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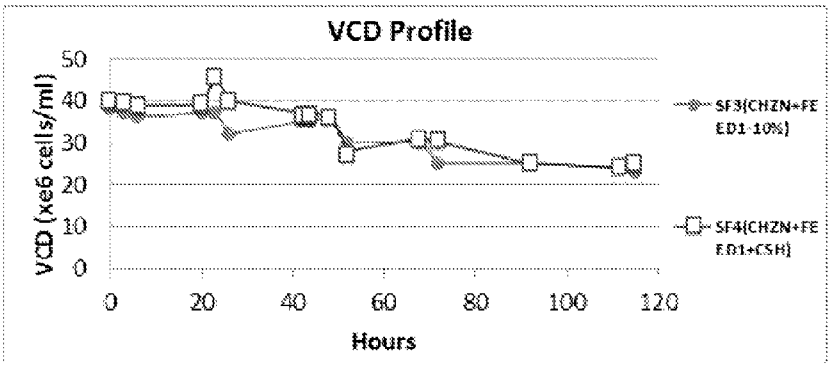
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(54) Title: PERFUSION MEDIA

FIGURE 1



(57) Abstract: Perfusion media are disclosed providing excellent cell density, titer and product quality for production of a therapeutic protein in a perfusion process.