



System for changing a battery of a ground transport vehicle, in particular a heavy-duty automated guided vehicle for ISO-containers.

5 The invention relates to a system for changing a battery of a ground transport vehicle, in particular of a heavy-duty automated guided vehicle for ISO-containers, having storage areas for batteries, having at least one ground transport vehicle with a receiving area for a replaceable battery and having at least one loading and unloading device for transporting the batteries between the storage areas and the receiving area of a transport vehicle standing on a changing area.

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The patent DE 42 03 778 C2 discloses an automated ground vehicle having a manipulator disposed thereon. By means of the ground vehicle the manipulator can be moved automatically between different work stations, in order to perform assembly tasks at these locations. The ground vehicle is driven via a replaceable nickel-cadmium battery. The battery can be replaced automatically at a changing station if it has to be recharged. For this purpose, a vehicle frame of the ground vehicle is provided with a battery space, in which there are disposed guide rails which are oriented transversely with respect to the longitudinal direction of the ground vehicle. The underside of the battery is provided with rollers which roll in the guide rails. In order to prevent the battery from moving along the guide rails during operation of the ground vehicle, the vehicle frame is provided with a pin which is pretensioned in a resilient manner in the direction of the battery and engages into a recess in the battery during operation of the ground vehicle. In order to change the battery, the pin can be lowered hydraulically. The battery thus released can be pulled out of the vehicle frame along the guide rails by means of a changing apparatus. For the purpose of the changing operation, the ground vehicle travels automatically to a changing station. After the battery has been unlocked a gripping device travels starting from the changing station in the direction of the battery and at that location grips a projection disposed on the outside of the battery. The gripping device then pulls the battery out of the ground vehicle and the rollers of the battery leave the guide rails of the ground vehicle and move onto travel rails of the changing station which are disposed as an extension of the guide rails. In the region of the changing station the battery is then automatically contacted and charged. The above-described first changing station is disposed opposite a second changing station, from which a reserve battery, already

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charged there, is pushed into the battery space from the other side. The changing time is therefore shortened so that the vehicle can be operated almost continuously with only one reserve battery.

- 5 Furthermore, German patent application DE 10 2007 039 778 A1 already discloses a heavy-duty automated guided ground vehicle for ISO-containers. The heavy-duty transport vehicle comprises a vehicle frame, on which at least one lifting platform is disposed which can be lifted from a lowered transport position to a raised transfer position or, conversely, lowered from one to the other via at least one lifting drive.
- 10 Typically, such heavy-duty transport vehicles are driven by a diesel engine.

- Furthermore, from the Japanese laid-open document JP 05 294 147 A there is already known a system for changing a battery of a ground transport vehicle. The system consists, apart from the ground transport vehicles with a replaceable battery, of
- 15 storage areas for batteries to be recharged disposed within a shelf unit. The batteries are transported between the ground transport vehicles and the storage areas of an automated loading and unloading device. Within the transport vehicles and the shelf units the batteries are automatically coupled and uncoupled electrically.
- 20 On the basis of this prior art, the object of the present invention is to provide an improved system for changing a battery of a ground transport vehicle, in particular a heavy-duty automated guided vehicle for ISO-containers.

- This object is achieved by means of a system for changing a battery of a ground
- 25 transport vehicle having the features of claim 1. Advantageous embodiments of the invention are described in the subordinate claims 2 to 17.

- In accordance with the invention, an improved system for changing a battery of a ground transport vehicle, in particular a heavy-duty automated guided vehicle for
- 30 ISO-containers, having storage areas for batteries, having at least one ground transport vehicle with a receiving area for a replaceable battery and having at least one loading and unloading device for transporting the batteries between the storage areas and the receiving area of a transport vehicle standing on a changing area, is achieved in that centring elements are assigned to the storage area or to the receiving area in such a

way that the battery is oriented relative to the storage area or the receiving area in response to the loading movement of the loading and unloading device. In this way automated mounting and dismounting are made easier. A particular advantage is that in relation to the battery change and the orientation of the battery with respect to the receiving area or storage area, the transport vehicle or the shelf unit is designed in a passive manner and any manipulation movements start from the distribution vehicle.

In a particularly advantageous embodiment provision is made that the battery is formed in such a way that it can be suspended in and unhooked from the storage area or the receiving area by the loading and unloading device. The battery is therefore easy to handle.

As a constructionally advantageous embodiment provision is made that support elements are disposed on the battery laterally protruding on both sides, and in the storage area carrier rails are disposed and in the receiving area support rails are disposed, on which lie the support elements of a battery standing in the storage area or the receiving area. The batteries, the receiving area and the storage areas are therefore mechanically simple and not fitted with moveable parts.

A particularly simple attachment of the battery in the storage areas and the transport vehicle and therefore rapid mounting and dismounting are achieved in that the battery can move in the lifting and lowering direction in order for the battery to be suspended in and unhooked from the storage areas and on the transport vehicle by the loading and unloading device.

A simple orientation of the battery is achieved in that the battery is oriented via the centring elements relative to the storage area or to the receiving area in response to the lowering movement of the loading and unloading device.

In view of the heavy weight of the battery, the centring is facilitated in that the loading and unloading device is formed in such a way that the battery can move horizontally to facilitate centring during the lowering movement of the loading and unloading device and when the centring elements are in engagement.

The system for changing the batteries is as a whole formed in such a way that the mechanical complexity on the transport vehicles and the storage areas in the shelf unit is generally kept very low. Neither moving mechanical components such as e.g. rollers, nor active actuators such as e.g. hydraulic cylinders or electric motors are
5 required on the storage areas or the transport vehicle. All necessary movements are carried out by the distribution vehicle with the loading and unloading device. Since the number of loading and unloading devices is low compared to the number of vehicles and the storage areas, the technical outlay and manufacturing costs of the system as a whole can be reduced. Furthermore, the reliability of the system is
10 increased by the reduced complexity.

Traction batteries known in the prior art have a clearly lower weight and dimensions than the batteries which are required for long-term operation of heavy-duty vehicles. The described system for changing the vehicle batteries is arranged specifically for
15 handling and storing the large battery dimensions and heavy battery weights. The battery changing station permits rapid and automated replacement of batteries on a very compact footprint. The changing areas can be disposed flexibly with respect to the storage areas. In this way the changing station can be integrated without much planning into existing infrastructures and the design freedom during planing is
20 increased. The rapid battery change permits environmentally friendly operation of the transport vehicles without a notable reduction in capacity.

In terms of the invention a heavy-duty transport vehicle is understood to be a vehicle which can transport a payload of at least 15 t, preferably at least 20 t. Loads for the
25 heavy-duty transport vehicles include ISO-containers and swap containers. Laden swap containers can generally weigh up to about 16 t. In the laden state, ISO-containers weigh 20 t to 80 t. Transport of ISO-containers is preferred. ISO-containers are understood generally to be large standardised containers having standardised receiving points or corners for load receiving means. A heavy-duty
30 transport vehicle which travels empty or transports an empty ISO-container or swap container is also to be understood in this way, as long as this vehicle can transport a payload of at least 15 t, preferably at least 20 t. It can also be the case that such heavy-duty transport vehicles operate in a mixed operation, i.e. transport not only

ISO-containers or swap containers but also other loads such as semitrailers, swap trailers, trailers, heavy goods vehicles or tractor trucks.

5 By means of automation, the changing station can optimally cooperate with the automated vehicles. The battery change can take place at any time regardless of the availability of personnel. In this way the system can react very well to unexpected peak loads.

10 The handling rate is further increased in that by means of the movement of the battery in the lifting and lowering direction, the battery can be electrically separated or electrically contacted automatically in the storage areas and transport vehicle.

15 From a constructional point of view it is particularly advantageous that the loading and unloading device has a support arm for the battery, which, as seen in the direction of the travel path of the distribution vehicle, is able to travel laterally in and out in a mounting and dismounting direction of the storage areas and in the direction of a changing area.

20 A particularly reliable feature for the operation of the transport vehicles is that the battery is formed as a lead battery and a charging device is provided in the storage areas and supplies the battery with the optimum quantity of purified water during the charging procedure.

25 The system is particularly suitable for handling batteries formed as lead batteries which have a weight of at least 6 t, preferably 8 t to 9 t.

The changing time of the batteries can further be optimised in that the distribution vehicle operates in automatic mode.

30 A high level of availability of the transport vehicles is achieved in that a plurality of storage areas are disposed next to each other, the loading and unloading device is disposed on a distribution vehicle which can travel along the storage areas and along a travel path and at least one changing area for the transport vehicle is disposed adjoining the travel path. By this combination of a plurality of storage areas for

charging and intermediate storage of the batteries of the transport vehicles with at least one distribution vehicle for transporting the batteries to be replaced between the transport vehicles and the storage areas it is possible to ensure that the changing of the batteries of the transport vehicles proceeds swiftly and the time of non-use of the transport vehicles does not exceed the time of non-use which is usual for a refuelling stop for diesel-fuelled transport vehicles. The distribution vehicle is optimally suited to moving the batteries between the transport vehicle and the storage areas. This also means that the transport vehicles are available for use for longer.

10 A space-saving version of the battery changing system is achieved when at least one changing area is disposed opposite the storage areas with respect to the travel path of the distribution vehicle. Where there is a plurality of storage areas next to each other a distribution vehicle can then also serve a plurality of changing areas.

15 A further particularly space-saving version of the battery changing system is achieved in that at least one changing area is disposed adjoining the travel path and as an extension of the storage areas. The battery changing system is therefore formed in a very slim manner as a whole.

20 In order to increase the mounting and dismounting capacity of the battery changing system, an extremely wide range of arrangements for the changing areas with respect to the storage areas and different numbers of distribution vehicles is also possible. More than one changing area can be provided, which is disposed opposite the storage areas in relation to the travel path and/or is disposed adjoining the travel path and as
25 an extension of the storage areas.

A further improvement in the use of space is achieved in that the storage areas are formed in a shelf unit with a plurality of levels arranged one above the other and the distribution vehicle is formed as a shelf unit serving apparatus.

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Furthermore, as a preferred variation, provision is made that sensors are disposed in the region of the changing areas, with which the position of the transport vehicle relative to the loading and unloading device can be determined and the orientation of the loading and unloading device with respect to the transport vehicle on the changing

area can be corrected with the aid of the determined position of the transport vehicle. It is therefore ensured that the orientation of the battery via the centring elements is effected reliably.

- 5 The invention will be explained in greater detail hereinafter with reference to an exemplified embodiment illustrated in a drawing in which:

Figure 1 shows a plan view of a system for changing a battery of an automated guided ground transport vehicle for containers,

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Figure 2 shows a perspective view of Figure 1,

Figure 3 shows a front view of the shelf unit of Figure 1,

- 15 Figure 4 shows a side view of Figure 3,

Figure 5 shows a side view of Figure 3 with the distribution vehicle in a different position,

- 20 Figure 6 shows a perspective view of the distribution vehicle,

Figure 7 shows an enlarged view of a section of Figure 3 from the region of the distribution vehicle and

- 25 Figure 8 shows a side view of a transport vehicle in accordance with Figure 3.

- Figure 1 illustrates a plan view of a system for changing a battery 1 of an automated guided ground transport vehicle 2 for containers, preferably ISO-containers. The transport vehicle 2 uses the battery 1, which is preferably formed as a lead battery, as a power source for its consumers and drives, not shown. The battery 1 has a weight of about 6 to 10 t, preferably 8 to 9 t, and permits operation of the transport vehicle 1 for about 6 to 8 hours. The battery 1 drives an electric motor, not shown, which in turn drives a hydraulic pump which acts upon the single-wheel travel drives of the transport vehicle 2, the lifting drive for a lifting platform 3 of the transport vehicle 2
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and any further consumers. An electric travel drive may also be used instead of the electro-hydraulic travel drive. The transport vehicle 2 can also be formed without a lifting platform 3 for the containers. The containers are then set down directly on the transport vehicle 2 or the vehicle frame 2b thereof.

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In addition to the transport vehicle 2, the system consists of a distribution vehicle 4 and a plurality of storage areas 5 for batteries 1 in a shelf unit 6. By means of the distribution vehicle 4 the almost discharged batteries 1 are unloaded from the transport vehicle 2 as required and set down on a storage area 5 of the shelf unit 6.

10 Another, charged battery 1 is then supplied from a storage area 5 of the shelf unit 6 to the transport vehicle 2 by the distribution vehicle 4. For this purpose the distribution vehicle 4 has a telescopically operating loading and unloading device 7 which handles the battery 1 in the manner of a forklift truck.

15 In the present exemplified embodiment a plurality of storage areas 5 are disposed linearly next to each other and disposed on a plurality of levels 6a one above the other in the shelf unit 6. In a corresponding manner, the shelf unit 6 has a rectangular base surface with two long sides 6b and two end faces 6c. Along one of the two long sides 6b extends a travel path 8 for the distribution vehicle 4. The travel path 8 also extends
20 in a straight line corresponding to the linear formation of the shelf unit 6. A rail 8a is let into the travel path 8 so that the travel path 8 can be crossed easily by other vehicles. The distribution vehicle 4 travels on this rail 8a and can thus reach all the storage areas 5 of the shelf unit 6 with its loading and unloading device 7 in the manner of a shelf unit serving apparatus.

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It is fundamentally also possible to form the distribution vehicle 4 in such a way that it operates only on one level 6a and therefore the storage areas 5 are disposed next to each other only on a single level 6a.

30 In the present exemplified embodiment a first distribution vehicle 4a and a second distribution vehicle 4b are provided in order, on the one hand, to increase the mounting and dismounting capacity of the system and, on the other hand, to retain the availability of the system in the event of a failure of one of the two distribution vehicles 4a, 4b by means of redundancy. In the unlikely event that both distribution

vehicles 4a, 4b fail, a forklift truck 9 or comparable vehicle can enter the system and the batteries 1 can be changed manually.

Furthermore, Figure 1 shows that changing areas 10 are provided adjoining the travel path 8, on which changing areas a respective transport vehicle 2 for the changing of the battery 1 can be parked. Since the transport vehicles 2 are driverless, they travel automatically to the changing areas 10. The changing areas 10 adjoin the travel path 8 so that the loading and unloading device 7 of the distribution vehicles 4a, 4b can reach the battery 1 attached to the transport vehicle 2. As seen in relation to the travel path 8, the first changing area 10a is disposed opposite the storage areas 5 of the shelf unit 6. The transport vehicle 2 standing on the first changing area 10a is oriented in this case with its longitudinal direction T in parallel with the longitudinal extension R of the shelf unit 6. This inevitably means that the rail 8a of the distribution vehicle 4 is also oriented in parallel with the longitudinal direction T of the transport vehicle 2 and the longitudinal extension R of the shelf unit 6.

The second changing area 10b on the one hand adjoins the end face 6c of the shelf unit 6 and on the other hand adjoins the travel path 8. In this case also, the longitudinal direction T of the transport vehicle 2 is oriented essentially in parallel with the longitudinal extension R of the shelf unit 6 when the transport vehicle 2 is standing on the second changing area 10b. In relation to the second changing area 10b the distribution vehicle 4 can be formed in such a way that the loading and unloading device 7 can travel out in only one direction since the storage areas 5 of the shelf unit 6 and the second changing area 10b lie on the same side of the distribution vehicle 4.

In relation to the first changing area 10a, which lies opposite the storage areas 5 in relation to the distribution vehicle 4, the loading and unloading device 7 is formed in a corresponding manner such that it can travel in and out to both sides in order to be able to handle the batteries 1 during the changing procedure.

The distribution vehicles 4 operate in automatic mode in precisely the same way as the automated guided vehicles 2 operate in the automatic mode. In a corresponding manner, the whole changing zone 12 which the system includes is surrounded by a

- boundary 11, which can be formed as a fence or wall, in order to prevent unauthorised access and therefore risk to persons. In order to permit the transport vehicles 2 to travel into the changing zone 12 surrounded by the boundary 11, a first gate 11a is provided in the boundary 11 as an extension of the first changing area 10a, a second
- 5 gate 11b is provided in the boundary 11 as an extension of the second changing area 10b, which gates each open and close automatically in order thereby to allow a transport vehicle 2 to travel in and out. Furthermore, a third gate 11c is provided in order to be able to travel or walk on the changing zone 12 for maintenance purposes or in the event of a change-over to manual operation if the distribution vehicles 4 fail.
- 10 In particular, the above-described forklift truck 9 can travel in through the third gate 11c. The changing areas 10a, 10b are connected via corresponding first and second changing travel paths 13a, 13b to the first and second gate 11a and 11b. The changing travel paths 13a, 13b are also straight.
- 15 In addition, sensors are provided in the region of the changing areas 10a, 10b in order to fix the position of the transport vehicle 2 relative to the loading and unloading device. With the aid of the determined position the orientation of the loading and unloading device is then corrected appropriately.
- 20 A type of workshop area 14 can also be provided in the edge region of the boundary 11 and also adjoins the travel path 8 of the distribution vehicle 4, in which batteries 1 can be set down and picked up by the distribution vehicle 4 in order for them to be maintained, replaced or repaired there.
- 25 Figure 1 shows one of many possible embodiments of a system for changing a battery 1 of a transport vehicle 2. It is fundamentally also possible, apart from the single-line embodiment of the shelf unit 6, also to provide a two-line embodiment with a travel path 8 for the distribution vehicle 4 lying therebetween. The changing areas 10 would then each be provided at the end face on one or both ends of the rows of the shelf
- 30 units 6. The first or second changing area 10a, 10b could also be omitted in the described embodiment. In the case of a two-line embodiment of the shelf unit two travel paths 8 for two distribution vehicles 4 could also be provided. This would then be comparable with doubling the above-described system with only the second changing area 10b. It would also be possible, in addition to the changing travel paths

13a, 13b, to allow the normal travel lanes for the transport vehicles 2 to extend in parallel during the cargo handling operation so that the transport vehicles 2 enter in the manner of a lateral parking procedure in order to travel into the changing areas 10. In this embodiment a plurality of changing areas 10 would then be provided one
 5 behind the other along the travel path 8 for the distribution vehicle 4.

Figure 2 shows a perspective view of a shelf unit 6 with a distribution vehicle 4 and a transport vehicle 2 standing in front of it in a changing area 10. The shelf unit 6 is conventionally produced as a steel construction and has e.g. six storage areas 5 next to
 10 each other and also six shelf unit levels 6a one above the other. The shelf unit 6 therefore offers storage space for 36 batteries 1. The individual storage areas 5 have no storage base but consist essentially of two lateral, mutually spaced and opposing carrier rails 5a which, as seen in the vertical direction, are attached to the steel construction of the shelf unit 6 slightly above the middle of each storage area 5.
 15 These carrier rails 5a serve to receive the batteries 1 which correspondingly have complementarily designed support elements 1a.

As seen in plan view, the battery 1 is rectangular and the support elements 1a are disposed in the regions of the corners of the long sides of the battery 1 and each have
 20 a square shape as seen from above. In the region of the carrier rails 5a, centring elements are also provided which, as the battery 1 is lowered into the respective storage area 5, effect centring of the support elements 1a in relation to the storage area during lowering of the battery 1 of the carrier rails 5a [*sic*]. The battery can therefore be set down in a relatively precisely positioned manner in the storage areas 5 by the
 25 distribution vehicle 4. The centring elements, not shown, are correspondingly formed in the manner of a hopper as seen in the lifting and lowering direction of the battery 1. In a preferred embodiment, a respective bore is provided centrally in the support elements 1a and the centring elements are formed as vertically oriented pins which taper conically upwards starting from the carrier rail 5a. Furthermore, it is thus
 30 possible by means of the set-down movement effected within the storage area 5 automatically to contact the battery 1 electrically via elements disposed externally on the battery 1 and additionally to connect it to a supply line for automatic supply of purified water in an optimum quantity and to an air connection in order to circulate the battery fluid during the charging procedure. Furthermore, the connecting and

contact elements are formed in such a way that they offer an additional tolerance compensation in all movement directions. The connecting and contact elements are not shown in the shelf unit 6 for the sake of simplicity. The same also applies for the whole power supply for the actual charging procedure of the battery 1.

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The distribution vehicle 4 can travel along the front long side 6b of the shelf unit 6 along its travel path 8 and the rail 8a let into the travel path 8. The distribution vehicle 4 formed as a shelf unit serving apparatus usually has two mutually spaced vertical masts 4c for the handling of heavy loads, such as the batteries 1 in this case, between which masts a lifting table 7a of the loading and unloading device 7 can travel along the masts 4c vertically in a lifting and lowering direction S. Since the transport vehicle 2 can travel along the rail 8a and the lifting table 7a along the masts 4c, each storage area 5 within the shelf unit 6 can be approached by the distribution vehicle 4.

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Furthermore, it is clear from Figure 2 that the distribution vehicle 4 is additionally guided at the upper end of the two masts 4c in an upper guide rail 8b which extends in parallel with the rail 8a in the travel path 8 and is attached to the shelf unit 6 in a cantilevered manner. The distribution vehicle 4 has electrical drives.

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Figure 2 also shows the transport vehicle 2 which has an unladen weight of about 35 tonnes. To this is added the weight of the container to be transported, not shown, so that in the laden state the weight comes to about 85 tonnes. The transport vehicle 2 is conventionally designed with four wheels 2a with tyres, which are driven via individual hydraulic or electrical drives, not shown. It can be seen that the battery 1 is disposed below a vehicle frame 2d between the front and the rear wheels 2a of the transport vehicle 2. Furthermore, Figure 2 shows that two lifting platforms 3, which are disposed one behind the other as seen in the longitudinal direction T of the transport vehicle 2, are disposed on the vehicle frame 2b, which lifting platforms can each receive a 20 foot container or jointly receive a 40 foot container or a 45 foot container. For the receiving or transfer procedure the lifting platforms 3 are then conventionally lifted or lowered together or individually depending on the container concerned.

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Figure 3 shows a view of the front long side 6b of the shelf unit 6 according to Figure 2. This view shows particularly well the cuboidal shape of the storage areas 5 which are disposed in rows and columns in order to receive batteries 1, which are essentially also cuboidal, for the charging procedure and therefore for a type of intermediate storage. As depicted in Figure 2, carrier rails 5a are provided in each storage area 5 and extend essentially horizontally and extend from the sides of the storage area 5 slightly in the direction of the inside of the storage area 5. These carrier rails 5a form a continuous support surface for the support elements 1a of the batteries 1. The battery 1 is therefore suspended inside the storage areas 5. This type of attachment also makes possible the simple automatic coupling and uncoupling of the batteries 1 for the charging procedure. Within the distribution vehicle 4 the battery is not suspended on its suspension elements 1a but lies with its base 1b on the lifting table 7a. In order that the battery 1 can be mounted or dismounted in the storage areas 5 and can also be mounted or dismounted in the transport vehicle 2 the lifting table 7a can travel out laterally, as seen in the travel direction F of the distribution vehicle 4, transversely with respect thereto in the mounting and dismounting direction E, via support arms 7b, intermediate arms 7c and guide arms 7d which form a fully extending telescopic unit.

Furthermore, the distribution vehicle 4 travels via running gears 4d on the rail 8a and is guided at the top on the guide rail 8d via further running gears 4d.

Figure 4 shows a view of the end face 6c of the shelf unit in accordance with Figure 2. From this view it is clear that the carrier rails 5a for the storage of the batteries alternate with steel construction elements of the shelf unit as seen in the lifting and lowering direction S. In Figure 4, the distribution vehicle 4 is mounting a battery 1 in a storage area of the second shelf unit level 6a as seen from below. For the set-down procedure within the shelf unit the support arms 7b and the intermediate arms 7c are to be extended somewhat further so that the battery 1 is located completely within the storage area 5 and the intended position within the storage area 5 is reached in order to achieve automatic contacting of the battery 1 for the charging procedure. Lowering and lifting within the storage area 5 are effected via the vertical travel movement of the loading and unloading device 7 along the masts 4c of the distribution vehicle 4.

Figure 5 shows a view corresponding to Figure 4 but the loading and unloading device 7 is in an almost completely lowered condition. Furthermore, the loading and unloading device 7 or its lifting table 7a is extended via the support arms 7b, the intermediate arms 7c and the guide arms 7d, which together form a telescopic unit, completely in the mounting and dismounting direction E, and is therefore located below the battery 1 suspended in the vehicle 2. The loading and unloading device 7 is then lifted in the lifting and lowering direction S along the masts 4c and the battery 1 is therefore lifted out of the anchoring in the transport vehicle 2. In the transport vehicle 2 are the support rails 2c which correspond essentially to the carrier rails 5a of the storage areas 5. It is important in this case that the electrical contacting of the battery 1 with the transport vehicle 2 or the mutual separation thereof takes place automatically only by the lifting and lowering movement of the distribution vehicle 4. When the battery 1 is then standing on the lifting table 7a and the support elements 1a of the battery 1 are separated from the support rails 2c of the transport vehicle 2, the lifting table 7a travels in the mounting and dismounting direction E in the direction of the loading and unloading device 7 until the battery 1 is oriented more or less symmetrically to the masts 4c.

In a special case it could be the case that the changing area 10 on which the transport vehicle 2 is standing is disposed precisely opposite to an empty storage area 5 so that the loading and unloading device 7 can move the flat battery 1 directly on the opposite side of the changing area 10 in the mounting and dismounting direction E in the storage area 5, at that location lowers, and thereby contacts, the battery 1 and then leaves the storage area 5. However, the distribution vehicle 4 will then conventionally move the battery 1 to an empty storage area 5, then receive a charged battery 1 and supply it to the waiting transport vehicle 2 which has no battery 1.

Figure 6 shows a perspective view of the distribution vehicle 4. In addition to the upper guide rail 8b and the lower rails 8a, the structure of the loading and unloading device 7 is particularly evident. The loading and unloading device 7 consists essentially of the lifting table 7a, which in this case is formed in a grid-like manner and serves to receive the base 1b of the battery 1. The lifting table 7a is disposed between two support arms 7b formed as longitudinal carriers. These support arms 7b are suspended on guide arms 7d via further intermediate arms 7c. The guide arms 7d

are fixed in relation to the masts 4c and the intermediate arms 7c are displaceable along the guide arms 7d in the mounting and dismounting direction E and the support arms 7b are also displaceable on the intermediate arms 7c. The lifting table 7a can therefore be extended in a telescopic manner completely out of the contour of the distribution vehicle 4 in the mounting and dismounting direction E laterally to the left or right. The desired mounting and dismounting of the batteries 1 in the storage areas 5 or the mounting and dismounting of the batteries 1 in the transport vehicle 2 are therefore possible.

- Furthermore the loading and unloading device 7 is formed in such a way that the battery 1 can move horizontally in order to facilitate centring during the lowering movement of the loading and unloading device 7 and when the centring elements are in engagement. This can be achieved in a constructional embodiment in that a roller table is disposed on the lifting table 7a and is released when centring elements are at least initially in engagement, and therefore renders possible the desired horizontal compensation movement of the battery 1 during the centring procedure although the battery has such a high total weight. Alternatively, the horizontal movement axes of the loading and unloading device 7 can be switched powerlessly.
- In Figure 7 an enlarged view from the region of the loading and unloading device 7 is shown. In addition to the above-described lifting table 7a the support arms 7b are also shown, which are directly connected to the lifting table 7a. The intermediate arms 7c and the guide arms 7d, which together with the support arms 7b form a type of fully extending telescopic unit, are disposed above the support arms 7b as seen in the lifting and lowering direction S.

Furthermore, in relation to the battery 1, the bracket-like suspension elements 1a which are cantilevered laterally are shown particularly clearly.

- Figure 8 shows a schematic side view of a transport vehicle 2. From this it is particularly clear to see that the battery 1 is disposed between the front and the rear wheels 2a in a receiving area 2b and is suspended via support rails 2c on the vehicle frame 2b of the transport vehicle 2. The two support rails 2c are oriented horizontally and spaced apart from each other and are attached at a certain level to the vehicle

frame 2b. In order to permit this suspension, the battery 1 has, as described above, suspension elements 1a which are cantilevered laterally and lie on the support rails 2c of the transport vehicle 2 when the battery 1 is in the operating condition. By suspending the battery 1 in this manner within the vehicle frame 2b and in the upper region of the battery, a forklift truck or the lifting table 7a of the loading and unloading device 7 can easily travel under the battery 1, it can be lifted in the lifting and lowering direction S for automatic unlocking and decontacting from the transport vehicle 2 and then be moved out of the transport vehicle 2 in the mounting and dismounting direction E.

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In the region of the support rails 2c, centring elements are also provided as in the case of the carrier rails 5a, which centring elements effect centring of the support elements 1a in relation to the receiving area 2d during lowering of the battery 1 into the respective receiving area 2d. Therefore the battery 1 can be set down in a relatively precise position in the storage area 5 by the distribution vehicle 4. The centring elements, now shown, are correspondingly formed in a hopper-like manner as seen in the lifting and lowering direction of the battery 1. In a preferred embodiment, a respective bore is provided centrally in the support elements 1a and the centring elements are formed as vertically oriented pins which taper in a conical manner upwards starting from the support rail 2c.

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The intended fields of application for the transport vehicles described above and the associated battery-change systems are ISO-container handling in docklands and in intermodal traffic between road and rail.

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The present invention has been described with reference to a ground transport vehicle for the transportation of containers. In principle, it is possible also to transport other heavy loads, such as e.g. slabs or coils, in metallurgical engineering, steel engineering and rolling mill engineering.

List of reference numerals

	1	battery
	1a	support elements
5	1b	base
	2	transport vehicle
	2a	wheels
	2b	vehicle frame
	2c	support rail
10	2d	receiving area
	3	lifting platform
	4	distribution vehicle
	4a	first distribution vehicle
	4b	second distribution vehicle
15	4c	mast
	4d	running gear
	5	storage areas
	5a	carrier rails
	6	shelf unit
20	6a	shelf unit level
	6b	long side
	6c	end face
	7	loading and unloading device
	7a	lifting table
25	7b	support arms
	7c	intermediate arms
	7d	guide arms
	8	travel path
	8a	rail
30	8b	guide rails
	9	forklift truck
	10	changing area
	10a	first changing area
	10b	second changing area

- 11 boundary
- 11a first gate
- 11b second gate
- 11c third gate
- 5 12 changing zone
- 13a first changing travel path
- 13b second changing travel path
- 14 workshop area

- 10 E mounting and dismounting direction
- F travel direction
- S lifting and lowering direction
- T longitudinal direction
- R longitudinal extension

Claims

- 1 System for changing a battery of a ground transport vehicle (1), in particular
of a heavy-duty automated guided vehicle (1) for ISO-containers, having
5 storage areas (5) for batteries (1), having at least one ground transport vehicle
(2) with a receiving area (2d) for a replaceable battery (1) and having at least
one loading and unloading device (7) for transporting the batteries (1) between
the storage areas (5) and the receiving area (2d) of a transport vehicle (2)
standing on a changing area (10), characterised in that centring elements are
10 assigned to the storage area (5) or to the receiving area (2d) in such a way that
the battery (1) is oriented relative to the storage area (5) or the receiving area
(2d) in response to the loading movement of the loading and unloading device
(7).
- 15 2 System as claimed in claim 1, characterised in that that the battery (1) is
formed in such a way that it can be suspended in and unhooked from the
storage area (5) or the receiving area (2d) by the loading and unloading device
(7).
- 20 3 System as claimed in claim 2, characterised in that support elements (1a) are
disposed on the battery (1) laterally protruding on both sides, and in the
storage area (5) carrier rails (5a) are disposed and in the receiving area (2d)
support rails (2c) are disposed, on which lie the support elements (1a) of a
battery (1) standing in the storage area (5) or the receiving area (2d).
- 25 4 System as claimed in any one of claims 1 to 3, characterised in that the battery
(1) can move in the lifting and lowering direction (S) in order for the battery
(1) to be mounted or dismounted in the storage areas (5) or in the receiving
areas (2d).
- 30 5 System as claimed in claim 4, characterised in that the battery (1) is oriented
via the centring elements relative to the storage area (5) or to the receiving
area (2d) in response to the lowering movement of the loading and unloading
device (7).

- 6 System as claimed in claim 4 or 5, characterised in that the loading and
unloading device (7) is formed in such a way that the battery (1) can move
horizontally in order to facilitate centring during the lowering movement of
5 the loading and unloading device (7) and when the centring elements are in
engagement.
- 7 System as claimed in any one of claims 4 to 6, characterised in that by means
of the movement of the battery (1) in the lifting and lowering direction (S), the
10 battery (1) can be electrically separated or electrically contacted automatically
in the storage areas (5) and the receiving areas (2d).
- 8 System as claimed in any one of claims 1 to 7, characterised in that the loading
and unloading device (7) has a support arm (7b) for the battery (1), which, as
15 seen in the direction of the travel path (8) of the distribution vehicle (4), is able
to travel laterally in and out in a mounting and dismounting direction (E) of
the storage areas (5) and in the direction of a changing area (10).
- 9 System as claimed in any one of claims 1 to 8, characterised in that the battery
20 (1) is formed as a lead battery and a charging device is provided in the storage
areas (5) and supplies the battery (1) with the optimum quantity of purified
water during the charging procedure.
- 10 System as claimed in any one of claims 1 to 9, characterised in that the battery
25 (1) is formed as a lead battery and has a weight of at least 6 t, preferably 8 t to
9 t.
- 11 System as claimed in any one of claims 1 to 10, characterised in that the
distribution vehicle (2) operates in automatic mode.
- 30 System as claimed in any one of claims 1 to 11, characterised in that a
plurality of storage areas (5) are disposed next to each other, the loading and
unloading device (7) is disposed on a distribution vehicle (4) which can travel
along the storage areas (5) and along a travel path (8) and at least one

changing area (10) for the transport vehicle (2) is disposed adjoining the travel path (8).

- 13 System as claimed in any one of claims 1 to 12, characterised in that the at
5 least one changing area (10) is disposed opposite the storage areas (5) with
respect to the travel path (8).
- 14 System as claimed in any one of claims 1 to 13, characterised in that the at
10 least one changing area (10) is disposed adjoining the travel path (8) and as an
extension of the storage areas (5).
- 15 System as claimed in claim 12 or 14, characterised in that more than one
changing area (10) is provided which is disposed opposite the storage areas (5)
with respect to the travel path (8) and/or adjoining the travel path (8) and as an
15 extension of the storage areas (5).
- 16 System as claimed in any one of claims 1 to 15, characterised in that the
storage areas (5) are formed in a shelf unit (6) with a plurality of levels (6a)
arranged one above the other and the distribution vehicle (4) is formed as a
20 shelf unit serving apparatus.
- 17 System as claimed in any one of claims 1 to 16, characterised in that sensors
are disposed in the region of the changing areas (10a, 10b), with which the
position of the transport vehicle (2) relative to the loading and unloading
25 device (7) can be determined and the orientation of the loading and unloading
device (7) with respect to the transport vehicle (2) on the changing area (10a,
10b) can be corrected with the aid of the determined position of the transport
vehicle (2).