

ABSTRACT OF THE DISCLOSURE

A conveyance device includes a pair of a first support frame and a second support frame provided so as to be parallel to each other, and configured to define a conveyance track of a pallet including a placement member on which a

5 workpiece is placed; a driving unit provided on the first support frame and configured to apply a conveyance force to the pallet; a driven unit as a unit forming the pallet, configured to travel along a first guide portion of the first support frame by receiving the conveyance force from the driving unit; an

10 auxiliary unit as a unit forming the pallet, connected to the driven unit via the placement member and capable of freely traveling along a second guide portion of the second support frame, and a stopping unit provided on the first support frame, including an engaging portion that engages with a portion of the driven unit, and configured to temporarily stop a movement of the pallet at a predetermined stop position along the conveyance track.