

ABSTRACT:

Injection-moulding apparatus and mould for use in the injection-moulding apparatus.

An injection-moulding apparatus comprises a mould (3) having a first and a second mould section (5, 7). A bounding surface (13) of the second mould section (7) is in contact with a base (19) of the injection-moulding apparatus. A movable punch (81) for severing a sprue slug from the product and an ejector for ejecting the sprue slug from the punch have been provided in the second mould section. The injection-moulding apparatus further comprises means (93, 99) for moving the punch and the ejector. These means have been arranged externally of the mould inside the base. As a result of this, the mould can be of compact construction and no connection lines for moving the punch and the ejector are required, so that the mould can be removed rapidly from the injection-moulding apparatus. The punch (81) and the ejector (91) have been divided at the location of the bounding surface (113). This enables the second mould section (7) to be coupled rapidly to the base (19), as a result of which the second mould section can be exchanged rapidly with a further mould section.

(Figure 2)

This Sheet Has Been Replaced