

SHEET PROCESSING APPARATUS AND IMAGE FORMING APPARATUS**ABSTRACT OF THE DISCLOSURE**

A sheet processing apparatus includes a creasing unit; a support supporting a sheet on which a crease has been formed, a folding roller folding the sheet supported by the support while rotating at a folding speed, a thrusting member moving at a thrust speed higher than the folding speed, and to thrust the sheet such that the sheet is folded at a position where the crease has been formed, and a control unit performing control such that a difference between a folding speed of the folding roller and a thrust speed of the thrusting member, in a case in which the folding roller folds a first number of sheets, is smaller than a difference between the folding speed and the thrust speed, in a case in which the folding roller folds a second number of sheets that is larger than the first number of sheets.

FIG. 2