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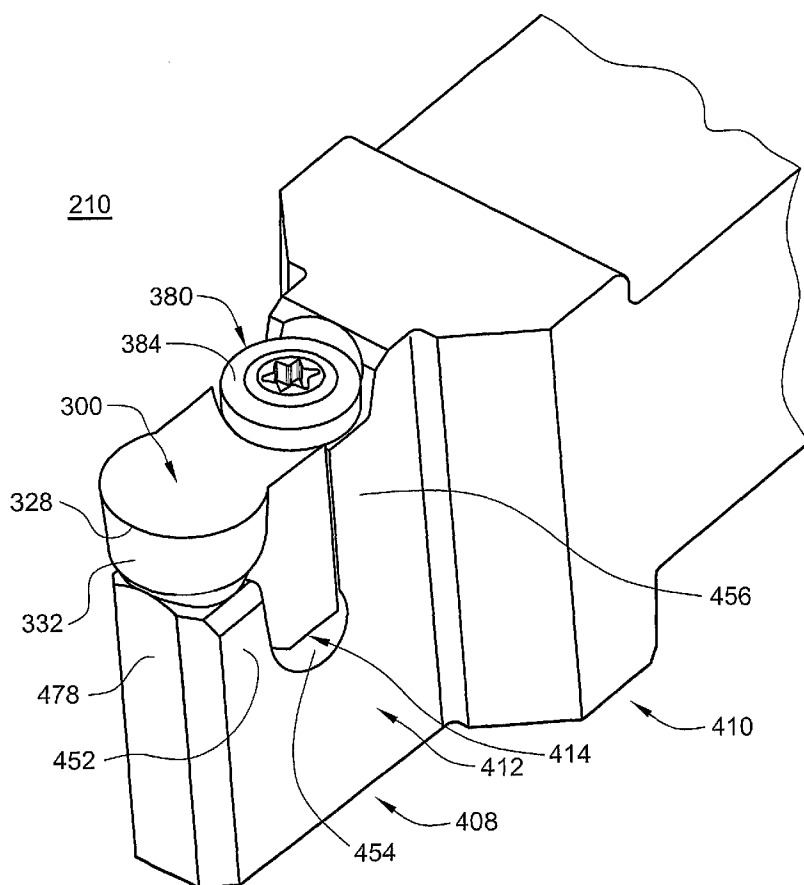
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(54) Title: CUTTING TOOL HAVING CUTTING INSERT SECURED BY NON-PENETRATING ABUTMENT OF A THREADED FASTENER



(57) Abstract: A cutting insert (300) is retained in a cutting tool (210) through a combination of resilient clamping (452) and abutment by a threaded fastener (screw 380). The threaded fastener (380), which abuts but does not penetrate cutting insert, pre-loads the cutting insert against cutting forces, by biasing the cutting insert against a jaw (452, 456) of the cutting tool.

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