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(54) Title: METHOD OF CUTTING AND CUTTING ROTATIVE BIT ✓

(57) Abstract

A cutting, self-rotating, and self-sharpening tool has a rotatable cutting element (2), generally circular, which is mounted and displaced so that the cutting element (2) has an attack angle between 90° and 120°, and a skew angle between 5° and 40°. The cutting element (2) has a convex front face and relief and rake angles that vary along the perimeter of the cutting edge.

