



Docket Number: 44985EPO4A

**RADIALLY SHRINKABLE SLEEVE FOR ENCLOSING A
CONNECTION OR A TERMINAL OF AN ELECTRICAL CABLE**

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Background of the Invention

1. Field of the Invention

The invention refers to a radially shrinkable sleeve for enclosing a connection or a terminal, respectively, of an electrical cable, particularly of a medium voltage cable.

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2. Description of the Prior Art

When making cable splices or cable end terminations, it is necessary to expose the conductor of the cable or the cable core. Therefore, specific problems are to be met when cable connections or cable terminations are to be made in view of the insulation and the shielding. Undesired concentrations of the electrical field may cause electrical discharges and eventually breakdowns if no field restraining or field controlling means are used. By using a suitable enclosure in the area of the connection or the terminal, care must be taken that electrophysical conditions are arranged similar to those prevailing in the course of the remaining cable.

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Radially shrinkable sleeves for enclosing a connection or termination of an electrical cable are known in various designs. The EPO application 0 272 131 discloses a sleeve arrangement wherein first a heat shrinkable sleeve of dielectric material is shrunk onto the connection area with the ends engaging the exposed field restraining layer of the cable ends. A conductive paint is coated onto the outer side of the shrinkable hose in the area of the connector element interconnecting the conductors. In a second step, a double layer heat shrinkable sleeve of insulating material is shrunk onto the first sleeve, the length of the inner layer being somewhat larger than that of the outer layer so that a conical gradation is achieved for a geometrical capacitive field control. The placement of the sleeve

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arrangement in two steps is relatively time consuming. Further, it may occur that air is entrapped between the insulation layer and the field restraining layer which affects the electrical behavior.

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In the mentioned known sleeve arrangement, the individual layers are manufactured by extrusion. From US patent 4,383,131 it also has become known to manufacture a multilayer sleeve by coextrusion. The cylindrical
10 sleeve of this kind includes a field-controlling inner layer, a middle insulating layer and an electrically conducting outer layer. The electrically conducting layer consists of a heat shrinkable material so that the sleeve may be shrunk onto the connection area after the
15 connection has been made. The area between the field restraining layers of cables to be interconnected does not have a uniform cylindrical configuration, in particular, different radii occur in the range of the connector element. It is therefore required to wrap a
20 field controlling tape or the like around the connection area prior to the application of the sleeve. This measure is to avoid air entrainments which may cause undesired electrical discharges and breakdowns. The wrapping with the field controlling material is also
25 relatively time consuming and is critical under electrical aspects. From US patent 3,816,640, it has become known to apply a plurality of radially shrinkable separate sleeves to a cable connection. The sleeves consist of field-controlling dielectric material and have
30 a length such that a conical transition from the cable toward the cable connection is achieved effecting a geometrical capacitive field control. A conductive layer is placed directly around the connection area which makes the wrapping with a dielectric tape unnecessary. The
35 successive application of individual layers, however, is time consuming. Further, the geometrical capacitive field control requires a lot of experience and



professional handling to avoid air entrainments which may lead to electrical discharges and breakdowns. The individual sleeves or layers consist of elastomeric material and are individually retained in a radially expanded state by means of a supporting coil. If the coil is removed, the sleeve shrinks radially and engages the connection area or the layer therebelow.

From German patent specification 30 12 971, a compound sleeve has become known which is made by extrusion and comprises an inner conductive or semi-conductive layer, a middle insulating layer and an outer conductive layer which also has heat shrinking properties. The extruded cylindrical sleeve is machined by a chip-forming process such that the inner diameter is conically enlarged toward the free ends in order to achieve geometrical capacitive field control. The machining of the known sleeve after forming the sleeve by extrusion is relatively expensive. The known sleeve also requires a preparing treatment in the connection area before it is radially shrunk.

Cold shrinking sleeves held by a coil in a pre-stretched condition and heat shrinking sleeves have the advantage that they attain an inner diameter in the pre-stretched state which is larger than the outer diameter of the cable sheath. Therefore, such sleeves can be parked in a relatively favorable position on a cable end prior to establishing the conductor connection. Also integrally formed sleeves are known which are made by injection molding of relatively stiff elastomeric material. The known sleeve has a relatively small inner diameter at its ends. In order to attain a parking position on one end portion of a cable, it is necessary to remove the insulation throughout a greater length. The sleeve is pushed onto the connection area after the conductor connection has been established with the



portions having a smaller diameter engaging the field restraining layer of the cable ends under pressure. The area of engagement must be relatively small and the pressure by which the field restraining layer is engaged must not be high, otherwise the displacement of the sleeve onto the connection area cannot be carried out by manual operation. The use of such sleeves, however, has the advantage that the wrapping of dielectric tapes on the connection area prior to the placing of the sleeve can be omitted. A conductive electrode is positioned inside the sleeve which extends beyond both ends of the connector element and clampingly engages the insulation layer. Such electrode effects a uniform distribution of the field so that hollow spaces within the sleeve are not critical.

From US patent 3,717,717, an integral sleeve has become known which includes a heat shrinkable insulation layer, the outer side thereof is provided with a semi-conductive layer while the inner side thereof is laminated with a conductive layer which contiguously engages the electrical connection after shrinking of the sleeve. In order to achieve a geometric-capacitive field control, the extremities of the sleeve are conically shaped.

US patent 4,390,745 discloses a cylindrical sleeve composed of two separate sleeve portions of heat shrinkable material. The first or inner sleeve portion has an insulating layer, a dielectric portion at least at one extremity of the sleeve, and a conductive portion spaced from the dielectric portion being provided at the inner side of the insulating layer. The second or outer sleeve portion includes an insulating layer, a semi-conductive layer being provided at the outer side thereof. Upon assembly first the inner sleeve portion is heat-shrunk for example onto a cable connection and



thereafter the outer sleeve portion is heat-shrunk onto the inner sleeve portion.

The present invention provides a sleeve for
5 enclosing a connection or a termination of an electrical
cable, which can be simply manufactured and installed
without great expense of time, which further provides a
compact cable connection or a compact termination and
which finally secures a sufficient tightness so that it
10 can operate over a long time with high reliability.

Summary of the Invention

The sleeve according to the invention is a single
15 piece part and substantially uniform cylindrically. The
middle and the outer layer are conventionally structured
and are of material which has a sufficient elasticity to
be radially expanded and relaxed to be placed onto a
cable connection or a cable termination.

20 In one embodiment the inner layer includes at least
one first end portion at one end of the sleeve consisting
of permanent flexible dielectric material. It engages
the field or stress restraining layer of the cable and
has stress controlling properties to influence the field
25 distribution at the end of the field restraining cable
enclosure. A further portion of the inner layer of
electrically conducting or semi-conducting material is
located at a distance from the first portion which acts
as an electrode and in case of a cable connection
30 surrounds a connector element and engages the conductor
insulation at both ends of the connector element.

According to a further embodiment of the invention,
it is therefore advantageous when the portions of the
35 inner layer are embedded in the material of the
insulation layer, that the inner diameter of the end
portion or portions and/or the second portion is



substantially the same as of the middle or insulation layer. In this case, the sleeve according to the invention cannot be molded by extrusion, rather, according to an embodiment of the invention, can be
5 formed by injection molding by forming the layers successively. A method for injection molding of such sleeves has become known from the German patent specification 36 33 884. A series of cores having a shape corresponding to the cavity of the article is
0 cyclically advanced through a series of mold cavities, and is provided, by injection molding, in each of the mold cavities with a partial article which is subsequent in the layer ring, with the free core being present at the beginning of the series, and a finished article being
5 removable at the end of the series, and being separated from the core. By this, the sleeve according to the invention can be made by mass production without requiring a subsequent machining or the like.

0 The integral sleeve according to the invention is radially shrinkable; for this two different techniques can be offered which both are known in the art. According to one method, an outer layer is comprised of heat shrinkable material which in a radially stretched
5 state retains the middle and the inner layer radially expanded. In case the individual layers of the sleeve according to the invention are formed by injection molding, they have to be bonded together. Therefore, the radially expanded outer layer may hold the middle and the
0 inner layer in a stretched condition after a corresponding treatment. If for example the sleeve is shrunk onto a cable connection, the outer layer contracts radially, while the middle and the insulation layer follow this movement if they are made of elastomeric
5 material. Compound sleeves which are structured in this manner and are adapted to be heat shrunk to elongated articles are for example known from US patent 4,207,364.



According to an alternative method, the sleeve according to the invention can be retained in the radially stretched state by an internal support device, preferably a support core which is removed if a shrinking of the sleeve has to take place. This process is known as cold shrinking. Coils which are designed to retain a sleeve of elastomeric material in a radially stretched state are for example known from US patent 3,515,798 or the German patent specification 37 15 915. If such coils are used for cable sleeves which are composed of a multi layer, each layer is radially supported by a separate supporting coil. The material of the individual layers has to be sufficiently elastic or soft-elastic so that they may withstand the occurring forces. According to a further embodiment of the invention, the middle insulating layer consists of liquid-silicon-rubber which has significant soft-resilient properties. It also turned out that due to the uniform cylindrical shape and the design of the inner layer, the overall wall thickness of the sleeve can be relatively small which meets the use of a mechanical support means. The one-piece structure of the sleeve according to the invention necessitates only one insulation layer in contrast to the known sleeve of US patent 4,390,745. Therefore, the insulation layer can be provided with a small thickness since the risk of air entrainments or the like can be excluded.

The sleeve according to the invention has numerous positive effects. As already mentioned, it can be simply made by mass production. It can be extremely easily installed. The application of field or stress controlling tapes to the area of the connector element is unnecessary since the conducting or semi-conducting material of the second portion of the inner layer effects an equalizing of the field distribution. The dimensions of the sleeve according to the invention in its shrunk state enable a compact cable connection.



The sleeve according to the invention is also extremely reliable and should retain its effectiveness over a sufficiently long period of time to afford nearly continuous service. The geometry of the sleeve according to the invention enables an effective stress control of the electrical field so that the danger of breakdowns and electrical discharges is very small. The sleeve according to the invention engages the cable and the connection area, respectively, over its total length whereby a sufficient sealing is achieved avoiding a penetration of water and humidity. In particular, if a cold shrinking sleeve is used, the cable connection can be operated immediately after installation of the splice. The assembly of the sleeve according to the invention is possible preferably in the temperature range from $\pm 0^{\circ}\text{C}$ to $+ 40^{\circ}\text{C}$. It can be stored for at least 6 months at a maximum temperature of $+ 40^{\circ}\text{C}$. The possible lifetime of the sleeve according to the invention is at least 20 years in which time period a sufficient sealing against the penetration of water and humidity is achieved. The necessary electrical properties according to the standard provisions can be met in the normally prevailing temperature range of $+ 5^{\circ}\text{C}$ up to 90°C .

The invention will be subsequently described in connection with the drawings.

Brief Description of the Drawings

Fig. 1 is a perspective view of a sleeve according to the invention partially cut out.

Fig. 2 is the perspective view of the sleeve of Fig. 1 in a radially stretched state retained by a supporting core, and illustrated as partially cut out.

Fig. 3 is a perspective view of the sleeve of Fig. 1



after being shrunk onto a cable connection.

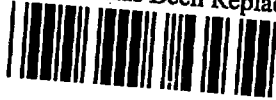
Description of the Preferred Embodiment

5 The sleeve 10 shown in Figs. 1 and 2 is annularly
cylindrical and includes an outer layer 11, a middle
layer 12 and an inner layer which is composed of two end
portions 14, 16 and a median portion 18 which is spaced
from the end portions. The outer layer 11 has a uniform
10 wall thickness and consists of semi-conductive material,
e.g. semi-conductive Vinyl-Methyl-Silicon. The middle
portion consists of an insulative cured liquid-silicone
rubber. The end portions 14, 16 consist of stress
controlling dielectric material, e.g. Vinyl-Methyl-
15 Silicon vulcanized at high temperature. The dissipation
factor is below 0.1. The dielectric constant is between
15 and 25, preferably about 15. The stress controlling
portions consist preferably of a material which is known
from the German patent specification 30 08 264. It is a
20 permanent-flexible dielectric material having an
electrical volume resistivity at room temperature of at
least 10^6 Ohm.cm. The base material is silicon rubber or
polyethylene or ethylene propylene diene copolymerisate
(EPDM) with a content of a finely divided conductive
25 material to increase the relative dielectric constant.
The conductive material comprises strongly structurized
dustfine particles of a weakly conductive, electrically
polarizable material in a mass content of up to about
350g per kg base material. Preferably, the conductive
30 material is carbon black.

The median portion 18 acts as an electrode and
consists of semi-conductive Vinyl-Methyl-Silicon-Mixture
vulcanized at high temperature.

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In the sleeve 10 according to Fig. 1, the portions
14, 16 and 18 are embedded in the insulation material;



but the outer and the inner surface of the sleeve 10 have a constant diameter. The sleeve is formed by injection molding wherein preferably first the portions 14, 16 and 18 are formed and thereafter the layers 12 and 11. When
5 molding the sleeve, preferably a method is applied which is described in the German patent specification 36 33 884. The layerwise injection molding takes place by means of a plurality of cores having a shape corresponding to the cavity of the article, the cores
0 being cyclically advanced through a series of mold cavities and are provided, by injection molding, in each of the mold cavities with a partial article which is subsequent in the layer ring, with a free core being present at the beginning of the series, and a finished
5 article being removable at the end of the series, and being separated from the core.

All layers of sleeve 10 shown are of elastic material so that it can be radially stretched to a
0 sufficient amount. The portions 14, 16 and 18 have preferably the same wall thickness. At the beginning, the inner diameter is for example 17.7 mm. The sleeve 10 is radially stretched for example to an inner diameter of 55 mm by a suitable device (not shown). In this state, a
5 support coil 20 is introduced (Fig. 2) for example known from the German patent specification 37 15 915. Adjacent convolutions of the support coil 20 are interconnected in circumferential areas so that the coil may withstand the inherent radial forces of sleeve 10. In the embodiment
10 shown in Fig. 2, the lefthand portion of the coil 10 is led back through the coil and can be manually gripped at 24. By withdrawing the coil 20 from the sleeve, the sleeve 10 may radially shrink.

In Fig. 3, the sleeve 10 is shrunk onto a cable
15 connection. In Fig. 3, two ends 30, 32 of one-core cables are illustrated having a typical structure. This structure is to be briefly explained with the aid of



5 cable end 30. A cable sheath 34 of suitable insulation material surrounds an earth conductor or shield 36 of copper wire which in turn surrounds an electrically semi-conductive screen 38. It serves as known for the
5 restraint of the electrical field of conductor 40 which is surrounded by an insulation 42. The exposed conductors of the cable ends 30, 32 are interconnected by means of a connector element 44. The connector element 44 is crimped onto the conductors 40. To this purpose it
0 is necessary to remove the insulation 42. The field restraining layer 38 is removed at a larger distance from the conductor end. The earth conductor 36 and the cable sheath 34 are removed at a still larger distance from the end as can be seen.

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The sleeve 10 is shrunk such that the portion 18 extends along the connector element 44 and engages the insulation 42. The portions 14, 16 of dielectric material are in engagement with the field restraining
0 semi-conductive layer 38. It can be seen that the sleeve 10 when shrunk has a constant outer diameter and also approximately a constant inner diameter with some small deformations occurring at the transitions between the field restraining layer and the insulation 42 and between
5 the insulation 42 and the conductor 40 or the connector element 44, respectively. The necessary field or stress controlling or field distributing effect of sleeve 10 thus does not take place through a geometric capacitive configuration, rather, exclusively by the stress
0 controlling cylindrical portions 14, 16. The electrode 18 effects a uniform field distribution by defining a Faraday cage. A wrapping with a dielectric tape or the like prior to the shrinking of sleeve 10 is not
5 necessary. The interstices between the insulation 42 and the connector element 44 or between the connector element 44 and the electrode 18 are of no importance and do not cause electrical discharges or breakdowns.



It can be seen further that the inner side of sleeve 10 continuously engages the connection area over its total length and, thus, has a sealing effect. A penetration of water or humidity, respectively, is avoided.

Before the shrinking step takes place and before making the electrical connection by means of the connector element 44, sleeve 10 is parked in a position on one cable end 30 or 32, respectively. After this, sleeve 10 is displaced and positioned in the connection area in its still radially stretched state. Subsequently, the support coil 20 is removed as described in connection with Fig. 2 so that sleeve 10 may be shrunk onto the cable connection. It is understood that after the shrinking of sleeve 10, respective end-sleeves (not shown) can be shrunk onto the transition area of cable sheath 34 and sleeve 10 which end sleeves may also consist of field or stress controlling dielectric material. Such conical sleeves are generally known.

It is understood that the outer layer 11 is electrically connected to the shield 36 e.g. by means of a metallic net sleeve.



CLAIMS:

5 1. A radially shrinkable cylindrical sleeve for
enclosing a connection or a terminal, respectively, or an
electrical cable, particularly of a medium voltage cable,
the cable including a conductor, an insulation
surrounding said conductor, and a shielding layer
10 surrounding said insulation, said sleeve comprising an
inner layer including a cylindrical portion of conductive
or semi-conductive material located between the ends of
said sleeve and adapted to engage said conductor and a
sleeve-shaped connector element and the adjacent
15 insulation, a middle layer of electrically insulating
material bonded to an outer layer of electrically semi-
conductive material to form an integral sleeve, said
layers consist of an elastic and permanent flexible
material adapted to be retained in a radially expanded
20 state by a suitable support means, and said layers being
elastically stretched to fit on a removable inner support
means when in its radially expanded state and said sleeve
radially shrinks onto a said cable connection or a said
cable termination, respectively, upon removal of said
25 support means.

2. Sleeve according to claim 1, wherein said
sleeve inner layer comprises a cylindrical end portion at
least at one extremity of said sleeve which end portion
30 is embedded in the material of the middle layer.

3. The sleeve according to claim 2, wherein the
inner diameter of said end portion is equal to that of
said middle layer.

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4. The sleeve according to claim 1, wherein said
layers are formed by injection molding.

5. The sleeve according to claim 1, wherein said



medium layer is made of liquid silicone rubber.

6. The sleeve according to claim 1, wherein said
conductive and semi-conductive portion are of Vinyl-
5 Methyl-Silicon vulcanized at high temperature.

7. The sleeve according to claim 2, wherein said
end portion is semi-conductive Vinyl-Methyl-Silicon
vulcanized at high temperature including means for
10 increasing the dielectric constant, particularly dustlike
black carbon.

8. The sleeve according to claim 1, wherein the
outer layer is of semi-conductive liquid silicone-rubber.
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9. The sleeve according to claim 2, wherein the
relative dielectric constant of said end portion is
between 15 and 25, preferably about 15.

20 10. The sleeve according to claim 2, wherein the
dissipating factor of said end portion is below 0.1.

11. The sleeve according to claim 1, wherein the
basic polymer for said layers is one of an ethylene
25 propylene diene mixed polymer (EPDM) and an ethylene
propylene mixed polymer (EPM).

