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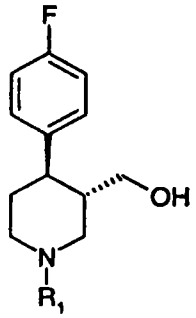


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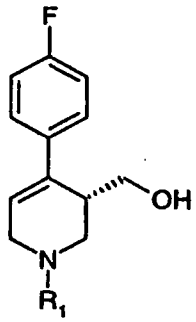


G00001

(54) Title: CHEMICAL PROCESS FOR THE REDUCTION OF 1–SUBSTITUTED –3–HYDROXYMETHYL–4– (4–FLUOROPHENYL)TETRAHYDROPYRIDINES



(I)



(II)

(57) Abstract

A process for the preparation of a compound of formula (I), in which R_1 represents an amine protecting group wherein a compound of formula (II), in which R_1 is as defined above, is reduced by a metal hydride in the presence of an inorganic salt in the presence of a diluent.

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