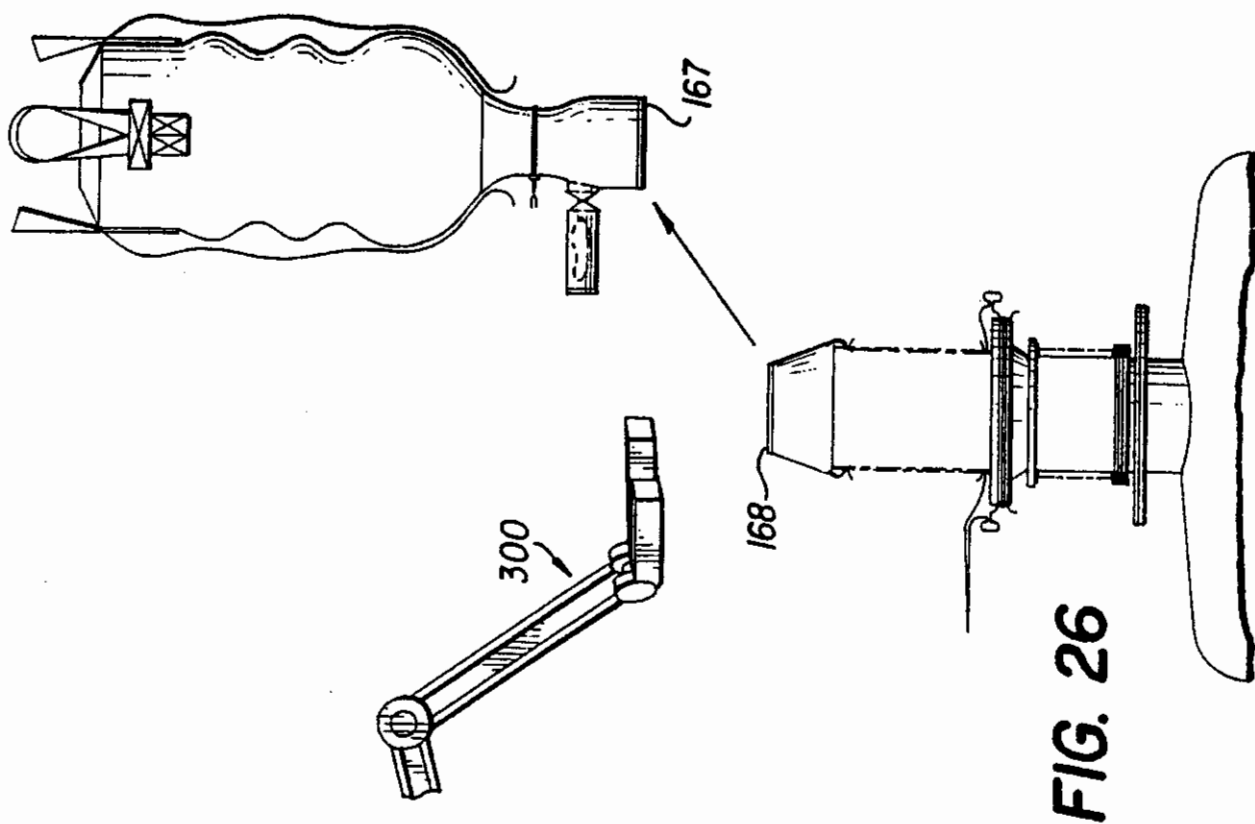


FIG. 23

16/39



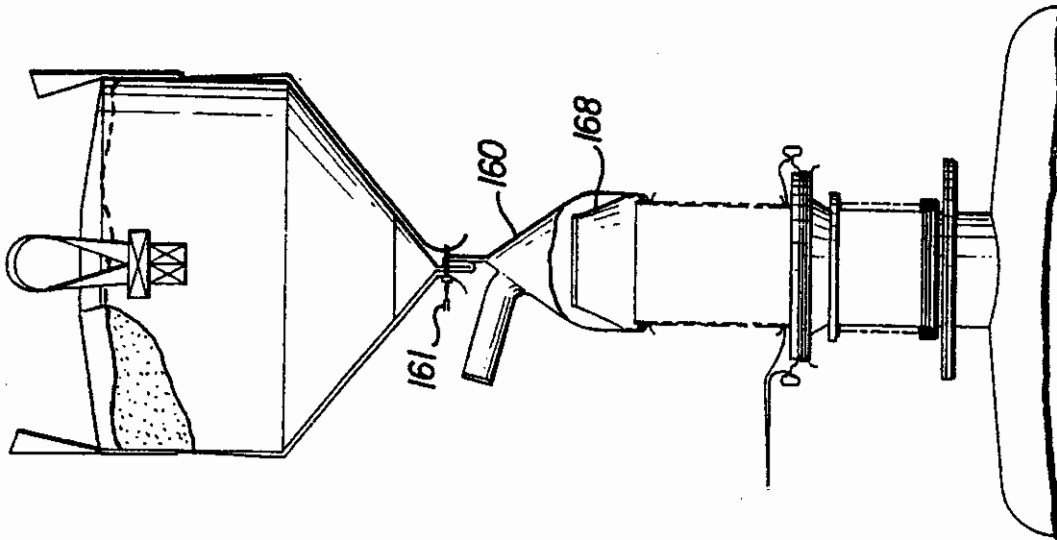


FIG. 28

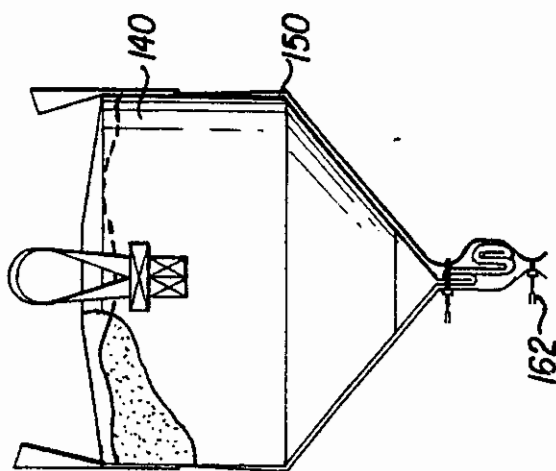
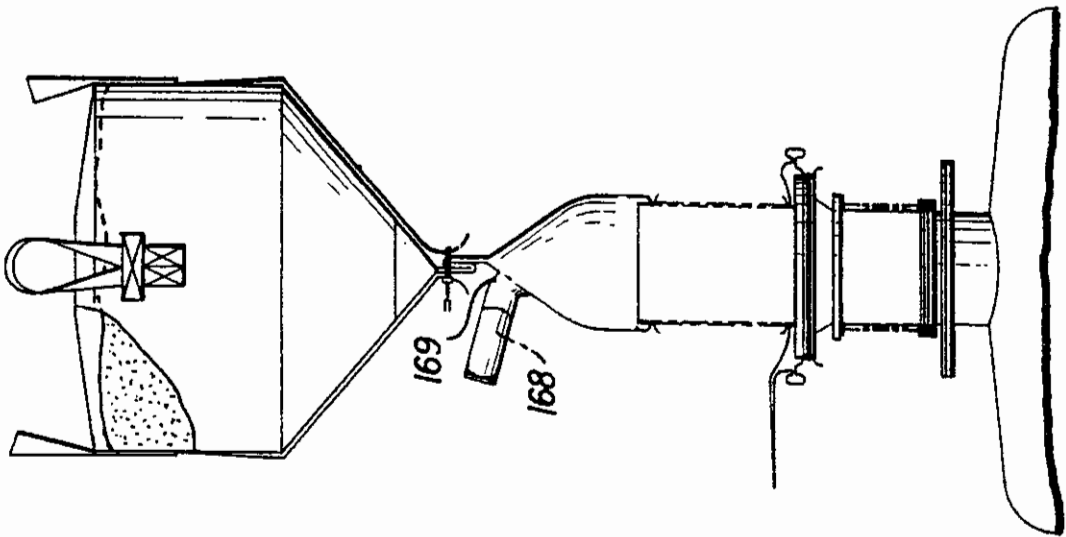
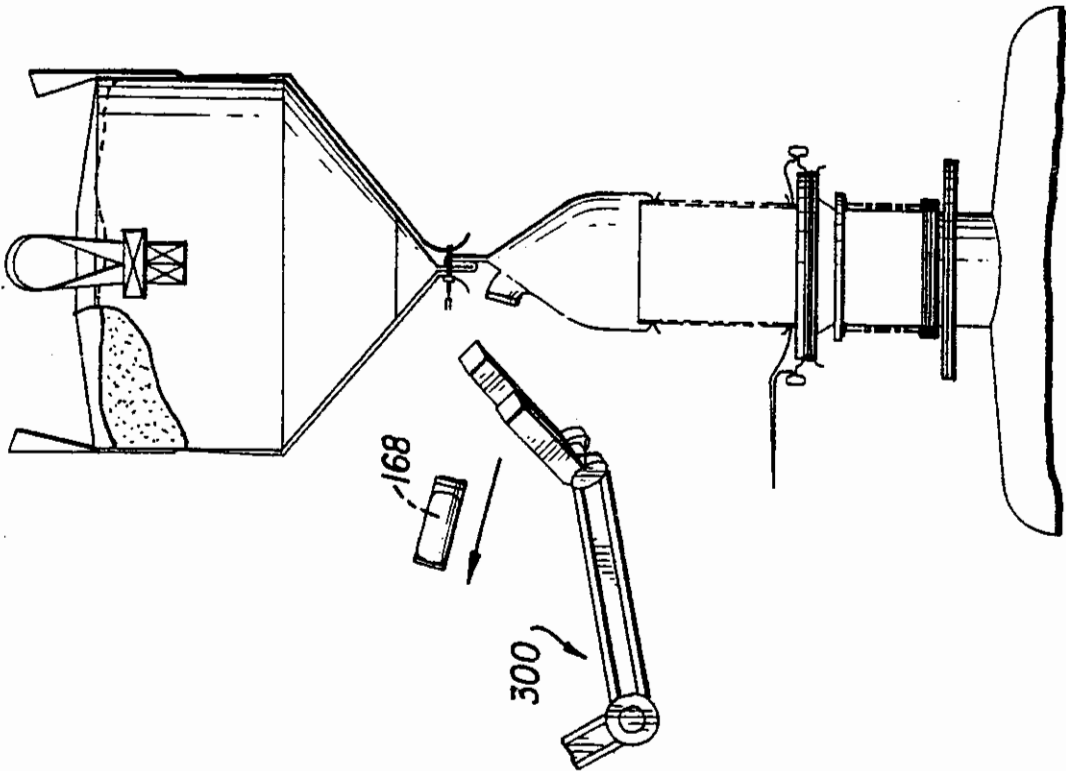


FIG. 27



19/39

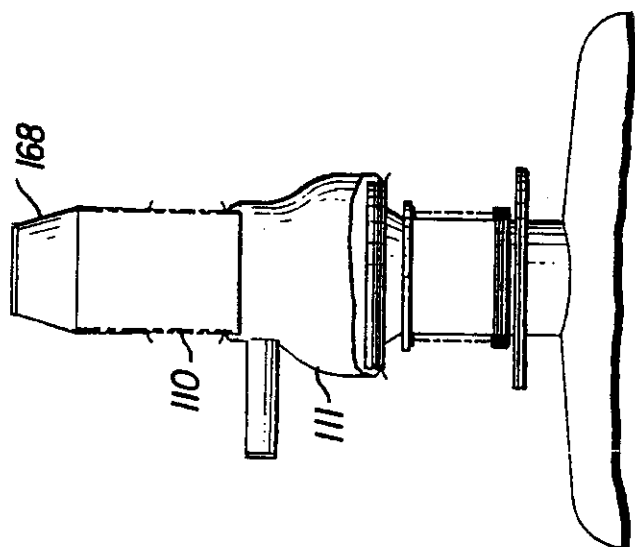


FIG. 32

RETURN TO STEP 5 AND REPEAT PROCESS
FOR REMAINING PRODUCT INGREDIENTS

FIG. 31

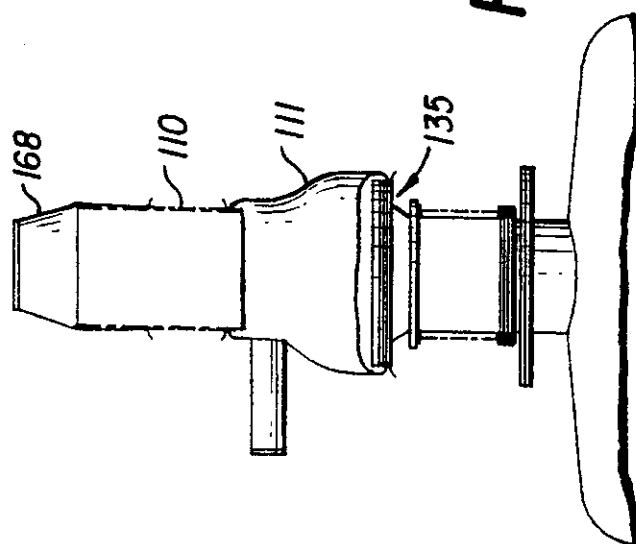


FIG. 33

20/39

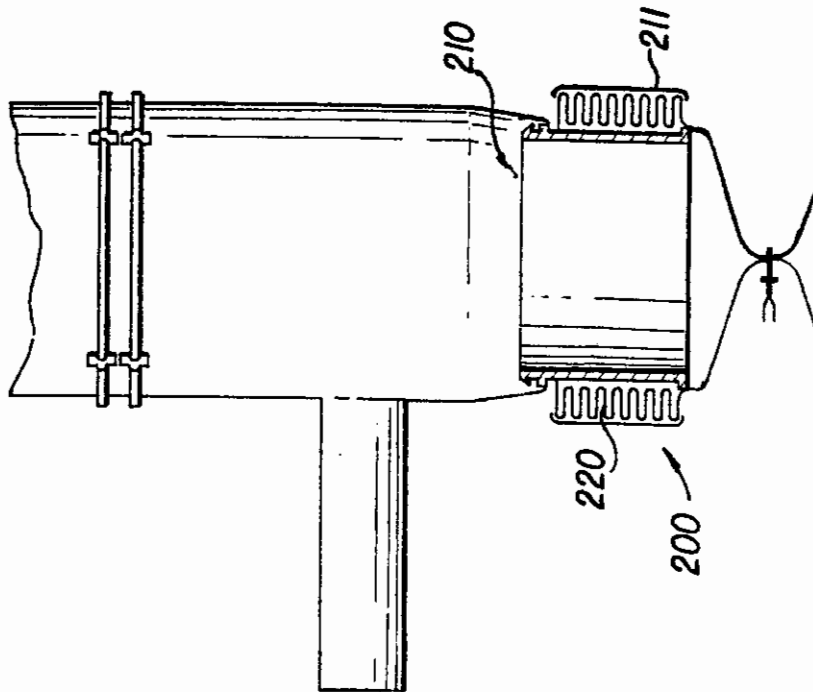


FIG. 36

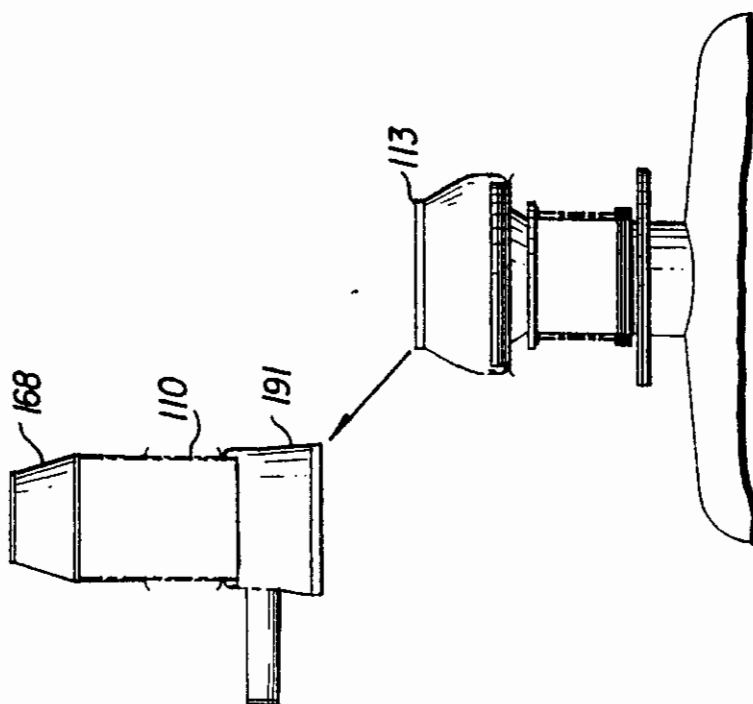


FIG. 34

21/39

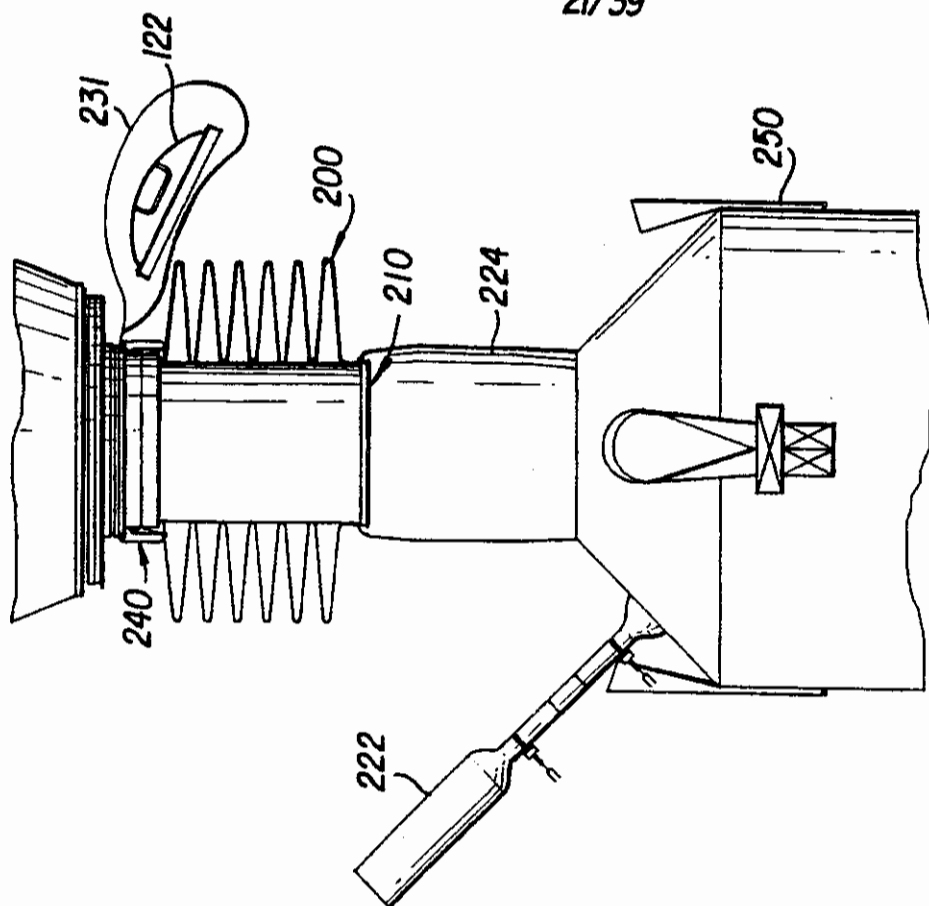


FIG. 38

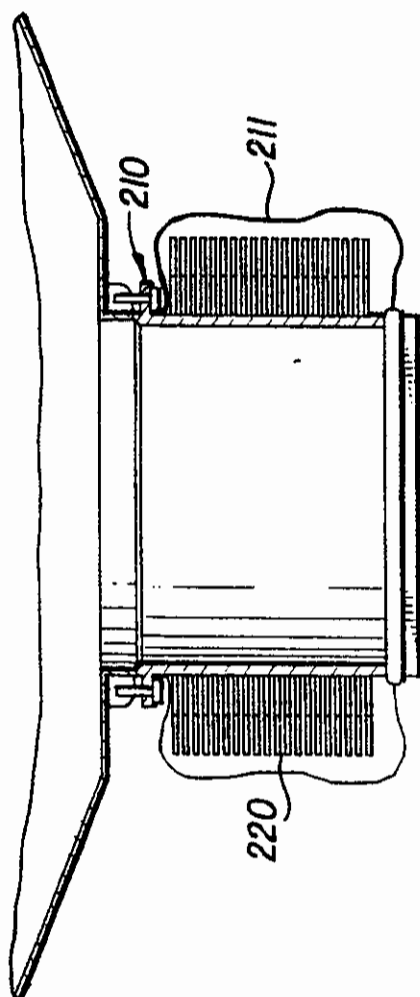


FIG. 37A

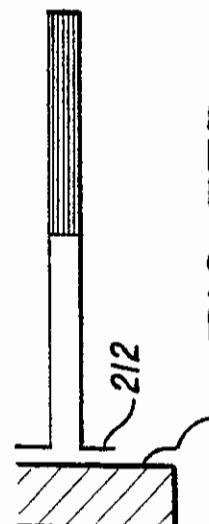


FIG. 37B

22/39

FIG. 40

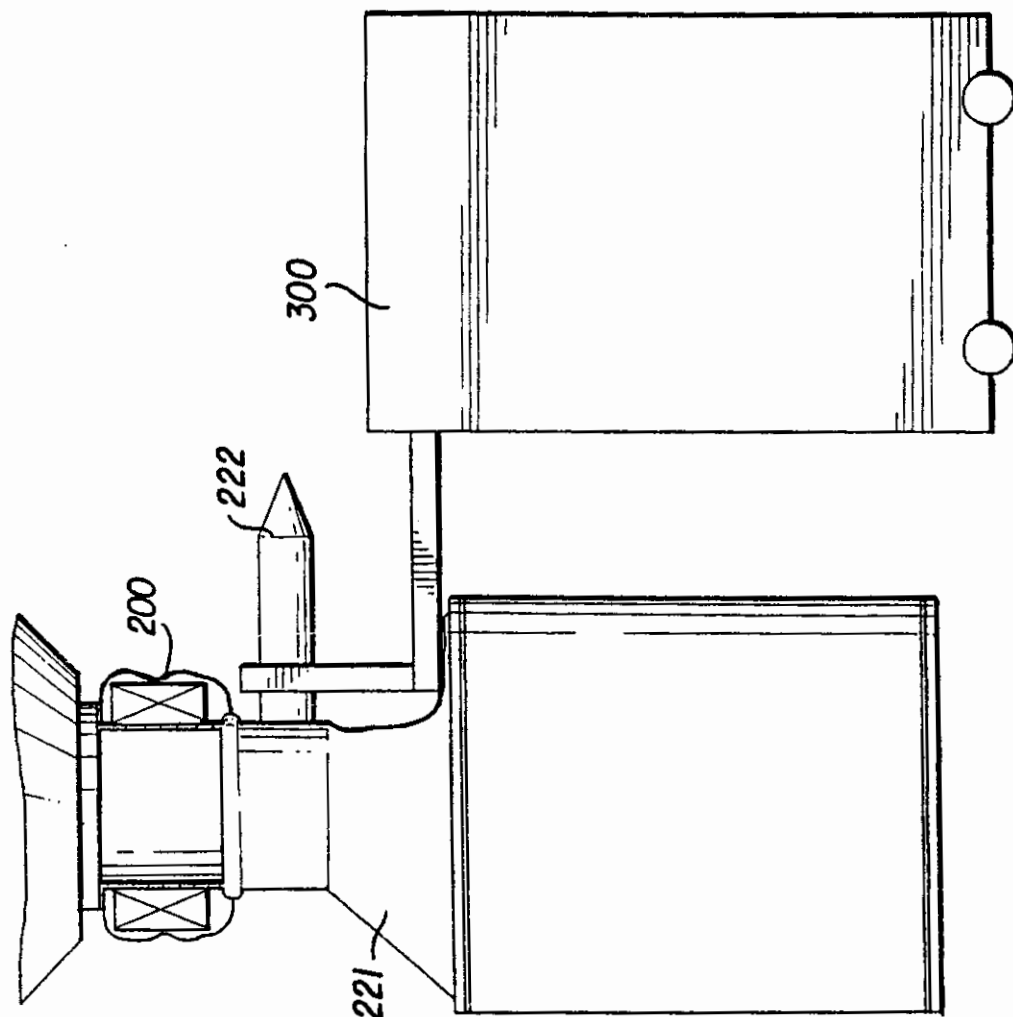
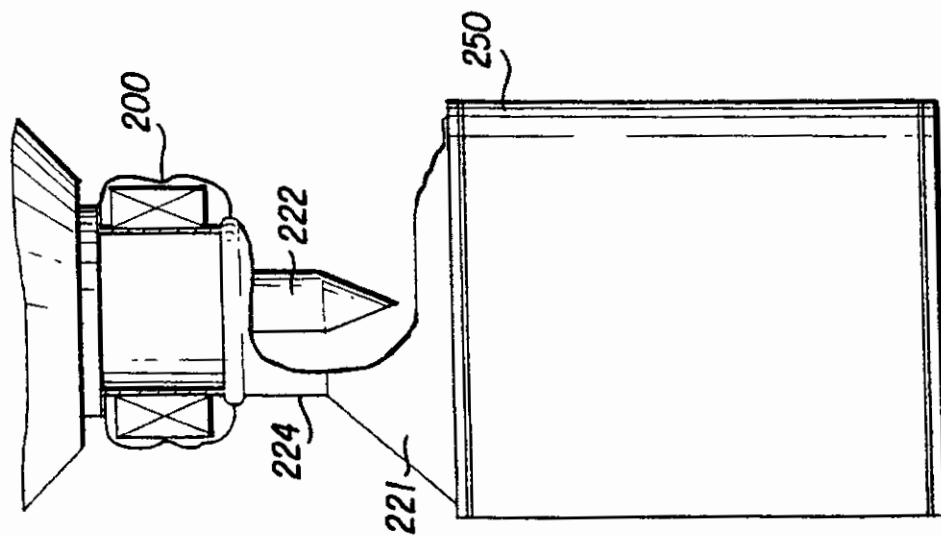


FIG. 39



23/ 39

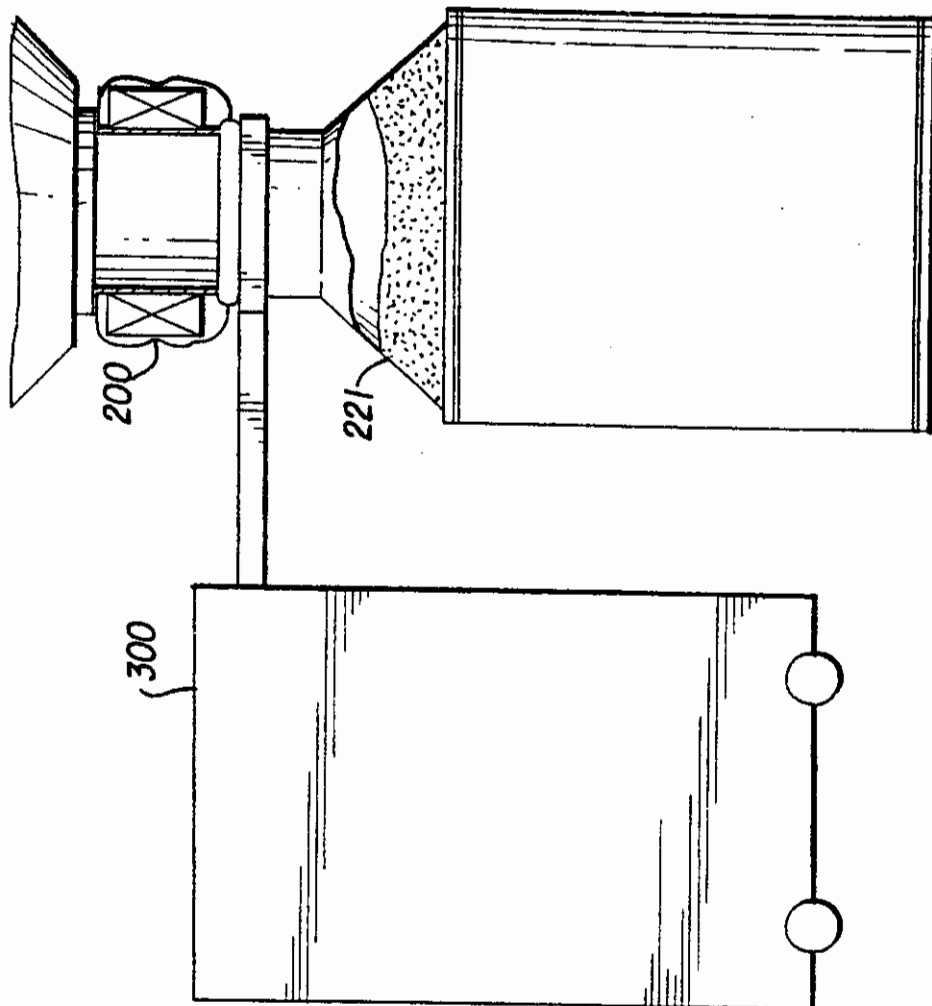


FIG. 42

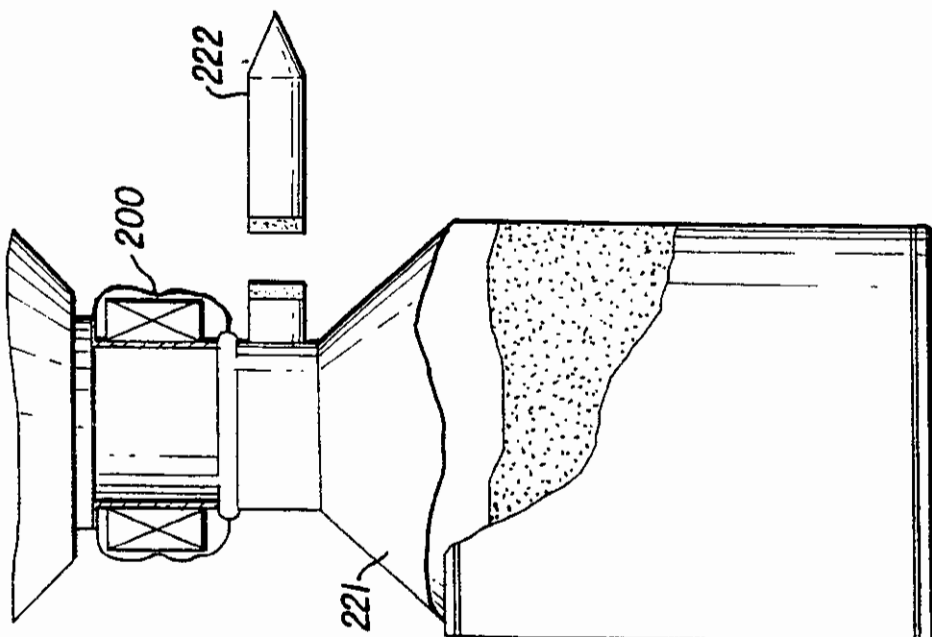


FIG. 41

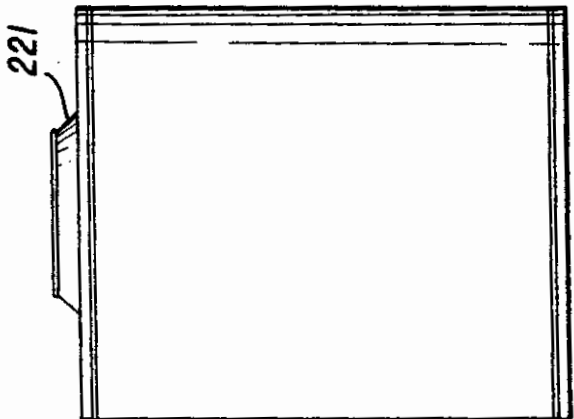
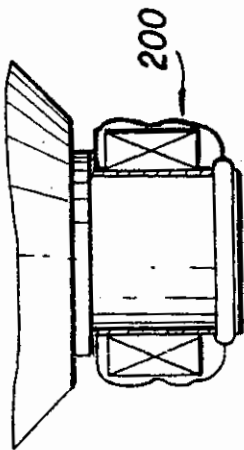


FIG. 44

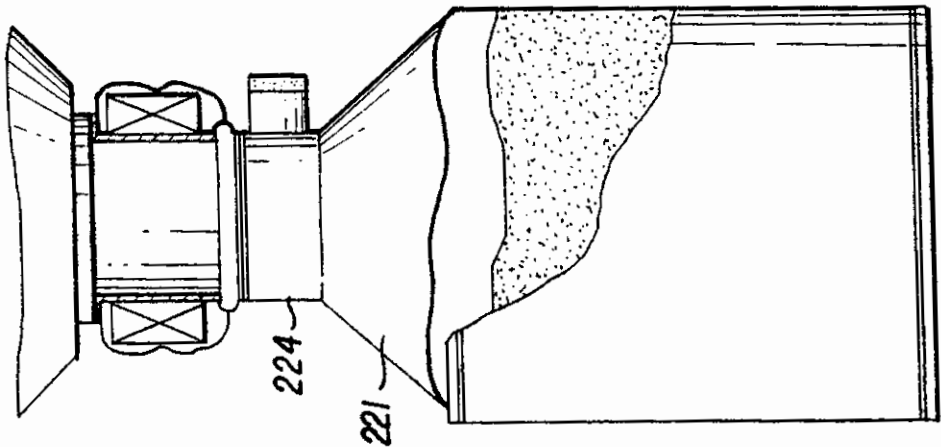


FIG. 43

25/39

FIG. 45A

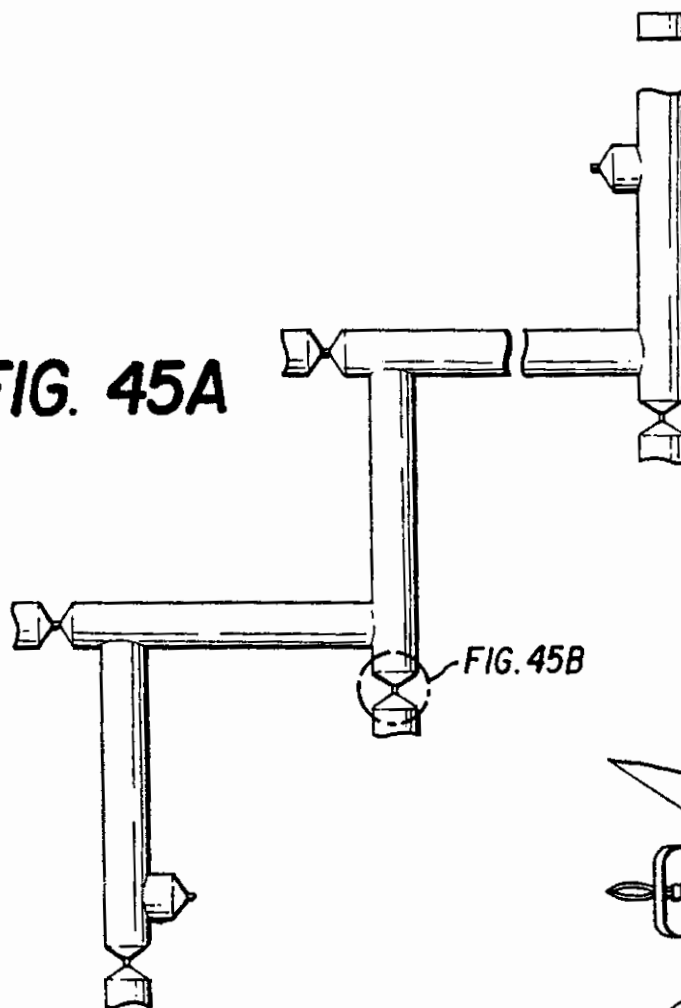


FIG. 45B

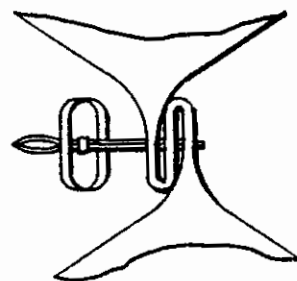
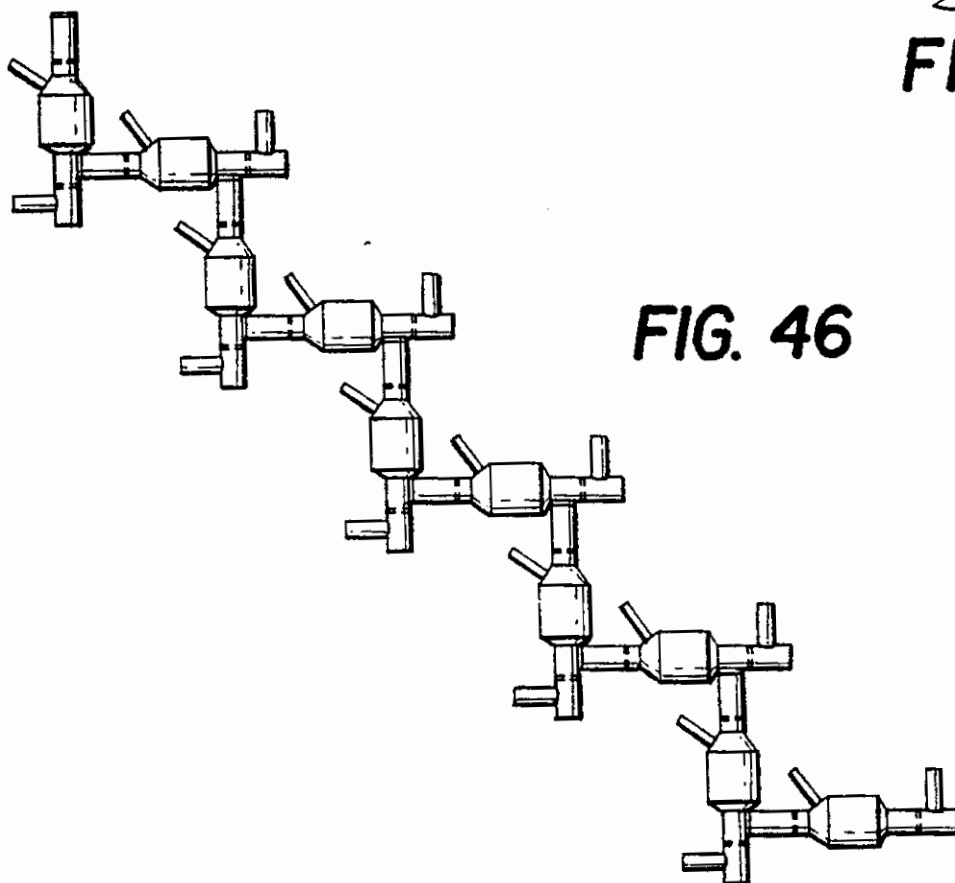


FIG. 45B

FIG. 46



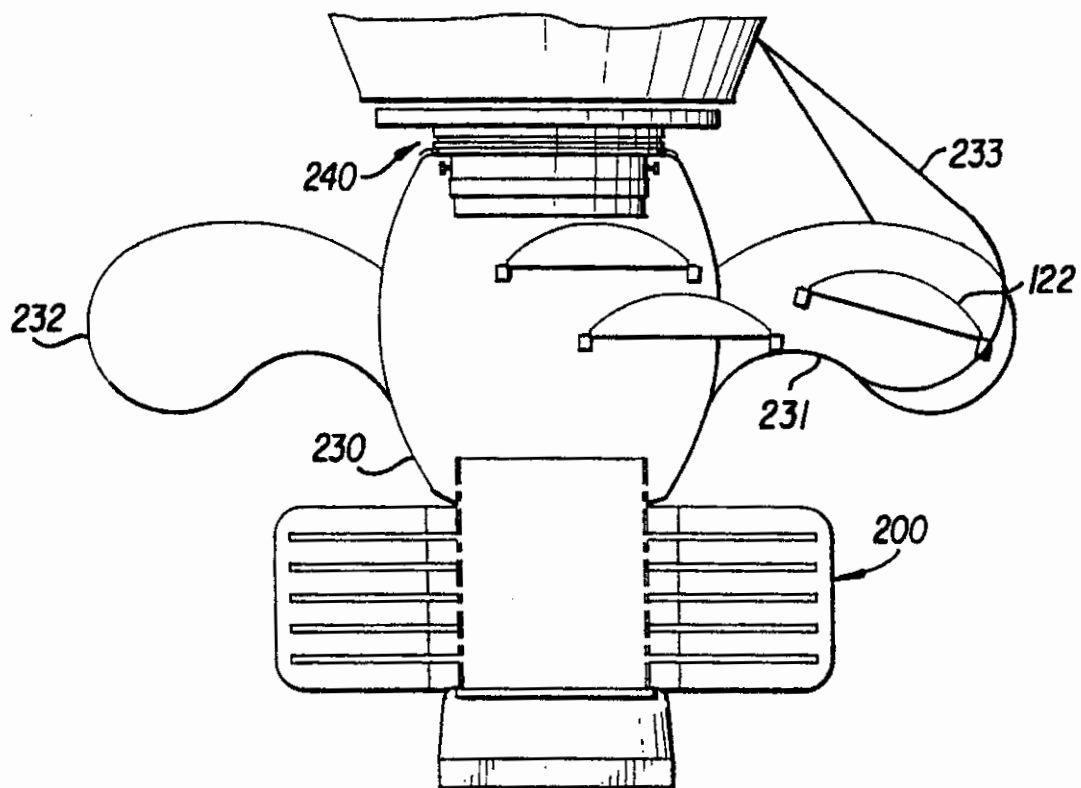


FIG. 47A

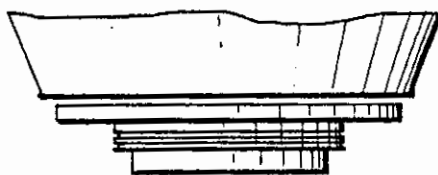


FIG. 47B

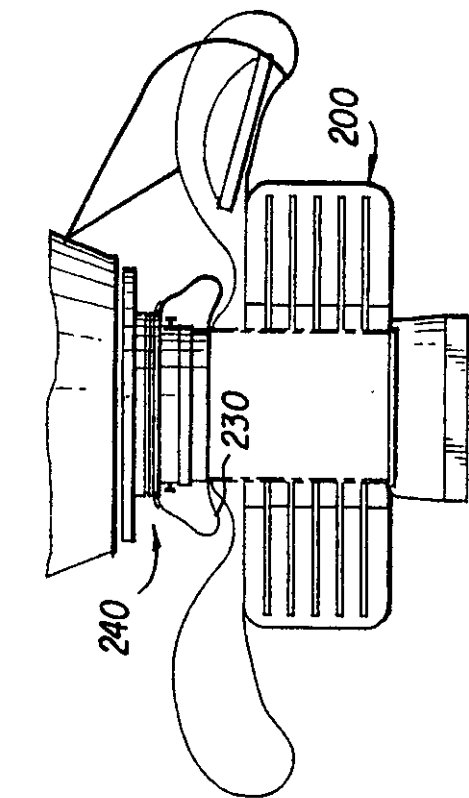


FIG. 48B

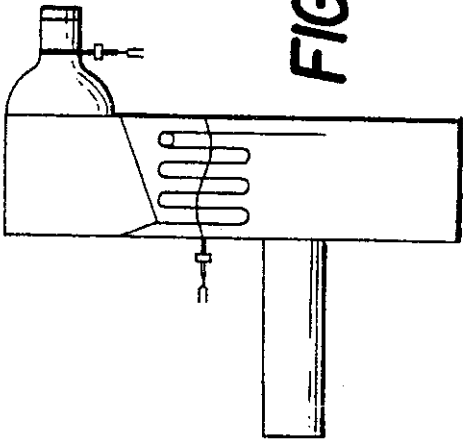


FIG. 48C

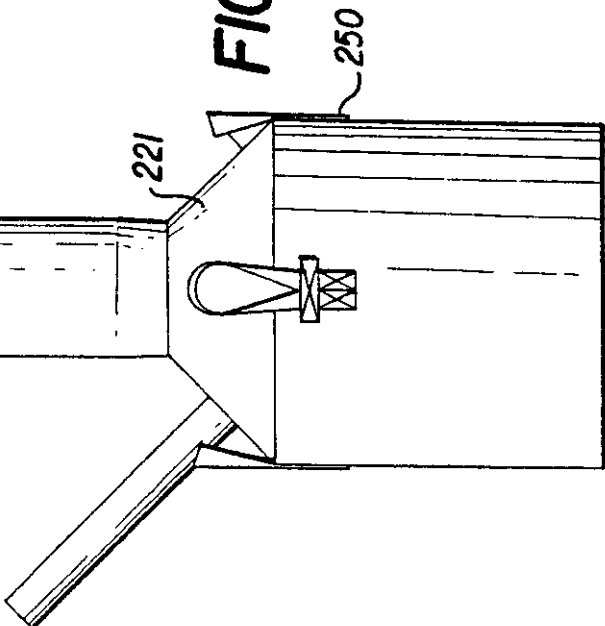
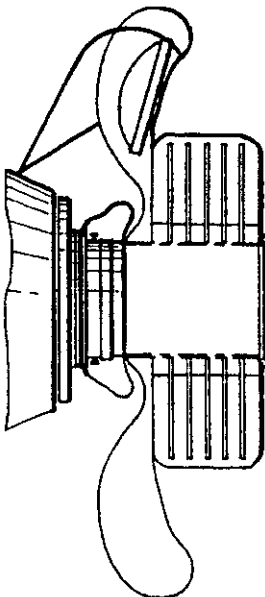


FIG. 48A

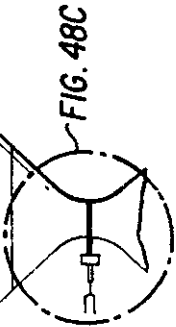


FIG. 48C

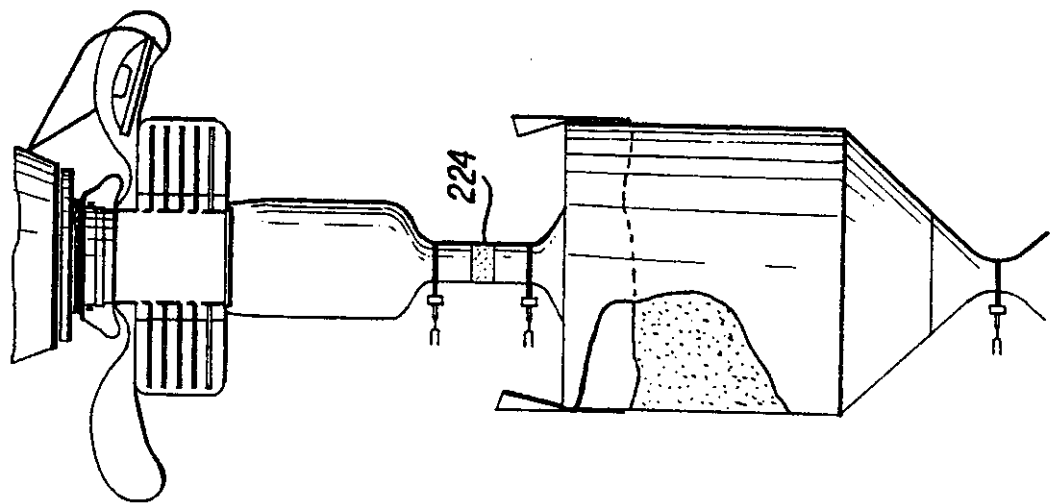


FIG. 49B

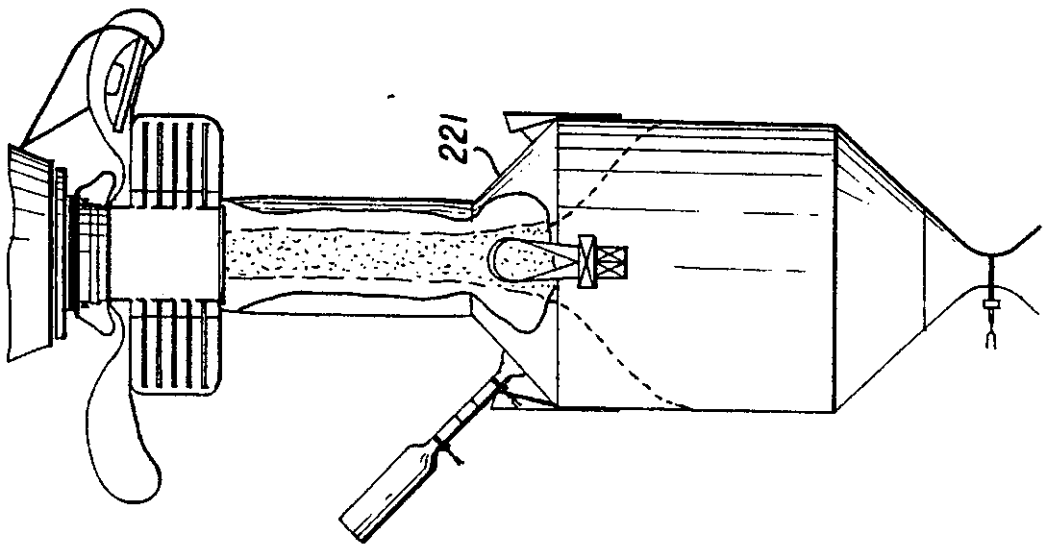


FIG. 49A

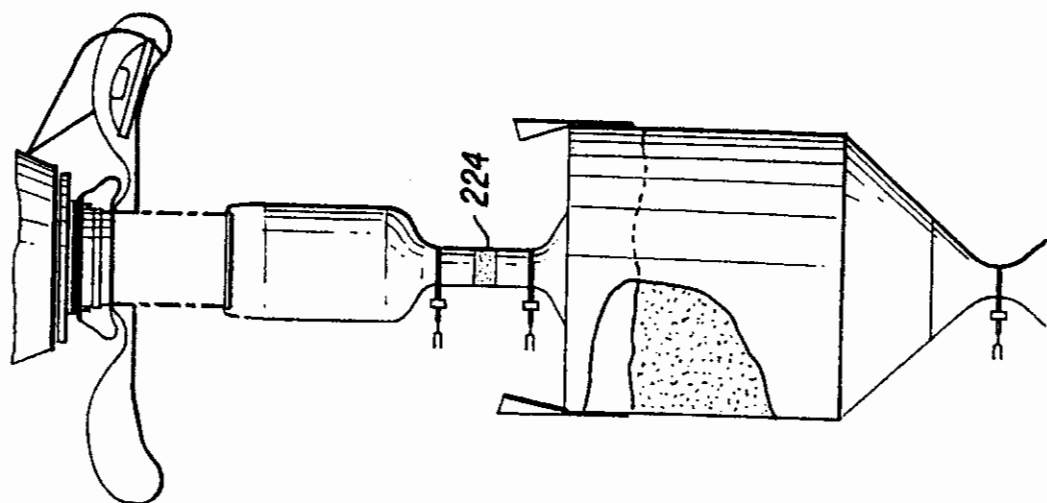


FIG. 50B

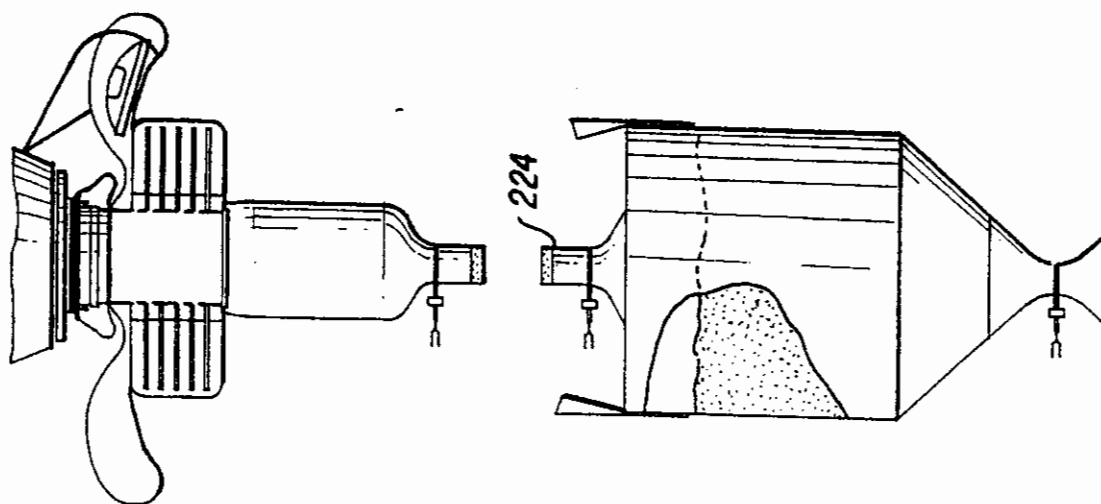


FIG. 50A

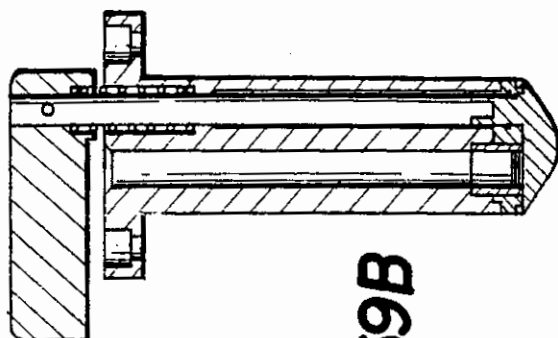


FIG. 59B

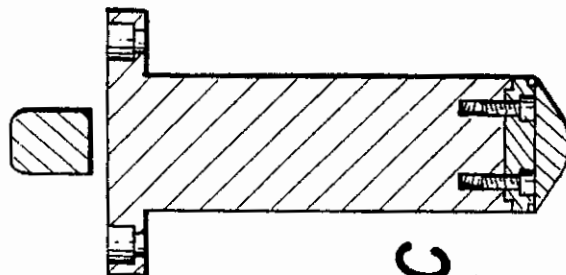


FIG. 59C

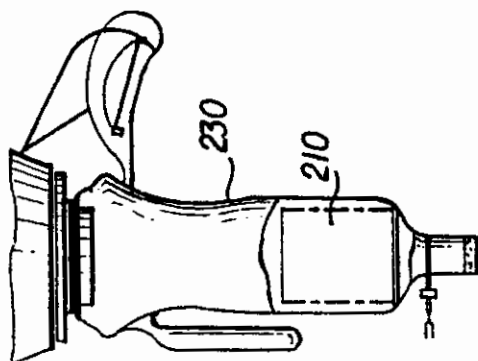


FIG. 51B

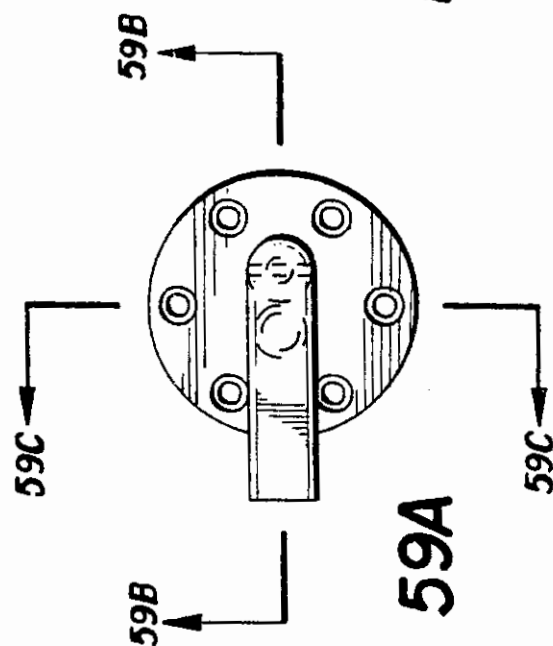


FIG. 59A

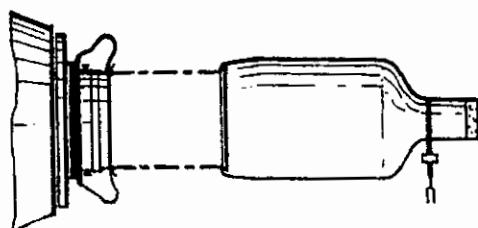
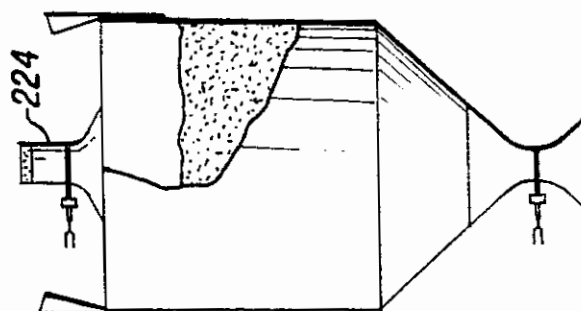


FIG. 51A



31/39

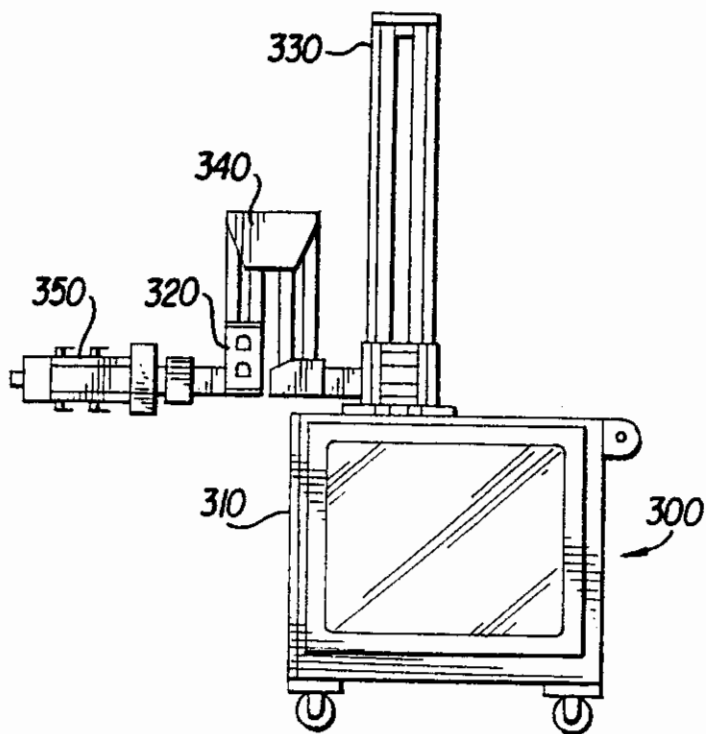


FIG. 52A

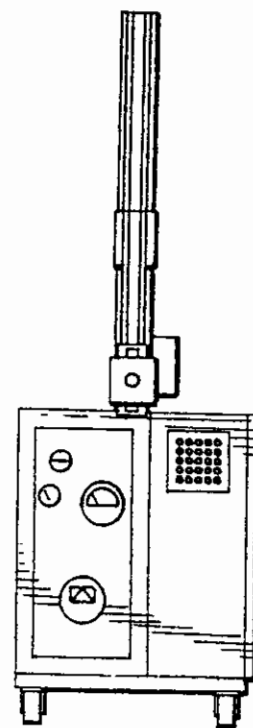


FIG. 52B

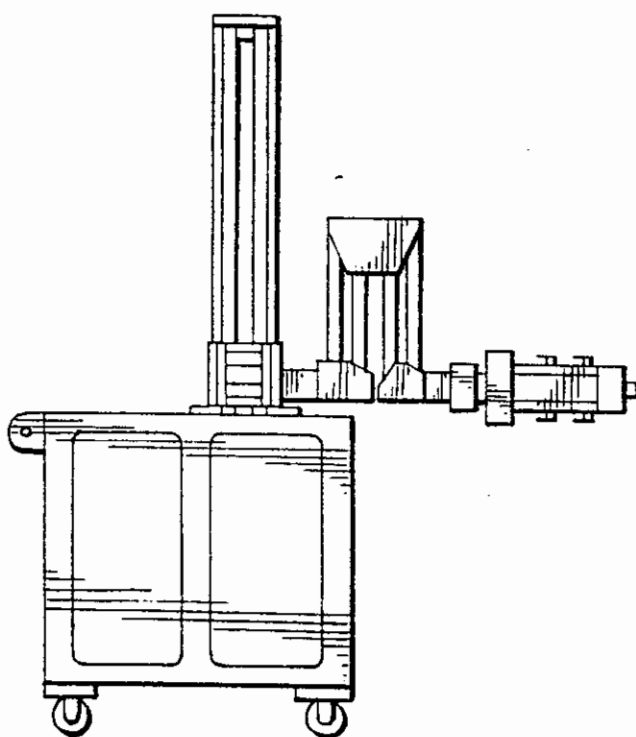


FIG. 52C

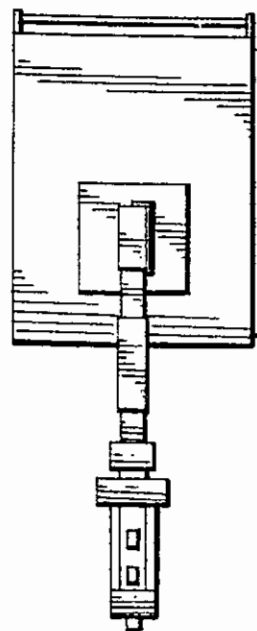


FIG. 52D

32/39

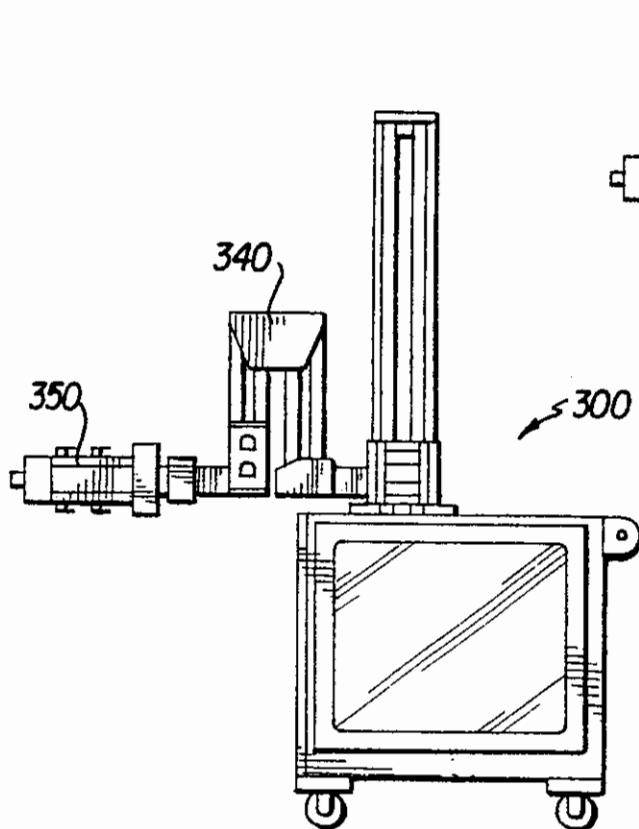


FIG. 53A

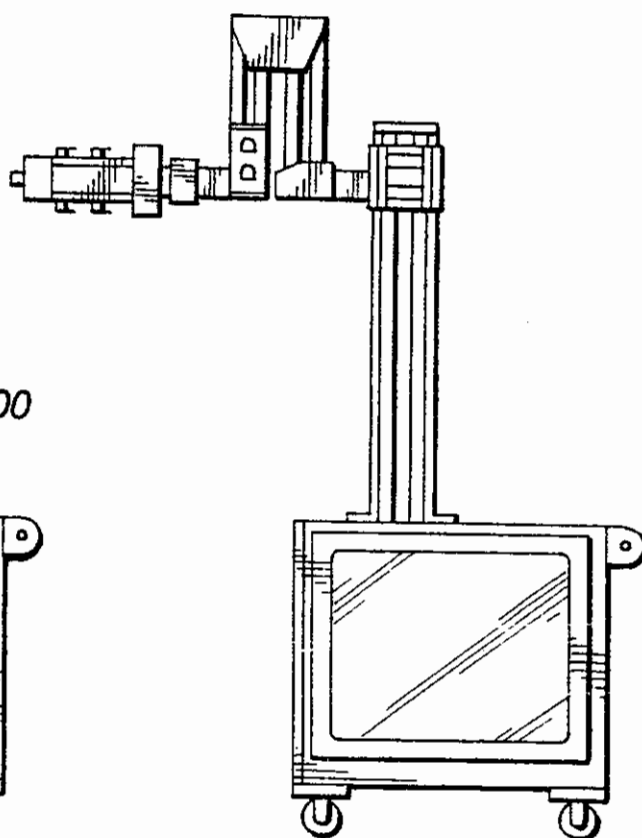


FIG. 53B

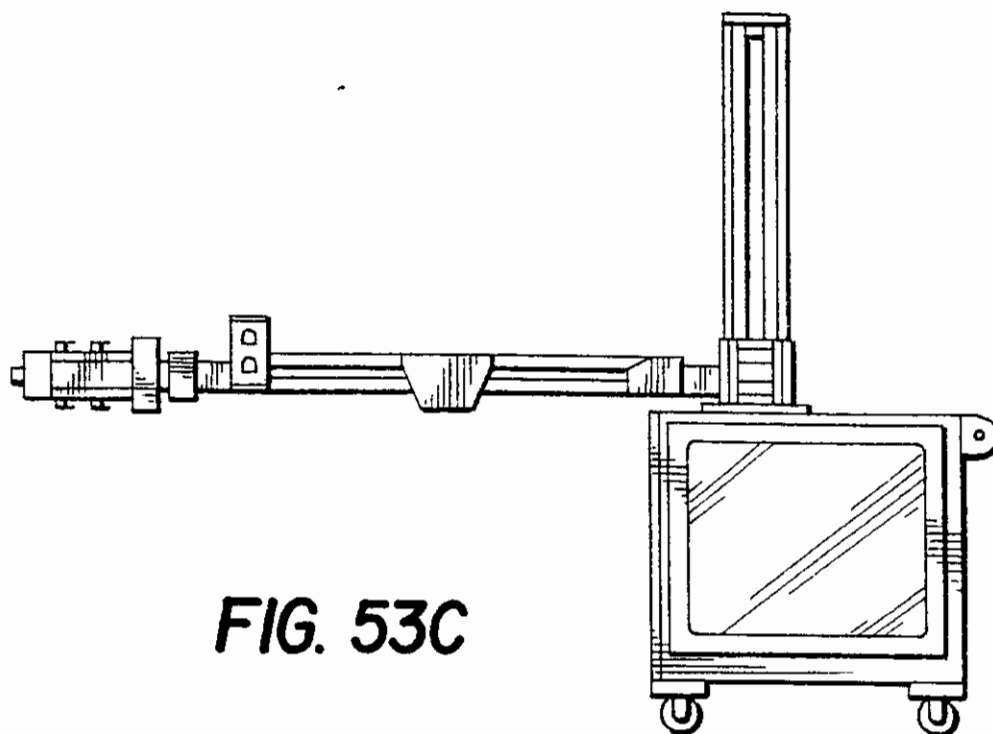


FIG. 53C

33/39

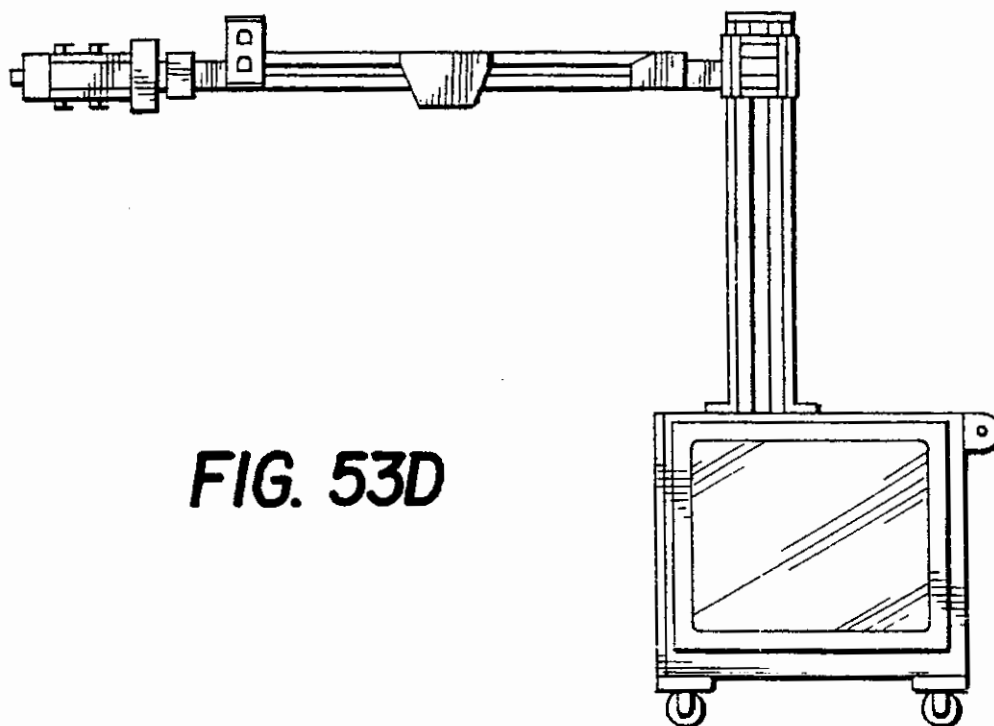


FIG. 53D

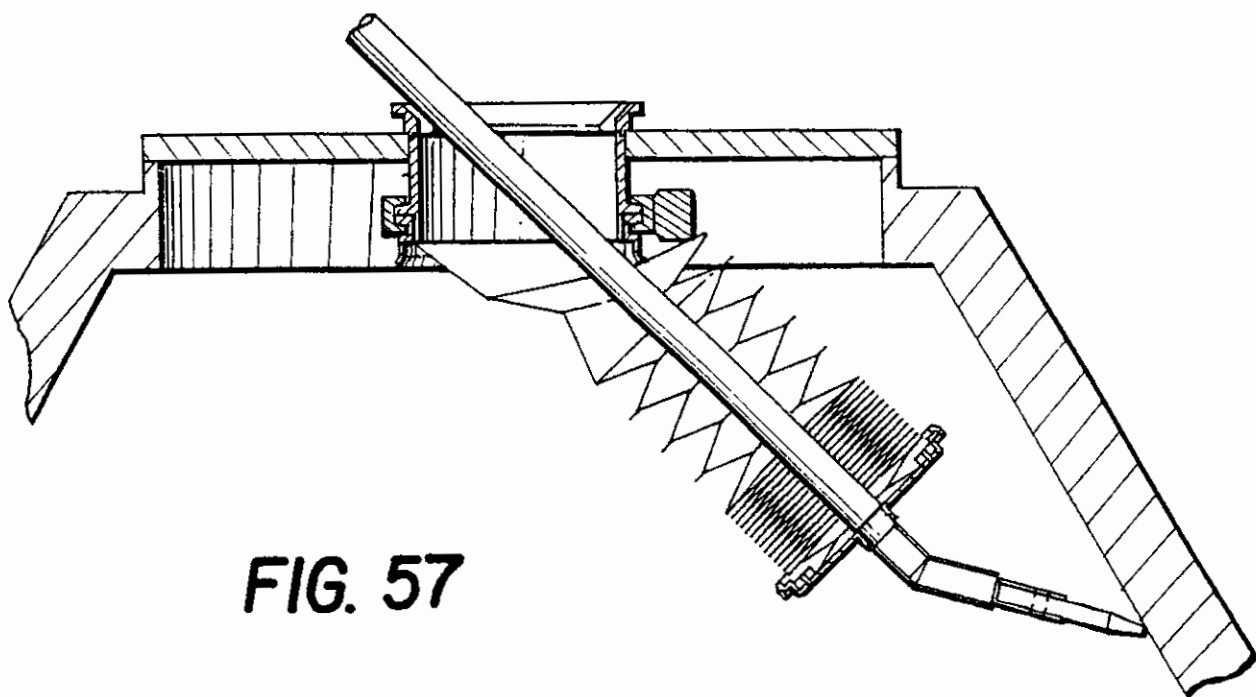
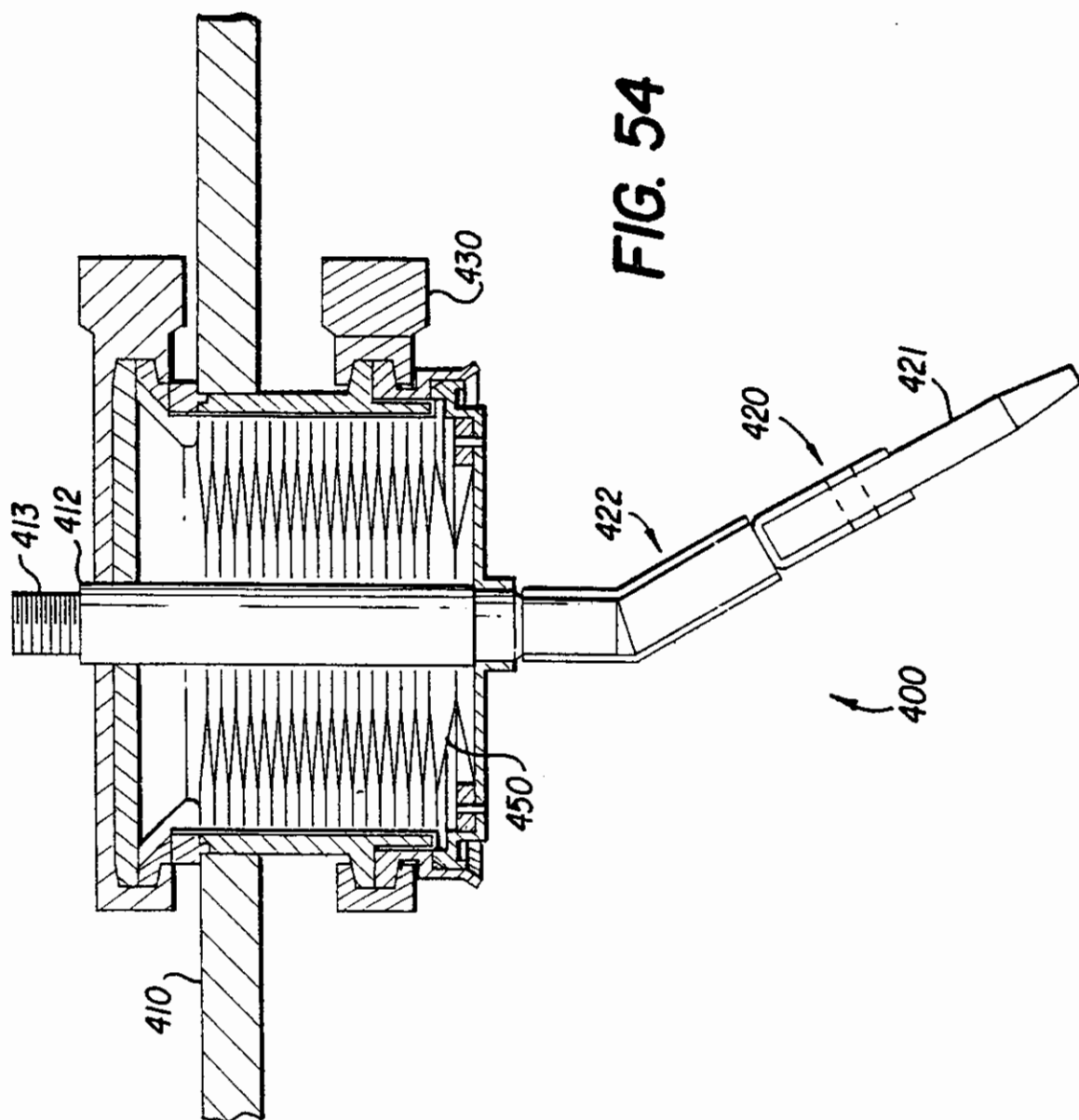


FIG. 57



35/ 39

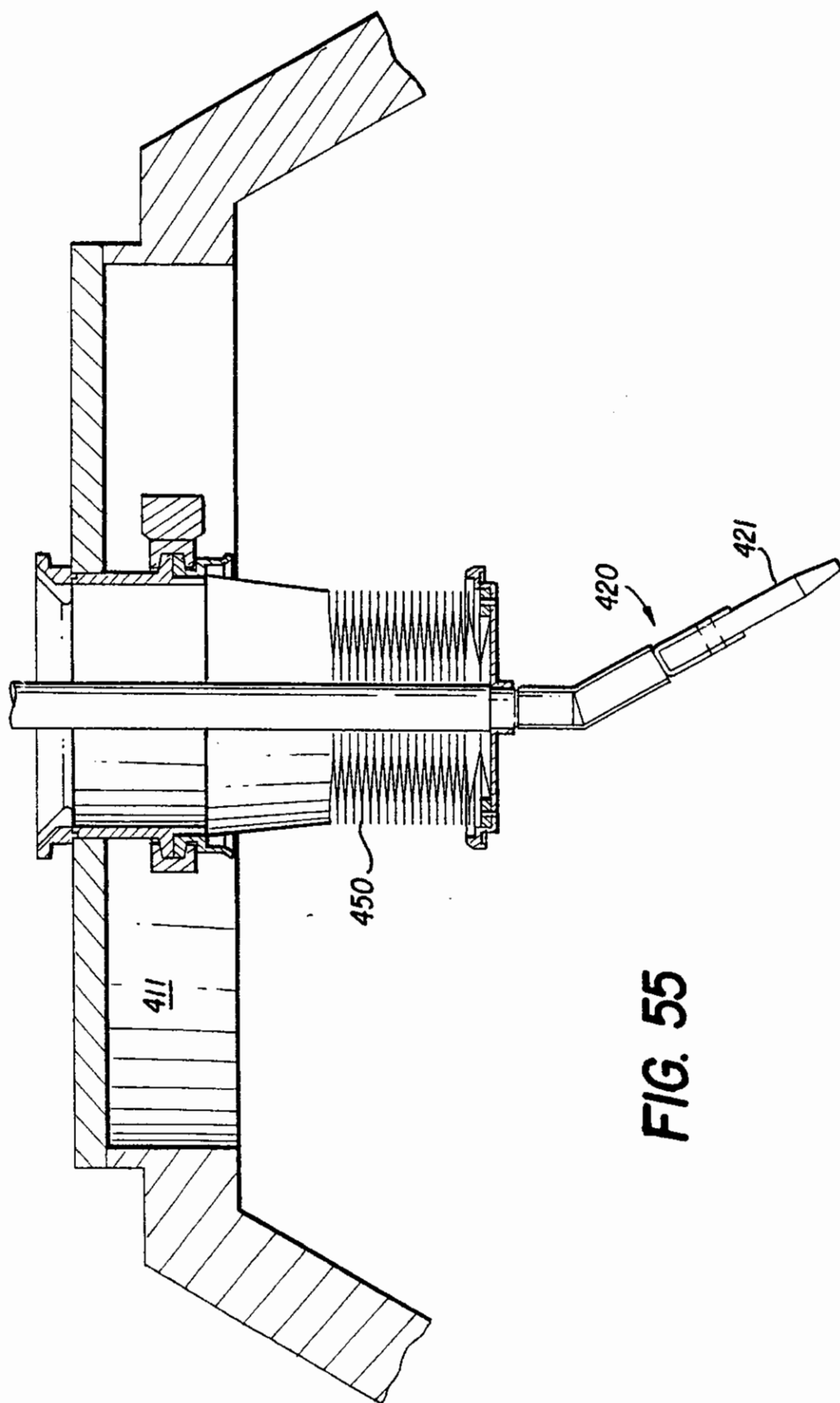


FIG. 55

36/39

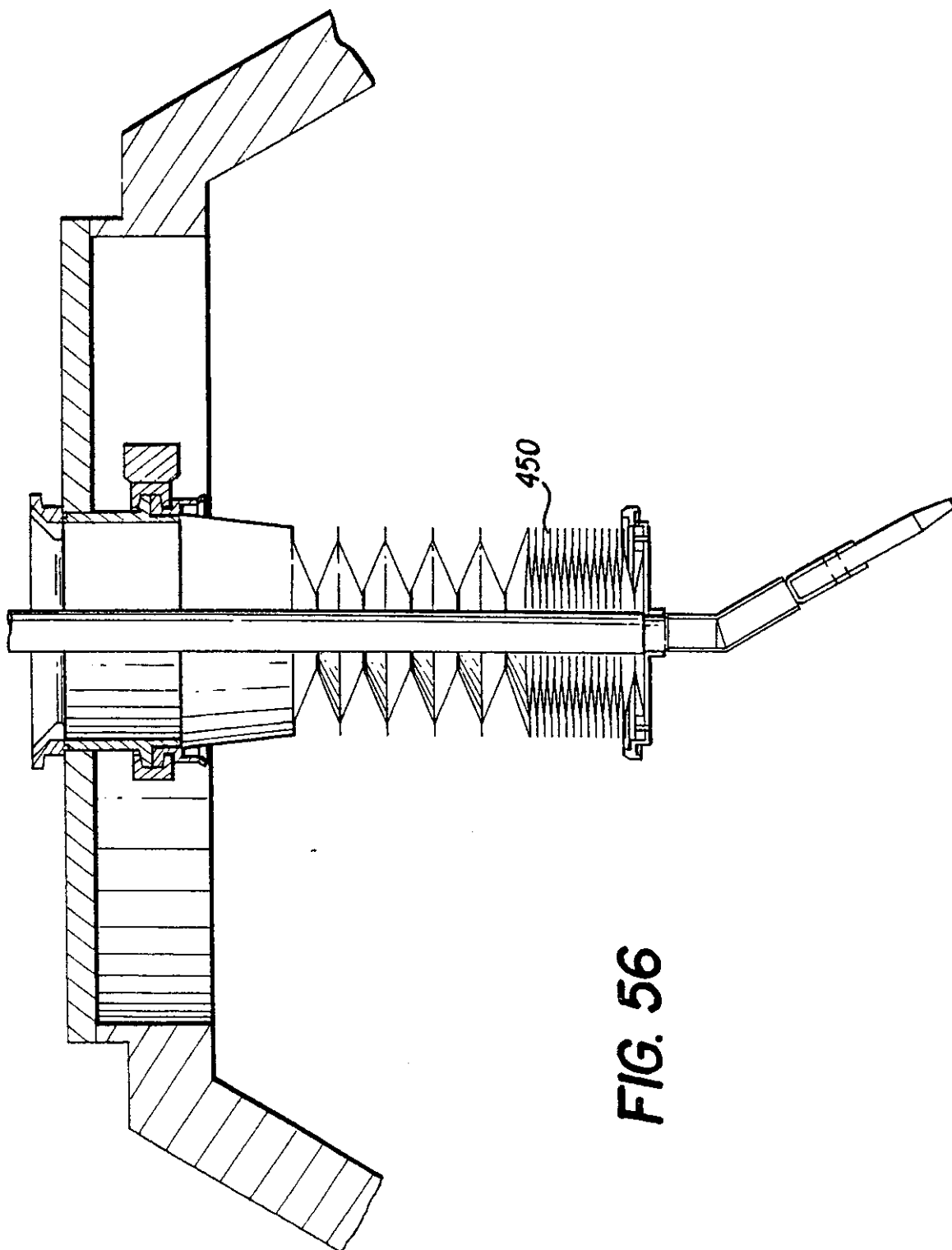
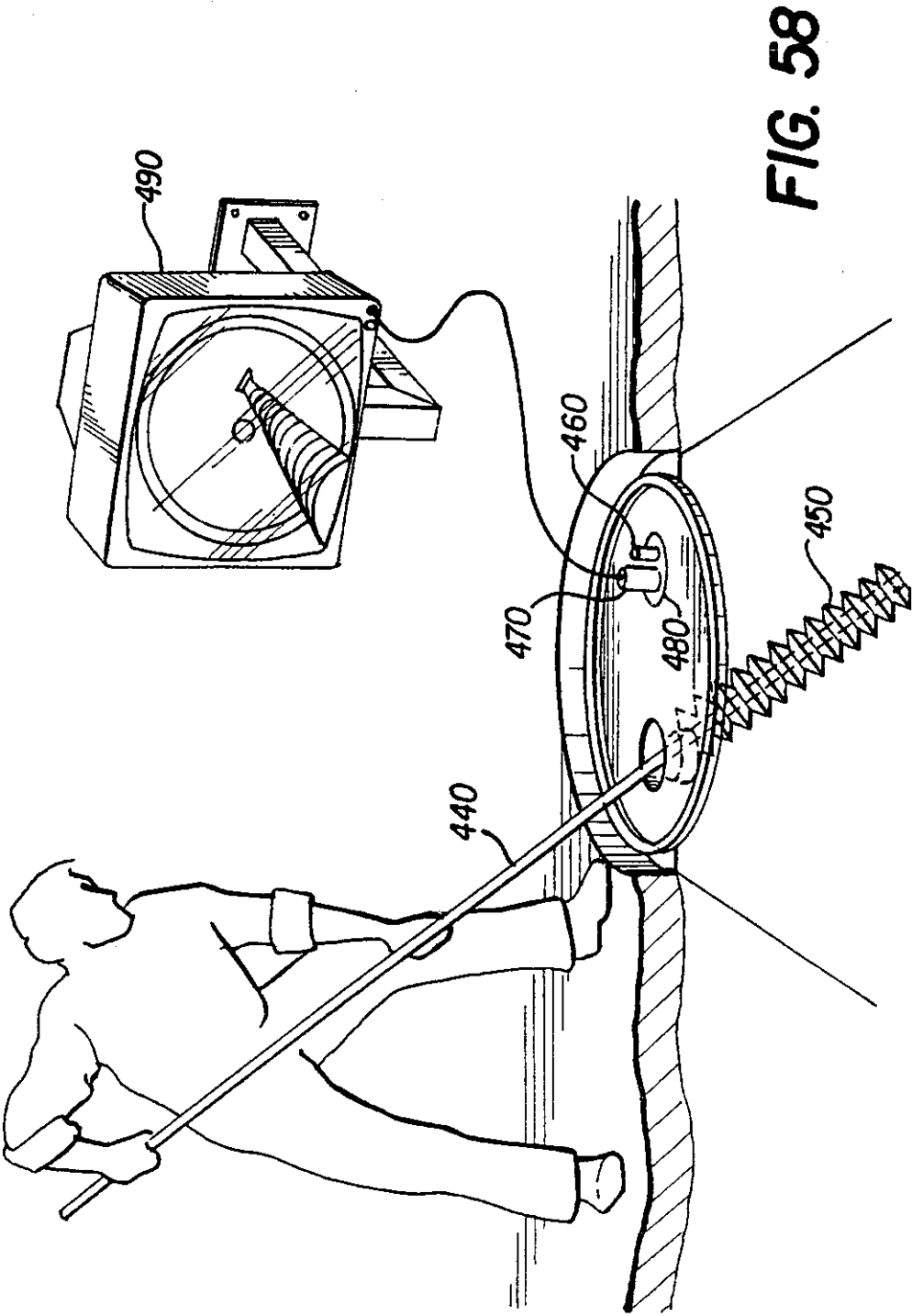


FIG. 56



38/39

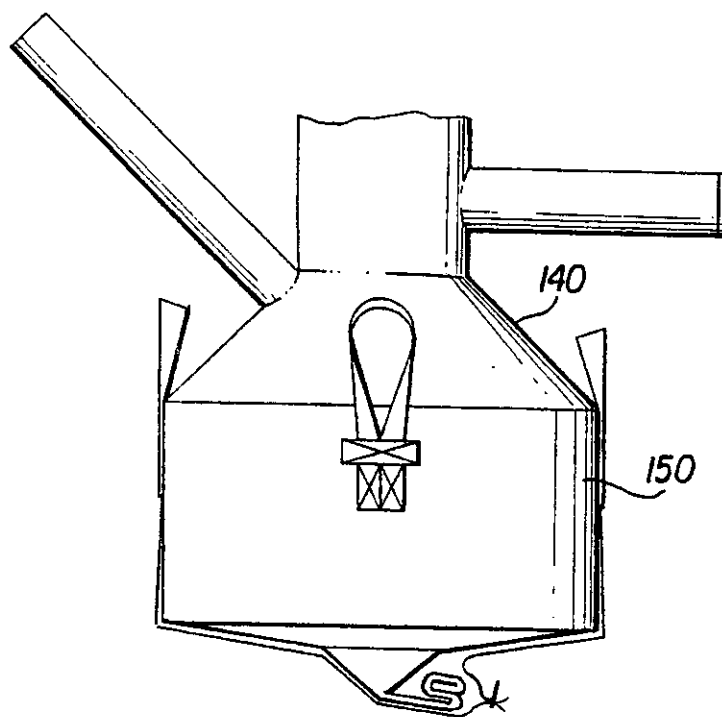
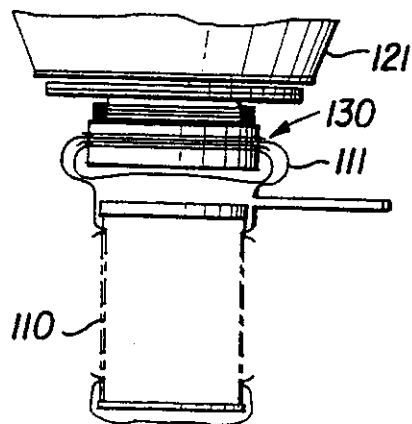


FIG. 60

39/39

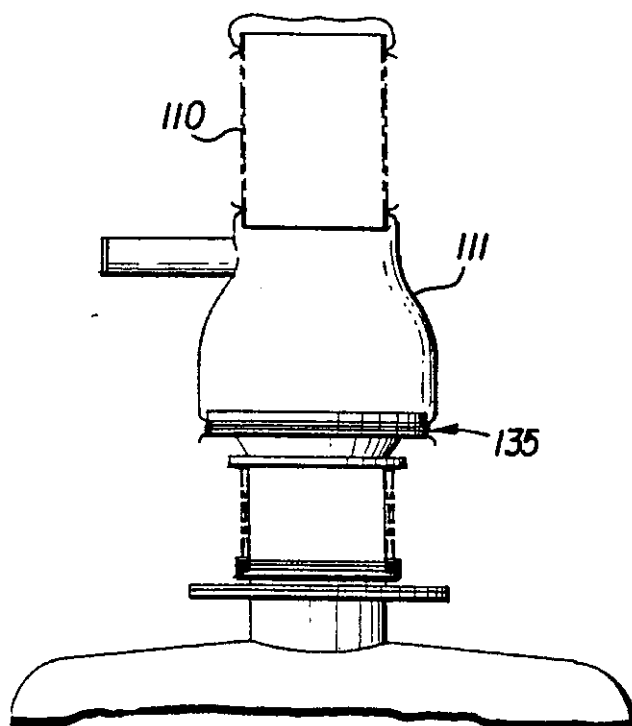
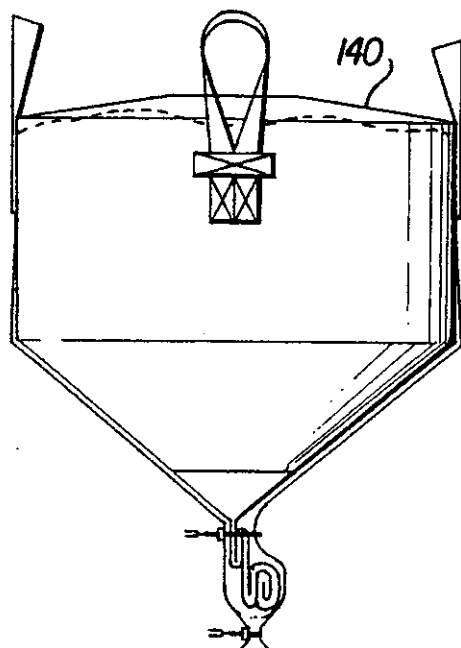


FIG. 61