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(71) Applicant: **EASTMAN CHEMICAL COMPANY**
[US/US]; 100 North Eastman Road, Kingsport, TN 37660
(US).

(72) Inventors: **EKART, Michael, Paul**; 1025 Hanover
Court, Kingsport, TN 37660 (US). **COLHOUN, Fred-
erick, Leslie**; 1025 Parham Place, Kingsport, TN 37660
(US). **JERNIGAN, Mary, Therese**; 519 Woodridge Cir-
cle, Kingsport, TN 37663 (US). **WEINHOLD, Stephen**;

3272 Ridgeview Street, Kingsport, TN 37664 (US). **AR-
MENTROUT, Rodney, Scott**; 2056 Canterbury Road,
Kingsport, TN 37660 (US).

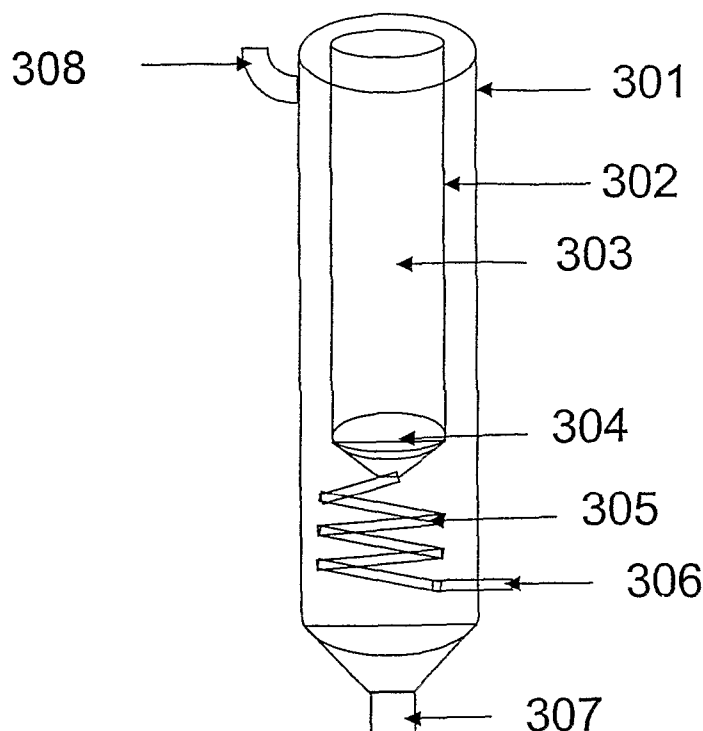
(74) Agent: **CARMEN, Dennis, V.**; P.O. Box 511, Kingsport,
TN 37662-5075 (US).

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(54) Title: LOW MELTING POLYESTER POLYMERS



(57) Abstract: A bulk of polyester polymer particles comprising polyester polymer comprising greater than 75% virgin polyester polymer, the particles having: A) an It. V. of at least 0.72 dl/g, and B) 10 ppm or less of residual acetaldehyde; and C) at least two melting peaks, wherein one of said at least two melting peaks is a low peak melting point within a range of 140 degrees Celsius to 220 degrees Celsius and having a melting endotherm area of at least the absolute value of 1 J/g.

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