

ABSTRACT

CONDUIT AND METHOD OF FORMING

5 A thin ribbon spirally wound polymer conduit and method of forming,
wherein a helical reinforcing bead is interposed adjacent overlapping layers of
ribbon. Further, a method of continuously forming spirally wound conduit
wherein a sacrificial layer, preferably having a different base polymer to that of
the conduit, is first applied to the former before the conduit is formed overtop.

10

FIGURE 3