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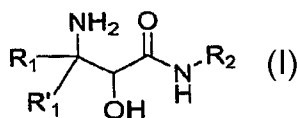
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(54) Title: PROCESSES AND INTERMEDIATES FOR PREPARING STERIC COMPOUNDS



(57) Abstract: This invention relates to processes and intermediates for the preparation of an alpha- amino beta-hydroxy acid of Formula (1) wherein the variables R₁ R'₁ and R₂ are defined herein and the compound of Formula (1) has an enantiomeric excess (ee) of 55% or greater.