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Abstract

The present invention relates to a container (10) which is produced in a blow molding process and is made of thermoplastic material - preferably a bung drum - having a welded-on bung connector, prefabricated in an injection molding process and having an internal thread, for the storage and transport of liquid or free-flowing contents.

In order to eliminate disadvantageous material distortion in blow-molded containers as a result of relatively long cooling times of thick locations, e.g. at threaded bungs and flash seams, according to the invention formed in the top (30) of the container (10) is a shortened welded bung connector (32), onto which a solid threaded welding head (12), prefabricated in an injection molding process and having an internal thread (20), is welded.

(figure 3)