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(71) Applicant (for all designated States except US): **MERCK & CO., INC.** [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **PALUCKI, Michael** [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). **DAVIES, Ian** [GB/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). **STEINHUEBEL, Dietrich** [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US). **ROSEN, Jonathan** [US/US]; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

(74) Common Representative: **MERCK & CO., INC.**; 126 East Lincoln Avenue, Rahway, New Jersey 07065-0907 (US).

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(54) Title: PROCESS FOR THE PREPARATION OF CAPROLACTAM CGRP ANTAGONIST INTERMEDIATE

(57) Abstract: An efficient syntheses for the preparation of (3R,6S)-3-amino-6-(2,3-difluorophenyl)-1-(2,2,2-trifluoroethyl)azepan-2-one. The process uses a crystallization driven asymmetric transformation to set the amine stereocenter followed by a cis-selective hydrogenation and epimerization to set the benzylic stereocenter and trans geometry.



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