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60/016,840 **8 May 1996 (08.05.96)** **US**(71) Applicant (for all designated States except US): **PHARMACIA & UPJOHN COMPANY [US/US]; 301 Henrietta Street, Kalamazoo, MI 49001 (US).**

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(54) Title: **PROCESS TO PREPARE TAXOL**

(57) Abstract

The present invention includes processes to prepare commercially important taxols (X) from substituted amino-3-phenyl (2R, 3S) isoserinates (II). In addition processes to prepare the substituted amino-3-phenyl (2R, 3S) isoserinates (II) as well as its precursor are set forth.

