

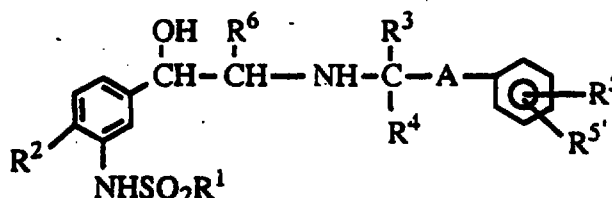
CATECHOLAMINE SURROGATES USEFUL AS β_3 AGONISTS

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The present invention is directed to compounds of the formula

I

10



and pharmaceutically acceptable salts thereof. As used in formula I, and throughout the specification, the symbols have the following meanings:

15 A is a bond, $-(CH_2)_n-$ or $-CH(B)-$, where n is an integer of 1 to 3 and B is $-CN$, $-CON(R^9)R^9$ or $-CO_2R^7$;

R^1 is lower alkyl, aryl or arylalkyl;

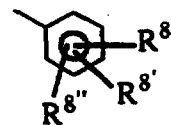
R^2 is hydrogen, hydroxy, alkoxy, $-CH_2OH$, cyano, $-C(O)OR^7$, $-CO_2H$, $-CONH_2$, tetrazole, $-CH_2NH_2$ or halogen;

20

R^3 is hydrogen, alkyl, heterocycle or

R^4 is hydrogen, alkyl or B;

R^5 , R^5' , R^8 , R^8' and R^8'' are independently hydrogen, alkoxy, lower alkyl, halogen, $-OH$, $-CN$, $-(CH_2)_nNR^6COR^7$, $-CON(R^6)R^6$, $-CON(R^6)OR^6$, $-CO_2R^6$, $-SR^7$, $-SOR^7$, $-SO_2R^7$, $-N(R^6)SO_2R^1$, $-N(R^6)R^6$, $-NR^6COR^7$, $-OCH_2CON(R^6)R^6$.



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$-\text{OCH}_2\text{CO}_2\text{R}^7$ or aryl; or R^5 and $\text{R}^{5'}$ or R^8 and $\text{R}^{8'}$ may together with the carbon atoms to which they are attached form an aryl or heterocycle;

R^6 and $\text{R}^{6'}$ are independently hydrogen or lower alkyl;

R^7 is lower alkyl; and

5 R^9 and $\text{R}^{9'}$ are independently hydrogen, alkyl, cycloalkyl, arylalkyl, aryl or heteroaryl; or R^9 and $\text{R}^{9'}$ may together with the nitrogen atom to which they are attached form a heterocycle; with the proviso that when A is a bond or $-(\text{CH}_2)_n$ and R^3 is hydrogen or unsubstituted alkyl, then R^4 is B or substituted alkyl.

10 The compounds of formula I possess activity at the beta 3 adrenergic receptor in mammals and are useful in the treatment of diabetes, obesity, gastrointestinal diseases and achalasia.

15 The present invention provides for compounds of formula I, pharmaceutical compositions employing such compounds and for methods of using such compounds. Listed below are definitions of various terms used to describe the compounds of the instant invention. These definitions apply to the terms as they are used throughout the specification (unless
20 they are otherwise limited in specific instances) either individually or as part of a larger group.

The terms "alk" or "alkyl" refers to both straight and branched chain groups having 1 to 12 carbon atoms, preferably 1 to 8 carbons. It is understood, therefore, that the terms "alk" and "alkyl" denote both
25 unsubstituted groups such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, iso-butyl, sec-butyl, tert-butyl, n-pentyl, 1-methylbutyl, 2,2-dimethylbutyl, 2-methylpentyl, n-hexyl and the like as well as substituted groups. The term "substituted alkyl" specifically denotes an alkyl group as defined above having one or more of the following substituents: halo (especially to
30 form trihaloalkyl, particularly trichloromethyl or trifluoromethyl); aryl; cycloalkyl; hydroxy; amino; thiol; or Y, where Y is $-\text{CN}$, alkoxy, $-\text{CON}(\text{R}^6)\text{R}^{6'}$, $-\text{CO}_2\text{R}^6$ or $-\text{N}(\text{R}^6)\text{SO}_2\text{R}^1$.

The term "lower alkyl" as employed herein includes such alkyl groups as described above containing 1 to 6 carbon atoms.

The term "alkoxy" refers to any of the above alkyl groups linked to an oxygen atom.

The term "lower alkoxy" refers to any of the above lower alkyl groups linked to an oxygen atom.

- 5 The term "aryl" refers to monocyclic or bicyclic aromatic groups containing from 6 to 10 carbons in the ring portion, such as phenyl, naphthyl, or such groups optionally substituted with one or more substituents selected from hydrogen, alkoxy, lower alkyl, halogen, -OH, -CN, $-(CH_2)_nNR^6COR^7$, $-CON(R^6)R^6'$, $-CON(R^6)OR^6'$, $-CO_2R^6$, $-SR^7$,
10 $-SOR^7$, $-SO_2R^7$, $-N(R^6)SO_2R^1$, $-N(R^6)R^6'$, $-NR^6COR^7$, $-OCH_2CON(R^6)R^6'$, $-OCH_2CO_2R^7$ or aryl. Phenyl and substituted phenyl are preferred.

The term "halogen" or "halo" refers to chlorine, bromine, fluorine or iodine.

- 15 The term "heterocycle" refers to fully saturated or unsaturated rings of 5 or 6 atoms containing one or two oxygen and/or sulfur atoms and/or one to four nitrogen atoms provided that the total number of hetero atoms in the ring is four or less. Preferred monocyclic heterocycle groups include 2- and 3-thienyl, 2- and 3-furyl, 2-, 3- and 4-pyridyl and
20 imidazolyl. The term heterocycle also includes bicyclic rings wherein the five- or six-membered ring containing oxygen and/or sulfur and/or nitrogen atoms as defined above is fused to a benzene ring and the bicyclic ring is attached by way of an available carbon atom. Preferred bicyclic heterocycle groups include 4-, 5-, 6- or 7-indolyl, 4-, 5-, 6- or 7-isoindolyl,
25 5-, 6-, 7- or 8-quinolinyl, 5-, 6-, 7- or 8-isoquinolinyl, 4-, 5-, 6- or 7-benzothiazolyl, 4-, 5-, 6- or 7-benzoxazolyl, 4-, 5-, 6- or 7-benzimidazolyl, 4-, 5-, 6- or 7-benzoxadiazolyl, 4-, 5-, 6- or 7-benzofuranzanyl, 4-, 5-, 6- or 7-benzodioxolyl and 4-, 5-, 6- or 7-benzofuran. The term "heterocycle" also includes such monocyclic and bicyclic rings wherein an available
30 carbon atom is substituted with one or more substituents selected from nitro, keto, azo, thiazo, hydrogen, alkoxy, lower alkyl, halogen, -OH, -CN, $-(CH_2)_nNR^6COR^7$, $-CON(R^6)R^6'$, $-CON(R^6)OR^6'$, $-CO_2R^6$, $-SR^7$, $-SOR^7$, $-SO_2R^7$, $-N(R^6)SO_2R^1$, $-N(R^6)R^6'$, $-NR^6COR^7$, $-OCH_2CON(R^6)R^6'$, $-OCH_2CO_2R^7$ or aryl.

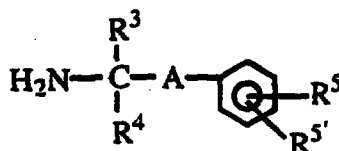
The compounds of formula I can be converted to salts, in particular pharmaceutically acceptable salts using art recognized procedures. If the compounds of formula I have at least one basic center, they can form acid addition salts. These are formed, for example, with strong inorganic acids, such as mineral acids for example sulfuric acid, phosphoric acid or a hydrohalic acid, with strong organic carboxylic acids, such as alkanecarboxylic acids of 1 to 4 carbon atoms which are unsubstituted or substituted, for example, by halogen, for example trifluoroacetic acid, such as saturated or unsaturated dicarboxylic acids, for example oxalic, malonic, succinic, maleic, fumaric, phthalic or terephthalic acid, such as hydroxycarboxylic acids, for example ascorbic, glycolic, lactic, malic, tartaric or citric acid, such as amino acids, for example aspartic or glutamic acid, or such as benzoic acid, or with organic sulfonic acids, such as alkane- (of 1 to 4 carbon atoms) or arylsulfonic acids, for example methane- or p-toluenesulfonic acid. Corresponding acid addition salts can also be formed having, if desired, an additionally present basic center. The compounds of formula I having at least one acid group (for example COOH) can form salts with bases. Suitable salts with bases are, for example, metal salts, such as alkali metal or alkaline earth metal salts, for example sodium, potassium or magnesium salts, or salts with ammonia or an organic amine, such as morpholine, thiomorpholine, piperidine, pyrrolidine, a mono-, di- or tri-lower alkylamine, for example ethyl-, tert-butyl-, diethyl-, diisopropyl-, triethyl-, tributyl- or dimethylpropylamine, or a mono-, di- or trihydroxy lower alkylamine, for example mono-, di- or triethanolamine. Corresponding internal salts may furthermore be formed. Salts which are unsuitable for pharmaceutical uses but which can be employed, for example, for the isolation or purification of free compounds I or their pharmaceutically acceptable salts, are also included.

All stereoisomers of the compounds of the instant invention are contemplated, either in admixture or in pure or substantially pure form.

It should be understood that the present invention includes prodrug forms of the compounds of formula I.

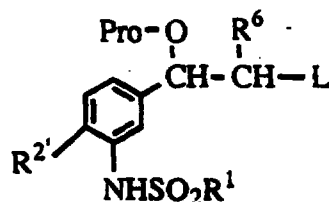
The compounds of the instant invention may be in the free or hydrate form, and may be obtained by methods exemplified by the following descriptions.

Compounds of formula I can be prepared by coupling a compound
 5 having the formula
 II



with a compound of formula

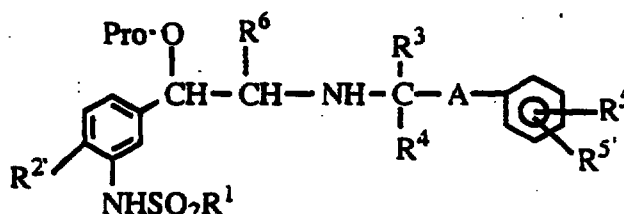
10 III



where R^2 is hydrogen, halogen, CN, CO_2R^7 , CONH_2 , $\text{CH}_2\text{OPro}'$, OR^7 or O-Pro', optionally in the presence of an acid scavenger such as

15 diisopropylethylamine to form a compound of formula

IV



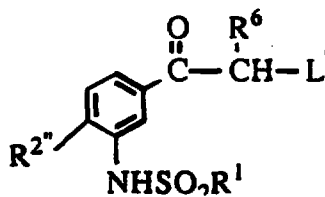
In formula III and throughout the specification, Pro is a suitable protecting
 20 group such as triethylsilyl, Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl and L is a leaving group such as iodide, triflate, tosylate, or bromide.

Compounds of formula IV, where O-Pro is triethylsilyl are then sequentially deprotected to form compounds of formula I by first
 25 treatment with a source of fluoride such as tetrabutylammonium fluoride

in a solvent such as tetrahydrofuran to remove the Pro moiety; and where $R^{2'}$ is O-benzyl, hydrogenolysis in a solvent such as methanol using a catalyst such as Pd or Raney nickel or alternatively treatment with a Lewis acid such as BBr_3 in a solvent such as methylene chloride to remove the O-benzyl group; and where $R^{2'}$ is CO_2R^7 , mild alkaline hydrolysis to generate compounds of formula I where R^2 is CO_2H ; and where $R^{2'}$ is CO_2R^7 , reduction with a reducing agent such as lithium borohydride in a solvent such as tetrahydrofuran to generate compounds of formula I where R^2 is CH_2OH ; and where $R^{2'}$ is cyano, reduction with a reducing agent such as borane to generate compounds of formula I where R^2 is CH_2NH_2 ; and where $R^{2'}$ is cyano, treatment with an activated azide source such as trimethylsilyl azide to generate compounds of formula I where R^2 is tetrazole.

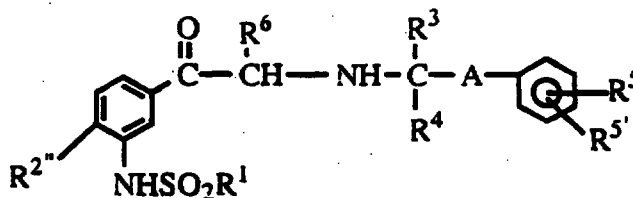
Alternatively, compounds of formula I may be prepared by stirring two equivalents of a compound of formula II with one equivalent of a compound of formula

V



where L' is a leaving group such as bromide, iodide or chloride and $R^{2''}$ is hydrogen, hydroxyl, halogen, CN, CO_2R^7 , $CONH_2$, OR^7 or O-benzyl, to form compounds of formula

VI

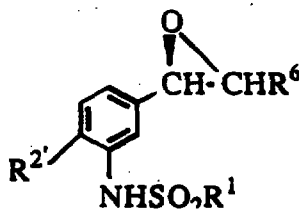


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Compounds of formula VI are then converted to compounds of formula I by sequential treatment with a reducing agent such as sodium borohydride (and in the case where $R^{2''}$ is O-benzyl, subsequent hydrogenolysis using a

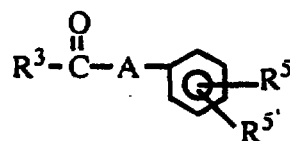
- catalyst such as Pd or Raney nickel to remove the O-benzyl group) in a solvent such as methanol; and where $R^{2''}$ is CO_2R^7 , mild alkaline hydrolysis to generate compounds of formula I where R^2 is CO_2H ; and where $R^{2''}$ is CO_2R^7 , reduction with a reducing agent such as lithium borohydride in a solvent such as tetrahydrofuran to generate compounds of formula I where R^2 is CH_2OH ; and where $R^{2''}$ is cyano, reduction with a reducing agent such as borane to generate compounds of formula I where R^2 is CH_2NH_2 ; and where $R^{2''}$ is cyano, treatment with an activated azide source such as trimethylsilyl azide to generate generate compounds of formula I where R^2 is tetrazole.

Compounds of formula I may also be prepared by sequentially heating compounds of formula II with compounds of formula IIIa



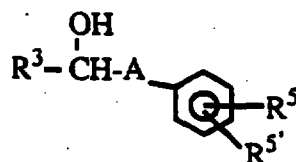
- followed by, in the case where $R^{2'}$ is O-benzyl, subsequent hydrogenolysis using a catalyst such as Pd or Raney nickel to remove the O-benzyl group in a solvent such as methanol; and where $R^{2'}$ is CO_2R^7 , mild alkaline hydrolysis to generate compounds of formula I where R^2 is CO_2H ; and where $R^{2'}$ is CO_2R^7 , reduction with a reducing agent such as lithium borohydride in a solvent such as tetrahydrofuran to generate compounds of formula I where R^2 is CH_2OH ; and where $R^{2'}$ is cyano, reduction with a reducing agent such as borane to generate compounds of formula I where R^2 is CH_2NH_2 ; and where $R^{2'}$ is cyano, treatment with an activated azide source such as trimethylsilyl azide to generate generate compounds of formula I where R^2 is tetrazole.

Compounds of formula II where R^4 is hydrogen can be prepared by converting compounds of formula VII



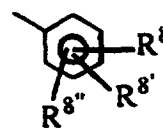
by sequential reactions entailing initial reduction using a reagent such as sodium borohydride in a solvent such as ethanol to generate compounds of formula

5 VIII

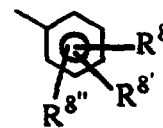


Subsequently, treatment of compounds of formula VIII with a reagent such as trimethylsilyl azide in a solvent such as methylene chloride followed by treatment with a reducing agent such as triphenylphosphine in a solvent such as tetrahydrofuran produces compounds of formula II where R^4 is hydrogen.

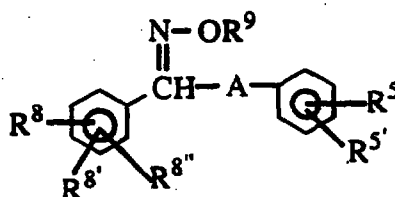
Alternatively, using standard chemistry known to those skilled in the art, compounds of formula VIII can be converted to the corresponding tosylate, chloride or bromide prior to 1) treatment with ammonia in a solvent such as tetrahydrofuran to directly produce compounds of formula II where R^4 is hydrogen; or 2) sequential treatment with an azide source such as lithium or sodium azide in a solvent such as aqueous ethanol followed by treatment with a reducing agent such as triphenylphosphine in a solvent such as tetrahydrofuran to produce compounds of formula II where R^4 is hydrogen.



Compounds of formula II where R^3 is heterocycle, A is a bond or $(\text{CH}_2)_n$ and R^4 is hydrogen can be prepared by fusion of a compound of formula VII with an aminating agent such as ammonium formate followed by heating with a strong mineral acid such as aqueous methanolic hydrochloric acid.



Alternatively, compounds of formula II where R³ is A is a bond or (CH₂)_n and R⁴ is hydrogen can be prepared by reducing compounds of formula IX

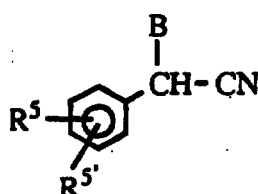


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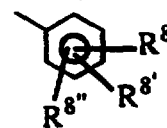
where R⁹ in formula IX is alkyl or benzyl, with a reducing agent such as diborane.

10 Optically active compounds of formula II can be obtained by reduction of oxime ethers of formula IX with a preequilibrated complex of the borane and enantiomerically pure norephedrine following the procedure of Y. Sakito, Y. Yoneyoshi, G. Suzukamo, *Tet. Lett.*, 29, 223, (1988).

15 Compounds of formula II where R³ and R⁴ are hydrogen and A is -CH(B) are prepared by hydrogenation of compounds of formula X

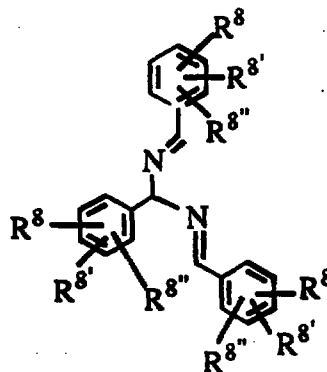


20 over a catalyst such as Pd in a solvent such as methanolic hydrochloric acid. Compounds of formula X may be prepared following the procedure of E.C. Horning et al., *Org. Syn. Coll.*, 4, 461 (1963).

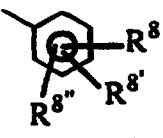


Compounds of formula II where R³ is A is -CH(B), B is CO₂Me and R⁴ is hydrogen are prepared by condensation of aryl malonic acid with compounds of formula

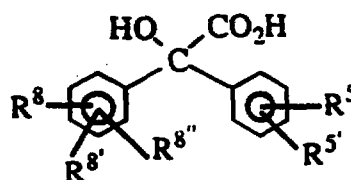
XI



- in a solvent such as ethanol followed by digestion in acidic methanol.
- 5 Subsequently the above set of compounds where B is CO₂Me can be converted to the corresponding set of compounds of formula II where B is -CON(R⁹)R^{9'} following the procedure of Weinreb et al., *Tet. Lett.*, **48**, 4171 (1971) and in the case when R⁹ and R^{9'} are hydrogen, the latter ultimately to compounds of formula II where B is CN by a dehydrating
- 10 agent such as phosphorous oxychloride.

Compounds of formula II where R³ is , A is a bond and R⁴ is B, are prepared by treatment of benzylic acids of the formula

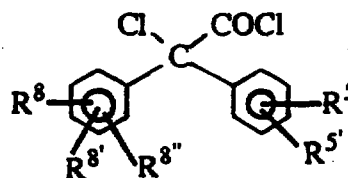
XII



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with a chlorinating agent such as thionyl chloride or phosphorous pentachloride (as described by E. Seeger, et al., US Patent 3,006,917) to produce compounds of formula

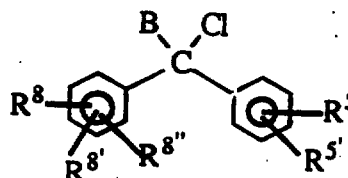
XIII



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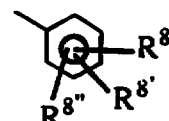
Compounds of XIII are then condensed with an amine or alcohol in a solvent such as pyridine or in diethyl ether in the presence of an acid scavenger such as a tertiary amine to produce compounds of formula

5 XIV



which is then treated with ammonia in a solvent such as dioxane to

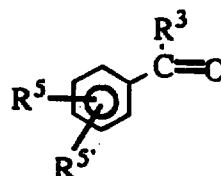
10 produce the compounds of formula II where R³ is



, A is a

Compound of formula II where A is a bond, R³ is hydrogen and R⁴ is B may be prepared upon sequential treatment of compounds of formula

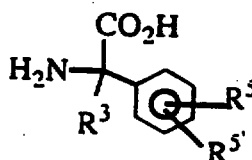
XV



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with aqueous basic ammonium cyanide followed by acid hydrolysis as described by L.B. Crast et al., US. Patent 3,517,023 to produce compounds of formula

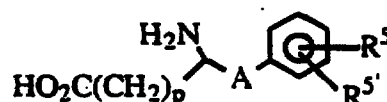
20 XVI



which are then converted to the compounds of formula II where A is a bond, R³ is hydrogen and R⁴ is B by using standard protocols for derivitization of amino acids.

Compounds of formula II where A is a bond, R³ is alkyl and R⁴ is B may be prepared upon sequential treatment of compounds of formula XV with aqueous sodium cyanide and ammonium carbonate followed by heating with aqueous barium hydroxide as described by C. Bernhart et al., US. Patent 5,268,375 to produce compounds of formula XVI which are then converted to the compounds of formula II where A is a bond, R³ is alkyl and R⁴ is B by using standard protocols for derivitization of amino acids.

Compounds of formula II where R⁴ is hydrogen, R³ is a substituted alkyl, such as -(CH₂)_pY, where p is an integer of 3 to 7 and Y is -CO₂R⁶ (where R⁶ is a lower alkyl), can be prepared by heating compounds of formula XVII



in the appropriate anhydrous alcohol in the presence of an acid catalyst such as hydrochloric acid.

Compounds of formula II, where R³ is the substituted alkyl -(CH₂)_pCH₂OH can be prepared from compounds of formula II where R³ is -(CH₂)_p-CO₂R⁷ by treatment with a reducing agent such as lithium aluminum hydride in a solvent such as tetrahydrofuran or diethyl ether.

Compounds of formula II where R³ is -(CH₂)_p-CON(R⁶)R^{6'} can be prepared from compounds of formula II where R³ is -(CH₂)_p-CO₂R⁶ (where R⁶ is a lower alkyl) by sequentially protecting the amine, conversion of the ester to an amide by treatment with the appropriate dimethylaluminum amide following the procedure of A. Basha, M. Lipton, S. M. Weinreb, *Tet. Lett.*, **48**, 4171 (1977), and deprotection of the amine.

Alternatively, compounds of formula II where R^4 is hydrogen can be prepared by treating an aldehyde of formula

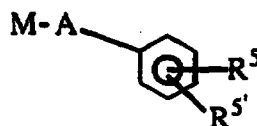
XVIII



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sequentially with lithium hexamethyldisilazide and an organometallic compound of formula

XIX



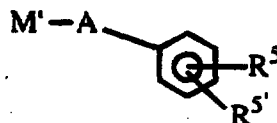
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where M is a magnesium, lithium or sodium cation, in a solvent such as tetrahydrofuran following the procedure of D. Hart, et al., *J. Org. Chem.*, **48**, 289 (1983).

Alternatively, following the procedures described in M.-J. Wu, et al., *J. Org. Chem.*, **56**, 1340 (1991) and in M. K. Mokhallalati, et al., *Synth. Comm.*, **23**, 2055 (1993), optically active compounds of formula II where R^4 is hydrogen can be prepared from aldehydes of formula XVIII upon condensation with a chiral auxiliary such as optically active phenylglycinol in a solvent such as chloroform followed by addition in a solvent such as tetrahydrofuran to an organometallic of formula

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XX



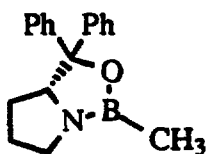
where M' is a magnesium cation which had been previously complexed with cerous chloride. Subsequent oxidation in a solvent such as methanol with an oxidant such as lead tetraacetate or sodium periodate followed by hydrolysis by heating in with a strong mineral acid such as aqueous methanolic hydrochloric acid yields compounds of formula II where R^4 is hydrogen.

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All other compounds of formula II may be prepared by modification of the disclosed preparations using standard procedures known in the art.

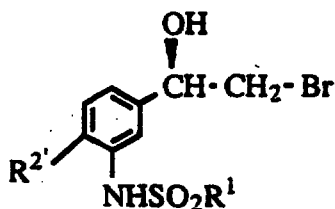
Compounds of formula III where R^6 is hydrogen and L is bromide or iodide are prepared in high enantiomeric purity from compounds of formula V where $R^{2''}$ is hydrogen, halogen, OR^7 , cyano, CO_2R^7 or O-benzyl by treatment with borane using a solvent such as tetrahydrofuran with a chiral auxillary agent such as the compound
XXI

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(prepared as reported by E.J. Corey et al., *J. Org. Chem.*, 56, 442 (1991))
to generate compounds of formula
XXII

15

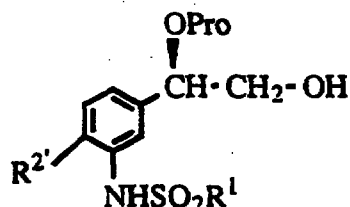


Subsequent treatment of compounds of formula XXII with an iodide source such as sodium iodide in a solvent such as hot acetone followed by reaction with a silylating agent such as triethylsilyl chloride in a solvent such as pyridine generates the compounds of formula III where L is iodide.

Compounds of formula III where $R^{2'}$ is CH_2O-Pro' can be prepared from compounds of formula III where $R^{2'}$ is CO_2R^7 upon reduction with a reducing agent such as lithium borohydride in a solvent such as tetrahydrofuran followed by treatment with a silylating agent such as t-butyldimethylsilyl chloride in a solvent such as dichloromethane in the presence of a base such as triethylamine.

Compounds of formula III where R^6 is hydrogen and L is triflate or tosylate may be prepared in high enantiomeric purity from compounds of formula

XXIII



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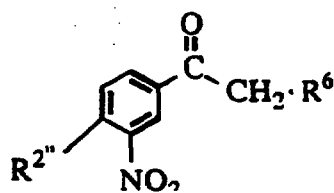
by treatment with trifluoromethanesulfonic anhydride or tosyl chloride in a solvent such as dichloromethane in the presence of a base such as pyridine.

10 Compounds of formula IIIa may be prepared as described hereinbelow.

Compounds of formula V where $R^{2''}$ is halogen, OR^7 or hydroxyl, can be obtained by treatment of a *p*-halophenyl alkyl ketone or *p*-alkoxyphenyl alkyl ketone, or *p*-hydroxyphenyl alkyl ketone, with a

15 nitrating agent such as fuming nitric acid at a temperature of about -20°C to 20°C preferably at about -20°C or 0°C to generate a compound of formula

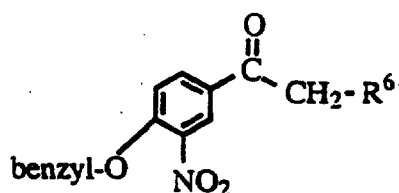
XXIV



20

where $R^{2''}$ is hydroxy, OR^7 , or halogen followed by, in the case of hydroxy, optional alkylation with benzyl chloride in a solvent such as dimethylformamide or acetone in the presence of a base such as potassium carbonate to generate compounds of formula

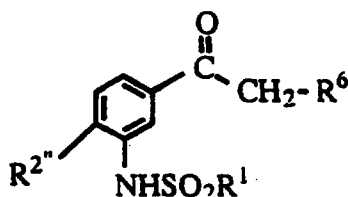
XXV



Compounds of formula XXIV where $R^{2''}$ is cyano can also be formed by heating compounds of formula XXIV where $R^{2''}$ is a halogen with cuprous cyanide in 1-methyl-2-pyrrolidinone. Compounds of formula XXIV where $R^{2''}$ is cyano can be transformed to compounds of formula XXIV where $R^{2''}$ is CONH_2 or CO_2R^7 employing procedures known to those skilled in the art.

Subsequent reduction of the compounds of formula XXIV or XXV 1) in a solvent such as methanol using hydrogen in the presence of a catalyst such as platinum oxide; or 2) heating with stannous chloride in a solvent such as ethyl acetate followed by condensation of the reaction product or of a commercially available 3-aminophenyl alkyl ketone with a sulfonyl chloride in a solvent such as pyridine, generates compounds of the formula

XXVI

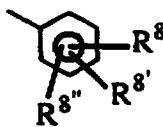


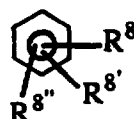
Compounds of formula XXVI where $R^{2''}$ is cyano, CONH_2 or CO_2R^7 can be prepared from compounds of formula XXVI where $R^{2''}$ is bromine by heating with a Pd^{+2} catalyst and carbon monoxide in a solvent such as toluene /aqueous NaOH as described by V. Grushin, H. Alper, *Organometallics*, 12, 1890-1901 (1993) to generate the corresponding carboxylic acid which in turn can be transformed to compounds of formula XXVI where $R^{2''}$ is cyano, CONH_2 or CO_2R^7 by employing procedures known to those skilled in the art. Compounds of formula XXVI where $R^{2''}$ is CO_2R^7 can be directly prepared from compounds of formula XXVI

where $R^{2''}$ is bromine by the method of A. Schoenberg, I. Bartoletti, and R.F. Heck, *J. Org. Chem.*, **39**, 3318 - 3326 (1974). Alternatively, compounds of formula XXVI where $R^{2''}$ is OR^7 can be prepared from compounds of formula XXVI where $R^{2''}$ is O-benzyl by sequential
 5 hydrogenolysis over a catalyst such as Pd in a solvent such as methanol, 2) conversion to the triflate upon reaction with trifluoromethanesulfonic anhydride in a solvent such as dichloromethane in the presence of a base such as pyridine, 3) heating with $Pd(OAc)_2$ and 1,2-
 10 bis(diphenyl)phosphino)-ethane in an alcohol solvent containing a base such as triethyl amine as described by U. Gerlach, T. Wollmann, *Tetrahedron Letters*, **33**, 5499-5502 (1992).

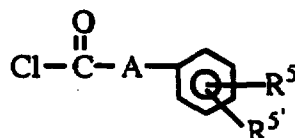
Heating of compounds of formula XXVI in a solvent such as ethyl acetate containing cupric bromide, or with bromine in tetrahydrofuran or methylene chloride generates all compounds of formula V where L' is
 15 bromine.

Compounds of formula V may also be prepared according to A.A. Larsen et al., *J. Med. Chem.*, **10**, 462 (1967) or U.S. Patent 3,574,741.

Compounds of formula VII where R^3 is  are either
 20 commercially available or may be directly prepared by coupling an arene (commercially available) represented by the formula XXVII



with an acid chloride of formula
 25 XXVIII



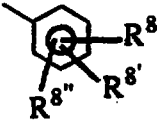
(commercially available or may be obtained by modifying commercially available compounds by art recognized procedures) in a solvent such as

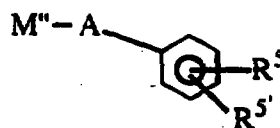
carbon disulfide containing a Lewis acid such as aluminum chloride or aluminum bromide.

Alternatively, the compounds of formula VII, where A is a bond or (CH₂)_n, may be prepared by treatment of the aldehyde of formula XVIII
 5 in a solvent such as tetrahydrofuran or diethyl ether with an organometallic compound of formula XIX to generate a compound of formula VIII which upon treatment with an oxidant such as chromic acid in a solvent such as aqueous acetone generates compounds of formula VII where A is a bond or (CH₂)_n.

10 Alternatively compounds of formula VII where A is a bond or (CH₂)_n may be directly obtained by treatment of acid chlorides of formula XXIX

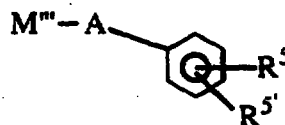


15 where R³ is alkyl, heterocycle or , in a solvent such as tetrahydrofuran or diethyl ether with an organometallic compound of formula XXa



20 where M'' is magnesium or cadmium.

Alternatively, compounds of formula XXIX can be coupled to compounds of formula XIXa



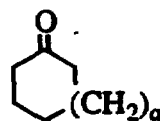
25 where M''' is bromide or chloride and A is (CH₂)_n where n is the integer 1, in the presence of a palladium catalyst following the procedure of M.

Iyoda et al., *Tet. Lett.*, **26**, 4777 (1985) to produce compounds of formula VII.

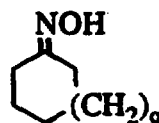
Compounds of formula IX are obtained by condensation of the corresponding commercially available O-alkylated hydroxylamines with a ketone of formula VII in a solvent such as pyridine.

Compounds of formula XI were obtained by stirring compounds of formula XVIII in ethanolic ammonia (T.B. Johnson and J.E. Livak, *J. Amer. Chem. Soc.*, **58**, 299, (1936)).

Compounds of formula XVII where A is $(CH_2)_n$ can be prepared by condensation of hydroxylamine with the commercially available ketones of formula XXX

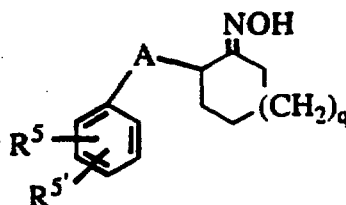


where q is an integer of 0 to 4, in a solvent such as pyridine to form compound of formula XXXI

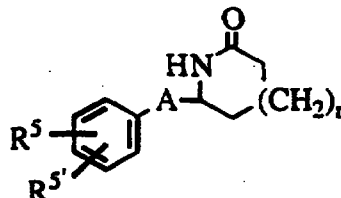


Compounds of formula XXXI are then sequentially treated in a solvent such as tetrahydrofuran with two equivalents of a strong base such as n-butyl lithium followed by compounds of formula XIXa as described by W.G. Kofron et al., *J. Org. Chem.*, **41**, 439 (1976) to form compounds of formula

XXXII



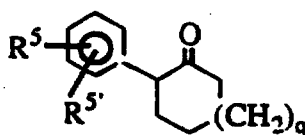
Compounds of formula XXXII are then heated in polyphosphoric acid to form compounds of formula XXXIII



5

where r is an integer of 1 to 5, which are then heated in an aqueous mineral acid such as concentrated hydrochloric acid or 6 M sulfuric acid to obtain the compounds of formula XVII.

Compounds of formula XVII where A is a bond can be prepared from either commercially available or readily prepared compounds of formula XXXIV



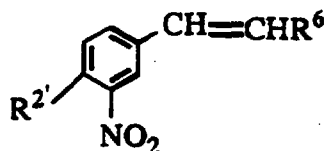
15 using the transformations described for conversion of XXX to XVII.

The aldehydes of formula XVIII are mostly commercially available, however, in the event that they are not available, as in the case of some heterocyclic aldehydes, the corresponding methyl substituted aromatic may be converted to the prerequisite aldehyde upon sequential bromination with a reagent such as N-bromosuccinamide, basic hydrolysis, followed by oxidation with a reagent such as manganese dioxide.

20 Compounds of formula XIX are commercially available or readily prepared from commercial precursors.

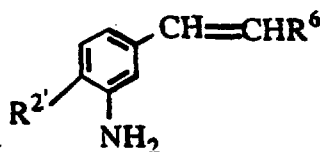
25 The compounds of formula XXIII are prepared from compounds of formula XXIV where R^{2''} is not hydroxyl or compounds of formula XXV by reduction with a reducing agent such as sodium borohydride in a solvent such as ethanol, followed by alcohol elimination according to the

methods described in N.A. Barba and K.F. Keptanaru, *Zhurnal Organicheskoi Khimii*, **14**, 1002 (1978) to generate compounds of formula XXXV



- 5 Alternatively, compounds of formula XXXV, where R^{2'} is O-benzyl, can be prepared from commercially available 4-hydroxy-3-nitrobenzaldehyde by sequential benzylation and condensation with an appropriate alkylphosphorous ylid. Subsequent reduction of the nitro group forms compounds of formula

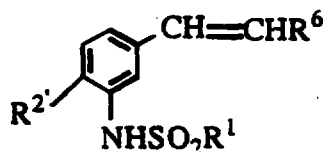
10 XXXVI



Compounds of formula XXXVI are then treated with a sulfonyl chloride in the presence of a base such as pyridine to produce the compounds of

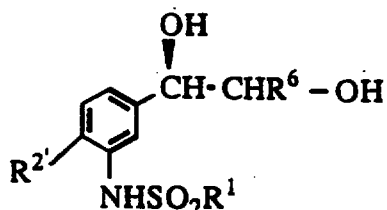
15 formula

XXXVII



- 20 Compounds of formula XXXVII may alternatively be prepared from compounds of formula XXVI by ketone reduction and elimination as described above. Asymmetric dihydroxylation of compounds of formula XXXVII by methods of K.B. Sharpless, et al., described in *J. Org. Chem.*, **57**, 2768 (1992) produces the compounds of formula

XXXVIII



When R⁶ is hydrogen, primary alcohol protection, for example by
 5 pivaloylation, followed by secondary alcohol protection, for example by
 triethylsilylation, followed by primary alcohol deprotection, for example
 depivaloylation by reduction with lithium aluminum hydride produces
 compounds of formula XXIII. Numerous general methods for alcohol
 protection and deprotection are described in "Protective Groups in Organic
 10 Synthesis" by T.W. Greene, John Wiley & Sons, Inc., 1981.

Alternatively, selective tosylation of the nonbenzylic alcohol of
 compound XXXVIII using tosyl chloride followed by benzylic alcohol
 protection, for example by triethylsilylation, generates the compounds of
 formula III.

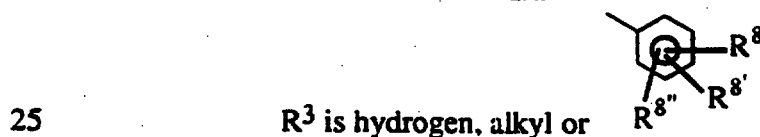
15 Compounds of formula IIIa may be prepared by selective
 tosylation of the nonbenzylic alcohol of compound XXXVIII using tosyl
 chloride followed by treatment with a base such as lithium
 hexamethylsilazide in a solvent such as THF.

All other compounds of formula I made be prepared by
 20 modification of the above methods as known by those skilled in the art.

In any of the above reactions, it may be necessary to protect certain
 substituents by protecting groups as known by those skilled in the art.

Preferred compounds of formula I are those where:

A is a bond, $-(CH_2)_n-$, where n is 1 or $-CH(B)$;

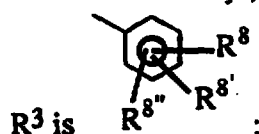


R^5 and $R^{5'}$ are independently hydrogen, halogen, lower
 alkyl, alkoxy, $-CON(R^6)R^{6'}$, or $-CON(R^6)OR^{6'}$; and the benzylic
 hydroxyl stereocenter has the (R) configuration.

The most preferred compounds of formula I are those where:

A is a bond;

R¹ is a lower alkyl;



5

R⁴ is hydrogen or alkyl ;

R⁵ and R⁸ are both -CN, -CON(R⁶)R^{6'}, -CON(R⁶)OR^{6'}, hydroxy, alkoxy or -CH₂Y where Y is -CN, alkoxy, -CON(R⁶)R^{6'}, -CO₂R⁷ or -N(R⁶)SO₂R¹; or

10 R⁵, R^{5'}, R⁸ and R^{8'} together with the carbon atoms to which they are attached form an aryl or heterocycle; and the benzylic hydroxyl stereocenter has the (R) configuration;

or compounds of formula I where

A is a bond;

R¹ is a lower alkyl;

15

R³ is hydrogen or alkyl;

R⁴ is -CON(R⁹)R^{9'};

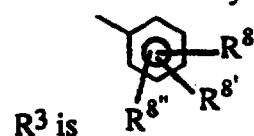
R⁵ is -CN, -CON(R⁶)R^{6'}, -CON(R⁶)OR^{6'}, hydroxy or alkoxy; and the configuration of the stereocenter bearing the R³ and R⁴ substituents is (S) and the benzylic hydroxyl stereocenter has the (R) configuration;

20

or compounds of formula I where

A is -CH₂;

R¹ is a lower alkyl;



25

R⁴ is hydrogen, alkyl, -CN, or -CON(R⁹)R^{9'};

R⁵ is hydrogen, halogen or CF₃;

R⁸ is -CN, -CON(R⁶)R^{6'}, -CON(R⁶)OR^{6'}, hydroxy, lower alkyl or alkoxy; or

30

R⁸ and R^{8'} together with the carbon atoms to which they are attached form an aryl or heterocycle; and the configuration of the stereocenter bearing the R³ and R⁴ substituents is (R) when R⁴ is

hydrogen and the benzylic hydroxyl stereocenter has the (R) configuration;

or compounds of formula I where

A is -CH(B), where B is -CN or -CON(R⁹)R^{9'};

5 R¹ is a lower alkyl;

R³ and R⁴ are hydrogen or alkyl;

R⁵ is -CN, -CON(R⁶)R^{6'}, -CON(R⁶)OR^{6'}, hydroxy or alkoxy; and the benzylic hydroxyl stereocenter has the (R) configuration.

10 Preferred compounds of formula I are also those where the R⁶ substituent which is bonded to the group -CH(OH)-CH(R⁶)-NH- is hydrogen or unsubstituted lower alkyl.

The present compounds of formula I have activity at the beta 3 adrenergic receptor and are therefore useful, for example, in the treatment of diabetes, obesity, gastrointestinal diseases (such as inflammatory bowel disease, irritable bowel syndrome, nonspecific diarrhea, and peptic ulcer) and achalasia.

15 Thus a composition containing one (or a combination) of the compounds of this invention, may be administered to a species of mammal (e.g., humans) suffering from diabetes, obesity, an intestinal hypermotility disorder or achalasia as treatment therefor.

20 A single dose, or two to four divided daily doses, provided on a basis of about 0.1 to 100 mg per kilogram of body weight per day, preferably about 1 to 15 mg per kilogram of body weight per day is appropriate. The substance is preferably administered orally, but intranasal, transdermal and parenteral routes such as the subcutaneous, intramuscular, intravenous or intraperitoneal routes can also be employed.

The compounds of this invention can also be formulated in combination with beta₁/beta₂ adrenergic blockers such as propranolol and nadolol or stimulants such as salbutamol.

30 The compounds of formula I can be formulated for use in compositions such as tablets, capsules or elixirs for oral administration, in sterile solutions or suspensions for parenteral or intranasal administration, or in transdermal patches. About 10 to 500 mg of a compound of formula I is compounded with a physiologically acceptable vehicle, carrier,

excipient, binder, preservative, stabilizer, flavor, etc., in a unit dosage form as called for by accepted pharmaceutical practice. The amount of active substance in these compositions or preparations is such that a suitable dosage in the range indicated is obtained.

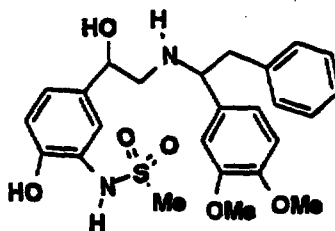
5 Based on the literature, it is expected that these compounds may be useful for other indications such as treatment of depression and stress, regulation of intraocular pressure, treatment of conditions associated with increased protein breakdown such as during convalescence after surgery, treatment of triglyceridemia, hypercholesterolemia, atherosclerotic and
10 cardiovascular diseases, and increasing high density lipoprotein levels. In addition, it is expected that these compounds may be useful as feed additives for fattening or improving weight gain or increasing lean body mass in animals and may therefore be used to decrease birth mortality and increase post-natal survival rates in animals.

15 In addition, based on the literature, compounds of formula I are expected to be useful for improving healing and preventing stomach ulcers (K. Kuratani et. al., *J. Pharmacol. Exp. Ther.*, 270, 559 (1994)). The compounds of formula I are also expected to be useful for regulating core temperature.

20 The following examples and preparations describe the manner and process of making and using the invention and are illustrative rather than limiting. It should be understood that there may be other embodiments which fall within the spirit and scope of the invention as defined by the claims appended hereto.

Example 1

N-[5-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide



A. α -(3,4-Dimethoxyphenyl)benzeneethanol

To a 50°C 2.0 M solution of benzyl magnesium chloride in THF (9.0 mL) was added a solution of 3,4-dimethoxybenzaldehyde (3.0 g, 18.0 mmol) in THF (10 mL). After reflux for 20 minutes, the reaction mixture was quenched with an aq. NH_4Cl solution and the title compound was extracted with EtOAc (3 x). The organic layer was washed with brine (2 x), dried over anhydrous Na_2SO_4 and concentrated to obtain a pale yellow oil which was purified by SiO_2 column chromatography eluting with 20% EtOAc/hexanes to afford 4.2 g (16.26 mmol, 90% yield) of the title compound as a pale yellow gum which solidified upon standing at room temperature.

	Calc.	Found
C	74.00	74.00
H	7.05	6.97

HPLC: 97% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 24.2 minutes.

B. 1-(3,4-Dimethoxyphenyl)-2-phenylethanone

To a solution of α -(3,4-dimethoxyphenyl)benzeneethanol (2.6 g, 10.06 mmol) in acetone (25 mL) was added Jones reagent (~7.0 mL) at room temperature. (The Jones reagent was prepared by dissolving CrO_3 (26.72 g) in conc. H_2SO_4 (23 mL) followed by dilution with H_2O to a volume of 100 mL). After stirring at room temperature for 20 minutes, the

excess Jones reagent was quenched by the addition of *i*-PrOH and then diluted with EtOAc (50 mL). The solution was washed successively with 1 N aq. HCl (2 x), saturated aq. NaHCO₃ (2 x), and brine (2 x). The organic layer was dried over anhydrous Na₂SO₄ and then concentrated to obtain a pale yellow gummy material which was purified by SiO₂ column chromatography eluting with 20% EtOAc/hexanes to afford 2.3 g (8.97 mmol, 89% yield) of the title compound as a yellow solid.

	Calc.	Found
	C 74.38	74.38
10	H 6.33	6.19

HPLC: 94% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 25.3 minutes.

15

C. α -(3,4-Dimethoxyphenyl)benzeneethanamine

A mixture of 1-(3,4-dimethoxyphenyl)-2-phenylethanone (1.5 g, 5.85 mmol) and ammonium formate (3.0 g, 47.6 mmol) was heated at 160°C for five hours. The mixture was diluted with H₂O (30 mL) and the product N-[1-(3,4-dimethoxyphenyl)-2-phenylethyl]formamide was extracted with EtOAc (3 x). The organic layer was washed with brine (2 x), dried over anhydrous Na₂SO₄ and concentrated to obtain 1.75 g of material as a brown solid. This product was heated to 90°C for 1.5 hours in MeOH (20 mL) and conc. HCl (10 mL). After cooling to room temperature, the pH was adjusted to 10.5 with an aq. NaOH solution and the compound was extracted with EtOAc (3 x). The organic layer was washed with brine (3 x), dried over anhydrous Na₂SO₄ and then concentrated to obtain a gummy material which was taken up in MeOH (5 mL) and cooled to 0°C. To this cooled solution was added a 4.0 M solution of HCl in dioxane (1.5 mL) dropwise. To this mixture was added Et₂O and the HCl salt of the title compound precipitated out. The precipitate was filtered, washed with Et₂O and air dried to afford 1.33 g of white crystalline material (4.526 mmol, 77% yield) as the HCl salt of the title compound.

1.06 g (3.6 mmol) of the above HCl salt was dissolved in H₂O (10 mL) and diluted with EtOAc (30 mL). It was then washed with a saturated solution of aq. NaHCO₃ (3 x). The organic layer was again washed with brine (3 x), dried over anhydrous Na₂SO₄ and then concentrated to afford 900 mg (3.497 mmol, 97% yield) of free amine (title compound) as a crystalline powder.

	Calc.	Found
C	74.68	74.59
H	7.44	7.35
N	5.44	5.24

HPLC: 98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄) and B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 16.8 minutes.

D. N-[5-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, trifluoroacetate salt

To a solution of α -(3,4-dimethoxyphenyl)benzeneethanamine (250 mg, 0.97 mmol, 1.73 eq.) in anhydrous CH₃CN (10 mL) was added a solution of 2-bromo-1-[4-phenylmethoxy-3-[(methylsulfonyl)amino]-phenylethanone (prepared by a modifications (described in step F below of Example 1), of the procedure reported by A.A. Larsen et al., *J. Med. Chem.*, **10**, 462-472 (1967)) (360 mg, 0.56 mmol, 62% pure) in CH₃CN (5 mL) at 0°C under a nitrogen atmosphere. The mixture was then allowed to warm to room temperature (~22°C) and stirred for 45 minutes (formation of a light brown ppt was observed). To this mixture was added a solution of NaBH₄ (110 mg, 2.9 mmol, 5.1 eq.) in abs. EtOH (10 mL) at room temperature. After one hour, the excess NaBH₄ was quenched with 1.0 N HCl to pH 4.0 and then ethanolamine (0.28 mL, 4.5 mmol, ~8 eq.) was added. After stirring for ten minutes, the mixture was diluted with EtOAc (30 mL). The organic layer was washed with brine (3 x), dried over anhydrous Na₂SO₄ and then concentrated to obtain 550 mg of material as a yellow gum which was passed through a SiO₂ column using

1:1 EtOAc/hexanes (v/v) to remove non-polar impurities and then 5% MeOH/CH₂Cl₂ to obtain 350 mg of a yellow gummy material which was contaminated with unreacted

α -(3,4-dimethoxyphenyl)benzeneethanamine. This material was purified

- 5 by prep HPLC eluting with 60% solvent B (Solution A = 10% MeOH, 90% H₂O, 0.1% TFA; Solution B = 90% MeOH, 10% H₂O, 0.1% TFA) to remove non-polar impurities and then with 90% solvent B to afford 240 mg (0.347 mmol, 62% yield) of the title compound as a yellow crystalline powder. The title compound is a racemic mixture of
10 diastereomers.

Calculated for 1.40 mol H₂O and 1.50 mol TFA:-

	Calc.	Found
C	54.39	54.20
H	5.25	5.25
15 N	3.62	3.91
S	4.15	4.15
F	11.06	11.06

- HPLC: 95% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄) and B = 90%
20 MeOH, 10% H₂O, 0.2% H₃PO₄; retention time = 21.7 minutes.

- E. N-[5-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt
25

- N-[5-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, trifluoroacetate salt (220 mg, 0.38 mmol) was hydrogenated using 10% Pd/C (120 mg) and MeOH (25 mL, AR grade) at 40 psi of hydrogen in a
30 Parr apparatus for one hour at room temperature. The catalyst was filtered through Celite and washed with MeOH. The filtrate and MeOH washings were combined and concentrated to afford 178 mg (0.37 mmol, 96% yield) of the title compound as a pale yellow crystalline powder. The title compound is a racemic mixture of diastereomers.

¹H NMR (270 MHz, CD₃OD): #33715-136-20, d 2.80-3.00 (m, 1H), 2.93 (s, 3H, SO₂CH₃), 3.19-3.28 (m, 1H), 3.37-3.54 (m, 2H), 3.83 (s, 3H, OCH₃), 3.86 (d, 3H, OCH₃), 4.16-4.30 (m, 1H), 4.83-5.32 (m, 1H), 6.73-6.83 (m, 3H), 6.89-7.04 (m, 4H), 7.16-7.28 (m, 4H), 7.33 (s, 2H).

5 ¹³C NMR (68 MHz, CD₃OD): #33715-136-20, d 39.9, 40.5, 41.0, 53.7, 53.9, 56.6, 56.8, 65.4, 66.2, 69.7, 70.2, 112.7, 112.9, 113.1, 117.0, 123.2, 124.2, 124.3, 125.6, 125.8, 126.2, 127.3, 127.6, 128.3, 129.8, 130.7, 130.9, 133.9, 137.2, 151.2, 151.6, 151.7, 151.8.

Calculated for 1.64 mol H₂O and 1.50 mol TFA:

10	Calc.	Found
	C 48.94	48.94
	H 5.10	4.74
	N 4.08	4.05
	S 4.67	4.98
15	F 12.44	12.69

HPLC: 97% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄) and B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄; retention time = 6.1 minutes.

20

F. 2-Bromo-1-[4-phenylmethoxy-3-[(methylsulfonyl)amino]-phenylethanone

1. 1-[4-Hydroxy-3-nitrophenyl]ethanone

25 To mechanically stirred conc. H₂SO₄ (700 mL) at 3°C was added *p*-hydroxyacetophenone (66.0 g, 480 mmol) followed by KNO₃ (48.3 g, 477 mmol) in two approximately equal portions about four minutes apart. An additional 3.76 g of KNO₃ was added after 1.67 hours to insure reaction completion. The reaction was slowly poured into 8L
30 crushed ice/water and extracted with 4 L ethyl acetate (EtOAc). The extract was concentrated *in vacuo* to a volume of ~1.25 L, 500 mL heptane were added and concentration was continued. Once a thick yellow suspension formed at 50°C, it was cooled to ~10°C and filtered. The

collected solids were washed with ~150 mL heptane and dried *in vacuo* at ~40°C to give 81.8 g of the title compound.

2. 1-[4-Phenylmethoxy-3-nitrophenyl]ethanone

5 To a mechanically stirred DMF (260 mL) suspension of 1-[4-hydroxy-3-nitrophenyl]ethanone (51 g, 282 mmol) and K₂CO₃ (17 g, 847 mmol) was added benzyl bromide (68 mL, 572 mmol) followed by NaI (47 g, 313 mmol). After stirring overnight at 20°C, an additional 10 mL of benzyl bromide was added and stirred 15 minutes. The reaction
10 was quenched by the addition of 1.6 L water. The resulting suspension was stirred overnight and then filtered. The collected solids were washed 3 x 250 mL=750 mL water and dried *in vacuo* at ~55°C to give 75 g crude product which was slurried in 1.3 L toluene at ~75°C, filtered hot through a 5.0 µm membrane, concentrated *in vacuo* to a volume of ~300 mL,
15 diluted with 250 mL heptane, and the suspension cooled from ~60°C to ambient. After filtration, the collected solids were washed with heptane and dried *in vacuo* at ~55°C to give 64 g (84%) of the title compound.

3. 1-[4-Phenylmethoxy-3-aminophenyl]ethanone

20 A mechanically stirred MeOH (3.8 L) suspension containing 1-[4-phenylmethoxy-3-nitrophenyl]ethanone (76.5 g, 282 mmol) was degassed with argon for 40 minutes at ~10°C prior to addition of PtO₂ (2.34 g, 10 mmol). Hydrogen was sparged into the reaction mixture at 8-10°C via a subsurface gas inlet. After eight hours,
25 the completed reaction was degassed with Ar while being warmed to ~15°C, diluted with CHCl₃ (250 mL) and filtered. The filtrate was stripped to give 70 g crude product which, after trituration for ten minutes with i-PrOH (450 mL) at 60°C, yielded 57.4 (84%) of the title compound.

30 4. 1-[4-Phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethanone

To a mechanically stirred 16°C pyridine (270 mL) solution of 1-[4-phenylmethoxy-3-aminophenyl]ethanone (57.4 g, 238 mmol) under N₂, was added methanesulfonyl chloride (18.6 mL, 240 mmol).

After 39 minutes, the completed reaction was quenched with 1.8 L H₂O and the resulting suspension stirred for ~2 hours before filtration. The collected solids were washed with H₂O (2 x 250 mL = 500 mL) and partially air dried. These solids were dissolved in CHCl₃ (450 mL), the water phase removed and heptane (475 mL) added with stirring. The resulting fine suspension was filtered after ~15 minutes, washed with hexane and dried *in vacuo* at 55°C to give 59 g (78%) of the title compound.

10 5. **2-Bromo-1-[4-phenylmethoxy-3-[(methylsulfonyl)-amino]phenyl]ethanone**

To a mechanically stirred refluxing EtOAc (500 mL) suspension of CuBr₂ (41.5 g, 186 mmol) equipped with an Ar sparge was added a ~62°C CHCl₃ (500 mL) solution of 1-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethanone (25.5 g, 80 mmol). After 5.5 hours of reflux, HPLC showed 11.2 rel. area% unreacted starting material, 78.9 rel. area% of desired product and 9.8 rel. area% of dibrominated product. After cooling to 62°C and dilution with 500 mL CHCl₃, the suspension was filtered hot and the filtrate concentrated to a volume of ~850 mL prior to addition of 250 mL heptane. The flocculent suspension was cooled to ~10°C and filtered, washed with heptane and air-dried overnight to give 23.1 g (73%) of the title compound in 73% purity.

25 G. **Alternative method for preparation of α -(3,4-dimethoxy-phenyl)benzeneethanamine, hydrochloride salt**

1. **1-(3,4-Dimethoxyphenyl)-2-phenylethanone, O-phenylmethyloxime**

30 A mixture of 1-(3,4-dimethoxyphenyl)-2-phenylethanone (2.3 g, 9 mmol) and O-(phenylmethyl)hydroxylamine, hydrochloride salt (1.57 g, 9.8 mmol) in pyridine (10 mL) and abs. EtOH (30 mL) was stirred at reflux for 1.5 hours. After concentration *in vacuo*, EtOAc (50 mL) was added. The organic layer was washed with brine (2 x), dried over anhydrous Na₂SO₄ and concentrated to obtain a yellow gummy material

which was purified by SiO₂ column chromatography eluting with 20% EtOAc/hexanes to afford 3.1 g (8.57 mmol, 96% yield) of the title compound as a yellow gum which solidified upon standing at room temperature for two hours.

5 Calculated for 0.42 mol H₂O:

	Calc.	Found
C	74.85	74.49
H	6.51	6.28
N	3.80	4.16

10 HPLC: 69% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100%: 10% MeOH, 90% H₂O, 0.2% H₃PO₄ to 90% MeOH, 10% H₂O, 0.2% H₃PO₄; 30 minutes; retention time = 33.6 minutes.

15 2. **α -(3,4-Dimethoxyphenyl)benzeneethanamine,
hydrochloride salt**

To a solution of 1-(3,4-dimethoxyphenyl)-2-phenylethanone, O-phenylmethyloxime (1.4 g, 3.87 mmol) in anhydrous THF (20 mL) was added a 1.0 M solution of BH₃•THF complex
20 (11.0 mL) at room temperature under N₂. After stirring at reflux for 1.25 hours, the reaction was quenched with 1.0 N aq. HCl. The pH was adjusted to 10 with 1.0 N NaOH and the amine was extracted with EtOAc (3 x 15 mL). The organic layer was washed with brine (3 x), dried over anhydrous Na₂SO₄ and then concentrated to obtain a gummy residue
25 which was dissolved in a minimum amount of MeOH. This solution was cooled to 0°C and a 4.0 M solution of HCl in dioxane (1.5 mL) was added dropwise. The resulting solution was diluted with anhydrous Et₂O. The precipitate was filtered, washed with Et₂O and air dried to afford 770 mg
30 (2.62 mmol, 68% yield) of the title compound as a white crystalline powder.

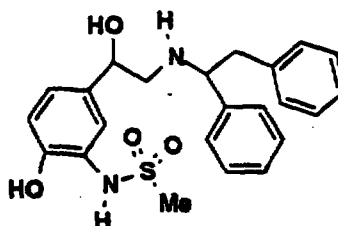
	Calc.	Found
C	64.83	65.28
H	6.83	6.91
N	4.73	4.28

Cl 12.80 12.97

HPLC: 96% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 16.7 minutes.

Example 2

N-[5-[2-[(1,2-Diphenylethyl)amino]-1-hydroxyethyl]-2-hydroxy-phenyl]methanesulfonamide, trifluoroacetate salt



The title compound was prepared from commercially available 1,2-diphenylethylamine following the procedures described in steps D and E of Example 1, except for the following modifications: the solvent used during the prep HPLC purification of step D was 64% solvent B and after step E, the final product was purified by prep HPLC using 48% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.80-3.00 (m, 1H), 2.93 (s, 3H, SO₂CH₃), 3.0-3.28 (m, 1H), 3.4-3.7 (m, 2H), 4.4-4.6 (m, 1H), 4.7- 4.85 (m, 1H), 6.8-7.4 (m, 13H, aromatic).

¹³C NMR (68 MHz, CD₃OD): δ 39.5, 40.664, 41.0, 53.586, 65.383, 66.02, 69.50, 69.969, 116.59, 118.57, 124.282, 124.37, 125.2, 125.4, 126.07, 128.09, 129.56, 129.67, 130.13, 130.33, 130.74, 133.512, 136.599, 154.511, 162.327.

Mass (M+ H) 427

Calculated for 0.7 mol H₂O and 0.2 mol TFA:

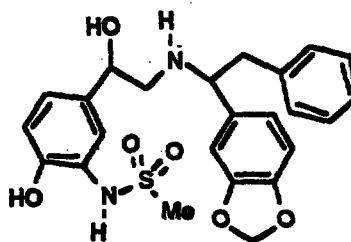
	Calc.	Found
C	52.97	52.97
H	5.00	4.74
N	4.86	4.74

S 5.57 5.37
F 11.87 11.83

HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-
5 100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B =
90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.8 minutes.

Example 3

10 N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxy-ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



15 Commercially available 3,4-methylenedioxyphenylcarboxaldehyde was converted to the title compound following the procedures described in steps A-E of Example 1, except for the following modifications : 1) in step C, the amination reaction time was 16 hours. The acidic hydrolysis reaction, after dilution with H₂O, was extracted 2x with Et₂O prior to
20 basification, extraction 3 x with EtOAc and isolation of the desired amine after concentration; 2) the prep HPLC purification of step D used 65% solvent B; and 3) in step E, the final product was purified by prep HPLC using 47% solvent B as eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.80-3.00 (m, 1H), 2.9 (s, 3H, SO₂CH₃),
25 3.1-3.28 (m, 1H), 3.2-3.7 (m, 2H), 4.4-4.6 (m, 1H), 4.5- 4.7 (m, 1H), 6.0 (s, 2H), 6.8-7.4 (m, 11H, aromatic).

¹³C NMR (68 MHz, CD₃OD): δ 41.77, 42.80, 43.01, 55.58, 67.7, 68.02, 72.6, 72.9, 105.17, 110.99, 111.68, 118.81, 126.34, 126.42, 127.46, 130.20, 130.32, 131.7, 132.51, 135.68.

30 Mass (M+ H) 471

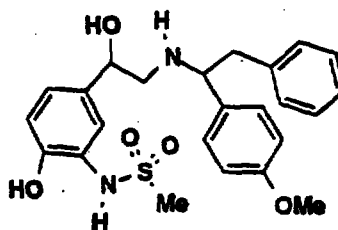
Calculated for 0.8 mol H₂O and 1.25 mol TFA:

	Calc.	Found
C	50.73	50.72
H	4.63	4.48
N	4.46	4.64
5 S	5.11	4.86
F	11.35	11.27

HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
 flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-
 100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B =
 10 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.5 minutes.

Example 4

15 N-[5-[1-Hydroxy-2-[[1-(4-methoxyphenyl)-2-phenylethyl]amino]-ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



20 Commercially available 4-methoxybenzaldehyde was converted to the title compound following steps A-E described in Example 1, except for the following modifications: 1) in step C, the amination reaction time was 16 hours. The acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification. extraction 3 x with EtOAc and isolation of the desired amine after concentration; 2) the prep HPLC
 25 purification of step D used 65% solvent B; and 3) in step E, the final product was purified by prep HPLC using 47% solvent B as eluant.
¹H NMR (270 MHz, CD₃OD): δ 2.80-3.00 (m, 1H), 2.9 (s, 3H, SO₂CH₃), 3.2-3.28 (m, 1H), 3.2-3.7 (m, 2H), 3.8 (s, 3H), 4.4-4.6 (m, 1H), 4.7- 5.0 (m, 1H), 6.8-7.4 (m, 12H, aromatic).

^{13}C NMR (68 MHz, CD_3OD): δ 38.03, 39.8, 52.5, 55.3, 63.25, 65.2, 66.2, 67.4, 114.3, 115.8, 121.4, 124.5, 124.9, 125.1, 126.3, 126.2, 127.11, 128.4, 129.8, 132.8, 135.1, 148.2, 161.4.

Mass ($\text{M} + \text{H}$) 457

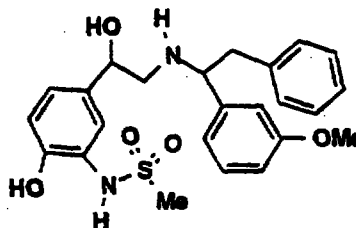
5 Calculated for 0.75 mol H_2O and 1.2 mol TFA:

	Calc.	Found
C	52.25	52.30
H	5.10	5.04
N	4.62	4.85
10 S	5.28	5.54
F	11.27	11.48

HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B =
 15 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 18.9 minutes.

Example 5

20 N-[5-[2-[[1-(3-Methoxyphenyl)-2-phenylethyl]amino]-1-hydroxy-ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



25 A. 2-Bromo-1-[4-hydroxy-3-[(methanesulfonyl)amino]phenyl]-ethanone

1. 1-[3-Amino-4-hydroxy]phenylethanone, hydrochloride salt

A stirred suspension of Raney nickel (11 g) in THF
 30 (170 mL) containing 1-[4-hydroxy-3-nitrophenyl]ethanone (16.5 g, 91 mmol; preparation described in step F of Example 1) was sparged with

H₂ for several hours until the reaction was complete. The reaction suspension was filtered through celite, chilled to 0°C and acidified by adding conc. HCl (8.3 mL). The precipitate was collected by filtration and air-dried to yield 13.2 g (77%).

5

2. **1-[4-Hydroxy-3-[(methylsulfonyl)amino]-phenylethanone**

To a stirred 15°C pyridine (30 mL) solution of 1-[3-amino-4-hydroxyphenyl]ethanone, hydrochloride salt (13.0 g, 69.5 mmol) was added methanesulfonyl chloride (8.0 g, 69.5 mmol) over 50 minutes. After stirring overnight at 20°C, the reaction was poured into ice-water (250 mL) and the precipitate collected by filtration. The solid, after washing with H₂O and *i*-PrOH, was air-dried to yield the title compound (9.9 g, 62%).

15

3. **2-Bromo-1-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethanone**

To a stirred 60°C dioxane (35 mL) solution of 1-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethanone (2.06 g, 8.7 mmol) was rapidly added Br₂ (1.48 g, 9.2 mmol). After one hour, the solution was cooled, concentrated and diluted with H₂O. After filtration, the product was washed thoroughly with H₂O, then with *i*-PrOH (9 mL), and air-dried to obtain the title compound (2.43 g, 84%).

¹H NMR (270 MHz, CDCl₃ with a little DMSO-*d*₆): δ 2.99 (s, 3H, SO₂CH₃), 4.47 (s, 2H), 7.02 (d, 1H), 7.71 (dd, 1H), 8.00 (d, 1H), 8.16 (s, 1H), 10.64 (s, 1H).

HPLC: Shimadzu, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; eluted with a 40 minutes linear gradient of 0% to 100% B solvent (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄, B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 19.1 minutes.

30

B. N-[5-[2-[[1-(3-Methoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

Commercially available 3-methoxybenzaldehyde was converted to
 5 α -(3-methoxyphenyl)benzeneethanamine following the procedures described in steps A - C of Example 1, except for the following modifications: 1) the reaction time in step A was three hours; 2) the column chromatography of step B was omitted; and 3) in step C, the acidic reaction mixture, after dilution with H₂O, was extracted 3 x with
 10 EtOAc prior to basification, extraction 5 x with CH₂Cl₂ and isolation of the desired amine after concentration.

To a stirred 60°C MeCN (1 mL) containing α -(3-methoxyphenyl)benzene-ethanamine (800 mg, 3.5 mmol) was added 2-bromo-1-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethanone (522 mg,
 15 1.7 mmol). After ten minutes, the completed reaction was cooled to 20°C and an EtOH (30 mL) solution of NaBH₄ (665 mg, 17.5 mmol) added. After 30 minutes, the reaction was quenched with 1 N aq. HCl to pH 1, then made alkaline and extracted 3 x with CH₂Cl₂. After drying over Na₂SO₄ and concentration, the residue was chromatographed on silica gel
 20 using 5% of 10% conc. aq. NH₄OH/MeOH in CH₂Cl₂ as eluant. The title compound was isolated as the TFA salt (70 mg) after lyophilization.
¹H NMR (270 MHz, CD₃OD): δ 2.7-3.6 (m, 7H), 3.8 (s, 3H, OCH₃), 4.6-4.75 (m, 1H), 4.7-5.0 (m, 1H), 6.8-7.4 (m, 12H).
¹³C NMR (68 MHz, CD₃OD): δ 40.1, 40.8, 41.2, 54.1, 54.3, 56.3, 65.8,
 25 66.5, 70.0, 70.5, 115.5, 115.7, 116.6, 117.1, 122.7, 124.7, 124.9, 125.7, 125.9, 126.6, 128.6, 130.0, 130.8, 131.9, 134.1, 136.9, 137.2, 152.1, 162.2.
 Mass (M+H) 457

Calculated for 1.1 mol TFA:

	Calc.	Found
30 C	54.07	54.46
H	5.04	5.11
N	4.81	5.10
F	10.77	10.47
S	5.51	5.66

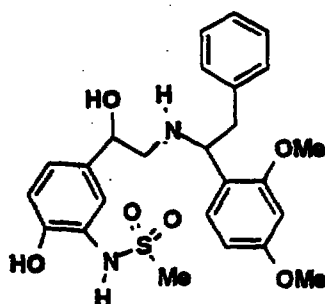
HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100%
B over 25 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄, B = 90%
MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17 minutes.

5

Example 6

**N-[5-[2-[[1-(2,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxy-
ethyl]-2-hydroxyphenyl]methanesulfonamide**

10



Commercially available 2,4-dimethoxybenzaldehyde was
converted to α -(2,4-dimethoxyphenyl)benzeneethanamine following the
procedures described in steps A - C of Example 1. The title compound
was prepared from α -(2,4-dimethoxyphenyl)benzeneethanamine following
the procedure described in step B of Example 5, except for isolation, after
chromatography, as the free base.

15

¹H NMR (270 MHz, CDCl₃): δ 2.4-3.0 (m, 4H), 3.0-3.2 (m, 2H), 3.6-3.9
(m, 7H), 4.1-4.2 (m, 1H), 4.4-4.6 (m, 1H), 5.2-5.5 (s (broad), 4H, NH,
OH), 6.3-6.4 (m, 2H), 6.7-7.2 (m, 9 H).

20

¹³C NMR (68 MHz, CDCl₃): δ 38.8, 41.4, 41.5, 53.4, 53.5, 55.29, 55.37,
55.43, 60.5, 70.1, 71.4, 77.5, 98.8, 104.3, 104.4, 116.9, 120.6, 121.3,
124.2, 124.4, 124.9, 126.2, 128.2, 129.6, 132.7, 132.8, 138.3, 138.5, 150.1,
158.2, 158.3, 160.2, 160.4.

25

Mass (M+H) 487

Calculated for 0.89 mol H₂O:

	Calc.	Found
C	59.75	59.64
H	6.37	6.08

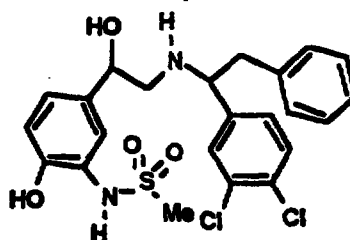
30

N	5.57	5.68
S	6.38	5.99

HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100%
5 B over 25 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄; B = 90%
MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18 minutes.

Example 7

- 10 N-[5-[2-[[1-(3,4-Dichlorophenyl)-2-phenylethyl]amino]-1-
hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate
salt



15

Commercially available 3,4-dichlorobenzaldehyde was converted
to α -(3,4-dichlorophenyl)benzeneethanamine following the procedures
described in steps A - C of Example 1 except for the following
modifications of step C: the amination reaction was terminated after six
20 days at 180°C despite being incomplete. The formamide hydrolysis
reaction time was four days. Upon completion, the acidic reaction
mixture, after dilution with H₂O, was extracted 3 x with EtOAc prior to
basification, extraction 5 x with CH₂Cl₂ and isolation of the desired amine
after concentration.

25

The title compound was prepared from α -(3,4-dichlorophenyl)-
benzeneethanamine following the procedure described in step B of
Example 5, except for reduction with excess NaCNBH₄ for five days at
pH 2 and purification by prep HPLC using 75% solvent B as the eluant.
¹H NMR (270 MHz, CD₃OD): δ 2.8-3.0 (m, 4H), 3.1-3.6, (m, 3H), 4.5-
30 4.6 (m, 1 H), 4.7-5.0 (m, 1H), 6.8-6.9 (m, 1H), 7.0-7.1 (m, 3 H), 7.1-7.4
(m, 5H), 7.5-7.7 (m, 2H).

Mass (M+H) 495

HPLC: ~82% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);

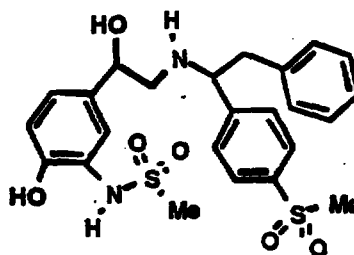
flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100%

B over 60 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄; B = 90%

5 MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 40 minutes.

Example 8

N-[5-[2-[[1-(4-Methylsulfonylphenyl)-2-phenylethyl]amino]-1-
10 hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide



A. α -(4-Methylsulfonylphenyl)benzeneethanol

15 Commercially available 4-methylthiobenzaldehyde was converted to α -(4-methylthiophenyl)benzeneethanol, following the procedure described in step A of Example 1.

To a stirred pH 8 solution of KH₂PO₄ (5.0 g, 0.037 mmol) and K₂HPO₄ (42 g, 0.24 mmol) in H₂O (500 mL) at 0°C, was added a CH₂Cl₂ (300 mL) solution containing α -(4-methylthiophenyl)benzeneethanol (14.2 g, 58 mmol). To this heterogeneous mixture was added *m*-chloroperbenzoic acid ~75% pure (42 g, 182 mmol). The reaction was complete after 20 minutes. The precipitate was filtered and washed with CH₂Cl₂. The combined organic layer of the filtrate was washed
20 sequentially with 1 M aq. Na₂S₂O₃ (200 mL), 1 M aq. NaHCO₃ (100 mL), and 1 M aq. NaOH (200 mL) prior to drying over Na₂SO₄. After concentration, 17.4 g (98%) of the title compound was obtained as a white solid.
25

B. N-[5-[2-[[1-(4-Methylsulfonylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-(hydroxy)phenyl]methanesulfonamide

The title compound was prepared from α -(4-methylsulfonylphenyl)benzeneethanol, following the procedures described in steps B - D of Example 1, except for the following modifications: the HPLC chromatographic purification of step D of Example 1 was omitted. The resulting N-[5-[2-[[1-(4-methylsulfonylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide was converted to N-[5-[2-[[1-(4-methylsulfonylphenyl)-2-phenylethyl]-amino]-1-hydroxyethyl]-2-(hydroxy)phenyl]methanesulfonamide by treatment with BBr_3 .

To a stirred -78°C CH_2Cl_2 solution (10 mL) under argon containing N-[5-[2-[[1-(4-methylsulfonylphenyl)-2-phenylethyl]-amino]-1-hydroxyethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide 0.21 g, 0.34 mmol), was added a 1 M $\text{BBr}_3/\text{CH}_2\text{Cl}_2$ solution (0.9 mL, 0.9 mmol). The solution was stirred for 20 minutes, warmed to 0°C , and stirred for 20 minutes. After quenching with H_2O , the pH was adjusted to ~ 9 and the mixture was extracted with EtOAc 5 x before drying over Na_2SO_4 . After concentration the crude product was chromatographed on silica gel using 2-10% of 10% conc. aq. $\text{NH}_4\text{OH}/\text{MeOH}$ in CH_2Cl_2 to elute 115 mg (67%) of the title compound.

^1H NMR (270 MHz, CD_3OD): δ 2.40-2.65 (m, 2H), 2.80-3.10 (m, 2H), 2.90 (s, 3H, SO_2CH_3), 3.10 (s, 3H SO_2CH_3), 3.98-4.05 (m, 1H), 4.50-4.65 (m, 1H), 6.75-7.30 (m, 8H), 7.45-7.55 (m, 2H), 7.80-7.90 (m, 2H).
 ^{13}C NMR (68 MHz, CD_3OD): δ 39.5, 44.4, 45.2, 45.3, 55.5, 56.0, 65.1, 65.9, 72.7, 73.4, 116.3, 124.3, 125.5, 125.6, 125.7, 127.5, 127.6, 128.4, 129.4, 129.5, 129.7, 130.3, 130.4, 135.8, 139.1, 140.7, 150.9.

Mass (M+H) 505

Calculated for 0.78 mol H_2O :

	Calc.	Found
C	55.58	55.94
H	5.74	5.84
N	5.40	5.40
S	12.36	12.00

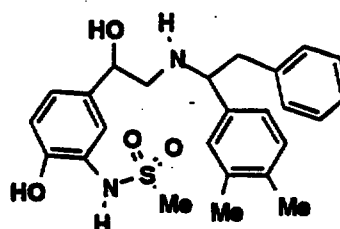
HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 40 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄; B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.7 minutes.

5

Example 9

N-[5-[2-[[1-(3,4-Dimethylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

10



A. 1-(3,4-Dimethylphenyl)-2-phenylethanone

To a stirred suspension of AlCl₃ (7.0 g, 52 mmol) in CS₂ (20 mL) was added dropwise a CS₂ (10 mL) solution containing *o*-xylene (5.0 g, 47 mmol) and phenylacetyl chloride (7.29 g, 47 mmol) at such a rate that an ice bath could maintain the temperature at 20°C. After two hours, the reaction was poured onto mixture of 200 g of ice and NaOH (58 g) and extracted 2 x with EtOAc (75 mL). The combined EtOAc fractions were washed 2 x with H₂O (50 mL), 2 x with saturated aq. Na₂CO₃ (50 mL), and 2 x with brine (50 mL). After drying over Na₂SO₄ and concentration, 10.1 g (96%) of the title compound was obtained as a yellow solid.

B. N-[5-[2-[[1-(3,4-Dimethylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide

1-(3,4-dimethylphenyl)-2-phenylethanone was converted to the title compound following the procedures outlined in steps C - E of Example 1, except for the following modifications: 1) step C was modified to include chromatography on silica gel using 2:1 hexane/EtOAc elute the formamide prior to acid hydrolysis; 2) in step C, the acidic

30

hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the desired amine after concentration; and 3) in step D, the product was eluted from silica gel with 1:1 hexane/EtOAc; the prep HPLC purification utilized

5 75% solvent B as the eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.23 (s, 6H, -CH₃), 2.90 (d, 3H, -SO₂CH₃), 2.74-2.85 (m, 1H), 2.95-3.10 (m, 1H), 4.37-4.48 (m, 1H), 4.68 & 4.72 (dd, 1H), 6.82 & 6.87 (2d, 1H), 6.99-7.17 (m, 9H), 7.25 & 7.29 (2d, 1H).

10 ¹³C NMR (67 MHz, CD₃OD): δ 19.6, 19.8, 39.6, 40.2, 40.6, 53.4, 53.7, 65.2, 65.9, 69.5, 70.0, 116.6, 124.3, 124.4, 125.2, 125.4, 126.1, 127.0, 128.1, 129.6, 130.4, 130.6, 130.8, 131.5, 132.1, 132.5, 133.6, 136.9, 139.0, 139.6, 151.6, 151.7.

Mass (M+ H) 455

15 Calculated for 1.73 mol H₂O and 1.29 mol TFA:

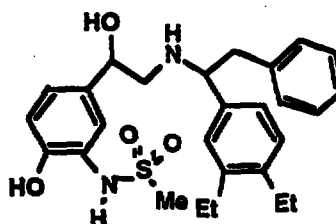
	Calc.	Found
C	52.37	52.37
H	5.54	4.90
N	4.43	4.39
20 S	5.07	5.39
F	11.58	11.57

HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄);

25 B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄; retention time = 24.0 minutes.

Example 10

N-[5-[2-[[1-(3,4-Diethylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



5

1-(3,4-Diethylphenyl)-2-phenylethanone was prepared from *o*-diethylbenzene using the method described in step A of Example 9.

1-(3,4-Diethylphenyl)-2-phenylethanone was converted to the title compound following the procedures outlined in steps C - E of Example 1, except for the following modifications: 1) in step C, the amination reaction time was 12 hours. The product was chromatographed on silica gel using 2:1 hexane/EtOAc elute the formamide prior to acid hydrolysis. The acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the desired amine after concentration; and 2) in step D, the product was eluted from silica gel with 1:1 hexane/EtOAc; the prep HPLC purification utilized 98% solvent B as the eluant.

¹H NMR (270 MHz, CD₃OD): δ 1.08-1.20 (m, 6H, -CH₂CH₃), 2.55-2.65 (m, 4H, -CH₂CH₃), 2.85 (s, 3H, -SO₂CH₃), 2.75-3.1 (m, 2H), 3.45-3.55 (m, 1H), 4.35-4.51 (m, 1H), 4.70-4.80 (m, 1H), 6.80-7.30 (m, 11H).

¹³C NMR (67 MHz, CD₃OD): δ 15.5, 15.8, 26.1, 26.3, 39.6, 40.8, 53.4, 65.2, 69.4, 116.6, 124.2, 125.2, 126.8, 129.5, 129.6, 130.3, 130.4, 133.5, 136.4, 144.9, 145.2, 151.8.

Mass (M+H) 483

Calculated for 1.23 mol H₂O and 1.07 mol TFA:

	Calc.	Found
C	55.84	55.83
H	6.03	6.05
N	4.47	4.19

30

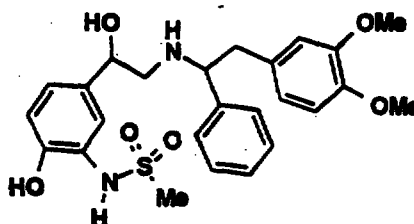
S	5.11	4.74
F	9.73	9.72

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution

- 5 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄);
B = 90% MeOH, 10% H₂O, 0.2 % H₃PO₄; retention time = 27.1 minutes.

Example 11

- 10 N-[5-[2-[[1-Phenyl-2-(3,4-dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



15

- 1-Phenyl-2-(3,4-dimethoxyphenyl)ethanone was prepared from benzene and 3,4-dimethoxyphenylacetyl chloride (prepared by heating the commercially available carboxylic acid in thionyl chloride and subsequent concentration) using the method described in step A of Example 9, except
20 that the crude ketone was chromatographed on silica gel using 70% hexane/EtOAc as the eluant. 1-Phenyl-2-(3,4-dimethoxyphenyl)ethanone was converted to the title compound following the procedures outlined in steps C - E of Example 1, except for the following modifications: In step C the formamide was chromatographed on silica gel using EtOAc as
25 eluant prior to acid hydrolysis thereby obviating the amine purification procedure. The prep HPLC purification was omitted in step D but the title compound obtained after step E was purified by prep HPLC using 38% solvent B as the eluant.

- ¹H NMR (270 MHz, CD₃OD): δ 2.80 (m, 1H), 2.88 (s, 1.2H,
30 -SO₂CH₃), 2.90 (s, 1.8H, -SO₂CH₃), 3.05 (m, 1H), 3.22 (m, 1H), 3.47 (m, 1H), 3.62 (s, 3H), 3.73 (s, 3H), 4.45 (m, 1H), 4.75 - 4.90 (m, 1H), 6.50

(m, 1H), 6.60 (m, 1H), 6.75 (m, 1H), 6.85 (m, 1H), 6.99 (m, 1H), 7.26 - 7.41 (m, 6H).

^{13}C NMR (67 MHz, CD_3OD): δ 38.06, 39.0, 52.0, 52.4, 54.74, 54.81, 62.6, 63.2, 65.6, 66.2, 111.3, 112.6, 115.0, 121.4, 122.9, 123.5, 124.2, 128.13, 128.19, 128.8, 129.2, 132.0, 148.0, 144.6.

Mass ($\text{M} + \text{H}$) 487

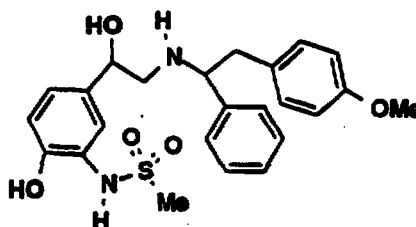
Calculated for 1.68 mol H_2O and 1.8 mol TFA:

	Calc.	Found
C	47.57	47.57
H	4.91	4.67
N	3.88	3.89
S	4.44	4.42
F	14.21	14.13

HPLC: 96% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 16.6 minutes.

Example 12

N-[5-[2-[[1-Phenyl-2-(4-methoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



1-Phenyl-2-(4-methoxyphenyl)ethanone was prepared from benzene and 4-methoxyphenylacetyl chloride (prepared by heating the commercially available carboxylic acid in thionyl chloride and subsequent concentration) using the method described in step A of Example 9.

1-Phenyl-2-(4-methoxyphenyl)ethanone was converted to the title compound following the procedures outlined in steps C - E of Example 1.

except for the following modifications: 1) in step C, the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the desired amine after concentration; 2) the prep HPLC purification of step D was omitted; and 3) in step E, the final product was purified by prep HPLC using 46% solvent B as eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.80 (m, 1H), 2.88 (s, 1.5H, -SO₂CH₃), 2.90 (s, 1.5H, -SO₂CH₃), 3.05 (m, 1H), 3.22 (m, 1H), 3.47 (m, 1H), 3.68 (s, 3H), 4.45 (m, 1H), 4.75 - 4.90 (m, 1H), 6.50 (m, 1H), 6.79 (dd, 4H), 6.85 (m, 1H), 6.99 (m, 1H), 7.26 - 7.41 (m, 6H).
¹³C NMR (67 MHz, CD₃OD): δ 37.95, 38.06, 38.38, 52.08, 52.27, 54.05, 64.0, 64.7, 68.0, 68.5, 113.4, 115.0, 122.8, 122.9, 123.7, 123.9, 124.5, 124.56, 126.9, 126.94, 128.1, 128.8, 129.2, 129.9, 132.0, 133.6, 133.9, 150.11, 150.16, 158.6.

Mass (M+ H) 456

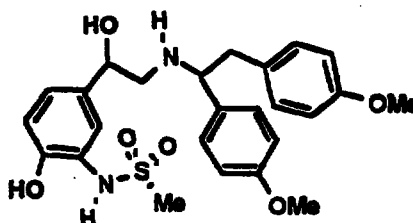
Calculated for 0.9 mol H₂O and 1.4 mol TFA:

	Calc.	Found
C	50.90	50.90
H	4.97	4.77
N	4.43	4.46
S	5.07	5.34
F	12.62	12.29

HPLC: 93% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.3 minutes.

Example 13

N-[5-[2-[[1-(4-Methoxyphenyl)-2-(4-methoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



1-(4-Methoxyphenyl)-2-(4-methoxyphenyl)ethanone was prepared from anisole and 4-methoxyphenylacetyl chloride (prepared by heating the commercially available carboxylic acid in thionyl chloride and subsequent concentration) using the method described in step A of Example 9. After step A, the product was chromatographed on silica gel using 3:2 hexane/EtOAc as eluant. 1-(4-methoxyphenyl)-2-(4-methoxyphenyl)ethanone was converted to the title compound following the procedures described in steps C - E of Example 1, except for the following modifications: 1) in step C, the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the desired amine after concentration; and 2) the prep HPLC purification of step D utilized 65% solvent B as eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.80 (m, 1H), 2.88 (s, 1.6H, -SO₂CH₃), 2.90 (s, 1.4H, -SO₂CH₃), 3.05 (m, 1H), 3.22 (m, 1H), 3.47 (m, 1H), 3.69 (s, 3H), 3.776 (s, 1.6H), 3.77 (s, 1.4H), 4.45 (m, 1H), 4.75 - 4.90 (m, 1H), 6.77 (d, 1H), 6.9 (m, 6H), 7.26 - 7.41 (m, 3H).

¹³C NMR (67 MHz, CD₃OD): δ 37.86, 38.06, 38.26, 51.85, 52.08, 54.05, 54.26, 63.55, 64.0, 67.94, 68.5, 113.4, 114.1, 115.0, 122.8, 122.9, 123.7, 123.9, 125.0, 125.2, 125.8, 126.1, 126.4, 127.2, 129.5, 129.6, 129.9, 132.1, 150.1, 158.6, 161.0.

Mass (M+ H) 486

Calculated for 1.1 mol H₂O and 1.2 mol TFA:

	Calc.	Found
C	51.16	51.17

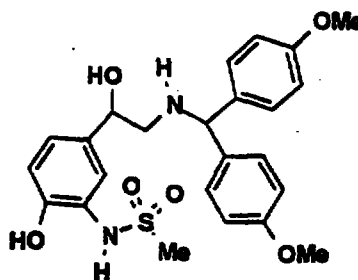
H	5.23	4.92
N	4.36	4.22
S	4.98	4.79
F	10.63	10.65

- 5 HPLC: 99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.8 minutes.

10

Example 14

N-[5-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



15

- The title compound was prepared from commercially available 4,4'-dimethoxybenzophenone following the procedures described in steps C - E of Example 1, except for the following modifications: 1) in step C, the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the desired amine after concentration; 2) in step D, the product was eluted from silica gel with 1:4 hexane/EtOAc; the prep HPLC purification was omitted; and 3) the product of step E was purified by prep HPLC utilizing 45% solvent B as the eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3H, -SO₂CH₃), 3.01 (d, J = 6.45 Hz, 2H), 3.80 (d, 6H, -OCH₃), 5.5 (s, 1H), 6.85 (d, J = 8.21 Hz, 1H), 7.00 (m, 5H), 7.30 (d, 1H), 7.43 (m, 4H).

^{13}C NMR (67 MHz, CD_3OD): δ 39.6, 54.1, 55.9, 66.2, 69.6, 115.7, 115.8, 116.6, 124.3, 125.3, 126.1, 128.7, 129.1, 130.2, 130.5, 133.7, 151.7, 161.7.

Mass ($\text{M} + \text{H}$) 473

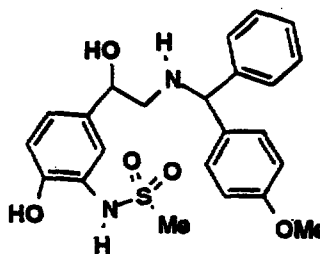
5 Calculated for 1.87 mol H_2O and 1.08 mol TFA:

	Calc.	Found
C	49.92	49.92
H	5.26	4.73
N	4.45	4.81
10 S	5.09	5.22
F	9.78	9.76

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90%
 15 MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 20.6 minutes.

Example 15

20 **N-[5-[1-Hydroxy-2-[[[(4-methoxyphenyl)phenylmethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt**



4-Methoxybenzophenone was prepared from anisole and benzoyl
 25 chloride following the procedure of step A of Example 9. The title compound was prepared from 4-methoxybenzophenone following the procedures described for steps C - E of Example 1, except for the following modifications: 1) in step C, the amination reaction time was nine hours. The acidic hydrolysis reaction, after dilution with H_2O , was
 30 extracted 2 x with Et_2O prior to basification, extraction 3 x with EtOAc

and isolation of the desired amine after concentration; 2) in step D, the product was eluted from silica gel with 1:1 hexane/EtOAc; the prep HPLC purification was omitted; and 3) the product of step E was purified by prep HPLC utilizing 41% solvent B as the eluant.

- 5 ^1H NMR (270 MHz, CD_3OD): δ 2.90 (s, 3H, - SO_2CH_3), 3.02 (d, 2H), 3.80 (d, 3H, OCH_3), 5.75 (s, 1H), 6.85 (d, 1H), 7.00 (m, 4H), 7.30 (d, 1H), 7.45 (m, 5H).
 ^{13}C NMR (67 MHz, CD_3OD): δ 39.5, 54.2, 56.0, 65.1, 69.5, 116.8, 117.7, 124.4, 125.3, 126.6, 128.6, 128.9, 130.1, 130.5, 131.3, 133.5, 137.2,
 10 137.4, 152.3, 162.4.

Mass ($\text{M} + \text{H}$) 443

Calculated for 1.08 mol H_2O and 1.15 mol TFA:

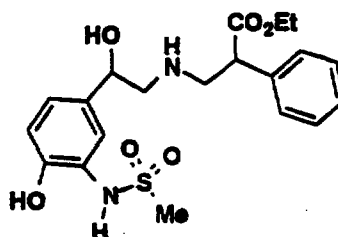
	Calc.	Found
15 C	51.23	51.24
H	4.98	4.32
N	4.72	5.18
S	5.41	5.53
F	11.05	11.12

- HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
 20 flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 19.8 minutes.

25

Example 16

α -[[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]-amino]methyl]benzeneacetic acid, ethyl ester, trifluoroacetate salt



30

The title compound was prepared from α -(aminomethyl)benzeneacetic acid, ethyl ester (preparation described in L. Fontanella et al., *Chem. Ber.*, **639**, 157, (1961)) utilizing the procedures described in steps D and E of Example 1. In step D, the eluant for the prep HPLC was 55% solvent

5 B. In step E, the title compound was purified using prep HPLC using 50% solvent B as the eluant.

^1H NMR (270 MHz, CD_3OD): δ 1.173 (t, 1.5H), 1.179 (t, 1.5H), 2.90 (s, 3H), 3.1-3.345 (m, 3H), 3.80 (m, 1H), 4.2 (m, 3H), 4.93 (m, 1H), 6.90 (d, 1H), 7.13 (m, 1H), 7.38 (m, 5H).

10 ^{13}C NMR (67 MHz, CD_3OD): δ 12.7, 38.08, 54.0, 54.1, 61.5, 67.8, 115.1, 122.9, 124.0, 124.6, 127.5, 127.6, 128.1, 128.9, 131.9, 134.9, 135.0, 150.2, 171.4.

Mass ($\text{M} + \text{H}$) 422

Calculated for 0.3 mol H_2O and 1.0 mol TFA:

15		Calc.	Found
	C	48.76	48.37
	H	5.13	4.92
	N	5.17	5.21
	S	5.92	5.84
20	F	10.52	10.94

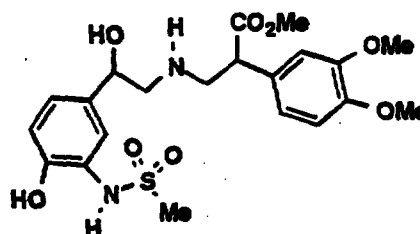
HPLC: 98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention times = 15.2 and 15.3 minutes.

25

Example 17

α -[[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]methyl]-3,4-dimethoxybenzeneacetic acid, methyl ester, trifluoroacetate salt

30



A. Methyl 3,4-dimethoxyphenylcyanoacetate

To a THF (10 mL) suspension of KH (1.8 g, 45 mmol) under N₂ was added dropwise a dimethyl carbonate (20 mL) solution of 3,4-dimethoxyphenylacetonitrile (5.3 g, 31 mmol) (preparation described by V. K. Mangla et al., *Ind. J. Chem.*, **19**, 748, (1980)). After five hours at 20°C, the reaction was quenched by addition of ice, diluted with H₂O, the pH adjusted to ~7, and extracted 4 x with EtOAc. After drying over Na₂SO₄ prior to concentration, the product was chromatographed on silica gel using CH₂Cl₂ to elute 7.5 g (100%) of the title compound.

B. α -(Aminomethyl)-3,4-dimethoxybenzeneacetic acid, methyl ester

A MeOH solution (100 mL) containing methyl 3,4-dimethoxyphenylcyanoacetate (1.2 g, 5.1 mmol), TFA (1 mL), and 50 mg of 10% Pd/C was shaken on a Parr shaker for 20 hours under 30 psi of hydrogen. The reaction was filtered, concentrated, dissolved in H₂O, and extracted 2 x with Et₂O. The pH was adjusted to ~10 and the mixture extracted 3 x with EtOAc. The EtOAc fractions were dried over Na₂SO₄ and concentrated to yield 400 mg (32%) of the title compound.

C. α -[[[2-Hydroxy-2-[4-hydroxy-3-((methylsulfonyl)amino)phenyl]ethyl]amino]methyl]-3,4-dimethoxybenzeneacetic acid, methyl ester

The title compound was prepared from α -(aminomethyl)-3,4-dimethoxybenzeneacetic acid, methyl ester utilizing the procedures described in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and

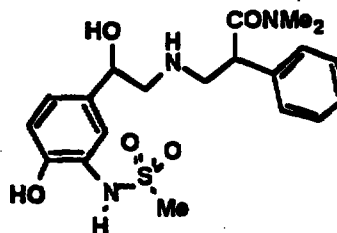
¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3H), 3.1-3.35 (m, 3H), 3.7 (s, 3H), 3.75 (m, 1H), 3.811 (s, 3H), 3.813 (s, 3H), 4.1 (m, 1H), 4.90 (m, 1H), 6.86 (m, 4H), 7.13 (d, 1H), 7.38 (s, 1H).

Mass (M+ H) 468

	Calc.	Found
C	44.20	44.23
H	4.78	4.76
N	4.30	4.45
S	4.92	5.10
F	13.11	12.79

HPLC: 98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 12.3 minutes.

25 **α -[[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-N,N-dimethylbenzeneacetamide, trifluoroacetate salt**



30 A. α -[[(Trifluoroacetyl)amino]methyl]benzeneacetic acid, ethyl ester

To a stirred EtOAc (20 mL) suspension of α -(aminomethyl)-benzeneacetic acid, ethyl ester, HCl salt (1.2 g, 5.2 mmol) (preparation described in Example 16) was added sequentially trifluoroacetic anhydride (1.8 g, 9 mmol) and Et₃N (3 mL). After one hour, the reaction was
5 quenched with H₂O and extracted 2 x with EtOAc. The EtOAc fractions were washed pH 4 NaH₂PO₄ buffer, aq. NaHCO₃, brine, dried over Na₂SO₄, and concentrated to yield 1.4 g (94%) of the title compound.

B. α -(Aminomethyl)-N,N-dimethylbenzeneacetamide

10 To a stirred 4°C CH₂Cl₂ solution (5 mL) containing HNMe₂ (180 mg, 4 mmol) under N₂, was added 2 M AlMe₃ in toluene (2 mL, 4 mmol). The reaction was warmed to 20°C and stirred for five minutes before adding a CH₂Cl₂ solution (4 mL) containing α -[[(trifluoroacetyl)-amino]methyl]benzeneacetic acid, ethyl ester (600 mg, 2.1 mmol). After
15 two days, the reaction was quenched with 1 N aq. HCl, and extracted 3 x with EtOAc. The EtOAc fractions were washed with brine, dried over Na₂SO₄, and concentrated. The crude product was chromatographed on silica gel using 4:1 hexane/EtOAc to elute 380 mg (63%) of the desired trifluoroacetamide which was heated to 60°C for five hours in MeOH
20 (2 mL) containing 1 N aq. NaOH (3 mL). The reaction was diluted with brine, extracted 4 x with EtOAc, dried over Na₂SO₄, and concentrated to yield the title compound as a clear oil (280 mg, 74%).

C. α -[[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-N,N-dimethylbenzeneacetamide

25 The title compound was prepared from α -(aminomethyl)-N,N-dimethylbenzeneacetamide utilizing the procedures described in steps D and E of Example 1. The following modifications were made in steps D and E: The prep HPLC purification of step D was omitted. In step E, the
30 final product was purified by prep HPLC using 27% solvent B as eluant. ¹H NMR (270 MHz, CD₃OD): δ 2.844 (s, 1.5H), 2.85 (s, 1.5H), 2.90 (s, 3H), 2.96 (s, 1.5H), 2.98 (s, 1.5H), 3.1-3.345 (m, 3H), 3.63 (m, 1H), 4.4 (m, 1H), 4.93 (m, 1H), 6.90 (d, 1H), 7.13 (d, 1H), 7.29-7.45 (m, 6H).

^{13}C NMR (67 MHz, CD_3OD): δ 34.7, 35.9, 38.08, 45.6, 45.7, 50.7, 50.8, 54.0, 54.1, 67.76, 67.79, 115.1, 122.6, 124.0, 124.6, 127.5, 127.6, 128.0, 129.2, 131.9, 134.9, 150.6, 171.4.

Mass ($\text{M} + \text{H}$) 421

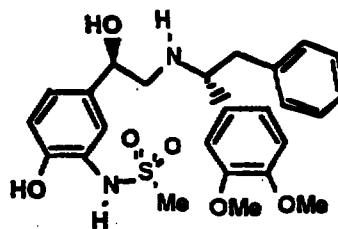
5 Calculated for 0.88 mol H_2O and 1.22 mol TFA:

	Calc.	Found
C	46.75	46.76
H	5.24	5.08
N	7.29	7.29
10 S	5.56	5.47
F	12.06	12.08

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention times = 13.1 and 13.2 minutes.

Example 19

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt



25 A. 1-(3,4-Dimethoxyphenyl)-2-phenylethanone, O-methyloxime
A mixture of 1-(3,4-dimethoxyphenyl)-2-phenylethanone (7.3 g, 28.5 mmol) (preparation described in step B of Example 1) and O-methylhydroxylamine, hydrochloride salt (3.1 g, 37.11 mmol) in pyridine (20 mL) and abs. EtOH (100 mL) was stirred at reflux for 1.5
30 hours. After concentration *in vacuo*, the residue in EtOAc (200 mL) was

washed with brine (2 x), dried over anhydrous Na_2SO_4 and concentrated to obtain a 1:6 mixture of the *syn/anti* isomers, which were separated on a prep HPLC C_{18} column eluting with 86% solvent B (solvent A = 10% MeOH, 90% H_2O ; solvent B = 90% MeOH, 10% H_2O) to afford 1.1 g (3.85 mmol, 13.5% yield) of the *syn* oxime as a yellow gum and 6.34 g (22.22 mmol, 78% yield) of the *anti* oxime as a crystalline material. Mass (M+H) 286; (M-H)⁻ @ 284.

	Calc.	Found
	C 71.56	71.31
10	H 6.71	6.67
	N 4.91	4.79

HPLC: 98.8% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes. (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 29.6 minutes.

B. (R)- α -(3,4-Dimethoxyphenyl)benzeneethanamine

To a cooled (0°C) solution of L-(+)-norephedrine (7.95 g, 52.6 mmol, 2.5 eq.) in anhydrous THF (75 mL) was added 1.0 M solution of BH_3 -THF complex (105 mL) under nitrogen. After warming to 20°C and stirring for 15 minutes, *anti*-1-(3,4-dimethoxyphenyl)-2-phenylethanone, O-methyloxime (6.0 g, 21 mmol) in THF (10 mL) was added and the reaction refluxed for 25 minutes. The reaction was concentrated to dryness after sufficient 1.0 N aq. HCl was added to adjust the pH to 2.5. The residue was dissolved in water, the pH was adjusted to 10 with 1.0 N aq. NaOH and the solution was extracted with ether (4 x). The organic layer was washed with brine (3 x), dried over Na_2SO_4 and then concentrated to obtain 14 g of pale yellow gum. The residue, dissolved in minimum amount of MeOH, was cooled to 0°C and acidified to pH 2 with 4.0 M solution of HCl in dioxane. After dilution with Et_2O , the precipitate was collected by filtration, dissolved in water and washed with Et_2O (4 x). The pH of the aqueous phase was adjusted to 11 with aq. NaOH and extracted with EtOAc (3 x). The organic layer was washed with brine, dried over anhydrous Na_2SO_4 and then concentrated to dryness

to furnish 5.4 g of pale yellow gum. This gum was purified by SiO₂ column using 1:1 EtOAc/hexanes to obtain 2.6 g which upon recrystallization from hexanes gave 2.2 g (8.54 mmol, 40.5%) of the title compound with an ee of 89.18%.

5 Mass (M+H) 258, (M-H) 256.

[α]_D = -72.9° (c = 0.72, MeOH)

	Calc.	Found
C	74.39	74.18
H	7.80	7.48
10 N	5.42	5.45

HPLC: 99.3% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 15.6 minutes.

15

C. (R)-N-[5-[2-Iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenyl-methoxy)phenyl]methanesulfonamide

1. (R)-2-Bromo-1-[4-phenylmethoxy-3-[(methylsulfonyl)-amino]phenyl]ethanol

20

A 25 mL round bottom flask with magnetic stirbar and toluene-filled Dean-Stark trap with reflux condenser and gas bubbler, was charged with (R)- α,α -diphenyl-2-pyrrolidinemethanol (1.13 g, 4.46 mmol) and trimethylboroxine (418 μ L, 2.99 mmol) in toluene (11 mL) under N₂.

25 The reaction was stirred at ambient for ~30 minutes and then heated to reflux for 2.75 hours. Upon cooling, this solution was added to a stirred ~-13°C THF (185 mL) solution under N₂ containing 2-bromo-1-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethanone (14.25 g, 36 mmol) prepared as described in step F of Example 1. To this was

30 added 5.2 mL of 10.1M BH₃-Me₂S/THF (52 mmol) over ~5 minutes, keeping T $\leq$ -11.6°C. Upon completion of the reaction, HBr was bubbled through the solution until the pH was ~1 whereupon a solution of 50 mL MeOH in 100 mL methyl *tert*-butyl ether was carefully added. The mixture was washed with H₂O (4 x 100 mL = 400 mL) (until final wash

had pH~4-5), diluted with EtOAc (50 mL), dried over Na₂SO₄. After solvent removal *in vacuo*, 12.84 g (90%) of crude title compound was obtained in 86% purity with an ee of 96.9%.

5 2. **(R)-2-Iodo-1-[4-phenylmethoxy-3-[(methylsulfonyl)-amino]phenyl]ethanol**

A mixture of (R)-2-bromo-1-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethanol (12.4 g, 31 mmol) and NaI (52 g, 346 mmol) were refluxed in acetone (190 mL) for 1.75 hours. After
10 filtration, the filtrate was concentrated to a pasty red-brown solid which was partitioned between CH₂Cl₂ (150 mL)/H₂O (190 mL). The organic phase was washed with 150 mL ~23.5% w/w aq. sodium bisulfite and with H₂O (150 mL), dried over Na₂SO₄ and concentrated to give the title compound (12.72 g, 91%).

15

3. **(R)-N-[5-[2-Iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide**

To a stirred DMF (65 mL) solution containing (R)-2-iodo-1-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethanol (12.7 g,
20 28 mmol), imidazole (5.25 g, 77 mmol), and 4-dimethylaminopyridine (0.30 g, 2.46 mmol) was added triethylsilyl chloride (5.0 mL, 29.8 mmol). After 15 minutes the completed reaction was diluted with EtOAc (200 mL) and heptane (70 mL). The organic phase was washed 1 x 100 mL H₂O, 2 x 100 mL aq. sat. CuSO₄, 1 x 100 mL H₂O, 1 x 100 mL
25 sat. brine, and dried over Na₂SO₄. The filtrate was concentrated *in vacuo* to give 15.81 g of tan solid which was dissolved in ~125 mL CH₂Cl₂ and diluted with 650 mL heptane. The mixture was concentrated *in vacuo* at 40-42°C until solids were seen (~105 mL distillate were collected), cooled to ~15°C and filtered. The collected solids were washed with heptane and
30 dried *in vacuo* at 45°C to give 11.1 g (70%) of the title compound.
¹H NMR (270 MHz, CDCl₃): δ 0.50-0.68 (m, 6H), 0.90 (t, 3H), 2.90 (s, 3H, SO₂CH₃), 3.32 (m, 2H), 4.72 (t, 1H), 5.10 (s, 2H), 6.82 (bs, 1H), 6.99 (d, 1H), 7.12 (dd, 2H), 7.32-7.48 (m, 5H), 7.52 (d, 1H).

^{13}C NMR (68 MHz, CDCl_3): δ 4.7, 6.7, 15.1, 38.9, 71.0, 74.1, 111.9, 118.4, 122.8, 126.1, 127.8, 128.6, 128.7, 135.5, 136.5, 148.0.

Mass ($\text{M}+\text{NH}_4$) 579; ($\text{M}-\text{H}$) 560

HPLC: >99% pure, Shimadzu, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 40 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4 and B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 45 minutes.

D. (R),(R)-N-[5-[1-(Triethylsilyl)oxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide

A mixture of (R)- α -(3,4-dimethoxyphenyl)benzeneethanamine (1.75 g, 6.8 mmol), (R)-N-[5-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide (3.1 g, 5.52 mmol) and N,N-diisopropylethylamine (4.8 mL, 27.55 mmol) in THF (2 mL) was heated at 110°C in a sealed flask for 58 hours. The reaction mixture was cooled, diluted with EtOAc and washed with brine (3 x). The organic layer was dried over anhydrous Na_2SO_4 and concentrated to obtain a yellow gum which was purified by SiO_2 column eluting with 30% EtOAc/hexanes to obtain 2.64 g (3.82 mmol, 69%) of the title compound.

Mass ($\text{M}+\text{H}$) 691

Calculated for 1.92 mol of H_2O :

	Calc.	Found
C	62.90	62.79
H	7.48	6.99
N	3.86	3.97
S	4.42	4.46

HPLC: 89% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4) and (B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 27.2 minutes.

E. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide

To a solution of compound (R),(R)-N-[5-[1-(triethylsilyl)oxy-2-
 5 [[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide (2.6 g, 3.76 mmol) in THF (50 mL) was added AcOH (0.9 mL) at room temperature followed by 1.0 M solution of TBAF in THF (9.4 mL). After stirring at room temperature for 1.5 hours, the reaction was concentrated, diluted with EtOAc (100 mL),
 10 and washed successively with saturated aqueous solution of NaHCO₃ (2 x) and brine (3 x). The organic layer, after drying over anhydrous MgSO₄, was concentrated to a pale yellow gum which was purified by SiO₂ column using 1:1 of EtOAc/hexanes to remove nonpolar impurities and then by using 5% MeOH/CH₂Cl₂ to obtain 2.0 g (3.46 mmol, 92%) of the
 15 title compound.

Mass (M+H) 577

Calculated for 0.91 mol of water:

	Calc.	Found
20 C	64.81	64.81
H	6.43	6.41
N	4.72	4.72
S	5.41	5.37

HPLC: 98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B
 25 over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 21.3 minutes.

F. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

30 (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, (1.9 g, 3.29 mmol) was hydrogenated using 10% Pd/C (300 mg) and MeOH (20 mL) at 40 psi of hydrogen in a Parr apparatus for

40 minutes at room temperature. The catalyst was filtered through Celite and washed with MeOH. The filtrate and MeOH washings were combined and concentrated to afford 1.7 g as a white foam. This material was chromatographed using a prep C₁₈ HPLC column eluting with 41% solvent B (solvent A = 10% MeOH, 90% H₂O, 0.1% TFA; solvent B = 90% MeOH, 10% H₂O, 0.1% TFA) to obtain 1.82 g (92%) of the title compound.

¹H NMR (270 MHz, CD₃OD): δ 2.88-2.93 (m, 1H), 2.90 (s, 3H, SO₂CH₃), 3.03-3.12 (m, 1H), 3.24-3.51 (m, 2H), 3.56-3.68 (dd, 1H), 3.77 (s, 6H, OCH₃), 4.39-4.45 (dd, 1H), 4.70-4.76 (dd, 1H), 6.83-6.91 (m, 3H), 6.98-7.04 (m, 4H), 7.12-7.19 (m, 4H), 7.30-7.31(d, 1H).
¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.2, 53.6, 56.3, 56.5, 65.9, 70.0, 112.8, 112.9, 116.6, 122.9, 124.3, 125.5, 126.1, 127.4, 128.1, 129.6, 130.5, 133.6, 137.0, 150.9, 151.5, 151.6.

Mass (M+H) 487

$[\alpha]_D = -32.77$ (c = 0.9, MeOH)

Calculated for 0.5 mol H₂O and 1.40 mol TFA:

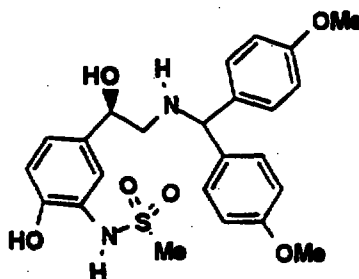
	Calc.	Found
C	50.96	50.79
H	4.98	4.99
N	4.28	4.32
S	4.89	4.88
F	12.18	12.28

HPLC: 91% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17.6 minutes.

30

Example 20

(R)-N-[5-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



The title compound was prepared by coupling of 4,4'-
dimethoxybenzhydramine (preparation described in Example 14) with
5 (R)-N-[5-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]-
methanesulfonamide utilizing the procedures described in steps D - F of
Example 19. In step F 44% solvent B was the eluant for the prep HPLC
purification.

¹H NMR (270 MHz, CD₃OD): δ 2.91 (s, 3H, -SO₂CH₃), 3.02 (d, J =
10 6.45 Hz, 2H), 3.79 (s, 3H, -OCH₃), 3.80 (s, 3H, -OCH₃), 5.51 (s, 1H), 6.86
(d, J = 8.21, 1H), 6.99 (m, 5H), 7.31 (d, J = 1.7, 1H), 7.44 (m, 4H).

¹³C NMR (67 MHz, CD₃OD): δ 39.6, 54.0, 55.8, 66.2, 69.6, 115.6,
115.7, 124.2, 125.3, 126.1, 128.7, 129.1, 130.2, 130.4, 133.7, 151.6, 161.7.

Mass (M+ H) 473

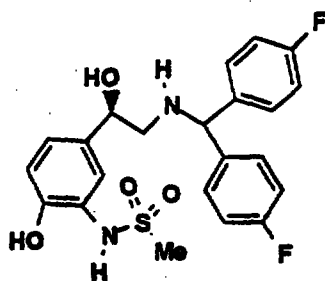
15 Calculated for 0.95 mol H₂O and 1.25 mol TFA:

	Calc.	Found
C	50.35	50.35
H	4.97	4.97
N	4.43	4.43
20 S	5.07	4.99
F	11.27	11.14

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100%
B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90%
25 MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 20.7 minutes.

Example 21

(R)-N-[5-[2-[[bis(4-Fluorophenyl)methyl]amino]-1-hydroxyethyl]-2-
30 hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



Commercially available 4,4'-difluorobenzophenone was converted
 5 to 4,4'-difluorobenzhydramine via the procedure described step C of
 Example 1, except for the following modifications. The amination
 reaction product was chromatographed on silica gel using 2:1
 hexane/EtOAc to elute the formamide prior to acid hydrolysis. The acidic
 hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O
 10 prior to basification, extraction 3 x with EtOAc and isolation of the desired
 amine after concentration. The title compound was prepared by coupling
 of 4,4'-difluorobenzhydramine with (R)-N-[5-[2-iodo-1-
 [(triethylsilyl)oxy]-ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide
 utilizing the procedures described in steps D - F of Example 19. In step F,
 15 43% solvent B was the eluant for the prep HPLC purification.
¹H NMR (270 MHz, CD₃OD): δ 2.91 (s, 3H, -SO₂CH₃), 3.06 (m, 2H),
 5.69 (s, 1H), 6.88 (d, J = 8.21 Hz), 7.05 & 7.05 (2d, 1H), 7.24 (m, 4H),
 7.29 (d, 1H), 7.47 (m, 4H).
¹³C NMR (67 MHz, CD₃OD): δ 39.7, 54.4, 65.6, 69.7, 116.7, 117.2,
 20 117.3, 117.5, 117.6, 124.4, 125.4, 126.1, 131.1, 131.2, 131.4, 131.5, 132.8,
 133.1, 133.6, 151.7, 162.7, 166.3.

Mass (M+ H) 448

Calculated for 0.2 mol H₂O and 1.12 mol TFA:

	Calc.	Found
25 C	50.22	50.12
H	4.09	3.78
N	4.83	4.57
S	5.53	6.08
F	17.56	17.12

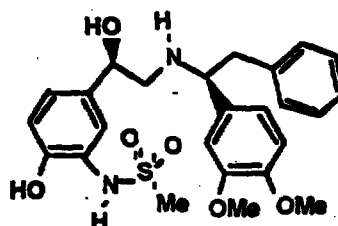
HPLC: 97% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 20.5 minutes.

5

Example 22

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

10



A. (R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, cyclic urethane

15

(R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide was prepared by condensation of α -(3,4-dimethoxyphenyl)benzeneethanamine (prepared as described in steps A - C of Example 1) with (R)-N-[5-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide and subsequent reaction as described in steps D - E of Example 19.

20

To a solution of (R)-N-[5-[1-(hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide (420 mg, 0.728 mmol) in anhydrous THF (20 mL) was added Et₃N (1.1 mL) followed by 1,1-carbonyldiimidazole (1.6 g, 9.87 mmol) at 20°C under N₂. After stirring for 45 minutes, the reaction was diluted with EtOAc and washed successively with 1 N aqueous HCl, saturated solution of aqueous NaHCO₃ and brine. The organic layer was dried over anhydrous Na₂SO₄ and then concentrated to obtain a white foam. By

25

30

analytical HPLC Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄) and B (B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄) the retention time of the two diastereomers were 28.4 and 28.9 minutes. These two peaks were separated on preparative C₁₈ HPLC column using 78% solvent B (solvent A=90% H₂O/MeOH; solvent B=90% MeOH/H₂O) to obtain 205 mg (0.34 mmol, 47%) of diastereomer A as white foam (having R,R configuration) and 185 mg (0.31 mmol, 42%) of diastereomer B as colorless needles (having R,S configuration, confirmed by X-ray analysis).
Mass(M+H) 603
HPLC: 99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 28.8 minutes.

B. (R),(S)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide

A solution of (R),(S)-N-[5-[1-(hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl)-2-(phenylmethoxy)phenyl]methanesulfonamide, urethane (180 mg, 0.298 mmol) in EtOH (10 mL) and 5.0 N NaOH (4 mL) was stirred at reflux overnight. The reaction mixture was cooled, diluted with EtOAc (30 mL) and then washed with brine. The organic layer was dried over anhydrous Na₂SO₄ and then concentrated to obtain 135 mg (78.5%) the title compound.

Mass (M+H) 577

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 21.9 minutes.

C. (R),(S)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl)-2-(phenylmethoxy)phenyl]methanesulfonamide (134 mg, 0.232 mmol) was hydrogenated using 10% Pd/C (90 mg) and MeOH (15 mL, AR grade) at 40 psi of hydrogen in a Parr apparatus for 40 minutes at room temperature. The catalyst was filtered through Celite and washed with MeOH. The filtrate and MeOH washings were combined and concentrated to obtain a white foam. This material was chromatographed on a prep C₁₈ HPLC eluting with 43% solvent B (solvent A = 10% MeOH, 90% H₂O, 0.1% TFA; solvent B = 90% MeOH, 10% H₂O, 0.1% TFA) to elute 102 mg (0.17 mmol, 73%) of the title compound.

¹H NMR (270 MHz, CD₃OD): δ 2.88-2.98 (m, 1H), 3.04 (s, 3H, SO₂CH₃), 3.17-3.26 (m, 1H), 3.38-3.50 (m, 2H), 3.58-3.70 (m, 1H), 3.92 (s, 6H, OCH₃), 4.58-4.68 (dd, 1H), 6.92-7.08 (m, 3H), 7.12-7.22 (m, 4H), 7.26-7.38 (m, 3H), 7.42 (s, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 39.5, 40.7, 53.4, 56.3, 56.5, 65.2, 69.4, 112.4, 112.8, 116.6, 122.9, 124.1, 125.2, 126.0, 127.0, 128.0, 129.5, 130.4, 133.6, 136.9, 151.0, 151.4, 151.5.

Mass (M+H) 487

[α]_D = +2.0° (c = 0.25, MeOH)

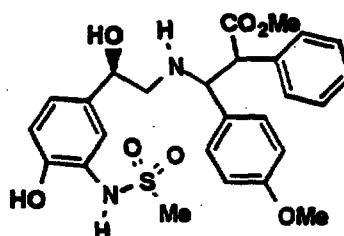
Calculated for 0.56 mol H₂O and 1.30 mol TFA:

	Calc.	Found
C	51.34	51.41
H	5.50	5.34
N	4.43	4.36
S	5.08	5.10
F	11.49	11.11

HPLC: 99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17.3 minutes.

Example 23

(threo)- β -[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester, trifluoroacetate salt, diastereomer A



10 A. β -Amino-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester

An ethanol solution (35 mL) containing anisidamide (2.5 g, 8.4 mmol) (T. B. Johnson et al., *J. Amer. Chem. Soc.*, **58**, 299 (1936)) and phenylmalonic acid (4 g, 22 mmol) was refluxed for six hours. The reaction mixture, after concentration, was dissolved in methanol containing gaseous HCl and refluxed for six hours. The acidic solution was concentrated, diluted with H₂O (150 mL) and extracted 3 x with Et₂O. Any solid that formed was collected by filtration. The Et₂O fractions were washed 1 x with 1 N aq. HCl and discarded. The combined aqueous layers after adjusting the pH to ~10 was extracted 3 x with EtOAc. The EtOAc fraction was washed 1 x with brine, dried over Na₂SO₄, and concentrated to yield 500 mg of an oil. Analytical HPLC using a MeOH gradient with a YMC S3 C₁₈ column revealed the solid was a 95:5 mixture of the HCl salts of the threo:erythro diastereomers of the title compound. The oil was a 55:45 mixture of threo and erythro free title amines. This mixture was separated by preparative HPLC using a YMC S10 C₁₈ column under isocratic conditions using 38% solvent B (A = 10% MeOH, 90% H₂O, 0.1% TFA) and B (B = 90% MeOH, 10% H₂O, 0.1% TFA) to elute racemic (threo)- β -amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester (165 mg, 9%) and (erythro)- β -

amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester (130 mg, 7%).

5 **B. (threo)- β -[[*(R)*]-2-(Triethylsilyl)oxy-2-[4-phenylmethoxy-3-
[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -
phenylbenzenepropanoic acid, methyl ester**

A mixture of (threo)- β -amino-4-methoxy- α -phenyl-
benzenepropanoic acid (140 mg, 0.6 mmol), (*R*)-N-[5-[2-Iodo-1-
[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide
10 (350 mg, 0.67 mmol), and diisopropylethylamine (0.3 mL) in THF
(1.3 mL) was heated in a sealed tube at 90°C for 30 hours. After cooling,
the product was extracted using EtOAc/aq. NaHCO₃. The EtOAc
fractions were dried over Na₂SO₄ and concentrated. The resulting oil was
chromatographed on silica gel using 4:1 hexane/EtOAc to elute the title
15 compound as a 120 mg mixture of the *R,R,R* and *R,S,S* diastereomers.
This mixture was separated by preparative reverse phase HPLC using a
C₁₈ YMC S-5 column under isocratic conditions using 77% solvent B
(A = 10% MeOH, 90% H₂O) and B (B = 90% MeOH, 10% H₂O) to elute
20 50 mg of diastereomer A of (threo)- β -[[*(R)*]-2-(triethylsilyl)oxy-2-[4-
phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-
methoxy- α -phenylbenzenepropanoic acid, methyl ester and 60 mg of
diastereomer B of (threo)- β -[[*(R)*]-2-(triethylsilyl)oxy-2-[4-
phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-
methoxy- α -phenylbenzenepropanoic acid, methyl ester.

25

**C. (threo)- β -[[*(R)*]-2-Hydroxy-2-[4-hydroxy-3-[(methyl-
sulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenyl-
benzenepropanoic acid, methyl ester, trifluoroacetate salt,
diastereomer A**

30 A mixture of diastereomer A of (threo)- β -[[*(R)*]-2-
(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)-
amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid,
methyl ester (50 mg, 0.08 mmol) and 0.2 mL of 1 M TBAF/THF in
0.75 mL of THF containing 4 drops of HOAc was stirred seven hours at

20°C. After removal of the solvents *in vacuo*, the residue in MeOH (80 mL) containing 0.2 mL TFA and 20 mg of 10% Pd/C was hydrogenated for 45 minutes at 40 psi H₂ using a Parr shaker. After filtration and concentration, the residue was purified via preparative HPLC using a YMC S10 C₁₈ column under isocratic conditions using 58% solvent B (A = 10% MeOH, 90% H₂O, 0.1% TFA (B = 90% MeOH, 10% H₂O, 0.1% TFA) to yield 19 mg of the title compound.

¹H NMR (270 MHz, CD₃OD): δ 2.25 (t, 1H), 2.74 (d, 1H), 2.92 (s, 3H), 3.67 (s, 3H), 3.7 (s, 3H), 4.40 (dd, 2H), 4.43 (m, 1H), 6.80 (dd, 4H), 6.82 (d, 1H), 6.98 (m, 1H), 7.10-7.3 (m, 6H).

¹³C NMR (67 MHz, CD₃OD): δ 38.8, 52.3, 54.98, 55.0, 59.0, 66.1, 72.1, 113.7, 116.6, 122.1, 123.7, 124.9, 127.3, 128.3, 128.4, 131.3, 134.3, 135.4, 148.9, 158.7, 174.1.

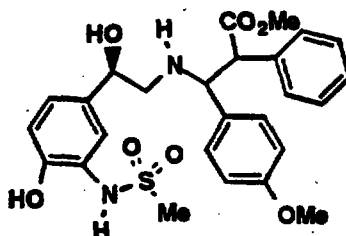
Mass (M-H) 513

[α]_D²² = -56° (c = 0.3, MeOH)

HPLC: 88% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.7 minutes.

Example 24

(threo)- β -[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester, trifluoroacetate salt, diastereomer B



Using the procedure described in step C of Example 23, the title compound was prepared from 60 mg of diastereomer B of (threo)- β -[[(R)-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester for which the preparation was described in step B of Example 23. The only difference was that 58% solvent B was employed during the preparative HPLC.

^1H NMR (270 MHz, CD_3OD): δ 2.4-2.75 (m, 2H), 2.91 (s, 3H), 3.70 (s, 3H), 3.71 (s, 3H), 4.40 (dd, 2H), 4.64 (m, 1H), 6.79 (d, 1H), 6.82 (dd, 4H), 6.92 (m, 1H), 7.10-7.3 (m, 6H).

^{13}C NMR (67 MHz, CD_3OD): δ 38.7, 52.3, 53.2, 55.0, 59.1, 63.7, 70.0, 113.7, 116.6, 122.0, 123.7, 124.9, 127.3, 128.3, 128.4, 130.9, 134.3, 135.5, 148.8, 158.7, 174.0.

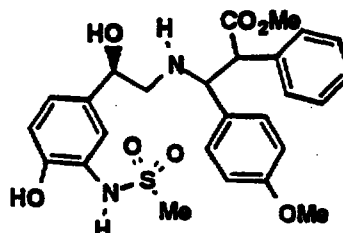
Mass (M-H) 513

$[\alpha]_{\text{D}}^{22} = +11^\circ$ (c = 0.4, MeOH)

HPLC: 88% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 18.6 minutes.

Example 25

(erythro)- β -[[*(R)*]-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester, trifluoroacetate salt, diastereomer A



A. (erythro)- β -[[*(R)*]-2-(Triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester.

The title compound was prepared from racemic (erythro)- β -amino-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester (130 mg) for which the preparation was described in step A of Example 23. A mixture of (erythro)- β -amino-4-methoxy- α -phenylbenzene-propanoic acid (130 mg, 0.6 mmol), (*R*)-N-[5-[2-iodo-1-[(triethylsilyl)-oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide (310 mg, 0.67 mmol), and diisopropylethylamine (0.3 mL) in THF (1.3 mL) was heated in a sealed tube at 90°C for 88 hours. The same isolation and purification procedures described in step B of Example 23 were employed to obtain 50 mg of diastereomer A of (erythro)- β -[[*(R)*]-2-(triethylsilyl)-oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester and 60 mg of diastereomer B of (erythro)- β -[[*(R)*]-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester.

B. (erythro)- β -[[*(R)*]-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzene-propanoic acid, methyl ester, trifluoroacetate salt, diastereomer A

Diastereomer A of (erythro)- β -[[*(R)*-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester was converted to the 25 mg of the title compound using the identical procedure described in step C of Example 23, except that 51% solvent B was employed during the preparative HPLC.

^1H NMR (270 MHz, CD_3OD): δ 2.35 (t, 1H), 2.5 (d, 1H), 2.79 (s, 3H), 3.41 (s, 3H), 3.78 (s, 3H), 4.04 (dd, 2H), 4.12 (m, 1H), 6.77 (dd, 2H), 6.98 (s, 1H), 7.06 (dd, 4H), 7.30 - 7.45 (m, 5H).

^{13}C NMR (67 MHz, CD_3OD): δ 38.8, 51.8, 54.7, 55.1, 59.1, 64.9, 71.5, 113.9, 116.4, 121.6, 123.7, 124.6, 128.1, 128.6, 128.9, 132.1, 134.4, 135.5, 148.5, 159.1, 172.1.

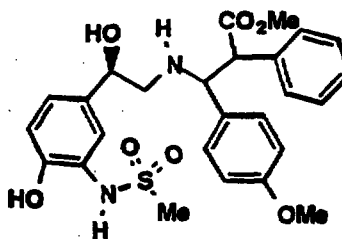
Mass (M-H) 513

$[\alpha]_{\text{D}}^{22} = +41^\circ$ ($c = 0.3$, MeOH)

HPLC: 90% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 17.6 minutes.

Example 26

(erythro)- β -[[*(R)*-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -phenylbenzenepropanoic acid, methyl ester, trifluoroacetate salt, diastereomer B



The title compound (32 mg) was prepared from 60 mg of diastereomer B of (erythro)- β -[[*(R)*-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-

methoxy- α -phenylbenzenepropanoic acid, methyl ester for which the preparation was described in step A of Example 25 using the procedure described in step C of Example 23. The only difference was that 51% solvent B was employed during the preparative HPLC.

- 5 ^1H NMR (270 MHz, CD_3OD): δ 2.6-2.85 (m, 2H), 2.86 (s, 3H), 3.45 (s, 3H), 3.831 (s, 3H), 4.54 (m, 1H), 4.82 (m, 1H), 5.0 (m, 1H), 6.84 (m, 2H), 7.18 (m, 1H), 7.28 (dd, 4H), 7.42-7.65 (m, 5H).
 ^{13}C NMR (67 MHz, CD_3OD): δ 38.7, 51.9, 53.3, 55.1, 59.1, 63.2, 70.4, 113.9, 116.4, 121.6, 123.7, 124.5, 128.1, 128.6, 128.9, 131.7, 134.0, 135.5,
 10 148.5, 159.1, 172.2.

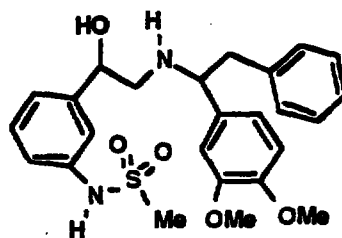
Mass (M-H) 513

$[\alpha]_{\text{D}}^{22} = -48^\circ$ (c = 0.6, MeOH)

- HPLC: 84% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90%
 15 MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 17.5 minutes.

Example 27

- 20 **N-[3-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide, trifluoroacetate salt**



- 25 **A. 2-Bromo-1-[3-[(methanesulfonyl)amino]phenyl]ethanone**

Commercially available 3-aminoacetophenone was converted to 1-[3-[(methanesulfonyl)amino]phenyl]ethanone using the procedure for the preparation of 2-bromo-1-[4-phenylmethoxy-3-[(methanesulfonyl)amino]-phenylethanone described in step 4 of part F of Example 1.

- 30 To a 60°C stirred dioxane (300 mL) solution of 1-[3-[(methanesulfonyl)amino]phenyl]ethanone (22.5 g, 105 mmol) was added Br_2

(17.5 g, 110 mmol). The solution was cooled to 20°C after one hour, concentrated and diluted with 350 mL of H₂O. The resulting solid was filtered and recrystallized from EtOH to obtain 19.6 g (59%) of the title compound.

5

B. N-[3-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide

The title compound was prepared by coupling α -(3,4-dimethoxyphenyl)benzeneethanamine, prepared as described in step C of Example 1, with 2-bromo-1-[3-[(methylsulfonyl)amino]phenyl]ethanone via the procedure described in step D of Example 1. The title compound, after silica gel chromatography, was purified by preparative HPLC using 49% solvent B to elute the desired material from a YMC S10 C₁₈ column. ¹H NMR (270 MHz, CD₃OD): δ 2.74-3.17 (m, 3H), 2.9 (s, 3H), 3.52 (m, 1H), 3.76 (s, 3H), 3.77 (s, 3H), 4.46 (m, 1H), 4.82 (m, 1H), 6.86 (m, 2H), 7.0-7.4 (m, 10H). ¹³C NMR (67 MHz, CD₃OD): δ 37.7, 38.7, 39.3, 51.9, 52.1, 54.8, 55.0, 63.8, 64.2, 68.7, 110.8, 111.1, 111.3, 117.1, 117.2, 119.6, 119.62, 121.3, 121.5, 125.5, 125.8, 126.5, 128.0, 128.9, 129.3, 135.4, 135.5, 138.4, 142.5, 149.4, 149.

20

Mass (M+ H) 471

Calculated for 1.0 mol H₂O and 1.3 mol TFA:

	Calc.	Found
C	52.06	51.96
H	5.27	5.11
N	4.40	4.31
S	5.03	4.92
F	11.63	11.72

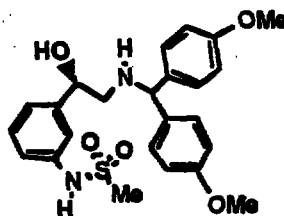
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HPLC: 93% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄; retention times = 18.0 and 18.1 minutes.

30

Example 28

(R)-N-[3-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide



5

A. (R)-N-[3-[2-Iodo-1-[(triethylsilyl)oxy]ethyl]phenyl]methanesulfonamide

2-Bromo-1-[3-[(methanesulfonyl)amino]phenyl]ethanone

10 (preparation described in Example 27) was converted to the title compound following the procedures described in steps 1 - 3 of part C of Example 19 for the preparation of (R)-N-[5-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide.

¹H NMR (270 MHz, CDCl₃): δ 0.49-0.62 (m, 6H), 0.88 (t, 3H), 3.00 (s,

15 3H, SO₂CH₃), 3.32 (d, 2H), 4.73 (t, 1H), 7.10-7.35 (m, 5H).

¹³C NMR (68 MHz, CDCl₃): δ 4.7, 6.7, 14.8, 39.2, 74.2, 118.1, 120.1, 122.9, 129.6, 136.8, 144.8.

Mass (M+H) 454

HPLC: Shimadzu, YMC S3 ODS (6.0 x 150 mm); flow rate of

20 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 40 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄ and B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 42.5 minutes.

B. (R)-N-[3-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide

25

The title compound was prepared by coupling 4,4'-

dimethoxybenzohydrylamine (preparation described in Example 14) with (R)-N-[3-[2-iodo-1-[(triethylsilyl)oxy]ethyl]phenyl]methanesulfonamide.

The same procedures as described in steps D and E of Example 19 were

30 employed for the condensation of 4,4'-dimethoxybenzohydrylamine with (R)-N-[3-[2-iodo-1-[(triethylsilyl)oxy]ethyl]phenyl]methanesulfonamide

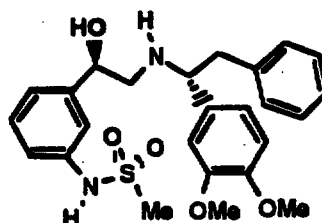
¹H NMR (270 MHz, CDCl₃): δ 2.6-2.9 (m, 2H), 2.9 (s, 3H, SO₂CH₃), 3.8 (s, 6 H, OCH₃), 4.6-4.7 (m, 1H), 4.8 (s, 1H), 6.8-6.9 (m, 4H), 7.0-7.3 (m, 8 H).

Calculated for 0.7 mol H₂O:

15 HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; eluted with gradient conditions 0-100%B over 25 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄ and B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17 minutes.

20 (M+H)⁺ @ 457

(R),(R)-N-[3-[2-[[1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide



The title compound was prepared by coupling (R) α -(3,4-dimethoxyphenyl)benzeneethanamine, prepared as described in step B of Example 19 with (R)-N-[3-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-

phenyl]methanesulfonamide (preparation described in step A of Example 28). The same procedures as described in steps D and E of Example 19 were employed for the condensation and deprotection. The title

compound was purified by column chromatography on silica gel using 2-6% of (10% conc. aq. $\text{NH}_4\text{OH}/\text{MeOH}$) in CH_2Cl_2 as the eluant.

^1H NMR (270 MHz, CDCl_3): δ 2.51 (dd, 1H), 2.68 (dd, 1H), 2.90 (s, 3H, SO_2CH_3), 2.80-3.00 (m, 2H), 3.70-4.20 (m, 3H), 3.80 (s, 3H, OCH_3), 3.82 (s, 3H, OCH_3), 4.45 (m, 1H), 6.70-6.82 (m, 3H), 6.90-7.30 (m, 10H).

^{13}C NMR (68 MHz, CDCl_3): δ 39.2, 44.8, 55.0, 55.8, 55.8, 64.8, 71.8.

110.0, 111.0, 117.9, 119.3, 122.5, 126.3, 128.3, 129.2, 129.5, 135.5, 137.0, 138.4, 144.4, 148.1, 148.9.

Mass ($\text{M} + \text{H}$) 471

Calculated for 0.63 mol H_2O :

	Calc.	Found
15 C	62.31	62.56
H	6.54	6.51
N	5.81	5.56
S	6.65	6.62

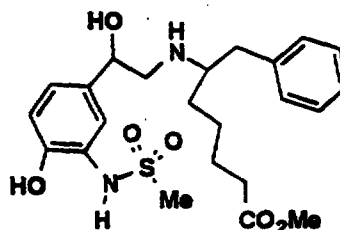
HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);

20 flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 40 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 22.6 minutes.

25

Example 30

ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]benzeneheptanoic acid, methyl ester, trifluoroacetate salt



30

A. Hexahydro-7-(phenylmethyl)-2H-azepin-2-one

A mixture of polyphosphoric acid (150 g) and 2-(phenylmethyl)-cyclohexanone, oxime (9 g, 45 mmol), which had been prepared as described by W. G. Kofron et al., *J. Org. Chem.*, **41**, 439 (1976), was heated with manual stirring to 120°C for 20 minutes and then at 130°C for ten minutes. The hot solution was poured onto 1000 g of ice, the pH adjusted to 4 with solid NaOH, and extracted 3 x with EtOAc. After washing with brine, drying over Na₂SO₄, and concentration, the residue was chromatographed on silica gel using 1:1 EtOAc/hexane to elute a 1:1 mixture of the two isomeric lactams. The mixture was separated by prep HPLC using a C₁₈ reverse phase YMC S15 column with 68% solvent B as eluant to yield 2.3 g (26%) of the title compound and 1.8 g of the isomeric hexahydro-3-(phenylmethyl)-2H-azepin-2-one.

B. 6-Amino-7-benzeneheptanoic acid, methyl ester
A solution of hexahydro-7-(phenylmethyl)-2H-azepin-2-one (1.3 g, 6.4 mmol) in MeOH (15 mL) and conc. aq. HCl (15 mL) was heated at 75°C for 36 hours. After cooling and concentration, the residue was dissolved in MeOH (50 mL). HCl gas was bubbled in briefly and the solution refluxed one hour. After cooling and concentration, a mixture of EtOAc and aq. Na₂CO₃ was added prior to 3 EtOAc extractions. After washing with brine, drying over Na₂SO₄, and concentration, 1.4 g (95%) of the title compound was obtained.

C. ε-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]benzeneheptanoic acid, methyl ester, trifluoroacetate salt

6-Amino-7-benzeneheptanoic acid, methyl ester was converted to the title compound following the procedures outlined in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and 2) in step E, the final product was purified by prep HPLC using 46% solvent B as eluant.

¹H NMR (270 MHz, CDCl₃): δ 1.25-1.73 (m, 6H), 2.28 (t, 2H), 2.90 (m, 1H), 2.93 (s, 3H, SO₂CH₃), 3.06-3.26 (m, 3H), 3.56 (m, 1H), 3.63 (s, 3H, OCH₃), 4.84 (m, 1H), 6.90 (t, 1H), 7.1 (m, 1H) 7.25-7.42 (m, 6H).

^{13}C NMR (68 MHz, CDCl_3): δ 23.77, 23.97, 24.0, 28.8, 29.8, 32.6, 36.3, 36.5, 38.1, 50.5, 50.7, 50.8, 59.17, 59.2, 68.1, 68.3, 115.1, 123.0, 124.0, 124.5, 126.9, 127.0, 128.55, 128.6, 128.9, 132.0, 132.1, 135.9, 150.2, 174.1.

5 Mass ($\text{M} + \text{H}$) 465

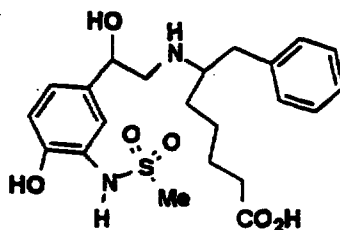
Calculated for 0.63 mol H_2O and 1.0 mol TFA:

	Calc.	Found
10 C	48.99	49.22
H	6.08	5.45
N	4.97	4.74
S	6.65	6.62
F	10.11	11.22

HPLC: 100% pure, Shimadzu LC-6A; YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100%
 15 B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 18.0 minutes.

Example 31

20 ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]benzeneheptanoic acid



25 ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]benzeneheptanoic acid, methyl ester, prepared in Example 30, was stirred at 20°C under N_2 in 2:1 MeCN/ H_2O containing 0.1 N NaOH for one hour. After acidification with aq. HCl and concentration, the product was chromatographed on CHP-20 resin using
 30 10% MeCN/ H_2O to elute the title compound.

¹H NMR (270 MHz, CDCl₃): δ 1.4(m, 2H), 1.6 (m, 4H), 2.18 (t, 2H), 2.90 (m, 1H), 2.93 (s, 3H, SO₂CH₃), 2.95-3.1 (m, 3H), 3.3 (m, 1H), 4.76 (m, 1H), 6.87 (m, 1H), 7.04 (m, 1H) 7.2-7.38 (m, 6H).

¹³C NMR (68 MHz, CDCl₃): δ 23.77, 23.97, 24.0, 28.8, 29.8, 32.6, 36.3, 36.5, 38.1, 50.5, 50.7, 50.8, 59.17, 59.2, 68.1, 68.3, 115.1, 123.0, 124.0, 124.5, 126.9, 127.0, 128.55, 128.6, 128.9, 132.0, 132.1, 135.9, 150.2, 174.1.

Mass (M+ H) 451

Calculated for 0.53 mol H₂O:

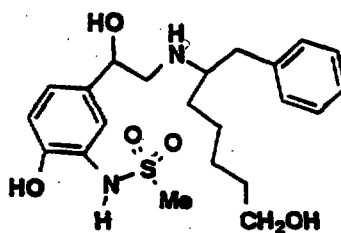
10	Calc.	Found
	C 57.42	57.37
	H 6.80	6.68
	N 6.09	6.14
	S 6.97	6.96

15 HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time =16.0 minutes.

20

Example 32

N-[5-[1-Hydroxy-2-[[6-hydroxy-1-(phenylmethyl)hexyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



25

A. 6-Amino-7-benzeneheptanol

To a stirred THF (15 mL) containing 6-amino-7-benzeneheptanoic acid, methyl ester (450 mg, 1.95 mmol), described in part B of Example 30, was added 1 M LiAlH₄ in THF (5 mL, 5 mmol). After six hours at 20°C, the reaction was quenched by dropwise addition of sat. aq. NH₄Cl.

30

extracted 4 x with EtOAc and dried over Na₂SO₄. The residue, obtained after concentration, was chromatographed on silica gel using 5% MeOH, 1% conc. NH₄OH, 94% CH₂Cl₂ to elute the title compound (250 mg, 60%).

5

B. N-[5-[1-Hydroxy-2-[[6-hydroxy-1-(phenylmethyl)hexyl]-amino]ethyl]-2-hydroxyphenyl]methanesulfonamide

6-Amino-7-benzeneheptanol was converted to the title compound following the procedures outlined in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and 2) in step E, the final product was purified by prep HPLC using 38% solvent B as eluant.

¹H NMR (270 MHz, CDCl₃): δ 1.3-1.8 (m, 8H), 2.90 (m, 1H), 2.92 (s, 3H, SO₂CH₃), 3.06-3.26 (m, 3H), 3.50 (m, 3H), 4.88 (m, 1H), 6.91 (m, 1H), 7.1 (m, 1H) 7.25-7.42 (m, 6H).

¹³C NMR (68 MHz, CDCl₃): δ 24.2, 24.3, 24.5, 24.8, 25.1, 27.3, 29.3, 30.2, 31.6, 36.4, 36.6, 38.1, 50.8, 50.9, 59.26, 59.3, 59.4, 61.1, 67.7, 68.1, 68.3, 115.1, 122.9, 124.0, 124.5, 126.9, 126.93, 128.5, 128.6, 128.9, 132.0, 132.1, 135.9, 136.0, 150.2.

Mass (M+ H) 437

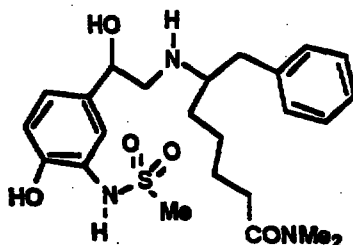
Calculated for 0.43 mol H₂O and 1.3 mol TFA:

	Calc.	Found
C	49.86	49.87
H	5.81	5.58
N	4.73	4.42
S	5.41	4.97
F	12.5	12.92

HPLC: 95% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 16.0 minutes.

Example 33

ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-N,N-dimethylbenzeneheptanamide, trifluoroacetate salt



5

A. 6-Amino-N,N-dimethyl-7-benzeneheptanoamide

6-Amino-7-benzeneheptanoic acid, methyl ester was converted to 6-amino-N,N-dimethyl-7-benzeneheptanoamide following the procedures described in steps A and B of Example 18, except for the following
 10 modifications: 1) the product of step A was chromatographed on silica gel using 1:1 hexane/EtOAc; and 2) the intermediary bis-amide counterpart of step B was chromatographed using EtOAc as the eluant.

15

B. ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-N,N-dimethylbenzeneheptanamide

6-Amino-N,N-dimethyl-7-benzeneheptanoamide was converted to the title compound following the procedures outlined in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and 2) in step E, the final product was
 20 purified by prep HPLC using 37% solvent B as eluant.

20

^1H NMR (270 MHz, CDCl_3): δ 1.25-1.73 (m, 6H), 2.32 (t, 2H), 2.90 (s, 3H), 2.92 (s, 3H), 2.95 (m, 1H), 2.99 (s, 3H), 3.06-3.26 (m, 3H), 3.55 (m, 1H), 4.86 (m, 1H), 6.88 (t, 1H), 7.08 (m, 1H) 7.26-7.42 (m, 6H).

^{13}C NMR (68 MHz, CDCl_3): δ 23.9, 24.0, 24.1, 28.9, 29.8, 31.8, 34.3,

25

36.3, 36.4, 36.6, 38.1, 50.7, 50.9, 50.8, 59.1, 68.1, 68.3, 115.1, 122.9, 124.0, 124.5, 126.9, 128.5, 128.6, 128.8, 128.9, 129.1, 132.0, 132.1, 135.9, 136.0, 150.1, 173.7.

Mass ($\text{M} + \text{H}$) 478

Calculated for 0.59 mol H_2O and 2.0 mol TFA:

30

Calc. Found

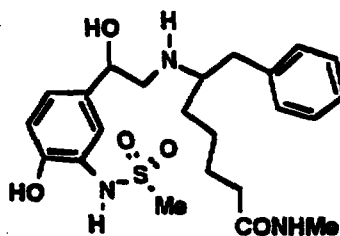
C	46.95	46.95
H	5.37	5.39
N	5.87	6.08
F	15.91	16.25

- 5 HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 16.1 minutes.

10

Example 34

ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-N-methylbenzeneheptanamide, trifluoroacetate salt



15

A. 6-Amino-N-methyl-7-benzeneheptanamide

- 6-Amino-7-benzeneheptanoic acid, methyl ester was converted to 6-amino-N-methyl-7-benzeneheptanamide following the procedures described in steps A and B of Example 18, except for the substitution of H₂NMe for HNMe₂ in step B.

20

B. ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-N-methylbenzeneheptanamide

- 25 6-Amino-N-methyl-7-benzeneheptanamide was converted to the title compound following the procedures outlined in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and 2) in step E, the final product was purified by prep HPLC using 37% solvent B as eluant.

¹H NMR (270 MHz, CDCl₃): δ 1.25-1.73 (m, 6H), 2.15 (t, 2H), 2.68 (s, 3H), 2.93 (s, 3H), 2.94 (m, 1H), 3.06-3.26 (m, 3H), 3.53 (m, 1H), 4.84 (m, 1H), 6.91 (t, 1H), 7.08 (m, 1H) 7.26-7.42 (m, 6H).

¹³C NMR (68 MHz, CDCl₃): δ 25.6, 25.7, 26.4, 26.5, 30.7, 31.7, 37.1, 38.7, 38.8, 40.2, 52.2, 52.3, 61.0, 70.4, 70.5, 117.0, 125.0, 126.0, 126.5, 128.5, 130.0, 130.2, 130.3, 134.0, 137.5, 152.4, 176.6.

Mass (M+ H) 464

Calculated for 1.0 mol H₂O and 1.5 mol TFA:

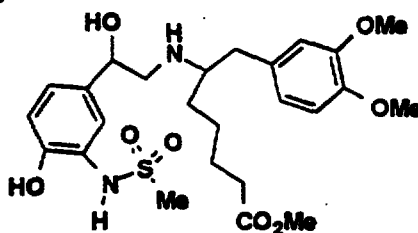
	Calc.	Found
10 C	47.85	47.83
H	5.64	5.45
N	6.44	6.36
S	4.91	4.57
F	13.10	13.10

15 HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention times = 1.5 and 15.7 minutes.

20

Example 35

ε-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-3,4-dimethoxybenzeneheptanoic acid, methyl ester, trifluoroacetate salt



25

A. 6-Amino-7-(3,4-dimethoxybenzene)heptanoic acid, methyl ester

Following the procedure described by W. G. Kofron et al., *J. Org. Chem.*, **41**, 439 (1976), 2-(3,4-dimethoxyphenylmethyl)-cyclohexanone, oxime was prepared from commercially available cyclohexanone, oxime and 3,4-dimethoxyphenylmethylchloride, freshly prepared by treatment of

30

commercial 3,4-dimethoxyphenylmethanol with thionyl chloride. 2-(3,4-dimethoxyphenyl-methyl)cyclohexanone, oxime was converted to 6-amino-7-(3,4-dimethoxybenzene)heptanoic acid, methyl ester as described in steps A and B of Example 30.

5

B. ϵ -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-3,4-dimethoxybenzeneheptanoic acid, methyl ester

6-Amino-7-(3,4-dimethoxybenzene)heptanoic acid, methyl ester
10 was converted to the title compound following the procedures outlined in steps D and E of Example 1, except for the following modifications: the prep HPLC purification of step D utilized 56% solvent B.

^1H NMR (270 MHz, CDCl_3): δ 1.25-1.73 (m, 6H), 2.31 (t, 2H), 2.92 (s, 3H), 2.99 (m, 3H), 3.15 (m, 1H), 3.63 (m, 1H), 3.63 (s, 3H), 3.81 (s, 3H),
15 3.84 (s, 3H), 4.83 (m, 1H), 6.88 (m, 4H), 7.1 (m, 1H), 7.35 (m, 1H).
 ^{13}C NMR (68 MHz, CDCl_3): δ 23.9, 24.0, 24.1, 30.0, 32.7, 36.3, 38.1, 50.6, 50.7, 50.9, 55.0, 59.3, 68.3, 68.4, 111.7, 111.8, 112.5, 115.1, 121.3, 122.9, 123.98, 124.0, 124.7, 128.3, 128.4, 131.8, 148.0, 149.2, 150.2, 174.1.

20 Mass ($\text{M} + \text{H}$) 524

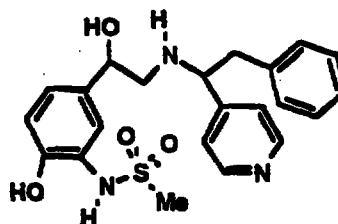
Calculated for 2.65 mol H_2O and 1.5 mol TFA:

	Calc.	Found
C	45.30	45.30
H	5.67	5.36
25 N	3.77	3.84
S	4.32	3.81
F	11.52	11.89

HPLC: 92% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B
30 over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 17.6 minutes.

Example 36

N-[2-Hydroxy-5-[(R)-1-hydroxy-2-[[2-phenyl-1-(4-pyridinyl)ethyl]-amino]ethyl]phenyl]methanesulfonamide, trifluoroacetate salt



5

A. α -Pyridyl-benzeneethanamine

Commercially available 4-pyridinecarboxaldehyde was converted to the title compound using the procedures described in steps A - C of Example 1, except for the following modifications: 1) the chromatography of step B was omitted; 2) in step C, the intermediary formamide was purified by silica gel chromatography using 5% MeOH/EtOAc as eluant; and 3) the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the title compound after concentration.

B. N-[2-Hydroxy-5-[(R)-1-hydroxy-2-[[2-phenyl-1-(4-pyridinyl)ethyl]amino]ethyl]phenyl]methanesulfonamide
 α -Pyridyl-benzeneethanamine was converted to the title compound following the procedures outlined in steps D - F of Example 19, except for the following modifications: 1) the chromatographic purification of step D was omitted; and 2) in step F, the final product was purified by prep HPLC using 15% solvent B as eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.90 & 2.92 (2s, 3H, -SO₂CH₃), 3.00-3.06 (m, 1H), 3.15-3.25 (m, 2H), 3.58-3.70 (m, 1H), 4.68-4.78 (m, 1H), 6.85 & 6.89 (2d, 1H), 7.00-7.23 (m, 6H), 7.30-7.35 (m, 1H), 7.60 (1, H).
¹³C NMR (67 MHz, CD₃OD): δ 40.0, 40.5, 54.6, 64.6, 65.0, 70.1, 70.4, 117.0, 124.8, 125.7, 125.9, 126.6, 128.9, 130.2, 130.8, 133.7, 133.8, 136.0, 136.1, 149.9, 152.1.

30 Mass (M+ H) 427

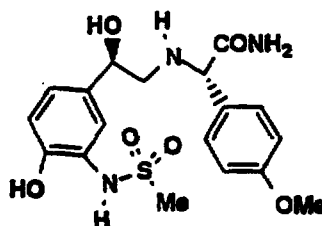
HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention times = 8.2 and 8.7 minutes.

5

Example 37

α -[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer A

10



- A. α -[[[(R)-2-(Triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer A
- 15 α -Amino-4-methoxybenzeneacetamide (prepared as described in Y. B. Lee et al., *Tet. Lett.*, 31, 1169 (1990)) was converted to the title compound following the procedure described in step D of Example 19, except for the following modification: in step D after silica gel
- 20 chromatography, the diastereomeric mixture was separated by prep TLC using 5% *i*-PrOH/CHCl₃ to obtain two diastereomers A and B of the title compound.
- B. α -[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer A
- 25 α -[[[(R)-2-(Triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer A was converted to the title compound following the
- 30 procedures described in steps E and F of Example 19, except for the following modifications: 1) the product of step E was purified by prep

TLC using a 1:9:90 mixture of conc. $\text{NH}_3/\text{MeOH}/\text{CH}_2\text{Cl}_2$; 2) in step F the hydrogenolysis was run under 1 atmosphere H_2 for ten minutes; and 3) the product was purified by prep TLC using a 1:9:90 mixture of conc. $\text{NH}_3/\text{MeOH}/\text{CH}_2\text{Cl}_2$.

- 5 ^1H NMR (270 MHz, CD_3OD): δ 7.34-7.28 (m, 3H), 7.05 (dd, $J = 2.34$, 8.21 Hz, 1H), 6.90-6.83 (m, 3H), 4.65 (m, 1H), 4.16 (s, 1H), 3.77 (s, 3H), 2.91 (s, 3H), 2.77-2.66 (m, 2H).
 ^{13}C NMR (68 MHz, CD_3OD): δ 178.01, 161.05, 151.03, 135.88, 132.45, 129.77, 125.77, 125.71, 124.50, 116.36, 115.03, 73.39, 67.00, 56.20,
 10 55.71, 39.50.

Mass (M+H) 410

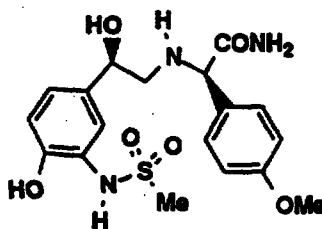
Calculated for 2.9 mol H_2O :

	Calc.	Found
	C 46.83	47.19
15	H 6.29	4.81
	N 9.10	8.74

- HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
 flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100%
 B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90%
 20 MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 9.9 minutes.

Example 38

- α -[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-
 25 phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer B



- α -[[(R)-2-(Triethylsilyl)oxy-2-[4-phenylmethoxy-3-
 30 [(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzene-
 acetamide, isomer B of step A of Example 37 was converted to the title
 compound utilizing the procedure described in step B of Example 37.

^1H NMR (270 MHz, CD_3OD): δ 7.32-7.29 (m, 3H), 7.02 (dd, $J = 1.76$, 8.21 Hz, 1H), 6.89-6.82 (m, 3H), 4.68 (m, 1H), 4.16 (s, 1H), 3.77 (s, 3H), 2.91 (s, 3H), 2.74-2.64 (m, 2H).

^{13}C NMR (68 MHz, CD_3OD): δ 178.08, 161.06, 151.10, 135.95, 132.41,

5 129.82, 125.81, 125.58, 124.49, 116.45, 115.07, 73.37, 67.12, 56.15, 55.78, 39.51.

Mass (M+H) 410

Calculated for 1.54 mol H_2O :

	Calc.	Found
10 C	49.46	49.54
H	6.01	4.43
N	9.61	9.53

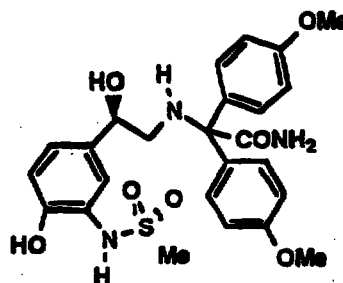
HPLC: 100% pure, Shimadzu LC-6A; YMC S3 ODS (6.0 x 150 mm);

flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100%

15 B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 9.6 minutes.

Example 39

20 (R)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]- α -(4-methoxyphenyl)-4-methoxybenzene-acetamide



25 A. α -Amino-bis-(4-methoxyphenyl)acetamide

α -Chloro-bis-(4-methoxyphenyl)acetyl chloride (2.2 g, 6.8 mmol)

prepared, as described in U.S. Patent 3,006,917, from α -hydroxy-bis-(4-methoxyphenyl)acetic acid (see T. Ohwada et al., *J. Amer. Chem. Soc.*, **110**, 1862 (1988) for preparation) in dry dioxane (30 mL) was converted.

to the title compound by bubbling NH_3 through the solution for three hours. After filtration of the NH_4Cl and concentration, the residue was recrystallized 2 x from EtOAc prior to chromatography on silica gel using EtOAc to 5% MeOH/EtOAc to elute the title compound (468 mg, 24%).

5

B. (R)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]- α -(4-methoxyphenyl)-4-methoxybenzeneacetamide

α -Amino-bis-(4-methoxyphenyl)acetamide was converted to the title compound following the procedures described in steps D - F of Example 19, except for the following modifications: 1) after step D, the chromatographic solvent for the first silica gel column was 3% MeOH/ CH_2Cl_2 and 1:1 EtOAc/hexane for the second; 2) after step E, the product was eluted from silica gel with 2% MeOH/ CH_2Cl_2 ; 3) in step F the hydrogenolysis was run under 1 atmosphere H_2 for ten minutes; and 4) the title compound was purified by prep TLC using 10% MeOH/ CH_2Cl_2 .

^1H NMR (CD_3OD , 400MHz): δ 2.31 (m, 2H), 2.90 (s, 3H), 3.77 (s, 6H), 4.57 (m, 1H), 6.80-7.40 (m, 11H, aromatic).
 ^{13}C NMR (CD_3OD): δ 39.57, 53.13, 55.75, 72.80, 74.06, 114.19, 116.35, 124.83, 125.64, 131.14, 135.88, 136.00, 136.25, 150.90, 160.21, 178.76.
 MS (M+H) 516

Calculated for 0.76 mol H_2O :

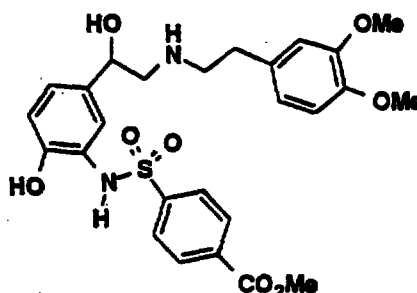
	Calc.	Found
25 C	56.74	56.94
H	5.81	5.68
N	7.94	7.74

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 15.4 minutes.

30

Example 40

4-[[[5-[2-[[2-(3,4-Dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]amino]sulfonyl]benzoic acid, methyl ester



5

A. 5-Bromoacetyl-2-phenylmethoxyphenyl]amino]sulfonyl]benzoic acid, methyl ester

The title compound was prepared by bromination of 5-acetyl-2-phenylmethoxyphenyl]amino]sulfonyl]benzoic acid, methyl ester which in turn was prepared by coupling 1-[4-phenylmethoxy-3-amino]-phenylethanone (described in part 3 of step F of Example 1) with 4-(chlorosulfonyl)benzoic acid, methyl ester (prepared by titration of commercially available 4-(chlorosulfonyl)benzoic acid with diazomethane in Et₂O) following the procedure described in part 4 of step F of Example 1, except for the following modifications: the coupled product was chromatographed on silica gel using 40% EtOAc/hexane and then recrystallized from EtOAc/hexane.

A 1:3 HOAc/THF (20 mL) solution of 5-acetyl-2-phenylmethoxyphenyl]amino]sulfonyl]benzoic acid, methyl ester (608 mg, 1.38 mmol) and Br₂ (221 mg, 1.38 mmol) was stirred at 20°C overnight whereupon 70 mg of additional Br₂ was added and stirred for 24 hours. After dilution with EtOAc, the solution was washed with aq. NaHCO₃, brine, and dried over Na₂SO₄. The residue, upon after concentration, was chromatographed on silica gel using 30% EtOAc/hexane as eluant to obtain the title compound (536 mg, 75%).

B. 4-[[[5-[2-[[2-(3,4-Dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]amino]sulfonyl]benzoic acid, methyl ester

30

The title compound was prepared by coupling of commercially available 2-(3,4-dimethoxyphenyl)ethylamine with 5-bromoacetyl-2-phenylmethoxyphenyl]amino]sulfonyl]benzoic acid, methyl ester and subsequent reactions described in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and 2) the catalyst of step E was Pd(OH)₂.

¹H NMR (270MHz, DMSO-*d*₆): δ 2.6-2.7 (m, 3H), 2.8-2.9 (m, 2H), 3.72 (s, 3H, OCH₃), 3.73 (s, 3H, OCH₃), 3.83 (s, 3H, CO₂CH₃), 4.49 (br t, 1H), 6.60 (d, 1H, J = 8.21 Hz), 6.72 (m, 2H), 6.80 (s, 1H), 6.86 (d, 1H, J = 8.21 Hz), 7.06 (s, 1H), 7.82 (d, 2H, J = 8.8 Hz), 8.00 (d, 2H, J = 8.8 Hz).

¹³C NMR (67.7 MHz, DMSO-*d*₆): δ 33.9, 48.6, 49.9, 52.4, 55.4, 55.5, 56.0, 70.2, 111.9, 112.5, 113.4, 120.4, 120.7, 121.0, 126.9, 127.8, 129.3, 131.6, 131.7, 133.8, 147.2, 148.6, 149.4, 165.4.

MS (M + H) 531

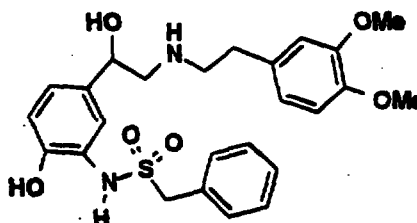
	Calc.	Found
C	58.86	58.65
H	5.70	5.67
N	5.28	5.37
S	6.04	5.91

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17.7 minutes.

25

Example 41

N-[5-[2-[[2-(3,4-Dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]benzenemethanesulfonamide, trifluoroacetate salt



30

A. 2-Bromo-1-[4-phenylmethoxy-3-(benzenemethylsulfonyl)amino]phenylethanone

Following the procedure described in step A of Example 40, the title compound was prepared by bromination of 1-[4-phenylmethoxy-3-(benzenemethylsulfonyl)amino]phenylethanone which in turn was prepared by coupling 1-[4-phenylmethoxy-3-amino]phenylethanone (described in part 3 of step F of Example 1) with commercially available benzenemethylsulfonyl chloride following the procedure described in part 4 of step F of Example 1.

B. N-[5-[2-[[2-(3,4-Dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]benzenemethanesulfonamide

The title compound was prepared by coupling of commercially available 2-(3,4-dimethoxybenzene)ethylamine with 2-bromo-1-[4-phenylmethoxy-3-(benzenemethylsulfonyl)amino]phenylethanone and subsequent reactions described in steps D and E of Example 1, except for the following modifications: 1) the prep HPLC purification of step D was omitted; and 2) the catalyst of step E was Pd(OH)₂ and the final product was purified by prep HPLC using 41% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.9-3.0 (m, 2H), 3.0-3.3 (m, 4H), 3.80 (s, 3H, OCH₃), 3.83 (s, 3H, OCH₃), 4.38 (s, 2H), 4.82 (m, 1H), 6.8-6.95 (m, 4H), 7.05-7.10 (dd, 1H), 7.31 (s, 5H), 7.38 (d, 1H).

¹³C NMR (67.7 MHz, CD₃OD): δ 32.7, 50.1, 55.1, 56.5, 58.8, 69.7, 113.5, 113.7, 116.5, 122.2, 124.6, 126.6, 129.5, 130.5, 130.7, 132.1, 133.6, 149.8, 150.4, 150.9.

MS (M + H) 487

Calculated for 1.21 moles of H₂O and 1.0 moles of TFA:

	Calc.	Found
C	52.11	52.11
H	5.41	5.15
N	4.50	4.40
F	9.16	9.06
S	5.15	5.25

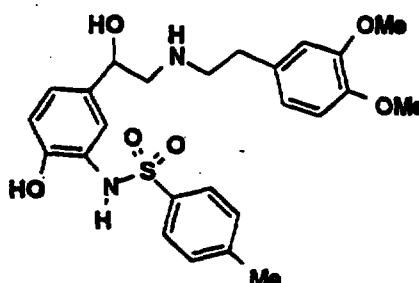
HPLC: >97% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17.0 minutes.

5

Example 42

N-[5-[2-[[2-(3,4-Dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]-4-methylbenzenesulfonamide, trifluoroacetate salt

10



A. 2-Bromo-1-[4-phenylmethoxy-3-(4-methylbenzenesulfonyl)amino]phenylethanone

15

Following the procedure described in step A of Example 40, the title compound was prepared by bromination of 1-[4-phenylmethoxy-3-(4-methylbenzenesulfonyl)amino]phenylethanone except for the following modifications: 1) the reaction was run for six hours in CH₂Cl₂; 2) the crude product was purified by 2 recrystallizations from 95% EtOH. 1-[4-phenylmethoxy-3-(4-methylbenzenesulfonyl)amino]phenylethanone in turn was prepared by coupling 1-[4-phenylmethoxy-3-amino]phenylethanone (described in part 3 of step F of Example 1) with commercially available 4-methylbenzenesulfonyl chloride following the procedure described in part 4 of step F of Example 1.

25

B. N-[5-[2-[[2-(3,4-Dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]-4-methylbenzenesulfonamide, trifluoroacetate salt

Utilizing the procedures described in steps D and E of Example 1, the title compound was prepared by the coupling of commercially available 2-(3,4-dimethoxybenzene)ethylamine with 2-bromo-1-[4-

30

phenylmethoxy-3-(4-methylbenzenesulfonyl)amino]phenylethanone and subsequent reactions except for the following modifications: 1) the preparative HPLC purification of step D was omitted; and 2) the catalyst of step E was Pd(OH)₂ and the final product was purified by preparative HPLC using 41% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.35 (s, 3H), 2.9-3.0 (m, 2H), 3.0-3.2 (m, 2H), 3.22-3.28 (br d, 2H), 3.81 (s, 3H, OCH₃), 3.83 (s, 3H, OCH₃), 3.75-3.85 (m, 1H), 6.70 (d, 1H, J = 8.2 Hz), 6.8-7.02 (m, 4H), 7.28 (d, 2H, J = 8.2 Hz), 7.44 (d, 1H, J = 2.4 Hz), 7.62 (d, 2H, J = 8.8 Hz).

¹³C NMR (67.7 MHz, CD₃OD): δ 21.4, 32.7, 50.0, 55.1, 56.5, 69.7, 113.5, 113.7, 116.3, 122.2, 122.8, 124.7, 126.1, 128.3, 130.3, 130.5, 133.3, 138.4, 144.8, 149.8, 150.9, 150.9, 175.9.

MS (M + H) 487

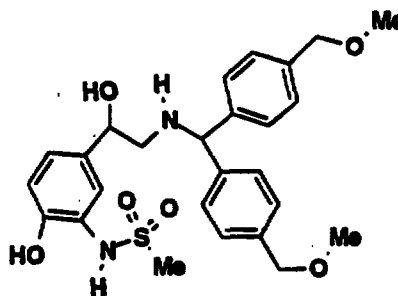
Calculated for 0.27 moles of H₂O and 1.1 moles of TFA:

	Calc.	Found
C	52.96	52.96
H	5.17	5.11
N	4.54	4.31
F	10.16	10.08
S	5.20	5.26

HPLC: >98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17.6 minutes.

Example 43

N-[5-[2-[[bis(4-Methoxymethylphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



A. 4,4'-bis-Bromomethylbenzophenone

A suspension of NBS (11 g, 62 mmol) in CH₂Cl₂ (100 mL) containing commercially available 4,4'-dimethylbenzophenone (6.3 g, 30 mmol) was refluxed for five hours while being irradiated with a sun lamp. After concentration, the resulting solid was tritreated sequentially once with 1:1 hexane/CCl₄ and three times with 1 N aq. NaOH. The resulting solid was then recrystallized from 30% hexane/CCl₄ to yield 8.4 (76%) of the title compound.

B. 4,4'-bis-Methoxymethylbenzophenone

A solution of 0.46 M NaOMe/MeOH (30 mL) containing 4,4'-bis-bromomethylbenzophenone (2.1 g, 5.7 mmol) was refluxed 42 hours. After cooling, the reaction was partitioned between EtOAc and 5% aq. KHSO₄. The organic layer was washed with brine, dried over Na₂SO₄ and concentrated. The resulting residue was chromatographed on silica gel using 1:4 EtOAc/hexane to elute 1.11 g (70%) of the title compound.

C. N-[5-[2-[[bis(4-Methoxymethylphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

4,4'-bis-Methoxymethylbenzophenone was converted to 4,4'-bis-methoxymethylbenzhydramine following the procedure described in step C of Example 1, except for the following modifications: 1) the amination reaction was run for 18 hours at 175°C; and 2) the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the desired amine.

The title compound was prepared by coupling 2-bromo-1-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethanone with 4,4'-bis-methoxymethylbenzhydramine and subsequent reaction as described in step B of Example 5, except for the following modifications: the crude product, after conversion to the TFA salt was purified by prep HPLC utilizing 40% solvent B as the eluant.

¹H NMR (270 MHz, CD₃OD): δ 2.89 (s, 3H), 3.0-3.1 (m, 2H), 3.36 (s, 3H), 3.37 (s, 3H), 4.45 (s, 2H), 4.47 (s, 2H), 4.9 (1H,), 5.62 (s, 1H), 6.84 (d, 1H), 7.01 (dd, 1H), 7.29 (d, 1H), 7.4-7.55 (m, 8H).

¹³C NMR (67 MHz, CD₃OD): δ 39.6, 54.3, 58.5, 66.6, 69.7, 74.9, 116.6, 124.4, 125.3, 126.1, 128.8, 129.1, 129.4, 129.6, 129.7, 130.1, 133.6, 136.1, 136.4, 141.0, 141.1, 151.7.

Mass (M+ H) 501

Calculated for 2.35 mole H₂O and 1.2 mole TFA:

15	Calc.	Found
	C 50.18	50.18
	H 5.62	5.22
	N 4.12	4.37
	S 4.72	4.77
20	F 10.06	10.22

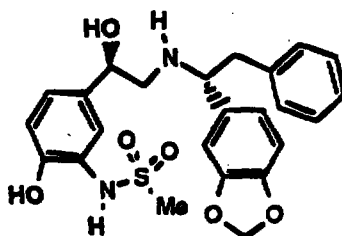
HPLC: >98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 ml/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 17.4 minutes.

25

Example 44

(R),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

30



A. N-[5-[(R)-1-(Hydroxy-2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, cyclic urethane

The title compound was prepared by condensation of α -(1,3-benzodioxol-5-yl)benzeneethanamine (see Example 3 for preparation) with (R)-N-[5-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide and subsequent reaction as described in steps D - E of Example 19 to generate N-[5-[(R)-1-(hydroxy-2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide. Subsequently, the N-[5-[(R)-1-(hydroxy-2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]ethyl)-2-(phenylmethoxy)phenyl]methanesulfonamide so formed was transformed to the title compound following the procedure described in step A of Example 22, except that the two diastereomeric products were separated on a preparative HPLC C₁₈ HPLC column using 86% solvent B (solvent A=90% H₂O/MeOH; solvent B=90% MeOH/H₂O) to elute diastereomers A and B.

B. (R),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

The title compound was prepared from N-[5-[(R)-1-(hydroxy-2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]ethyl)-2-(phenylmethoxy)phenyl]methanesulfonamide, cyclic urethane, diastereomer A following the procedures described in steps B and C of Example 22, except for final HPLC purification using 46% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.9 (s, 3H), 3.04 (m, 1H), 3.2-3.3 (m, 2H), 3.52 (m, 1H), 4.43 (m, 1H), 4.77 (m, 1H), 5.94 (s, 2H), 6.75 (s, 2H), 6.86-7.4 (m, 9H).

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.1, 53.5, 65.8, 69.96, 103.0, 109.0, 109.5, 124.2, 124.27 125.45, 126.0, 128.0, 128.48, 129.5, 130.3, 133.57, 136.8, 149.96, 150.1, 151.6.

Mass (M+ H) 471

[α]_D = -38.0° (c = 0.51, MeOH)

Calculated for 1.0 mole H₂O and 1.13 mole TFA:

10		Calc.	Found
	C	51.09	51.09
	H	4.76	4.32
	N	4.54	4.43
	S	5.19	5.05
15	F	10.43	10.05

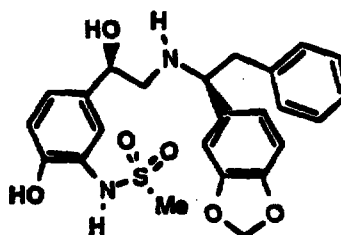
HPLC: 94% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 ml/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.5 minutes.

20

Example 45

(R),(S)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

25



The title compound was prepared from N-[5-[(R)-1-(hydroxy-2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, cyclic urethane,

30 diastereomer B (see step A of Example 44 for preparation) following the

procedures described in steps B and C of Example 22, except for final HPLC purification using 46% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.80 (m, 1H), 2.9 (s, 3H), 3.03 (m, 1H), 3.24 (m, 1H), 3.43 (m, 1H), 4.46 (m, 1H), 4.88 (m, 1H), 5.97 (s, 2H), 6.75 (s, 2H), 6.84-7.4 (m, 9H).

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.5, 53.5, 65.2, 69.5, 103.0, 108.85, 109.5, 116.6, 124.25, 125.26, 126.1, 128.1, 129.6, 130.37, 133.57, 136.7, 150.07, 150.18, 151.6.

Mass (M+ H) 471

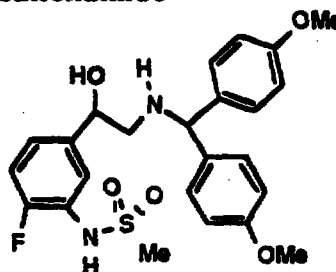
10 [α]_D = +2.7° (c = 0.55, MeOH)

Calculated for 1.0 mole H₂O and 1.13 mole TFA:

	Calc.	Found
	C 57.91	57.92
	H 4.43	4.12
15	N 4.08	3.97
	S 4.67	4.62
	F 14.11	13.82

HPLC: 95% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 ml/minute; detection at 220 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄); retention time = 18.5 minutes.

25 **Example 46**
N-[5-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide



A. 1-[4-Fluoro-3-[(methanesulfonyl)amino]phenyl]ethanone

The title compound was prepared from commercially available 4-fluoroacetophenone utilizing the procedures employed in step F parts 1, 3, and 4 of Example 1, except for the following modifications: 1) in part 1, fuming nitric acid was both the solvent and reagent; the reaction was
5 begun at -5°C and then run for 20 hours at 20°C; 2) the product, after isolation, was chromatographed on silica gel using 10% EtOAc/hexane as the eluant; 3) in part 3 the reduction employed PtO₂ as catalyst with 40 psi H₂ using a Parr shaker; and 4) the isolated product was
10 chromatographed on silica gel using 20% EtOAc/hexane as eluant to yield the title compound.

B. 2-Bromo-1-[4-fluoro-3-[(methylsulfonyl)amino]phenyl]ethanone

To a stirred 20°C solution (4 mL) of 40% HOAc/THF containing
15 1-[4-fluoro-3-[(methylsulfonyl)amino]phenyl]ethanone (1.0 g, 4.3 mmol) was added bromine (223 mL, 4.3 mmol). After stirring one hour, a second equivalent of bromine was added and the reaction run for 3.5 hours whereupon the reaction was judged complete by TLC (1:1 EtOAc/hexane). After dilution with EtOAc, the organic layer was washed
20 with aq. NaHCO₃ and then brine before drying over Na₂SO₄. After concentration, 0.58 g (44%) of the title compound was isolated after recrystallization from EtOH.

C. N-[5-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide

The title compound was prepared by coupling of 2-bromo-1-[4-fluoro-3-[(methylsulfonyl)amino]phenyl]ethanone with 4,4'-dimethoxybenzhydramine (preparation described in Example 14) following the procedure described in step D of Example 1, except for the
30 following modification: the crude product after coupling and reduction was chromatographed on silica gel using 75% EtOAc/hexane to elute pure title compound.

^1H NMR (270 MHz, CDCl_3): δ 2.6 (m, 1H), 2.8 (m, 1H), 2.98 (s, 3H), 3.76 (s, 6H), 4.6 (dd, 1H), 4.77 (s, 1H), 7.03 (dd, 8H), 7.05-7.23 (m, 2H), 7.49 (d, 1H).

^{13}C NMR (68 MHz, CDCl_3): δ 39.76, 55.22, 65.55, 71.38, 113.89, 115.42, 115.71, 120.99, 123.76, 123.87, 124.22, 124.39, 128.14, 135.58, 135.84, 139.74, 151.42, 155.02, 158.63.

Mass (M-H) 473

Calculated for 0.52 mole H_2O :

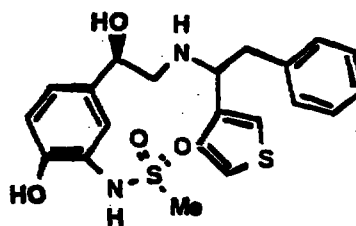
	Calc.	Found
10 C	59.58	59.70
H	5.84	5.62
N	5.79	5.67
S	6.63	6.43
F	3.93	4.21

15 HPLC: >98% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 ml/minute; detection at 220 nm; gradient elution 0-100% B over 30 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 21.4 minutes.

20

Example 47

N-[2-Hydroxy-5-[(R)-1-hydroxy-2-[[2-phenyl-1-(3-thienyl)ethyl]-amino]ethyl]phenyl]methanesulfonamide, trifluoroacetate salt



25

A. α -Thienylbenzeneethanamine

Commercially available 3-thiophenecarboxaldehyde was converted to the title compound using the procedures described in steps A - C of

30 Example 1, except for the following modifications: 1) the chromatography of step A utilized 10% EtOAc/hexane as eluant; 2) the

chromatography of step B was omitted; and 3) in step C, the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the title compound after concentration.

5

B. N-[2-Hydroxy-5-[(R)-1-hydroxy-2-[[2-phenyl-1-(3-thienyl)ethyl]amino]ethyl]phenyl]methanesulfonamide

α -Thienylbenzeneethanamine was converted to the title compound following the procedures outlined in steps D - E of Example 19, except for the following modifications: 1) the chromatographic purification of step D used 20% EtOAc/hexane as eluant; 2) the chromatographic purification of step E was omitted; and 3) the benzyl ether protecting group was removed following the procedure described in step B of Example 8, (except for the following modifications: the reaction was run at 0°C and the final product was purified by prep HPLC using 44% solvent B as eluant).

¹H NMR (270 MHz, CD₃OD): δ 2.76-2.9 (m, 1H), 2.899 (s, 1.8H), 2.908 (s, 1.2H), 3.00-3.08 (m, 1H), 3.19-3.34 (m, 2H), 3.4-3.5 (m, 1H), 4.67 (m, 1H), 6.85 (m, 1H), 7.03 (m, 3H), 7.15-7.23 (m, 4H), 7.30 (m, 1H), 7.39 (m, 1H), 7.54 (1, H).

¹³C NMR (67 MHz, CD₃OD): δ 39.63, 40.1, 40.5, 53.38, 53.53, 57.16, 57.48, 60.51, 61.09, 69.51, 70.1, 70.3, 116.6, 124.3, 124.4, 125.26, 125.4, 126.1, 127.1, 127.97, 128.06, 128.14, 129.0, 129.59, 130.3, 133.6, 135.6, 134.0, 136.8, 151.65.

Mass (M+ H) 433

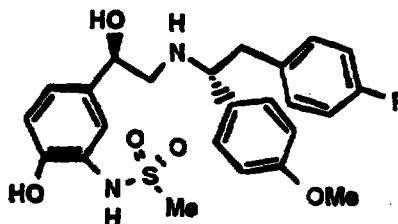
HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 ml/minute; detection at 217 nm; gradient elution 0-100% B over 35 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B = 90% MeOH, 10% H₂O, 0.2% H₃PO₄; retention time = 19.6 minutes.

30

Example 48

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide, trifluoroacetate salt

5



A. α -(4-Methoxyphenyl)-4-fluorobenzeneethanamine

Commercially available 4-fluorophenylacetic acid, after
 10 conversion to the corresponding acid chloride upon reflux in thionyl
 chloride, was converted to 1-(4-methoxyphenyl)-2-(4-fluorophenyl)-
 ethanone using the procedure described in step A of Example 9. 1-(4-
 methoxyphenyl)-2-(4-fluorophenyl)ethanone was converted to α -(4-
 methoxyphenyl)-4-fluorobenzeneethanamine using the procedure described
 15 in step C of Example 1, except for the following modification: the acidic
 hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O
 prior to basification, extraction 3 x with EtOAc and isolation of the title
 compound after concentration.

20 B. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide

α -(4-Methoxyphenyl)-4-fluorobenzeneethanamine was converted
 to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-methoxyphenyl)-2-(4-
 25 fluorophenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-
 methanesulfonamide following the procedure outlined in step D of
 Example 19, except for the following modifications: 1) 20%
 EtOAc/hexane eluted the product from silica gel as a mixture of two
 diastereomers; and 2) rechromatography on silica gel using 16%
 30 EtOAc/hexane eluted first the R,R diastereomer A followed by the R,S
 diastereomer B.

Diastereomer A, (R),(R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-

(phenylmethoxy)phenyl]methanesulfonamide, was desilylated as described in step E of Example 19, except for omission of

5 chromatographic purification. The benzyl ether protecting group was removed by hydrogenation in MeOH (100 mL) containing 0.4 mL TFA for one hour at 20 psi using a Parr shaker. After HPLC verification that the reaction was complete, the reaction was filtered through a 0.5 micron filter and concentrated. The crude product was purified by preparative
10 HPLC chromatography using a C₁₈ HPLC column eluting with 52% solvent B (solvent A = 10% MeOH, 90% H₂O, 0.1% TFA; solvent B = 90% MeOH, 10% H₂O, 0.1% TFA) to obtain the title compound after concentration and lyophilization.

¹H NMR (270 MHz, CD₃OD): δ 2.84-2.93 (m, 1H), 2.9 (s, 3H), 3.05 (t, 1H), 3.22 (t, 1H), 3.5 (dd, 1H), 3.78 (s, 3H), 4.42 (dd, 1H), 4.70 (dd, 1H),
15 6.84-7.04 (m, 8H), 7.29 (d, 2H), 7.31 (d, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 38.95, 39.3, 53.33, 55.49, 65.21, 69.74, 115.36, 115.73, 116.0, 116.27, 124.08, 125.1, 125.8, 126.21, 130.8, 131.84, 131.95, 132.4, 133.1, 151, 161.8.

20 Mass (M+H) 475

[α]_D²² = -31° (c = 0.28, MeOH)

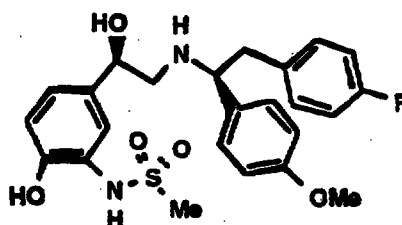
HPLC: 93% pure, retention time 19.4 minutes, protocol described in Example 1.

25

Example 49

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

30



Diastereomer B described in step B of Example 48, (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]-amino]ethyl]-2-(phenylmethoxy)-phenyl]methanesulfonamide, was

5 converted to the title compound using the procedure described in step B of Example 48.

^1H NMR (270 MHz, CD_3OD): δ 2.84-2.93 (m, 1H), 2.9 (s, 3H), 3.05 (t, 1H), 3.22 (t, 1H), 3.5 (dd, 1H), 3.78 (s, 3H), 4.42 (dd, 1H), 4.70 (dd, 1H), 6.84-7.04 (m, 8H), 7.29 (d, 2H), 7.31 (d, 1H).

10 ^{13}C NMR (68 MHz, CD_3OD): δ 39.27, 39.36, 53.1, 54.49, 65.0, 69.2, 115.38, 115.74, 116.03, 116.28, 124.2, 124.91, 125.1, 130.80, 131.85, 131.95, 132.6, 133.28, 150, 161.

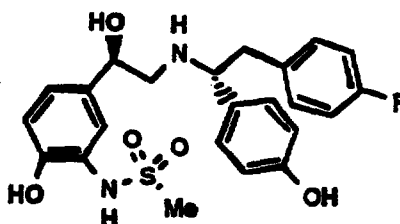
Mass (M+H) 475

$[\alpha]_{\text{D}}^{22} = +4.7^\circ$ (c = 1.9, MeOH)

15 HPLC: 98% pure, retention time 19.4 minutes, protocol described in Example 1.

Example 50

20 (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt



25

A. α -(4-Phenylmethoxyphenyl)-4-fluorobenzeneethanamine

To a -20°C CH_2Cl_2 (100 mL) solution of N-[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]formamide (1.6 g, 5.86 mmol) (for preparation see step A of Example 48) was added 11 mL of 1N BBr_3 in hexane. After

30 warming to 0°C and stirring for one hour, an additional 5 mL of BBr_3 solution was added. After 40 minutes, the reaction was complete by

HPLC analysis. The reaction was quenched upon transferal into a stirred 4°C aqueous NaHCO₃ solution and extracted with CH₂Cl₂ (3 x). The organic phases were washed with pH 4 NaH₂PO₄, brine, dried over Na₂SO₄ and concentrated to yield 1.4 g of N-[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)ethyl]formamide as a yellow solid. To a 50°C DMF (10 mL) containing benzyl bromide (400 mg, 2.3 mmol) and N-[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)ethyl]formamide (450 mg, 1.7 mmol) under N₂ was added 60% NaH (200 mg, 5 mmol). After one hour the reaction was quenched with H₂O, extracted with EtOAc (3 x). The organic phases were washed with H₂O (3 x), brine, dried over Na₂SO₄ and concentrated to yield 1 g of crude product. Flash chromatography on silica gel using 1:1 EtOAc/hexane eluted 300 mg of N-[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]formamide. A 1:1 ETOH/H₂O solution (10 mL) containing N-[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]formamide (300 mg, 0.86 mmol) and NaOH (200 mg, 5 mmol) was refluxed for 40 hours, diluted with H₂O and extracted 3 x with EtOAc. The organic phases were washed with H₂O (3 x), brine, dried over Na₂SO₄ and concentrated to yield 290 mg of α-(4-phenylmethoxyphenyl)-4-fluorobenzeneethanamine.

B. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide

Following the procedure described in step A of Example 48, α-(4-phenylmethoxyphenyl)-4-fluorobenzeneethanamine was converted to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide. After chromatographic separation of the R,R and R,S diastereomers, the R,R diastereomer was converted as described to the title compound except that 38% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.87 (dd, 1H), 2.9 (s, 3H), 3.05 (t, 1H), 3.25 (t, 1H), 3.5 (dd, 1H), 4.33 (dd, 1H), 4.71 (dd, 1H), 6.77 (d, 2H), 6.84-6.92 (m, 3H), 6.98-7.03 (m, 3H), 7.15 (d, 2H), 7.31 (d, 1H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.0, 39.32, 53.29, 65.36, 69.74, 115.71, 115.96, 116.3, 116.74, 124.04, 124.93, 125.1, 125.8, 130.8, 131.85, 131.95, 132.6, 133.33, 151, 159.65.

Mass (M+H) 461

5 $[\alpha]_{\text{D}}^{22} = -28.6^\circ$ ($c = 0.95$, MeOH)

Calculated for 0.25 mol H_2O and 1.4 mol TFA:

	Calc.	Found
C	49.61	49.58
H	4.34	4.35
10 N	4.48	4.46
S	5.13	5.24
F	15.82	15.90

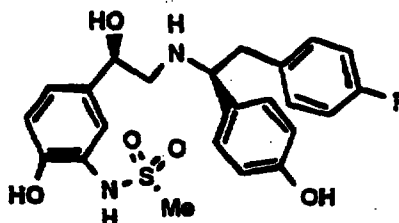
HPLC: 99% pure, retention time 16.0 minutes, protocol described in Example 1.

15

Example 51

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide,

20 trifluoroacetate salt



25 Diastereomer B described in step B of Example 50, (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, was converted to the title compound using the procedure described in step B of Example 50.

^1H NMR (270 MHz, CD_3OD): δ 2.78 (t, 1H), 2.89 (s, 3H), 2.99 (t, 1H), 3.28 (t, 1H), 3.43 (dd, 1H), 4.39 (dd, 1H), 4.88 (m, 1H), 6.78 (d, 2H), 30 6.84-6.92 (m, 3H), 6.98-7.03 (m, 3H), 7.15 (d, 2H), 7.28 (d, 1H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.3, 39.4, 53.03, 64.65, 69.2, 115.72, 116.0, 116.33, 116.76, 123.96, 124.61, 124.95, 125.76, 130.73, 131.86, 131.96, 132.68, 133.31, 151, 159.61.

Mass (M+H) 461

5 $[\alpha]_{\text{D}}^{22} = -2.9^\circ$ ($c = 0.8$, MeOH)

Calculated for 0.25 mol H_2O and 1.4 mol TFA:

	Calc.	Found
C	49.61	49.59
H	4.34	4.15
10 N	4.48	4.42
S	5.13	5.25
F	15.82	15.71

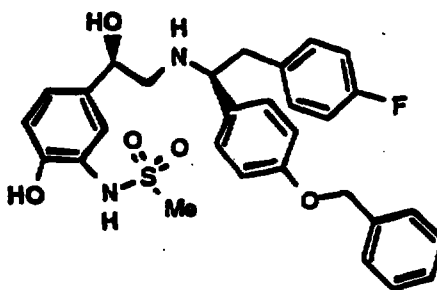
HPLC: 97% pure, retention time 16.0 minutes, protocol described in Example 1.

15

Example 52

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

20



Diastereomer B described in step B of Example 50, (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, was converted to the title compound using the procedure described in step B of Example 48 except that: 1) the Parr hydrogenation was closely monitored by HPLC to insure the reaction was terminated after hydrogenolysis of one

25

benzyl ether; and 2) 68% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.78 (t, 1H), 2.89 (s, 3H), 3.0 (dd, 1H), 3.28 (t, 1H), 3.43 (dd, 1H), 4.46 (dd, 1H), 4.88 (m, 1H), 5.07 (s, 2H), 6.87 (m, 3H), 6.98-7.02 (m, 5H), 7.24-7.4 (m, 8H).

¹³C NMR (68 MHz, CD₃OD): δ 39.3, 39.35, 53.1, 64.8, 69.2, 70.79, 115.77, 116.03, 116.29, 116.46, 124.0, 124.89, 125.15, 125.22, 128.41, 128.72, 129.23, 130.71, 131.83, 131.95, 132.5, 133.25, 151, 160.

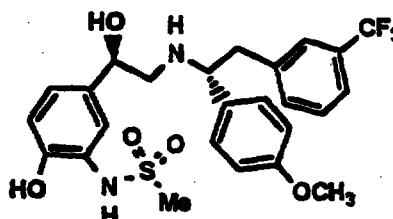
Mass (M+H) 551.

[α]_D²² = +5.8° (c = 0.4, MeOH)

HPLC: 95% pure, retention time 24.0 minutes, protocol described in Example 1.

Example 53

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxyphenyl)-2-(3-trifluoromethylphenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide, trifluoroacetate salt



A. α-(4-Methoxyphenyl)-3-trifluoromethylbenzeneethanamine

Commercially available 3-trifluoromethylphenylacetic acid, after conversion to the corresponding acid chloride upon reflux in thionyl chloride, was converted to 1-(4-methoxyphenyl)-2-(3-trifluoromethylphenyl)ethanone using the procedure described in step A of Example 9, except that the crude ketone was chromatographed on silica gel using 4:1 hexane/EtOAc. 1-(4-Methoxyphenyl)-2-(3-trifluoromethylphenyl)ethanone was converted to α-(4-methoxyphenyl)-3-trifluoromethylbenzeneethanamine using the procedure described in step C of Example 1, except for the following modifications: 1) the amination reaction required

43 hours; and 2) the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the title compound after concentration.

5 B. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxyphenyl)-2-(3-trifluoromethyl-phenyl)ethyl]amino]ethyl]-2-(hydroxy)-phenyl]methanesulfonamide, trifluoroacetate salt

Following the procedure described in step B of Example 48, α -(4-phenylmethoxyphenyl)-3-trifluoromethylbenzeneethanamine was
 10 converted to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxy-phenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(phenylmethoxy phenyl)-methanesulfonamide. After chromatographic separation of the R,R and R,S diastereomers entailing multiple developments of 20 x 20 analytical silica gel plates with 1% MeOH/CH₂Cl₂, the R,R diastereomer was
 15 converted to the title compound as described in step B of Example 48, except that 57% solvent B was employed for the final HPLC purification.
¹H NMR (270 MHz, CD₃OD): δ 2.95 (m, 1H), 3.01 (s, 3H), 3.19 (t, 1H), 3.45 (m, 1H), 3.71 (dd, 1H), 3.87 (s, 3H), 4.55 (dd, 1H), 4.85 (dd, 1H), 6.95-7.15 (m, 4H), 7.35-7.53 (m, 7H).
 20 ¹³C NMR (68 MHz, CD₃OD): δ 39.32, 39.44, 53.39, 55.53, 64.89, 69.76, 115.44, 116.29, 124.1, 124.47, 125.13, 125.78, 125.89, 126.84, 126.89, 129.99, 130.83, 133.3, 133.99, 138.05, 151.38, 162.

Mass (M+H) 525

$[\alpha]_D^{22} = -30.2^\circ$ (c = 0.53, MeOH)

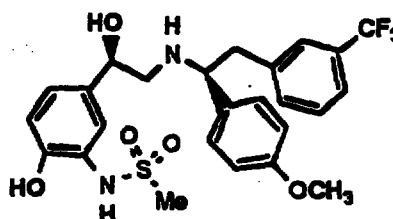
25 Calculated for 0.12 mol H₂O and 1.25 mol TFA:

	Calc.	Found
C	49.35	49.36
H	4.29	3.93
N	4.19	4.06
30 S	4.79	4.93
F	19.16	19.20

HPLC: 99% pure, retention time 21.5 minutes, protocol described in Example 1.

Example 54

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxyphenyl)-2-(3-trifluoromethylphenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide, trifluoroacetate salt



Diastereomer B described in step B of Example 53, (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-methoxyphenyl)-2-(3-trifluoromethylphenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, was converted to the title compound using the procedure described in step B of Example 48, except that 60% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.89 (t, 1H), 3.00 (s, 3H), 3.13 (m, 1H), 3.49 (m, 1H), 3.65 (dd, 1H), 3.87 (s, 3H), 4.61 (dd, 1H), 4.97 (dd, 1H), 6.94-7.12 (m, 4H), 7.36-7.54 (m, 7H).

¹³C NMR (68 MHz, CD₃OD): δ 39.29, 39.85, 53.19, 55.55, 64.15, 69.22, 115.46, 116.32, 123.98, 124.51, 124.56, 124.97, 125.59, 125.74, 126.85, 126.89, 130.01, 130.73, 133.28, 134.0, 138.01, 151.33, 161.9.

Mass (M+H) 525

[α]_D²² = +0.5° (c = 0.55, MeOH)

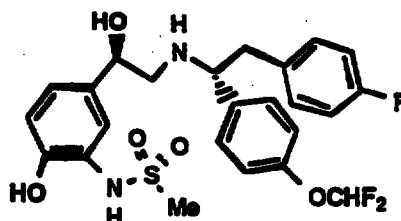
Calculated for 0.3 mol H₂O and 1.22 mol TFA:

	Calc.	Found
25 C	49.26	49.26
H	4.34	4.05
N	4.19	4.07
S	4.79	5.00
F	18.91	18.87

30 HPLC: 99% pure, retention time 21.6 minutes, protocol described in Example 1.

Example 55

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl)-2-(hydroxy)phenyl]-methanesulfonamide, trifluoroacetate salt



10 A. 4-Difluoromethoxybenzoic Acid

Difluorochloromethane was bubbled through a 75°C *i*-PrOH (100 mL) solution containing commercially available methyl 4-hydroxybenzoate (7.5 g, 5.0 mmol) and *t*-BuOK (5.6g, 5 mmol). After two hours, 4 additional g of *t*-BuOK was added and the reaction continued
 15 two hours. The reaction was diluted with H₂O and extracted with EtOAc (3 x). The organic phases were washed with H₂O (3x), brine, dried over Na₂SO₄ and concentrated to yield 12 g of methyl 4-difluoromethoxybenzoate as an oil. The crude methyl 4-difluoromethoxybenzoate was refluxed two hours in 2:1 MeOH/H₂O containing KOH (3.4 g, 61 mmol)
 20 followed by dilution with H₂O. After washing the aqueous phase 2x with 1:1 Et₂O/hexane and then acidification to pH 1 with 2.5 N H₂SO₄, the title compound was collected by filtration as a white solid (8.6 g).

B. α-(4-Difluoromethoxyphenyl)-4-fluorobenzeneethanamine

25 To a stirred suspension of Zn powder (3.3g, 50mmol) and Pd(PPh₃)₄ (1.45g, 1.25 mmol) in DME (20mL) under N₂, was added 10 mL of DME containing 4-fluorobenzyl bromide (4.9 g, 26 mmol) and 4-difluoromethoxybenzoyl chloride (4.7 g, 25 mmol) (prepared by refluxing 4-difluoromethoxybenzoic acid in SOCl₂). After stirring 40
 30 hours at 20°C, the reaction was diluted with EtOAc and H₂O, filtered through celite, and then concentrated. The crude product was dissolved in

EtOAc, washed with brine, dried over Na₂SO₄, and then concentrated to 10 g of crude product. Chromatography on silica gel using 1:2 CH₂Cl₂/hexane eluted 4 g of 1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethanone which was converted to the title compound using the procedure described in step C of Example 1, except for the following modifications: 1) the acidic hydrolysis reaction, after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and isolation of the title compound after concentration; and 2) the title amine was purified from dealkylated α -(4-hydroxyphenyl)-4-fluorobenzeneethanamine by preparative HPLC chromatography using a C₁₈ HPLC column eluting with 50% solvent B (solvent A = 10% MeOH, 90% H₂O, 0.1% TFA; solvent B = 90% MeOH, 10% H₂O, 0.1% TFA).

C. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide, trifluoroacetate salt

Following the procedure described in step B of Example 48, α -(4-difluoromethoxyphenyl)-4-fluorobenzeneethanamine was converted to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide. After a chromatographic separation of the R,R and R,S diastereomers entailing multiple developments of 0.25 mm silica gel plates with CH₂Cl₂, the R,R diastereomer was converted to the title compound as described in step B of Example 48, except that 60% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.88 (m, 1H), 2.92 (s, 3H), 3.11 (t, 1H), 3.24 (t, 1H), 3.58 (dd, 1H), 4.52 (dd, 1H), 4.78 (dd, 1H), 6.85 (t, 1H), 6.86-7.07 (m, 6H), 7.27 (ABq, 4H), 7.33 (d, 1H).
¹³C NMR (68 MHz, CD₃OD): δ 40.58, 41.02, 55.18, 66.57, 71.39, 115.06, 117.51, 117.83, 118.03, 118.87, 121.92, 122.67, 125.73, 126.88, 127.49, 133.00, 133.17, 133.55, 133.66, 133.95, 134.01, 134.93, 153.07, 155.18.

Mass (M+H) 511

$[\alpha]_D^{22} = -33.4^\circ$ (c = 0.47, MeOH)

Calculated for 0.48 mol H₂O and 1.37 mol TFA:

	Calc.	Found
C	47.55	47.55
H	4.08	3.77
5 N	4.15	4.12
S	4.75	4.86
F	20.00	19.98

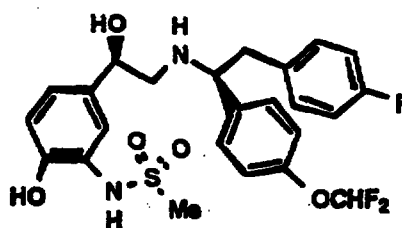
HPLC: 97% pure, retention time 20.1 minutes, protocol described in Example 1.

10

Example 56

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide, trifluoroacetate salt

15



The R,S diastereomer described in step C of Example 55, (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(phenyl-methoxy)phenyl]-methanesulfonamide, was converted to the title compound using the procedure described in step C of Example 55.

¹H NMR (270 MHz, CD₃OD): δ 2.78 (t, 1H), 2.90 (s, 3H), 3.05 (dd, 1H), 3.26 (t, 1H), 3.52 (dd, 1H), 4.55 (dd, 1H), 4.84 (m, 1H), 6.85 (t, 1H), 6.86-7.11 (m, 6H), 7.28 (ABq, 4H), 7.29 (d, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 39.60, 53.64, 64.58, 69.54, 113.70, 116.15, 116.47, 116.61, 117.50, 120.56, 121.31, 124.23, 125.29, 126.07, 131.49, 132.16, 132.27, 132.56, 133.51, 151.63, 153.82.

30 Mass (M+H) 511

[α]_D²² = +1.25° (c = 0.95, MeOH)

Calculated for 0.59 mol H₂O and 1.28 mol TFA:

	Calc.	Found
C	47.82	47.82
H	4.15	3.73
5 N	4.20	3.91
S	4.81	5.10
F	19.48	19.47

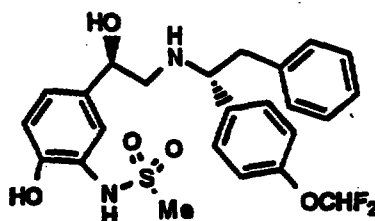
HPLC: 98% pure, retention time 20.3 minutes, protocol described in Example 1.

10

Example 57

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

15



The title compound was prepared from 4-difluoromethoxybenzoic acid, preparation described in step A of Example 55, following the procedures described in steps B and C of Example 55, except for the following modifications: 1) the Pd coupling employed benzyl bromide; 2) the preparative TLC separation of the R,R and R,S diastereomers of (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide required multiple developments in 1:4 EtOAc/hexane; and 3) final HPLC purification of the title compound derived from the R,R diastereomer utilized 54% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.89 (m, 1H), 2.90 (s, 3H), 3.15 (t, 1H), 3.27 (t, 1H), 3.56 (dd, 1H), 4.53 (dd, 1H), 4.75 (dd, 1H), 6.84 (d, 1H), 6.87 (t, 1H), 7.01-7.05 (m, 3H), 7.12-7.18 (m, 5H), 7.3 (d, 1H), 7.39 (d, 2H).

30

^{13}C NMR (68 MHz, CD_3OD): δ 39.31, 39.76, 53.45, 64.87, 69.7, 115.44, 116.28, 117.18, 120.18, 124.13, 125.81, 127.87, 129.36, 130.08, 131.18, 131.26, 131.68, 133.22, 136.27, 150, 153.

Mass (M+H) 493

5 $[\alpha]_{\text{D}}^{22} = -30.7^\circ$ ($c = 0.98$, MeOH)

Calculated for 1.56 mol TFA:

	Calc.	Found
C	48.59	48.64
H	4.14	4.37
10 N	4.18	4.24
S	4.78	5.09
F	18.93	19.07

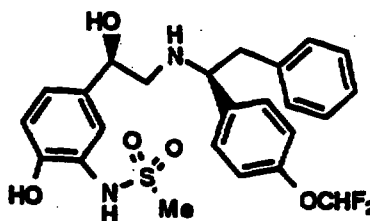
HPLC: 100% pure, retention time 19.9 minutes, protocol described in Example 1.

15

Example 58

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

20



The R,S diastereomer described in Example 57, (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-difluoromethoxyphenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, was converted to the title compound using the procedure described in Example 57.

25

^1H NMR (270 MHz, CD_3OD): δ 2.77 (t, 1H), 2.89 (s, 3H), 3.05 (dd, 1H), 3.26 (t, 1H), 3.50 (dd, 1H), 4.57 (dd, 1H), 4.89 (m, 1H), 6.84 (d, 1H), 6.86 (t, 1H), 6.99-7.03 (m, 3H), 7.12-7.21 (m, 5H), 7.27 (d, 1H), 7.39 (d, 2H).

30

^{13}C NMR (68 MHz, CD_3OD): δ 39.28, 40.22, 53.34, 64.33, 69.25, 116.30, 117.23, 120.17, 123.98, 124.94, 125.76, 127.90, 129.36, 130.10, 131.16, 131.33, 133.22, 136.21, 151.34, 154.

Mass (M+H) 493

5 $[\alpha]_{\text{D}}^{22} = -2.9^\circ$ ($c = 0.44$, MeOH)

Calculated for 0.22 mol H_2O and 1.45 mol TFA:

	Calc.	Found
10 C	48.82	48.82
H	4.25	4.26
N	4.23	4.17
S	4.84	5.19
F	18.23	18.31

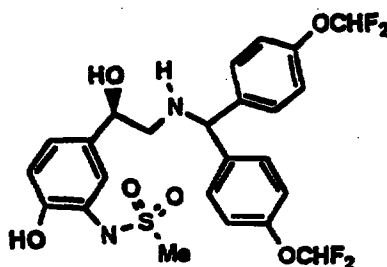
HPLC: 100% pure, retention time 20.0 minutes, protocol described in Example 1.

15

Example 59

(R)-N-[5-[2-[[bis-(4-Difluoromethoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

20



Following the procedure described in step A of Example 55, commercially available 4,4'-bishydroxybenzophenone was alkylated with difluorochloromethane to generate 4,4'-bisdifluoromethoxybenzophenone which was converted to 4,4'-bisdifluoromethoxybenzhydryl amine using the procedure described in step C of Example 1, except for the following modifications: 1) the amination reaction product was chromatographed on silica gel using 2:1 hexane/EtOAc; and 2) the acidic hydrolysis reaction.

25

30

after dilution with H₂O, was extracted 2 x with Et₂O prior to basification, extraction 3 x with EtOAc and, isolation of 4,4'-bisdifluoromethoxybenzhydryl amine after concentration. This amine was converted to the title compound following the procedure described in step B of Example 48.

5 ¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3H), 3.06 (m, 2H), 4.9 (m, 1H), 5.69 (s, 1H), 6.85 (d, 1H), 6.87 (t, 1H), 6.88 (t, 1H), 7.03 (dd, 1H), 7.31 (d, 1H), 7.39 (ABq, 4H), 7.44 (ABq, 4H).

¹³C NMR (68 MHz, CD₃OD): δ 39.59, 54.37, 65.62, 69.67, 114.05, 114.08, 116.51, 117.47, 117.5, 120.79, 120.87, 124.29, 125.37, 126.08, 10
130.66, 132.03, 133.34, 133.52, 133.63, 151.67, 153.46.

Mass (M+H) 545.

[α]_D²² = -8.6° (c = 0.73, MeOH)

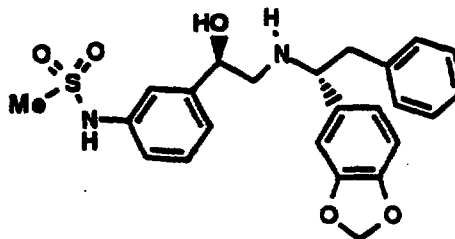
Calculated for 3.1 mol H₂O and 0.7 mol TFA:

	Calc.	Found
15 C	44.85	44.82
H	4.58	4.50
N	4.12	4.07
S	4.71	4.48
F	17.04	16.89

20 HPLC: 99% pure, retention time 20.4 minutes, protocol described in Example 1.

Example 60

25 (R),(R)-N-[3-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide, trifluoroacetate salt



30 A. (R),(R)-N-[2-[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]benzeneethanol, hydrochloride salt

Following the general procedure described in M.-J. Wu et al., *JOC*, **56**, 1340 (1991), commercially available piperonal (12.0 g, 80.0 mmol) and (R)phenylglycinol (11.0 g, 80.0 mmol) were condensed upon stirring in CHCl_3 for 18 hours at 20°C under Ar. The reaction after concentration was repeatedly dissolved in toluene and concentrated to yield 21.4 g of dry imine. The imine in THF (50 mL) was added over 40 minutes to a -45°C solution prepared by addition under Ar of 120 mL of 2M benzylmagnesium chloride/THF to a -45°C suspension of anhydrous CeCl_3 (60.0 g, 243 mmol) in THF (300 mL) which had previously been stirred for 18 hours at 20°C . After warming to 20°C , the reaction was quenched with 800 mL of water and extracted with CH_2Cl_2 . The free base of the title compound, isolated initially as a 11:1 diastereomeric mixture after drying over Na_2SO_4 and concentration, was purified by precipitation at 0°C from Et_2O (500 mL) upon addition of methanolic HCl made by cautious addition of AcCl (12.5 g, 160 mmol, to ~40 mL of methanol at 0°C). Recrystallization from ~400 mL of MeOH and 1.5 L of ether followed by filtration at 0°C yielded 23.3 g of the title compound.

B. (R) α -(1,3-benzodioxol-5-yl)benzeneethanamine

Following the general procedure described in M.K. Mokhallalati et al., *Synth. Comm.*, **23**, 2055 (1993), (R),(R)-N-[2-[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]benzeneethanol, freshly generated from 21.1 g (R),(R)-N-[2-[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-benzeneethanol, hydrochloride salt after 3 CH_2Cl_2 extracts from aq. NaHCO_3 , drying over Na_2SO_4 and concentration, in 400 mL of CH_2Cl_2 was added over ~35 minutes to 800 mL of MeOH containing $\text{Pb}(\text{OAc})_4$ (30.6 g, 69.1 mmol) at 0°C under argon. Upon completion of the addition, the reaction, after dilution with 200 mL of CH_2Cl_2 and 10% aq. Na_2CO_3 (600 mL), was extracted 3 x with CH_2Cl_2 . The oil obtained, after drying the CH_2Cl_2 extracts over Na_2SO_4 and concentrating, was stirred at 60°C for six hours in a solution of 150 mL of water and 50 mL of MeOH containing 12 mL of conc. aq. HCl. After cooling and basification to pH 12 with 1 M aq. NaOH, the mixture was extracted 3 times with CH_2Cl_2 (~200 mL). The combined organic extracts were dried over Na_2SO_4 and

then concentrated to a thick oil. To the resulting oil, after dissolution in 500 mL of ether, was added 4 M methanolic HCl (40 mL). The resulting white precipitate was collected by filtration at 0°C, treated with aq. NaHCO₃, and extracted with CH₂Cl₂ to yield the title compound, after
 5 drying over Na₂SO₄ and concentration.

C. (R),(R)-N-[3-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]-amino]-1-hydroxyethyl]phenyl]methanesulfonamide

The title compound was prepared by coupling (R) α -(1,3-benzodioxol-5-yl)benzeneethanamine with (R)-N-[3-[2-iodo-1-
 10 [(triethylsilyl)oxy]ethyl]phenyl]methanesulfonamide (preparation described in step A of Example 28) following the procedures described in steps D and E of Example 19. After removal of the triethylsilyl group as described in step E of Example 19, the crude product was purified by
 15 preparative HPLC chromatography using a C₁₈ HPLC column eluting with 60% solvent B (solvent A = 10% MeOH, 90% H₂O, 0.1% TFA; solvent B = 90% MeOH, 10% H₂O, 0.1% TFA) to obtain the title compound after concentration and lyophilization.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (m, 1H), 2.93 (s, 3H), 3.07 (t, 1H),
 20 3.26 (t, 1H), 3.52 (dd, 1H), 4.42 (dd, 1H), 4.85 (d, 1H), 5.96 (s, 2H), 6.76 (s, 2H), 6.94 (s, 1H), 7.03-7.31 (m, 8H).

¹³C NMR (68 MHz, CD₃OD): δ 39.25, 40.11, 53.50, 65.85, 70.20, 103.02, 109.05, 109.54, 118.71, 121.14, 122.90, 124.34, 128.06, 128.46, 129.56, 130.37, 130.83, 136.80, 139.97, 143.98, 149.98, 150.15.

25 Mass (M+H) 455

$[\alpha]_D^{22} = -34.3^\circ$ (c = 0.61, MeOH)

Calculated for 0.5 mol H₂O and 1.14 mol TFA:

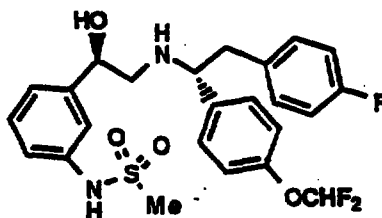
	Calc.	Found
30 C	53.18	53.11
H	4.78	4.72
N	4.72	4.59
S	5.40	5.50
F	10.95	10.92

HPLC: 99% pure, retention time 19.1 minutes, protocol described in Example 1.

5

Example 61

(R),(R)-N-[3-[2-[[1-(4-Difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide, trifluoroacetate salt



10

The title compound was prepared by coupling α -(4-difluoromethoxyphenyl)-4-fluorobenzeneethanamine, preparation described in step B of Example 55, with (R)-N-[3-[2-iodo-1-
15 [(triethylsilyl)oxy]ethyl]phenyl]methanesulfonamide (preparation described in step A of Example 28) following the procedures described in steps D and E of Example 19 with the following modifications: 1) chromatography on silica gel using 25% EtOAc/hexane followed by preparative TLC entailing multiple developments of 0.25 mm silica plates using 0.3% MeOH/CH₂Cl₂ separated the R,R and R,S diastereomers of
20 the initial coupled product (R)-N-[3-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-phenyl]methanesulfonamide; and 2) the R,R diastereomer was converted to the title compound as described in step F of Example 60, except that
25 56% solvent B was employed for the final HPLC purification.
¹H NMR (270 MHz, CD₃OD): δ 2.93 (s, 3H), 2.97 (m, 1H), 3.10 (t, 1H), 3.23 (t, 1H), 3.58 (dd, 1H), 4.52 (dd, 1H), 4.84 (m, 1H), 6.80-6.92 (m, 2H), 6.84 (t, 1H), 7.00-7.16 (m, 4H), 7.25 (ABq, 4H), 7.28 (m, 1H).
¹³C NMR (68 MHz, CD₃OD): δ 39.15, 39.27, 53.69, 65.19, 70.20,
30 116.13, 116.42, 117.45, 118.71, 120.51, 121.19, 122.90, 130.85, 131.60, 131.72, 132.12, 132.24, 143.91.

Mass (M+H) 494

$[\alpha]_D^{22} = -31.5^\circ$ (c = 0.54, MeOH)

Calculated for 0.99 mol H₂O and 1.0 mol TFA:

	Calc.	Found
5 C	49.86	49.90
H	4.50	4.16
N	4.47	4.41

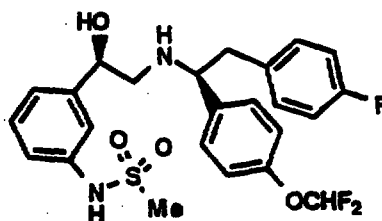
HPLC: 99% pure, retention time 20.8 minutes, protocol described in Example 1.

10

Example 62

(R),(S)-N-[3-[2-[[1-(4-Difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide, trifluoroacetate salt

15



The R,S diastereomer of (R)-N-[3-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-phenyl]methanesulfonamide, preparation described in Example 61, was converted to the title compound using the procedure described in Example 61.

¹H NMR (270 MHz, CD₃OD): δ 2.78 (m, 1H), 2.90 (s, 3H), 3.13 (dd, 1H), 3.28 (t, 1H), 3.5 (dd, 1H), 4.56 (dd, 1H), 5.0 (d, 1H), 6.83-7.16 (m, 7H), 6.84 (t, 1H), 7.26 (ABq, 4H).

¹³C NMR (68 MHz, CD₃OD): δ 39.24, 39.6, 53.59, 65.0, 69.76, 116.0, 116.2, 117.3, 118.57, 120.52, 121.1, 122.78, 130.83, 131.43, 131.47, 132.14, 132.25, 143.86.

30 Mass (M+H) 545

$[\alpha]_D^{22} = +7.0^\circ$ (c = 0.57, MeOH)

Calculated for 0.69 mol H₂O and 1.1 mol TFA:

	Calc.	Found
C	49.76	49.80
H	4.38	4.25
5 N	4.43	4.30
S	5.07	5.25
F	18.93	19.08

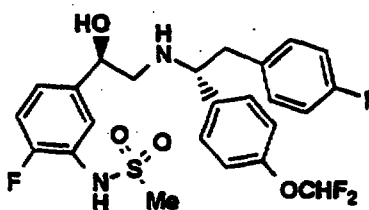
HPLC: 98% pure, retention time 20.6 minutes, protocol described in Example 1.

10

Example 63

(R),(R)-N-[5-[2-[[1-(4-Difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide, trifluoroacetate salt

15



The title compound was prepared by coupling α -(4-difluoromethoxyphenyl)-4-fluorobenzeneethanamine, preparation described in step B of Example 55, with (R)-N-[3-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-fluorophenyl]methanesulfonamide (prepared from 2-bromo-1-[4-fluoro-3-[(methylsulfonyl)amino]phenyl]ethanone, preparation described in step B of Example 46, utilizing the procedure described in step A of Example 28 for (R)-N-[3-[2-iodo-1-[(triethylsilyl)oxy]ethyl]phenyl]methanesulfonamide) following the procedures described in steps D and E of Example 19, with the following modifications: 1) chromatography on silica gel using 20% EtOAc/hexane followed by preparative TLC entailing multiple developments of 0.25 mm silica plates using CH₂Cl₂ separated the R,R and R,S diastereomers of the initial coupled product (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-

20

25

30

phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-fluorophenyl]methanesulfonamide: 2) the R,R diastereomer was converted to the title compound as described in step F of Example 60, except that 58% solvent B was employed for the final HPLC purification.

5 ^1H NMR (270 MHz, CD_3OD): 2.93 (m, 1H), δ 2.98 (s, 3H), 3.11 (t, 1H), 3.23 (t, 1H), 3.58 (dd, 1H), 4.52 (dd, 1H), 4.86 (m, 1H), 6.85 (t, 1H), 6.86-7.23 (m, 6H), 7.26 (ABq, 4H), 7.51 (d, 1H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.12, 40.13, 53.61, 65.21, 69.65, 116.13, 116.44, 117.02, 117.31, 117.45, 120.56, 121.25, 124.28, 125.25, 125.37, 10 126.66, 131.59, 131.73, 132.14, 132.25, 132.54, 139.19, 153.79.

Mass (M-H) 511

$[\alpha]_{\text{D}}^{22} = -28.1^\circ$ (c = 0.72 MeOH)

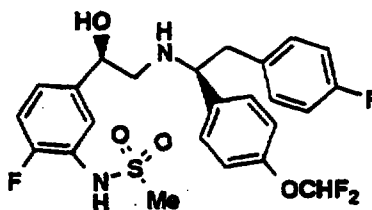
HPLC: 99% pure, retention time 21.2 minutes, protocol described in Example 1.

15

Example 64

(R),(S)-N-[5-[2-[[1-(4-Difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide, trifluoroacetate salt

20



The R,S diastereomer. (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-fluorophenyl]methanesulfonamide, preparation described in Example 63, was converted to the title compound using the procedure described in Example 63.

25 ^1H NMR (270 MHz, CD_3OD): δ 2.78 (t, 1H), δ 2.97 (s, 3H), 3.11 (dd, 1H), 3.27 (t, 1H), 3.50 (dd, 1H), 4.55 (dd, 1H), 4.99 (dd, 1H), 6.85 (t, 1H), 30 6.88-7.21 (m, 6H), 7.28 (ABq, 4H), 7.46 (d, 1H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.61, 40.16, 53.49, 64.66, 69.27, 116.18, 116.50, 117.05, 117.36, 117.51, 120.62, 124.22, 125.11, 125.22, 126.69, 131.50, 132.16, 131.28, 132.50, 139.16, 153.85.

Mass (M-H) 511

5 $[\alpha]_{\text{D}}^{22} = +0.5^\circ$ ($c = 0.81$, MeOH)

Calculated for 0.6 mol H_2O and 1.25 mol TFA:

	Calc.	Found
C	47.80	47.80
H	4.00	4.01
10 N	4.21	4.12
S	4.81	4.87
F	22.11	22.12

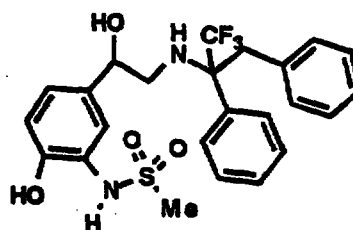
HPLC: 99% pure, retention time 21.2 minutes, protocol described in Example 1.

15

Example 65

N-[5-[2-[[1,2-Diphenyl-1-(trifluoromethyl)ethyl]amino]-1-hydroxy-ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

20



A. α -(Phenyl)- α -(trifluoromethyl)benzeneethanamine

To a 0.4 M lithium hexamethyldisilazide in THF (10 mL) at 4°C under N_2 , was added 2,2,2-trifluoroacetophenone (0.66 g, 3.9 mmol). The solution was stirred two hours at 20°C , cooled to 4°C and 2 mL of 2 M benzylmagnesium chloride/THF was added. After three hours, the reaction was quenched with sat. aq. NH_4Cl , diluted with H_2O and extracted with EtOAc (3 x). The organic layers were washed with H_2O , then with brine, dried over Na_2SO_4 and concentrated. Chromatography on silica gel using 4:1 hexane/EtOAc yielded the title compound.

30

B. N-[5-[2-[[1,2-Diphenyl-1-(trifluoromethyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide

A mixture of 2-bromo-1-[4-phenylmethoxy-3-

- 5 [(methylsulfonyl)amino]phenylethanone (133 mg, 0.44 mmol), preparation described in step F of Example 1, and α -(phenyl)- α -(trifluoromethyl)benzeneethanamine (150 mg, 0.6 mmol) in 2 mL of CH_3CN containing 200 mg of NaI was refluxed for six hours under N_2 . Upon cooling the suspension was transferred to stirred a EtOH (10 mL)
- 10 suspension of NaBH_4 (250 mg). After 48 hours, the reaction was quenched with 1 N HCl, diluted with H_2O and extracted with EtOAc (3 x) after adjusting the pH to 10. The organic extracts were washed with brine, dried over Na_2SO_4 and concentrated. Chromatography on silica gel using 2:1 hexane/EtOAc eluted N-[5-[2-[[1,2-diphenyl-1-(trifluoromethyl)-
- 15 ethyl]amino]-1-hydroxyethyl]-2-phenylmethoxy-phenyl]methane-sulfonamide (22 mg) which was converted to the title compound as described in step B of Example 48, except that 88% solvent B was employed for the final HPLC purification.

^1H NMR (270 MHz, CD_3OD): δ 2.58 (dd, 0.5H), 2.7-2.9 (m, 1.5H), 2.86 (s, 1.5H), 2.87 (s, 1.5H), 3.08 (m, 1H), 3.18 (m, 1H), (4.62 (m, 1H), 4.85 (dd, 1H), 6.8-7.4 (m, 13H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.41, 45.08, 51.08, 52.0, 73.77, 74.49, 116.21, 116.33, 124.4, 124.68, 125.69, 125.74, 126.03, 127.93, 128.65, 128.77, 129.05, 129.2, 129.31, 132.08, 135.39, 135.50, 135.76, 137.55,

25 151.0.

Mass (M+H) 495

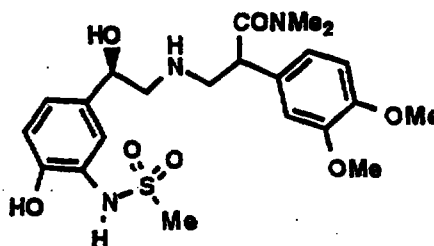
HPLC: 100% pure, retention time 29.2 minutes, protocol described in Example 1.

30

Example 66

α -[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethyl-benzeneacetamide, trifluoroacetate salt, diastereomer A

35



A. α -(Aminomethyl)-3,4-dimethoxy-N,N-dimethylbenzeneacetamide

5 The title compound was prepared by conversion of α -(aminomethyl)-3,4-dimethoxybenzeneacetic acid, methyl ester, preparation described in step B of Example 17, to α -(aminomethyl)-3,4-dimethoxy-N,N-dimethylbenzeneacetamide following the procedures described in steps A and B of Example 18.

B. α -[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide, diastereomer A

10 Following the procedure outlined in step D of Example 19, α -(aminomethyl)-3,4-dimethoxy-N,N-dimethylbenzeneacetamide was converted to α -[[[(R)-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide. The coupled product, after chromatographic purification on silica gel using EtOAc, was treated with an excess of

15 TFAA in CH_2Cl_2 for one hour whereupon the reaction was quenched with aq. NaHCO_3 and extracted 3 x with CH_2Cl_2 . After drying over Na_2SO_4 and concentration, chromatography on silica gel using 2:1 hexane/EtOAc separated diastereomers A and B of α -[[[(R)-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl](trifluoroacetyl)-amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide.

20 Diastereomer A was stirred with TBAF in CH_2Cl_2 /THF containing 0.3% HOAc for 40 hours. After workup as described in step E of Example 19, the crude product was stirred six hours in 3:2 MeOH/ H_2O containing Na_2CO_3 , whereupon the reaction was diluted with H_2O and extracted 3 x

25 with EtOAc. After drying over Na_2SO_4 and concentration, the crude α -

30

[[[(R)-2-hydroxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide was converted to the title compound as described in step B of Example 48, except that 24% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.87 (s, 3H), 2.90 (m, 1H), 2.92 (s, 3H), 2.97 (s, 3H), 3.10 (t, 1H), 3.18 (m, 1H), 3.58 (t, 1H), 3.81 (s, 3H), 3.82 (3H), 4.32 (m, 1H), 4.85 (m, 1H), 6.81-6.91 (m, 3H), 6.97 (d, 1H), 7.10 (dd, 1H), 7.38 (d, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 36.2, 37.46, 39.57, 46.64, 51.98, 55.34, 56.47, 69.27, 112.37, 113.54, 115.36, 116.69, 121.59, 124.3, 125.49, 126.11, 128.69, 133.4, 150.63, 151.3, 151.65, 172.65.

Mass (M+H) 482.

[α]_D²² = -82.0° (c = 0.24, MeOH)

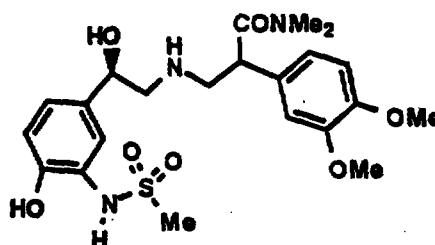
Calculated for 1.5 mol TFA:

	Calc.	Found
C	46.01	45.93
H	5.02	5.03
N	6.44	6.44
S	4.91	5.05
F	13.10	13.13

HPLC: 98% pure, retention time 11.9 minutes, protocol described in Example 1.

Example 67

α-[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide, trifluoroacetate salt, diastereomer B



Diastereomer B of α -[[[(R)-2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]-

- 5 (trifluoroacetyl)amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide, preparation described in Example 66, was converted to the title compound using the procedure described in step B of Example 66.
- ^1H NMR (270 MHz, CD_3OD): δ 2.88 (s, 3H), 2.92 (s, 3H), 2.94 (m, 1H), 2.97 (s, 3H), 3.10 (t, 1H), 3.22 (dd, 1H), 3.60 (m, 1H), 3.81 (s, 3H), 3.82 (3H), 4.33 (m, 1H), 4.86 (m, 1H), 6.81-6.91 (m, 3H), 6.97 (d, 1H), 7.11 (dd, 1H), 7.39 (d, 1H).
- 10 ^{13}C NMR (68 MHz, CD_3OD): δ 36.18, 37.46, 39.57, 46.46, 52.24, 55.58, 56.46, 56.48, 69.30, 112.42, 113.54, 116.68, 121.51, 121.59, 124.37, 125.46, 126.11, 128.62, 133.44, 150.64, 151.31, 151.62, 172.73.

- 15 Mass (M+H) 482.
- $[\alpha]_{\text{D}}^{22} = +16.7^\circ$ (c = 0.52, MeOH)

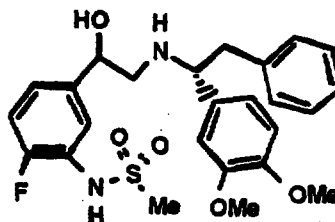
Calculated for 0.8 mol H_2O and 1.5 mol TFA:

	Calc.	Found
20 C	45.02	45.05
H	5.15	4.75
N	6.30	6.15
S	4.81	4.82
F	12.82	12.72

- HPLC: 99% pure, retention time 11.9 minutes, protocol described in
- 25 Example 1.

Example 68

N-[5-[2-[[[(R)-1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide, trifluoroacetate salt

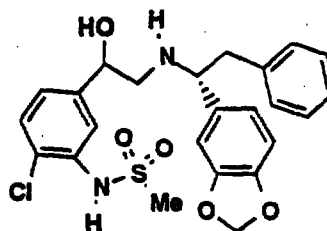


5

- The title compound was prepared by coupling of 2-bromo-1-[4-fluoro-3-[(methylsulfonyl)amino]phenyl]ethanone (preparation described in step B of Example 46) with (R)- α -(3,4-dimethoxyphenyl)-benzeneethanamine (preparation described in step B of Example 19)
- 10 following the procedure described in step D of Example 1, except for the following modifications: 1) the crude product after coupling and reduction was chromatographed on silica gel using 8:1 EtOAc/hexane as elutant; and 2) the title compound was isolated after preparative HPLC using 36% solvent B.
- 15 ¹H NMR (270 MHz, CD₃OD): δ 2.76 (t, 1H), 2.96 (s, 1.5 H), 2.97 (s, 1.5 H), 3.1 (m, 1H), 3.28 (m, 1H), 3.46 (t, 1H), 3.79 (s, 3H), 3.80 (s, 3H), 4.46 (m, 1H), 4.85 (m, 1H), 6.80 - 6.92 (m, 2H), 6.96 - 7.06 (m, 3H), 7.10 - 7.20 (m, 5H), 7.45 (dd, 1H).
- ¹³C NMR (67 MHz, CD₃OD): δ 40.15, 40.26, 40.75, 53.33, 53.53,
- 20 56.36, 56.59, 65.30, 66.02, 69.16, 69.68, 112.47, 112.75, 112.92, 117.01, 117.33, 122.90, 124.17, 124.25, 125.06, 125.18, 125.32, 126.91, 127.28, 128.09, 129.56, 130.40, 136.83, 139.22, 151.02, 151.51, 154.48, 158.12.
- Mass (M+H) 489
- HPLC: 98% pure, retention times 19.5 and 19.6 minutes, protocol
- 25 described in Example 9.

Example 69

- N-[5-[2-[[[(R)-1-(1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-chlorophenyl]methanesulfonamide, trifluoroacetate salt**
- 30

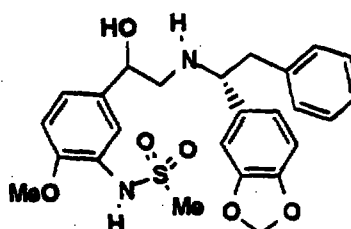


Following the procedure described in step D of Example 1, the title compound was prepared by coupling of 2-bromo-1-[4-chloro-3-
 5 [(methylsulfonyl)amino]phenyl]ethanone (preparation analogous to that reported in steps A and B of Example 46 beginning with 4-chloro-acetophenone, except that the nitro group was reduced with SnCl_2 as described in step A of Example 128) with (R)- α -(1,3-benzodioxol-5-yl)-benzeneethanamine (preparation described in step B of Example 60)
 10 except for the following modifications: the crude product after coupling and reduction was chromatographed on silica gel using 1:2 EtOAc/hexane as elutant. The title compound was isolated after preparative HPLC using 52% solvent B.
 ^1H NMR (270 MHz, CD_3OD): δ 2.78 T, 1H), 2.97 (s, 1.5H), 2.98 (s, 1.5H), 3.08 (m, 1H), 3.24 (t, 1H), 3.428 (t, 1H), 4.46 (t, 1H), 4.9 (m, 1H), 5.97 (s, 1H), 5.98 (s, 1H), 6.76 (q, 2H), 6.95 (s, 1H), 7.02 - 7.06 (m, 2H), 7.15 - 7.24 (m, 4H), 7.45 - 7.55 (m, 2H).
 ^{13}C NMR (67 MHz, CD_3OD): δ 40.08, 40.55, 40.72, 53.15, 53.27, 65.27, 65.87, 103.08, 108.79, 108.99, 109.57, 124.28, 125.06, 125.18, 125.38, 125.55, 128.06, 128.12, 128.44, 128.72, 129.62, 130.37, 131.29, 135.73, 135.79, 136.69, 136.74, 142.57, 150.04, 150.09, 150.21.
 20 Mass (M+H) 489
 HPLC: 100% pure, retention time 22.5 minutes, protocol described in Example 9.

25

Example 70

N-[5-{2-[[[(R)-1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-methoxyphenyl]methanesulfonamide,
 30 trifluoroacetate salt



Following the procedure described in step D of Example 1, the title compound was prepared by coupling of 2-bromo-1-[4-methoxy-3-

5 [(methylsulfonyl)amino]phenyl]ethanone (preparation analogous to that described in steps A and B of Example 46 beginning with 4-methoxyacetophenone) with (R)- α -(1,3-benzodioxol-5-yl)benzeneethanamine (preparation described in step B of Example 60) except for the following modification: the crude product after coupling and reduction was purified

10 by preparative HPLC using 49% solvent B to yield the title compound. ^1H NMR (270 MHz, CD_3OD): δ 2.93 (t, 1H), 3.03 (s, 1.5H), 3.04 (s, 1.5H), 3.17 - 3.40 (m, 2H), 3.58 - 3.63 (m, 1H), 4.02 (s, 1.5H), 4.03 (s, 1.5H), 4.55 - 4.63 (m, 1H), 4.9 (m, 1H), 6.1 (s, 2H), 6.90 (d, 2H), 7.08 (d, 1H), 7.15 - 7.19 (m, 3H), 7.28 - 7.33 (m, 4H), 7.50 & 7.54 (2d, J = 5.86 &

15 10.55 Hz, 1H). ^{13}C NMR (67 MHz, CD_3OD): δ 39.63, 40.11, 40.58, 53.44, 53.56, 56.44, 65.21, 65.82, 69.39, 69.94, 103.08, 108.85, 109.02, 109.57, 112.51, 123.27, 123.39, 124.28, 124.98, 125.15, 127.51, 127.57, 128.12, 128.49, 129.59, 130.37, 134.75, 136.74, 150.07, 150.18, 153.18.

20 Mass ($\text{M}+\text{H}$) 485

Calculated for 0.96 mol H_2O and 1.21 mol TFA:

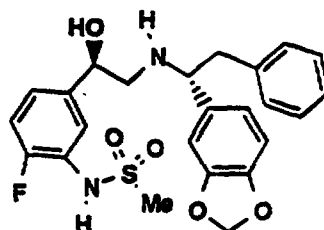
	Calc.	Found
C	51.47	51.47
H	4.90	4.72
25 N	4.38	4.19
S	5.01	5.02
F	10.78	10.79

HPLC: 100% pure, retention time 21.5 minutes, protocol described in Example 9.

30

Example 71

(R),(R)-N-[5-[2-[[1-(1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide, trifluoroacetate salt



Following the procedure described in Example 63, (R)- α -(1,3-benzodioxol-5-yl)benzeneethanamine (preparation described in step B of Example 60) was converted to the title compound with the following modifications: 1) the preparative TLC chromatography was omitted; 2) 52% solvent B was utilized for the HPLC purification.

^1H NMR (270 MHz, CD_3OD): δ 2.93 (m, 1H), 2.98 (s, 3H), 3.03 - 3.25 (m, 2H), 3.49 (dd, 1H), 4.43 (dd, 1H), 4.82 (dd, 1H), 5.96 (s, 1H), 5.97 (s, 1H), 6.77 (s, 2H), 6.94 (s, 1H), 7.03 - 7.06 (m, 2H), 7.17 - 7.20 (m, 5H), 7.49 (d, 1H).

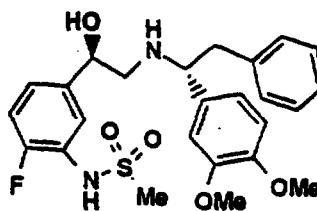
^{13}C NMR (67 MHz, CD_3OD): δ 40.1, 53.43, 65.88, 69.69, 103.06, 109.05, 109.57, 117.0, 117.31, 124.31, 125.23, 125.35, 126.87, 128.08, 128.49, 129.59, 130.36, 136.78, 139.23, 150.03, 150.20.

Mass ($\text{M}+\text{H}$) 473

HPLC: 99% pure, retention time 21.2 minutes, protocol described in Example 9.

Example 72

(R),(R)-N-[5-[2-[[1-(1-(3,4-Dimethoxyphenyl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide, trifluoroacetate salt



Following the procedure described in Example 71, (R)- α -(3,4-dimethoxyphenyl)benzeneethanamine (preparation described in step B of Example 19) was converted to the title compound with the following modifications: 1) the title compound was eluted from silica gel 1:2 EtOAc/hexane; and 2) 45% solvent B was utilized for purification.

^1H NMR (270 MHz, CD_3OD): δ 2.92 (m, 1H), 2.98 (s, 3H), 3.085 (t, 2H), 3.25 (td, 1H), 3.53 (dd, 1H), 3.79 (s, 3H), 3.80 (s, 3H), 4.40 (dd, 1H), 4.8 (m, 1H), 6.84-6.94 (m, 2H), 6.99-7.06 (m, 3H), 7.14 - 7.20 (m, 5H), 7.49 (d, 1H).

^{13}C NMR (67 MHz, CD_3OD): δ 40.14, 40.26, 53.53, 56.38, 56.59, 66.02, 69.68, 112.77, 112.95, 117.01, 117.33, 122.93, 124.28, 125.23, 125.35, 126.88, 127.31, 128.06, 129.56, 130.97, 136.92, 139.22, 151.02, 151.54.

Mass (M+H) 547

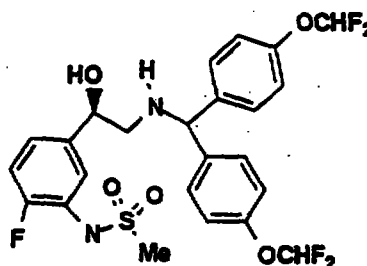
Calculated for 1.06 mol H_2O and 1.48 mol TFA:

	Calc.	Found
C	49.65	49.65
H	4.84	4.41
N	4.14	4.06
S	4.74	4.61
F	15.28	15.24

HPLC: 98% pure, retention time 19.7 minutes, protocol described in Example 9.

Example 73

(R)-N-[5-[2-[[bis-(4-difluoromethoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide, trifluoroacetate salt



Following the procedure described in Example 63, 4,4'-bisdifluoromethoxybenzhydryl amine (preparation described in Example 59) was converted to the title compound with the following modifications: 1) the coupling step required heating at 110°C for 135 hours; 2) the preparative TLC chromatography was omitted; and 3) 52% solvent B was utilized for the HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.97 (s, 3H), 3.04 - 3.16 (m, 2H), 5.01 (dd, 1H), 5.07 (s, 1H), 6.87 (t, 1H), 6.88 (t, 1H), 7.15 - 7.28 (m, 6H), 7.45 - 7.65 (m, 5H).

¹³C NMR (67 MHz, CD₃OD): δ 40.21, 54.28, 65.82, 69.49, 113.73, 117.14, 117.42, 117.58, 120.94, 121.03, 121.38, 124.35, 125.24, 125.36, 130.75, 131.01, 133.32, 133.63, 139.23, 153.56.

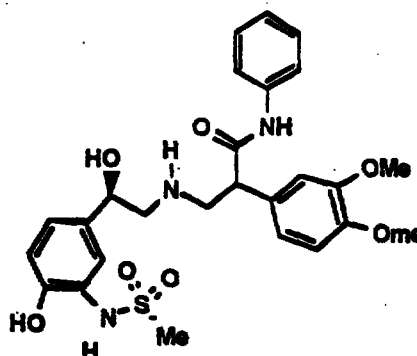
Mass (M+H) 489

HPLC: 99% pure, retention time 23.2 minutes, protocol described in Example 9.

20

Example 74

α-[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N-(phenyl)-benzeneacetamide, trifluoroacetate salt



Following the procedure described in Example 66 :-

(aminomethyl)-3,4-dimethoxybenzeneacetic acid, methyl ester

- 5 (preparation described in step B of Example 17), was converted first to α-(aminomethyl)-3,4-dimethoxy-N-(phenyl)benzeneacetamide and then to the title compound with the following modifications: 1) the initial coupled product, α-[[[(R)-2-(triethylsilyloxy)-2-[4-phenylmethoxy-3-
10 [(methylsulfonyl)amino]phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N-(phenyl)benzeneacetamide was eluted from silica gel using 9:1 EtOAc/hexane as a mixture of the R, R and R, S diastereomers; and 2) 37% solvent B was employed for the HPLC purification of the title compound.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 1.5H), 2.91 (s, 1.5H), 3.10 -
15 3.29 (m, 2H), 3.42 (dd, 1H), 3.75 (m, 1H), 3.82 (s, 3H), 3.85 (s, 3H), 4.11 - 4.18 (m, 1H), 4.82 (m, 1H), 6.89 (d, 1H), 6.98 - 7.14 (m, 5H), 7.26 - 7.40 (m, 3H), 7.52 - 7.56 (m, 1H).

¹³C NMR (67 MHz, CD₃OD): δ 39.98, 51.26, 51.58, 55.68, 55.96,
20 56.92, 69.61, 69.72, 113.13, 113.91, 117.03, 121.79, 122.02, 122.13, 124.84, 125.88, 125.99, 126.54, 129.98, 130.24, 133.81, 139.87, 151.18, 151.49, 152.07, 171.8.

Mass (M+H) 530

Calculated for 1.45 mol H₂O and 1.45 mol TFA:

	Calc.	Found
25 C	48.14	48.15
H	4.94	4.81
N	5.83	5.73

S 4.45 4.54

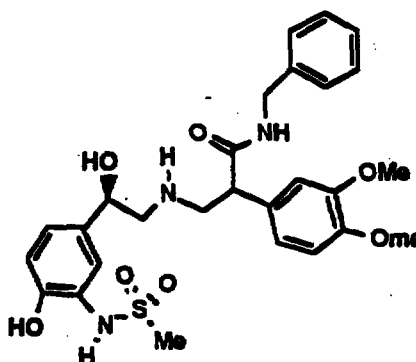
F 11.46 11.66

HPLC: 100% pure, retention time 18.6 minutes, protocol described in Example 9.

5

Example 75

α -[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)aminomethyl]-ethyl]amino]methyl]-3,4-dimethoxy-N-(phenylmethyl)-
 10 **benzeneacetamide, trifluoroacetate salt**



Following the procedure described in Example 66, α -
 15 (aminomethyl)-3,4-dimethoxybenzeneacetic acid, methyl ester, preparation described in step B of Example 17, was converted first to α -(aminomethyl)-3,4-dimethoxy-N-(phenylmethyl)benzeneacetamide and then to the title compound following the procedure described in Example 74.

20 ^1H NMR (270 MHz, CD_3OD): δ 2.92 (s, 3H), 3.06 - 3.22 (m, 2H), 3.4 (m, 1H), 3.70 (m, 1H), 3.77 (s, 3H), 3.82 (s, 3H), 3.98 (m, 1H), 4.01 (m, 1H), 4.24 (d, 1H), 4.49 (dd, 1H), 4.9 (m, 1H), 6.85 - 6.98 (m, 4H), 7.07 - 7.29 (m, 6H), 7.39 (d, 1H).

^{13}C NMR (67 MHz, CD_3OD): δ 40.01, 44.57, 51.20, 51.46, 55.53,
 25 55.73, 56.86, 56.92, 69.66, 69.72, 113.04, 113.85, 117.02, 122.33, 122.45, 124.81, 125.85, 126.54, 128.62, 128.88, 129.86, 130.00, 130.09, 133.81, 140.10, 151.15, 151.47, 152.07, 173.65, 173.70.

Mass (M+H) 544

Calculated for 1.8 mol H₂O and 1.45 mol TFA:

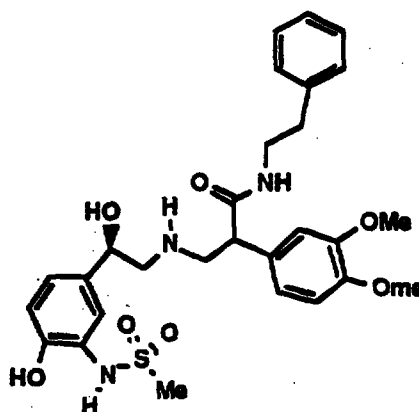
	Calc.	Found
C	51.03	50.78
H	5.30	4.99
5 N	5.83	6.06
S	4.45	4.45
F	10.29	10.22

HPLC: 100% pure, retention time 17.7 minutes, protocol described in Example 9.

10

Example 76

α-[[[(R)-2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]methyl]-3,4-dimethoxy-N-(2-phenylethyl)-
15 **benzeneacetamide, trifluoroacetate salt**



Following the procedure described in Example 66, α-
20 (aminomethyl)-3,4-dimethoxybenzeneacetic acid, methyl ester,
(preparation described in step B of Example 17), was converted first to α-
(aminomethyl)-3,4-dimethoxy-N-(2-phenylethyl)benzeneacetamide and
then to the title compound following the procedure described in Example
74, except that 40% solvent B was employed for the final HPLC
25 purification.

¹H NMR (270 MHz, CD₃OD): δ 2.71 (t, 2H), 2.92 (s, 3H), 3.16 - 3.27 (m, 3H), 3.35 (m, 1H), 3.54 - 3.70 (m, 2H), 3.81 (s, 3H), 3.84 (s, 3H), 3.88 (m, 1H), 4.85 (m, 1H), 6.80 - 7.15 (m, 10H), 7.39 (d, 1H).

¹³C NMR (67 MHz, CD₃OD): δ 36.19, 39.63, 42.05, 50.64, 50.87,

5 55.11, 55.29, 56.53, 69.31, 112.77, 113.49, 116.64, 121.74, 121.86, 124.43, 125.47, 126.16, 127.28, 129.39, 129.62, 129.79, 133.43, 140.20, 150.76, 151.08, 151.64, 173.23, 173.32.

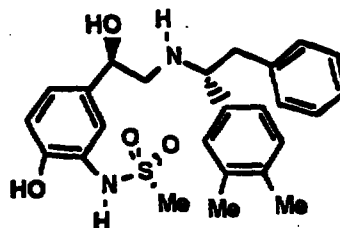
Mass (M+H) 558

HPLC: 100% pure, retention time 19.1 minutes, protocol described in

10 Example 9.

Example 77

15 (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(3,4-dimethylphenyl)-2-phenylethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt



The title compound was prepared from 1-(3,4-dimethylphenyl)-
20 2-phenylethanone (preparation described in Example 9) utilizing the procedure described in Example 19, except for the following modifications: 1) in step A, chromatography on silica gel using 4:1 hexane/CH₂Cl₂ separated the anti oxime from the minor syn contaminant; 2) the chromatography of step E was omitted; and 3) the title compound
25 was purified via prep HPLC using 53% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.3 (s, 6H), 2.94 (m, 1H), 3.00 (s, 3H), 3.15 (t, 1H), 3.35 (t, 1H), 3.61 (dd, 1H), 4.49 (dd, 1H), 4.81 (m, 1H), 6.95 (d, 1H), 7.08 - 7.23 (m, 9H), 7.39 (d, 1H).

^{13}C NMR (67 MHz, CD_3OD): δ 19.54, 19.77, 39.64, 40.19, 53.6, 65.88, 69.96, 116.64, 124.30, 125.43, 126.06, 127.04, 128.02, 129.52, 130.38, 130.78, 131.42, 132.40, 133.58, 136.90, 138.90, 139.59, 151.53.

Mass ($\text{M}+\text{H}$) 568

5 $[\alpha]_{\text{D}}^{22} = -35.0^\circ$ ($c = 1.00$, MeOH)

Calculated for 0.02 mol H_2O and 1.4 mol TFA:

	Calc.	Found
C	54.33	54.33
H	5.16	4.42
10 N	4.56	4.31
S	5.22	5.20
F	12.98	12.97

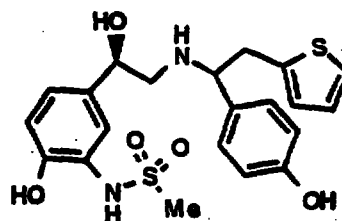
HPLC: 97% pure, retention time 23.6 minutes, protocol described in Example 9

15

Example 78

(R)-N-[5-[1-(Hydroxy-2-[[1-(4-hydroxyphenyl)-2-(2-thienyl)ethyl]-amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt

20



A. α -(4-Methoxyphenyl)-2-thiopheneethanamine

Commercially available 2-thienylacetic acid, after conversion to the corresponding acid chloride upon reflux in thionyl chloride, was converted to 1-(4-methoxyphenyl)-2-(2-thienyl)ethanone using the procedure described in step A of Example 9. 1-(4-Methoxyphenyl)-2-(2-thienyl)ethanone was converted to α -(4-methoxyphenyl)-2-thiopheneethanamine using the procedure described in step C of Example 1 except for the following modification. The acidic hydrolysis reaction, after dilution with H_2O , was extracted 2 x with Et_2O prior to basification.

30

extraction 3 x with EtOAc and isolation of the title compound after concentration.

5 B. (R)-N-[5-[1-(Hydroxy-2-[[1-(4-hydroxyphenyl)-2-(2-thienyl)ethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide

α -(4-Methoxyphenyl)-2-thiopheneethanamine was converted to (R)-N-[5-[1-hydroxy-2-[[1-(4-methoxyphenyl)-2-(2-thienyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide following the procedure outlined in steps D and E described in Example 19 except for the following modifications: 10 In step D, 20% EtOAc/hexane eluted the product from silica gel as a mixture of two diastereomers. 2) In step E, the chromatographic purification was omitted.

 Addition of 4 equivalents of BBr₃ to a -75° CH₂Cl₂ solution of (R)-N-[5-[1-hydroxy-2-[[1-(4-methoxyphenyl)-2-(2-thienyl)ethyl]-amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide followed by warming to -40° over 1 hour prior to quenching with aq NaHCO₃ and extraction 3x with EtOAc generated crude title compound. After drying over Na₂SO₄ and concentration, the crude product was purified by 20 preparative HPLC chromatography eluting with 33% solvent B (see Example 1 for HPLC protocol) to obtain the title compound after concentration and lyophilization.

¹H NMR (270 MHz, CD₃OD): δ 2.70-2.9 (m, 1H), 2.89 (s, 1.5H), 2.90 (s, 1.5H), 3.00-3.1 (m, 1H), 3.45-3.75 (m, 2H), 4.3-4.48 (m, 1H), 4.70 (d, 25 1H), 6.72 (d, 1H), 6.80-6.9 (m, 4H), 6.98-7.04 (m, 2H), 7.15-7.34 (m, 3H).

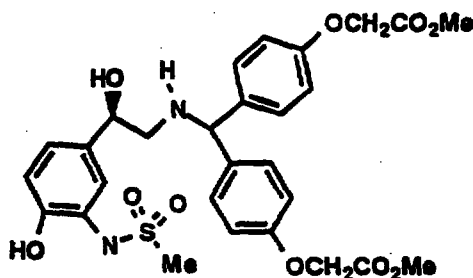
¹³C NMR (68 MHz, CD₃OD): δ 34.23, 34.64, 39.66, 53.33, 53.59, 64.75, 65.42, 69.51, 70.06, 116.64, 117.16, 124.40, 124.92, 125.27, 125.41, 125.99, 126.13, 127.86, 128.1, 131.21, 131.3, 133.60, 138.42, 151.75, 30 161.23.

 Mass (M+H) 449

 HPLC: 93% pure, retention time 19.4 minutes. protocol described in Example 1

Example 79

(R)-N-[5-[2-[[bis(4-(2-Methoxy-2-oxoethoxy)phenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



A. bis-(4-(2-Methoxy-2-oxoethoxy)phenyl)methanamine

Following the procedure in step C of Example 1, 4,4'-dimethoxybenzophenone was converted to N-[bis-(4-methoxyphenyl)methyl]formamide. To a solution of the above formamide (2.2g, 8.1 mmol) in anhydrous CH₂Cl₂ (50 ml) at 0°C under N₂ was added 1.0 M solution of BBr₃ in CH₂Cl₂ (20.0 ml). After warming to 20°C and stirring for one hour, the reaction mixture was quenched with aq. NaHCO₃ and extracted with EtOAc. The EtOAc fractions were washed with brine, dried over MgSO₄ and then stripped to obtain 1.9 g of N-[bis-(4-hydroxyphenyl)methyl]formamide.

To a stirred solution of the above bis-phenol (1.01 g, 4.1 mmol) in dry DMF (5 mL) was added 60% NaH in mineral oil (460 mg, 11.5 mmol) at 20°C under N₂ and subsequently, after 15 minutes, methyl bromoacetate (1.06 mL, 11.2 mmol). After stirring for one hour, the reaction was quenched with H₂O and then extracted with EtOAc. The organic layer was washed with brine (5 x), dried over MgSO₄ and concentrated to yield 1.2 g of N-[bis-(4-(2-methoxy-2-oxoethoxy)phenyl)methyl]formamide after elution from silica gel using 70% EtOAc/hexanes. The title compound was obtained by refluxing the above bis-ester (1.1 g, 2.8 mmol) for 45 minutes in methanol (25 mL) containing conc. HCl (1.0 mL). After cooling, pH adjustment to 11, concentration, and extraction with EtOAc (3 x), the EtOAc layers were washed with brine, dried over MgSO₄ and then concentrated to obtain the title compound (305 mg).

B. (R)-N-[5-[2-[[bis[4-(2-Methoxy-2-oxoethoxy)phenyl]-methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]-methanesulfonamide

5 Following the procedure described in step B of Example 48., bis-(4-(2-methoxy-2-oxoethoxy)phenyl)methanamine was converted to the title compound except for the following modifications: 1) the triethylsilyl ether was eluted from silica gel with 1:1 EtOAc/toluene; and 2) the title compound was isolated using 41% solvent B for HPLC purification.

10 ¹H NMR (270 MHz, CD₃OD): δ 3.0 (s, 3H), 3.24-3.51 (m, 2H), 3.86 (s, 6H), 4.85 (s, 4H), 5.64 (s, 1H) 6.95-7.25 (m, 6H), 7.41 (s, 1H), 7.45-7.65 (m, 4H).

¹³C NMR (68 MHz, CD₃OD): δ 39.58, 52.67, 54.13, 59.42, 65.90, 66.02, 69.62, 116.36, 116.44, 116.59, 124.16, 125.31, 126.06, 129.66, 130.0,

15 130.26, 130.52, 133.63, 151.55, 159.87, 171.1.

Mass (M+Na) 611

[α]_D = -7.14 (c = 0.56, MeOH)

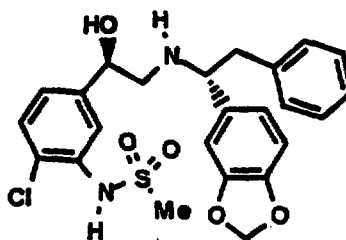
HPLC: 82% pure, retention time 17.1 minutes, protocol described in Example 1.

20

Example 80

(R), (R)-N-[5-[2-[[1-(1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-chlorophenyl]methanesulfonamide, trifluoroacetate salt

25 salt



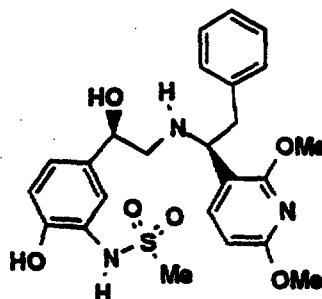
The title compound was prepared by coupling (R)-α-(1,3-benzodioxol-5-yl)benzeneethanamine (preparation described in Step B of

30 Example 60) with (R)-N-[3-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-

- chlorophenyl]methanesulfonamide (prepared from 2-bromo-1-[4-chloro-3-[(methylsulfonyl)amino]phenyl]ethanone, preparation described in Example 69, utilizing the procedures described in step A - C of Example 19) following the procedure described in steps D and E of Example 19 with the following modifications. 1) Chromatography on silica gel using 25% EtOAc/hexane yielded (R), (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]ethyl]-2-chlorophenyl]methanesulfonamide. 2) In step E the title compound was eluted from silica gel using 1:1 EtOAc/hexane prior to final preparative HPLC purification (see Example 1 for HPLC protocol) eluting with 52% solvent B.
- ¹H NMR (270 MHz, CD₃OD), δ 2.94 (m, 1H), 2.98 (s, 3H), 3.06 (m, 1H), 3.21 (t, 1H), 3.50 (dd, 1H), 4.43 (dd, 1H), 4.83 (m, 1H), 5.97 (s, 1H), 5.98 (s, 1H), 6.76 (s, 2H), 6.93 (s, 1H), 7.02 - 7.06 (m, 2H), 7.15 - 7.24 (m, 4H), 7.46 (d, 1H), 7.54 (d, 1H)
- ¹³C NMR (67 MHz, CD₃OD) δ 40.12, 40.72, 53.30, 65.94, 69.66, 103.11, 109.06, 109.60, 124.35, 125.18, 125.44, 125.61, 128.15, 128.47, 128.79, 129.65, 130.40, 131.33, 135.83, 136.81, 142.63, 150.07, 150.28.
- Mass (M+H) 489
- $[\alpha]_D^{22} = -28.0^\circ$ (c = 1.0, MeOH)
- Calculated for 0.55 H₂O and 1.1 mol TFA:
- | | Calc. | Found |
|----|-------|-------|
| C | 50.41 | 50.41 |
| H | 4.39 | 4.30 |
| N | 4.49 | 4.49 |
| S | 5.14 | 5.21 |
| F | 10.04 | 10.24 |
| Cl | 5.68 | 5.71 |
- HPLC: 100% pure, retention time 20.0 minutes, protocol described in Example 1

Example 81

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide



5

The title compound was prepared from (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]-amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, preparation described in step B of Example 125, following the procedure described in

10

¹H NMR (270 MHz, CDCl₃): δ 2.41-2.46 (m, 1H), 2.63 (dd, 1H), 2.91 (s, 3H), 2.89-3.07 (m, 2H), 3.19-3.60 (br. s, 1H), 3.90 (s, 3H), 3.93 (s, 3H), 4.08 (t, 1H), 4.51 (dd, 1H), 6.23 (d, 1H), 6.78 (d, 1H), 6.93 (dd, 1H), 7.09-7.31 (m, 7H).

15

¹³C NMR (68 MHz, CD₃OD): δ 38.8, 42.0, 53.4, 53.6, 53.9, 58.1, 70.4, 100.7, 114.0, 117.1, 122.2, 124.5, 126.6, 128.3, 129.2, 134.5, 138.7, 139.7, 149.3, 160.0, 162.1.

Mass (M+H) 488

[α]_D²² = -4.7° (c = 0.17, MeOH)

20

Calculated for 1.00 H₂O:

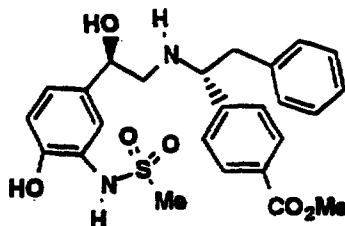
	Calc.	Found
C	57.02	57.38
H	6.18	5.86
N	8.31	8.16
S	6.34	5.91

25

HPLC: 99% pure, retention time 19.8 minutes, protocol described in Example 1.

Example 82

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester, trifluoroacetate salt



5

A. α -(4-Carbomethoxyphenyl)benzeneethanamine

The title compound was prepared from 4-carbomethoxybenzoyl chloride, prepared by refluxing commercially available 4-carbomethoxybenzoic acid in SOCl_2 , following the procedure described in step B of Example 55, except for the following modifications. 1) the Pd coupling employed benzyl bromide to generate 1-(4-carbomethoxyphenyl)-2-phenylethanone which was eluted from silica gel using 5% EtOAc/hexane; and 2) refluxing a solution of N-[1-(4-carbomethoxyphenyl)-2-phenylethyl]formamide in methanolic HCl containing 1% H_2O yielded the title compound.

20

B. (R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester

The title compound was prepared from α -(4-carbomethoxyphenyl)benzeneethanamine following the procedures described in steps D, E, and F of Example 19, except for the following modifications: 1) separation of the R,R and R,S diastereomers of (R)-4-[1-[[2-triethylsilyl]oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester required three column chromatographies on silica gel using 0.5-2% acetone/ CH_2Cl_2 as eluant; (R),(R)-4-[1-[[2-triethylsilyl]oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester was converted to the title

30

compound; 2) in step E, 70% EtOAc/hexane was the eluant; and 3) in step F, 48% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3 H), 2.95 (d, 1 H), 3.1-3.3 (m, 2 H), 3.61 (dd, 1 H), 3.89 (s, 3 H), 4.62 (dd, 1 H), 4.77 (dd, 1 H), 6.86 (d, 1 H), 7.0-7.1 (m, 3 H), 7.1-7.2 (m, 3 H), 7.32 (d, 1 H), 7.45 (d, 2 H), 8.00 (d, 2 H).

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.1, 52.8, 54.0, 65.5, 69.9, 116.6, 124.4, 125.4, 126.1, 128.3, 129.7, 129.9, 130.4, 131.2, 132.5, 133.5, 136.3, 140.4, 151.7, 167.7.

Mass (M + H) 485

10 [α]_D = -46.9° (c = 0.5, MeOH)

Calculated for 1.29 mol H₂O and 1.12 mol TFA:

	Calc.	Found
C	51.48	51.49
H	5.03	4.62
15 N	4.41	4.33
S	5.04	5.12
F	10.04	10.07

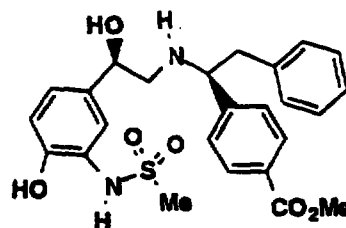
HPLC: >97% pure, retention time 18.7 minutes, protocol described in Example 1.

20

Example 83

(R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester, trifluoroacetate salt

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(R),(S)-4-[1-[[2-Triethylsilyl]oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid,

30

methyl ester (described in step B of Example 82) was converted to the title compound following the procedure described in step B of Example 82.

^1H NMR (270 MHz, CD_3OD): δ 2.79 (dd, 1 H), 2.88 (s, 3 H), 3.09 (dd, 1 H), 3.29 (m, 1 H), 3.55 (dd, 1 H), 3.89 (s, 3 H), 4.65 (dd, 1 H), 4.9 (m, 1H), 6.84 (dd, 1 H), 6.9-7.1 (m, 3 H), 7.1-7.2 (m, 3 H), 7.27 (d, 1 H), 7.45 (d, 2H), 8.00 (d, 2 H).
 ^{13}C NMR (68 MHz, CD_3OD): δ 39.6, 40.5, 52.8, 53.8, 65.0, 69.6, 116.6, 124.3, 125.2, 126.1, 128.3, 129.7, 129.8, 130.4, 131.3, 132.5, 133.5, 136.2, 140.1, 151.7, 167.7.

Mass (M + H) 485

$[\alpha]_D = +13.1^\circ$ (c = 0.5, MeOH)

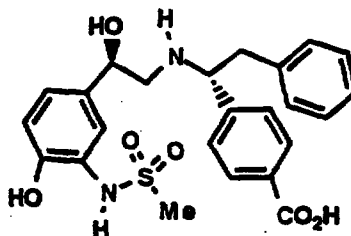
Calculated for 0.85 mol H_2O and 1.16 mol TFA:

	Calc.	Found
C	51.91	51.67
H	4.92	4.63
N	4.43	4.44
S	5.04	5.12
F	10.46	10.56

HPLC: >99% pure, retention time 18.8 minutes, protocol described in Example 1.

Example 84

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate salt



(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester (preparation described in Example 82) was stirred under Ar in MeOH containing 1 N NaOH. Upon completion, the reaction was acidified with TFA, concentrated and the title

compound was isolated by preparative HPLC using 39% solvent B (protocol described in Example 1).

^1H NMR (270 MHz, CD_3OD): δ 2.91 (s, 3 H), 2.95 (d, 1 H), 3.1-3.3 (m, 2 H), 3.60 (dd, 1 H), 4.60 (dd, 1 H), 4.77 (dd, 1 H), 6.86 (d, 1 H), 6.9-7.1 (m, 3 H), 7.1-7.2 (m, 3 H), 7.33 (d, 1 H), 7.44 (d, 2 H), 8.00 (d, 2 H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.6, 40.2, 54.0, 65.5, 70.0, 116.6, 124.4, 125.4, 126.1, 128.2, 129.7, 129.8, 130.4, 131.4, 133.5, 136.4, 140.2, 151.7, 169.0.

Mass (M + H) 471

$[\alpha]_D = -43.4^\circ$ ($c = 0.5$, MeOH)

10 Calculated for 2.17 mol H_2O and 1.0 mol TFA:

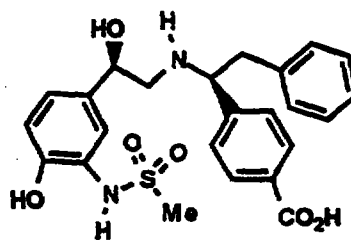
	Calc.	Found
C	50.08	49.78
H	5.06	4.71
N	4.49	4.79
15 S	5.14	5.22
F	9.14	9.51

HPLC: >98% pure, retention time 16.2 minutes, protocol described in Example 1.

20

Example 85

(R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate salt



25

(R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester, trifluoroacetate salt (preparation described in Example 83) was converted to the title compound following the procedure described in Example 84, except that 37% solvent B was employed for preparative HPLC.

30

¹H NMR (270 MHz, CD₃OD): δ 2.80 (dd, 1H), 2.89 (s, 3 H), 3.10 (dd, 1 H), 3.28 (m, 1 H), 3.55 (dd, 1 H), 4.65 (dd, 1 H), 6.85 (d, 1 H), 7.0-7.1 (m, 3 H), 7.1-7.2 (m, 3 H), 7.29 (d, 1 H), 7.44 (d, 2 H), 8.01 (d, 2 H).

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.6, 53.8, 65.0, 69.6, 116.6, 124.3,

5 125.3, 126.1, 128.3, 129.7, 129.7, 130.4, 131.5, 133.3, 133.5, 136.3, 140.0, 151.7, 169.0.

Mass (M + H) 471⁺

[α]_D = +8.6° (c = 0.5, MeOH)

Calculated for 3.4 mol H₂O and 2.0 mol TFA:

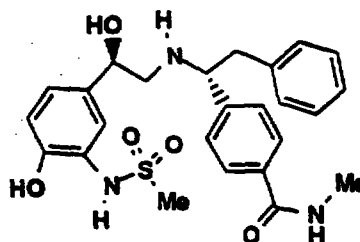
10	Calc.	Found
	C 44.26	44.23
	H 4.62	4.25
	N 3.69	3.30
	S 4.22	4.53
15	F 15.00	12.73

HPLC: >99% pure, retention time 15.7 minutes, protocol described in Example 1.

20

Example 86

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]-N-methylbenzamide, trifluoroacetate salt



25

To a 0°C solution of (R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid (74.1 mg, 0.12 mmol; preparation described in Example 84) and 62.1 mL (0.36 mmol) of Hunigs base in 3 mL of dry DMF was added MeNH₂·HCl

30

(8.0 mg, 0.12 mmol) of followed by hydroxybenztriazole (17.7 mg, 0.13 mmol) and then 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide-HCl (22.8 mg, 0.12 mmol). After stirring 16 hours, the reaction, after dilution with H₂O, was extracted with EtOAc (3 x). The organic layers were
 5 washed with H₂O (2 x), saturated NaHCO₃ solution (1 x), H₂O (1 x) and brine, dried (Na₂SO₄) and concentrated. The title compound was isolated by preparative HPLC, eluting with 35% B using the protocol described in Example 1.

¹H NMR (270 MHz, CD₃OD): δ 2.89 (s, 3 H), 2.90 (s, 3 H), 2.91 (m, 1H), 3.1-
 10 3.3 (m, 2 H), 3.60 (dd, 1 H), 4.61 (dd, 1 H), 4.77 (dd, 1 H), 6.86 (d, 1 H), 7.0-7.1 (m, 3 H), 7.1-7.2 (m, 3 H), 7.31 (d, 1 H), 7.44 (d, 2 H), 7.79 (d, 2 H).
¹³C NMR (68 MHz, CD₃OD): δ 26.9, 39.7, 40.1, 54.0, 65.5, 70.1, 116.6, 124.5, 125.5, 126.2, 128.3, 129.1, 129.7, 130.0, 130.5, 133.5, 136.4, 137.0, 138.7, 151.8, 169.9.

15 Mass (M + H) 484 and (M - H) 482

$[\alpha]_D = -40.0^\circ$ (c = 0.5, MeOH)

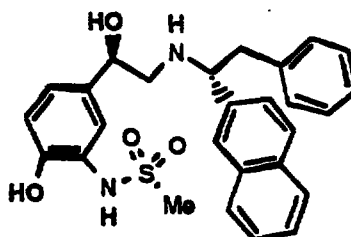
Calculated for 2.4 mol H₂O and 1.4 mol TFA:

	Calc.	Found
20 C	48.64	48.59
H	5.17	4.73
N	6.12	5.97
S	4.67	4.58
F	11.62	11.29

HPLC: >99% pure, retention time 14.7 minutes, protocol described in
 25 Example 1.

Example 87

30 (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(2-naphthalenyl)-2-(phenyl)ethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt



- The title compound was prepared from commercially available naphthoyl chloride following the procedures described in steps B and C of Example 55, except for the following modifications: 1) the Pd coupling employed benzyl bromide; 2) 5% EtOAc/CH₂Cl₂ separated the R,R and R,S diastereomers of (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(2-naphthalenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide on 0.25 mm silica TLC plates; and 3) Final HPLC purification of the title compound derived from the R,R diastereomer utilized 59% solvent B.

¹H NMR (270 MHz, CD₃OD): δ 2.86 (s, 3 H), 2.92 (dd, 1 H), 3.15 (dd, 1 H), 3.4 (dd, 1 H), 3.63 (dd, 1 H), 4.66 (dd, 1 H), 4.75 (dd, 1 H), 6.82 (d, 1 H), 6.9-7.0 (m, 3 H), 7.1-7.2 (m, 3 H), 7.31 (d, 1 H), 7.5-7.6 (m, 3 H), 7.75 (s, 1 H), 7.8 (m, 1 H), 7.9 (m, 1 H), 7.94 (d, 1 H).

Mass (M+H) 477

[α]_D²² = -46.5° (c = 0.5, MeOH)

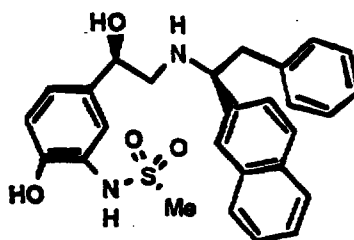
Calculated for 0.93 H₂O and 1.2 mol TFA:

	Calc.	Found
20 C	56.04	56.04
H	4.97	4.54
N	4.45	4.21
S	5.09	5.10
F	10.85	10.57

- 25 HPLC: 100% pure, retention time 21.6 minutes, protocol described in Example 1.

Example 88

(R),(S)-N-[5-[1-(Hydroxy-2-[[1-(2-naphthalenyl)-2-(phenyl)ethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt



5

(R),(S)-N-[5-[1-(triethylsilyl)-oxy-2-[[1-(2-naphthalenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide, described in Example 87, was converted to the title compound using the procedure described in Example 87, except that the final HPLC purification employed 62% solvent B.

10

¹H NMR (270 MHz, CD₃OD): δ 2.77 (t, 1H), 2.89 (s, 3H), 3.05 (dd, 1H), 3.26 (t, 1H), 3.50 (dd, 1H), 4.57 (dd, 1H), 4.89 (m, 1H), 6.84 (d, 1H), 6.86 (t, 1H), 6.99-7.03 (m, 3H), 7.12-7.21 (m, 5H), 7.27 (d, 1H), 7.39 (d, 2H).

15

Mass (M+H) 477

[α]_D²² = +20.5° (c = 0.5, MeOH)

Calculated for 1.02 H₂O and 1.35 mol TFA:

	Calc.	Found
C	54.97	54.97
H	4.88	4.44
N	4.32	4.11
S	4.94	5.10
F	11.86	11.53

20

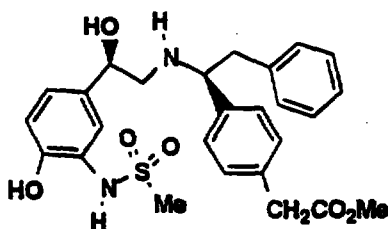
HPLC: >99% pure, retention time 21.5 minutes, protocol described in Example 1.

25

Example 89

(R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester, trifluoroacetate salt

30



A. Methyl 4-(1-amino-2-phenylethyl)benzeneacetate

5 A suspension of 4-bromomethylbenzoic acid (25.26 g, 0.12 mol) and KCN (20 g, 0.31 mol) in 5:7 H₂O/EtOH (60 mL) was heated to 75-80°C for four hours. The cooled reaction was partially concentrated, H₂O added, and extracted 1 x with EtOAc. After acidification of the aqueous layer, the resulting precipitate was filtered and washed well with H₂O to
10 yield 13.6 g; 4 EtOAc extractions of the filtrate yielded an additional 2.7 g. Recrystallization of the combined solids from H₂O/EtOH using activated charcoal and filtering through Celite afforded 15.20 g of 4-cyanomethylbenzoic acid.

A solution of 4-cyanomethylbenzoic acid (10.0 g, 62.2 mmol) in
15 thionyl chloride (65 mL) containing DMF (1 mL) was refluxed for three hours, cooled, concentrated, dissolved in hot EtOAc, treated with activated charcoal, filtered through Celite, and concentrated to yield 4-cyanomethylbenzoyl chloride. 4-Cyanomethylbenzoyl chloride was converted to the title compound following the procedure described in step
20 A of Example 82 with the following modifications: 1) 1-(4-cyanomethylphenyl)-2-phenylethanone was chromatographed on silica gel using 2:3 EtOAc/hexane; 2) purification of N-[1-(4-cyanomethylphenyl)-2-phenylethyl]formamide entailed treatment with activated charcoal in EtOAc followed by recrystallization from EtOAc/hexane; and 3) the title
25 compound was chromatographed on silica gel eluting with 10% acetone/EtOAc.

B. (R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-((methylsulfonyl)amino)phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester

30

The title compound was prepared from methyl 4-(1-amino-2-phenylethyl)benzeneacetate following the procedures described in steps D, E, and F of Example 19, except for the following modifications: 1) separation of the R,R and R,S diastereomers of (R)-4-[1-[[2-triethylsilyl]oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester on 0.25 mm silica TLC plates required multiple developments using 0.5% MeOH/CH₂Cl₂; (R),(S)-4-[1-[[2-triethylsilyl]oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester was converted to the title compound: 2) in step E, 70% EtOAc/hexane was the eluant; and 3) in step F, 44% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.75-2.83 (m, 1H), 2.89 (s, 3H), 3.02 (dd, 1 H), 3.23-3.32 (m, 1 H), 3.48 (dd, 1H), 3.66 (s, 2H), 3.67 (s, 3H), 4.54 (dd, 1H), 4.83-4.89 (m, 1 H), 6.84 (d, 1 H), 6.98-7.03 (m, 3 H), 7.14-7.18 (m, 3 H), 7.27 (d, 1 H), 7.31 (s, 4 H).

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.5, 41.1, 52.5, 53.5, 65.0, 69.5, 116.6, 124.2, 125.2, 126.0, 128.1, 129.6, 129.8, 130.4, 131.3, 133.5, 133.7, 136.6, 137.4, 151.6, 173.6, 174.7.

Mass (M + H) 499

[α]_D = +0.3° (c = 0.5, MeOH)

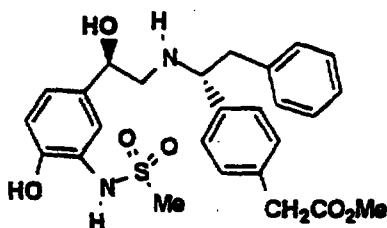
Calculated for 0.3 mol H₂O and 1.12 mol TFA:

	Calc.	Found
C	53.69	53.70
H	5.06	5.15
N	4.43	4.28
S	5.08	5.02
F	10.11	10.12

HPLC: >98% pure, retention time 19.5 minutes, protocol described in Example 1.

Example 90

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester, trifluoroacetate salt



5

(R),(R)-4-[1-[[2-Triethylsilyl]oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester (described in step B of Example 89) was converted to the title compound following the procedure described in step B of Example 89.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3 H), 3.05-3.25 (m, 2 H), 3.54 (dd, 1 H), 3.66 (s, 5 H), 4.49 (dd, 1 H), 4.70 (dd, 1 H), 6.85 (d, 1 H), 6.99-7.03 (m, 3 H), 7.13-7.19 (m, 3 H), 7.30 (d, 1 H), 7.31 (s, 4 H).

¹³C NMR (68 MHz, CD₃OD): δ 39.7, 40.2, 41.2, 52.6, 53.8, 65.7, 70.0, 116.6, 124.4, 125.5, 126.1, 128.1, 129.6, 129.9, 130.4, 131.4, 133.6, 134.0, 136.7, 137.5, 151.7, 173.6.

Mass (M + H) 499

[α]_D = -34.4° (c = 0.5, MeOH)

Calculated for 0.6 mol H₂O and 1.12 mol TFA:

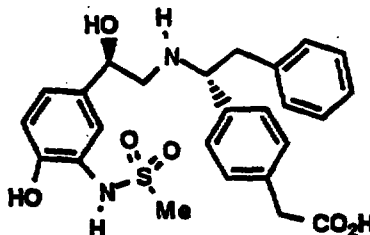
	Calc.	Found
C	53.24	53.24
H	5.11	5.07
N	4.40	4.41
S	5.03	4.85
F	10.02	10.06

HPLC: >98% pure, retention time 19.5 minutes. protocol described in Example 1.

30

Example 91

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, trifluoroacetate salt



5

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester, trifluoroacetate salt (preparation described in Example 90) was converted to the title compound following the procedure described in Example 84, except that 37% solvent B was employed for preparative HPLC.

¹H NMR (270 MHz, CD₃OD): δ 2.9-3.0 (m, 1 H), 2.95 (s, 3 H), 3.05-3.26 (m, 2 H), 3.45 (dd, 1 H), 3.54 (s, 2 H), 4.43 (dd, 1 H), 4.65-4.8 (m, 1 H), 6.86-7.3 (m, 12 H).
¹³C NMR (68 MHz, CD₃OD): δ 39.3, 39.9, 41.0, 52.4, 65.1, 69.4, 117.5, 124.4, 125.1, 125.9, 126.7, 128.2, 129.7, 130.3, 131.3, 132.7, 132.9, 136.2, 136.8, 151.5, 177.2.

Mass (M + H) 485⁺
 [α]_D = -31.6° (c = 0.5, MeOH)

20 Calculated for 2.35 mol H₂O and 0.93mol TFA:

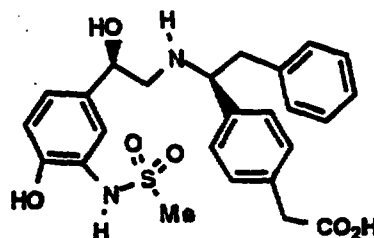
	Calc.	Found
C	50.97	50.68
H	5.36	4.97
N	4.43	4.37
25 S	5.07	5.02
F	8.37	8.06

HPLC: >97% pure, retention time 18.1 minutes, protocol described in Example 1.

30

Example 92

(R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, sodium salt



5

(R),(S)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester, trifluoroacetate salt (preparation described in Example 89) was hydrolyzed to the title compound following the procedure described in Example 84, except that 37% solvent B was employed for preparative HPLC. After lyophilization, the TFA salt of the title compound was converted to the sodium salt and the product chromatographed on CHP-20P resin using 10% and 25% CH₃CN/H₂O to elute the title compound.

¹H NMR (270 MHz, D₂O): δ 2.49-2.55 (m, 1 H), 2.65-2.73 (m, 1 H), 2.86 (br s, 5 H), 3.43 (s, 2 H), 3.82 (m, 1 H), 4.54 (m, 1 H), 6.70-7.18 (m, 12 H).

¹³C NMR (68 MHz, D₂O): δ 40.3, 43.9, 46.0, 54.4, 65.3, 73.1, 118.5, 124.0, 126.0, 128.4, 128.7, 129.6, 130.4, 130.9, 131.2, 133.0, 138.7, 139.6, 140.4, 154.4, 182.7.

Mass (M + H) 485⁺
 [α]_D = -4.2° (c = 0.5, MeOH)

Calculated for 3.19 mol H₂O:

	Calc.	Found
C	53.23	52.97
H	5.97	5.59
N	4.97	4.71
S	5.68	5.59

25

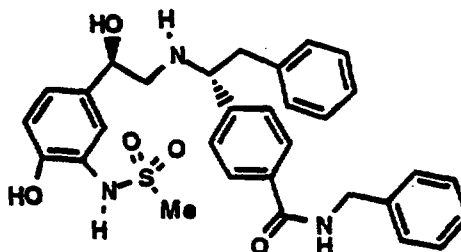
HPLC: >97% pure, retention time 17.9 minutes, protocol described in Example 1.

30

Example 93

(R, R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]-amino]-2-phenylethyl]-N-phenylmethylbenzamide, trifluoroacetate salt

5



(R, R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate salt

10 (preparation described in Example 84) and benzylamine were converted to the title compound following the procedure described in Example 86

except that 54% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.89 (s, 3 H), 2.9 (dd, 1 H), 3.11 (br t, 1 H), 3.26 (br t, 1 H), 3.61 (dd, 1 H), 4.54 (s, 2 H), 4.61 (dd, 1 H), 4.77 (dd, 1 H), 6.86 (d, 1 H), 7.0 (m, 3 H), 7.1 (m, 3 H), 7.2-7.4 (m, 6 H), 7.45 (d, 2 H), 7.84 (d, 2 H)

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.1, 44.5, 53.9, 65.4, 70.0, 116.6, 124.3, 125.4, 126.1, 128.2, 128.5, 129.2, 129.5, 129.6, 130.0, 130.4, 133.5, 136.4, 136.9, 138.7, 139.9, 151.7, 169.3

20 Mass (M+H) 560

[α]_D²² = -43.0° (c = 0.5, MeOH)

Calculated for 1.7 H₂O and 1.10 mol TFA:

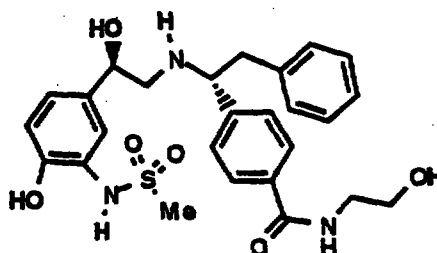
	Calc.	Found
25 C	55.71	55.70
H	5.28	5.01
N	5.87	5.62
S	4.48	4.59
F	8.76	6.38

HPLC: 100% pure, retention time 20.4 minutes, protocol described in

30 Example 1

Example 94

(R, R)-N-(2-Hydroxyethyl)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-
5 [(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]-benzamide,
trifluoroacetate salt



10 (R, R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-
phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate salt
(preparation described in Example 84) and ethanolamine were converted
to the title compound following the procedure described in Example 86
except that 33% solvent B was employed for the final HPLC purification.
15 ¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3 H), 2.9 (dd, 1 H), 3.11 (br t, 1
H), 3.25 (br t, 1 H), 3.47 (t, 2 H), 3.61 (dd, 1 H), 3.68 (t, 2 H), 4.61 (dd, 1
H), 4.78 (dd, 1 H), 6.86 (d, 1 H), 7.0 (m, 3 H), 7.1 (m, 3 H), 7.31 (d, 1 H),
7.45 (d, 2 H), 7.82 (d, 2 H).
¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.1, 43.6, 53.8, 61.5, 65.5, 69.9,
20 116.6, 124.2, 125.5, 126.0, 128.1, 129.1, 129.6, 129.9, 130.4, 133.5, 136.4,
136.9, 138.6, 151.6, 169.6.

Mass (M+H) 514

[α]_D²² = -41.4° (c = 0.5, MeOH)

Calculated for 1.18 H₂O and 1.13 mol TFA:

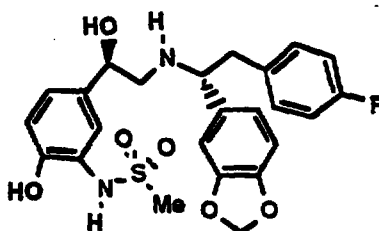
25	Calc.	Found
	C 51.14	51.19
	H 5.24	5.15
	N 6.33	6.32
	S 4.83	5.24
30	F 9.70	9.75

HPLC: 100% pure, retention time 14.0 minutes, protocol described in Example 1

5

Example 95

(R),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-(4-fluorophenyl)ethyl]-amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide



10

A. (R),(R)-N-[2-[1-(1,3-Benzodioxol-5-yl)-2-(4-fluorophenyl)-ethyl]amino]benzeneethanol, trifluoroacetate salt

The title compound was prepared following the procedure described in step A of Example 60 with the following modifications: 1) freshly prepared 4-fluorobenzylmagnesium chloride was employed; and 2) the 11:1 mixture of the R,R and R,S diastereomers of (R)-N-[2-[1-(1,3-benzodioxol-5-yl)-2-(4-fluorophenyl)ethyl]amino]benzeneethanol were separated by preparative HPLC using 60% solvent B (see Example 1 for HPLC protocol).

20

B. (R)- α -(1,3-Benzodioxol-5-yl)-4-fluorobenzeneethanamine

Following the general procedure described in C.K. Miao et al., *Tet. Lett.*, **34**, 2259 (1993), a solution of (R),(R)-N-[2-[1-(1,3-benzodioxol-5-yl)-2-(4-fluorophenyl)ethyl]amino]benzeneethanol (4.0 g, 8.1 mmol) and NaIO₄ (4.5 g, 21.1 mmol) in a mixture of 40 mL water, 10 mL MeOH and 10 mL conc. aq. HCl was stirred at 20°C for 48 hours. After partial concentration, the mixture was diluted with 200 mL of water, stirred for six hours at 35°C, washed three times with 100 mL of hexane, and then basified to pH 10 by addition of 1 M aq. NaHCO₃. The aqueous mixture was extracted 3 x with 200 mL of CH₂Cl₂; the extracts were dried over Na₂SO₄ and concentrated. Chromatography on silica gel eluting with 2%

30

(10% conc. aq. $\text{NH}_4\text{OH}/\text{MeOH}/\text{CH}_2\text{Cl}_2$) yielded 213 mg of the title compound.

5 C. (R),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]-methanesulfonamide

(R)- α -(1,3-Benzodioxol-5-yl)-4-fluorobenzeneethanamine was converted to (R),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-(4-fluorophenyl)ethyl]amino]-1-hydroxyethyl]-2-phenylmethoxyphenyl]-methanesulfonamide following the procedures described in steps D and E of Example 19, except that 5% (10% conc. aq. $\text{NH}_4\text{OH}/\text{MeOH}/\text{CH}_2\text{Cl}_2$) eluted the product of step E from silica gel. Hydrogenolysis over 10% Pd/C in 1% HOAc/MeOH sparged with H_2 followed by filtration and concentration produced the title compound which was isolated after silica gel chromatography eluting with 3% (10% conc. aq. $\text{NH}_4\text{OH}/\text{MeOH}/\text{CH}_2\text{Cl}_2$).

^1H NMR (270 MHz, CDCl_3): δ 2.5-2.7 (m, 2H), 2.90 (s, 3H), 2.7-3.0 (m, 2H), 3.75 (m, 1H), 4.41 (m, 1H), 5.94 (s, 2H), 6.5-7.2 (m, 11H).

^{13}C NMR (68 MHz, CDCl_3): δ 38.9, 43.1, 54.5, 66, 71.5, 101.0, 107.1, 108.1, 115.0, 115.3, 116.5, 121.0, 121.7, 124.3, 124.6, 130.6, 130.7, 133.5, 133.9, 135.3, 146.9, 147.9, 149.2, 159.7, 163.3.

Mass (M + H) 489⁺

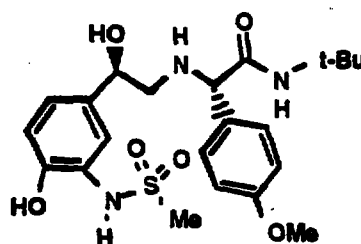
Calculated for 0.53 H_2O and 0.17 Et_2O :

	Calc.	Found
25 C	58.05	58.04
H	5.48	5.27
N	5.49	5.23
F	3.72	4.06
S	6.28	5.84

30 HPLC: >99% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nm; gradient elution 0-100% B over 25 minutes (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4); B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4 ; retention time = 17.5 minutes.

Example 96

(R),(S)-N-(1,1-Dimethylethyl)- α -[[2-hydroxy-2-[4-hydroxy-3-
 5 [(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzene-
 acetamide



A. (S)-N-(1,1-Dimethylethyl)- α -amino-4-methoxybenzene
 10 acetamide

A suspension of NaHCO_3 (184 mg, 2.2 mmol), commercially
 available N-(benzyloxycarbonyloxy)succinamide (548 mg, 2.2 mmol) and
 (S)- α -amino-4-methoxybenzeneacetic acid (360 mg, 2 mmol), synthesis
 described in U.S. Patent, 3,517,023, in 1:1 acetone/ H_2O was stirred for 18
 15 hours at 20°C . After partial concentration and extraction with CH_2Cl_2 , the
 pH was adjusted to 1.5 and the solution extracted with EtOAc (3 x). The
 EtOAc extracts were washed with brine, dried over MgSO_4 and
 concentrated to yield (S)- α -[N-[(phenylmethoxy)carbonyl]amino]-4-
 methoxybenzeneacetic acid. A solution of 1-(3-dimethylaminopropyl)-3-
 20 ethylcarbodiimide-HCl (608 mg, 3.2 mmol), hydroxybenzotriazole (643 mg,
 4.76 mmol) and (S)- α -[N-(phenylmethoxy)carbonyl]amino-4-methoxy-
 benzeneacetic acid (1 g, 3.17 mmol) in CH_2Cl_2 (10 mL) was stirred one
 hour at 0°C whereupon N-methylmorpholine (0.7 mL, 6.4 mmol) and t-
 butylamine (0.5 mL, 4.8 mmol) were added and the reaction stirred at
 25 20°C for 18 hours. The reaction was diluted with EtOAc, washed with
 H_2O , aq. NaHCO_3 , brine, dried over MgSO_4 , and concentrated. Pure (S)-
 N-(1,1-dimethylethyl)- α -[N-[(phenylmethoxy)carbonyl]amino]-4-
 methoxybenzeneacetamide was obtained after chromatography on silica
 gel using 35% EtOAc/hexane as eluant. Hydrogenation of (S)-N-(1,1-
 30 dimethylethyl)- α -[N-[(phenylmethoxy)carbonyl]amino]-4-
 methoxybenzeneacetamide over 10% $\text{Pd}(\text{OH})_2/\text{C}$ at 1 atom of H_2 in 1:1

MeOH/EtOAc generated the title compound which required no further purification following filtration and concentration.

**B. (R),(S)-N-(1,1-Dimethylethyl)- α -[[2-hydroxy-2-[4-hydroxy-3-
5 [(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy
benzeneacetamide**

Following the procedure described in step D of Example 19, a solution of (S)-N-(1,1-dimethylethyl- α -amino-4-methoxybenzeneacetamide and (R)-N-[5-[2-iodo-1-[(triethylsilyl)oxy]ethyl]-2-
10 (phenylmethoxy)phenyl]methanesulfonamide was heated at 110°C for 20 hours. After isolation of the crude coupled product and cleavage of the triethylsilyl ether as described in step E of Example 19, chromatography on silica gel eluting with 1:3:96 conc. NH₄OH/MeOH/CH₂Cl₂ yielded a diastereomeric mixture of predominantly (R),(S)-N-(1,1-dimethylethyl)- α -
15 [[2-hydroxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxybenzeneacetamide. The desired R,S diastereomer, purified by preparative HPLC using 55% solvent B (protocol described in Example 1), was converted to the title compound upon hydrogenation as the free base over 10% Pd/C at 1 atm of H₂ in 1:1
20 MeOH/EtOAc. After filtration and concentration, the title compound was purified by chromatography on 0.5 mm silica TLC plates using 1:9:96 conc. NH₄OH/MeOH/CH₂Cl₂.

¹H NMR (400 MHz, CDCl₃): δ 7.29-7.21 (m, 3H), 6.96 (m, 1H), 6.85-6.82 (m, 3H), 6.78 (s, 1H), 4.61 (dd, 1H), 4.03 (s, 1H), 3.78 (s, 3H), 2.93
25 (s, 3H), 2.74-2.69 (m, 2H), 1.31 (s, 9H).

¹³C NMR (75 MHz, CDCl₃): δ 172.35, 159.37, 148.79, 134.34, 130.76, 128.42, 124.31, 124.10, 121.67, 116.35, 114.21, 71.68, 66.41, 55.20, 55.04, 51.21, 38.91, 28.49.

Mass (M+H) 466

30 $[\alpha]_D^{22} = +11.5^\circ$ (c = 0.34, MeOH)

Calculated for 0.40 H₂O:

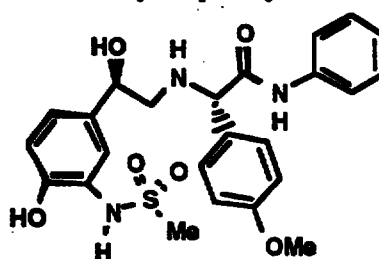
	Calc.	Found
C	55.90	56.03
H	6.78	6.78

N 8.89 8.76

HPLC: 100% pure, Shimadzu LC-6A, YMC S3 ODS (6.0 x 150 mm);
flow rate of 1.5 ml/minute; detection at 254 nM; gradient elution 0-100
% B over 30 minutes (A = 10% MeOH, 90% H₂O, 0.2% H₃PO₄); B =
5 90% MeOH, 10% H₂O, 0.2% H₃PO₄; retention time = 17.5 minutes.

Example 97

(R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-
10 phenyl]ethyl]amino]-4-methoxy-N-phenylbenzeneacetamide



Following the procedure described in step A of Example 96,
aniline was converted to (S)- α -amino-4-methoxy-N-phenylbenzene-
15 acetamide. The title compound was prepared from (S)- α -amino-4-
methoxy-N-phenylbenzene-acetamide following the procedure in step B of
Example 96 with the following modifications: 1) racemization was a
major side-reaction during the coupling to (R)-N-[5-[2-iodo-1-
[(triethylsilyl)oxy]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide
20 necessitating chromatographic separation of the two diastereomers on
silica gel; and 2) (R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-
[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-
phenylbenzeneacetamide was purified by preparative HPLC using 60%
solvent B.
25 ¹H NMR (400 MHz, CD₃OD): δ 7.47 (d, 2H), 7.44-7.35 (m, 5H), 7.07
(m, 2H), 6.91-6.85 (m, 3H), 4.72 (dd, 1H), 4.32 (s, 1H), 3.76 (s, 3H), 2.88
(s, 3H), 2.84 (dd, 1H), 2.75 (dd, 1H).
¹³C NMR (100 MHz, CD₃OD): δ 173.13, 161.23, 151.07, 139.21,
135.84, 131.91, 129.91, 129.84, 125.83, 125.77, 125.53, 124.64, 121.48,
30 116.43, 115.24, 73.31, 67.71, 56.18, 55.78, 39.61.

Mass (M+H) 486

$[\alpha]_D^{22} = +13.3^\circ$ (c = 0.36, MeOH)

Calculated for 1.26 H₂O:

	Calc.	Found
5 C	56.72	56.87
H	5.85	5.34
N	8.27	8.12

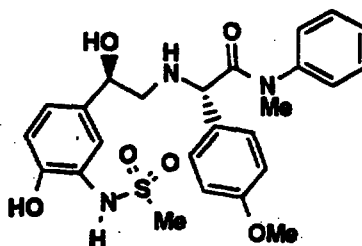
HPLC: 99% pure, retention time 18.2 minutes, protocol described in Example 96.

10

Example 98

(R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy-N-methyl-N-phenylbenzeneacetamide

15



A. (S)- α -Amino-4-methoxy-N-methyl-N-phenylmethylbenzeneacetamide

20

To a 4°C solution of (S)- α -amino-4-methoxybenzeneacetic acid (1.8 g, 10 mmol), synthesis described in U.S. Patent, 3,517,023, in 1:2 1 N NaOH/dioxane was added commercially available di-*t*-butyl dicarbonate (2.4 g, 11 mmol). After stirring 1.5 hours at 20°C, the reaction was partially concentrated, adjusted to pH 2, and extracted with EtOAc (3 x).

25

The EtOAc extracts were washed with brine, dried over MgSO₄ and concentrated to yield (S)- α -[N-[(1,1-dimethylethyl)-carbonyl]amino]-4-methoxybenzeneacetic acid. A solution of 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline (660 mg, 2.7 mmol), (S)- α -[N-(1,1-dimethylethyl)-carbonyl]amino]-4-methoxybenzeneacetic acid (600 mg, 2.14 mmol) in

30

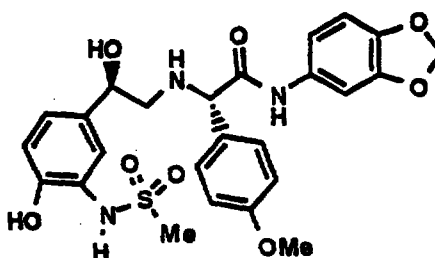
CH₂Cl₂ (10 mL) and N-methylaniline (2.13 mmol) was stirred at 20°C

for 18 hours. After concentration, the reaction was diluted with EtOAc, washed with aq. NaHCO₃, H₂O, 1 N HCl, brine, dried over MgSO₄, and concentrated. Pure (S)- α -[N-[(1,1-dimethylethyl)carbonyl]amino]-4-methoxy-N-methyl-N-phenylbenzeneacetamide was obtained after
5 chromatography on silica gel using 30% EtOAc/hexane as eluant. (S)- α -[N-[(1,1-Dimethylethyl)carbonyl]amino]-4-methoxy-N-methyl-N-phenylbenzeneacetamide was stirred 1.5 hours at 20°C in 4 N HCl/dioxane to generate (S)- α -amino-4-methoxy-N-methyl-N-phenylbenzeneacetamide which was used directly following isolation after concentration, dilution
10 with EtOAc, washing sequentially with aq. NaHCO₃ (2 x) and brine, drying over MgSO₄, and concentration.

B. (R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-methyl-N-phenylbenzeneacetamide,
15 (S)- α -Amino-4-methoxy-N-methyl-N-phenylbenzeneacetamide was converted to the title compound following the procedures described in steps D, E and F of Example 19 with the following modifications: 1) in step D, the reaction was heated at 70°C for 40 hours to generate primarily
20 the R, S diastereomer which was separated by silica gel chromatography from the R, R isomer: 2) in step E, the R, S diastereomer was further purified by preparative HPLC from the R, R isomer using 60% solvent B (protocol described in Example 1); and 3) in step F, the HPLC purification was omitted after hydrogenolysis at 1 atm. H₂.
25 ¹H NMR (270 MHz, CD₃OD): δ 7.39-7.30 (m, 4H), 7.03-6.83 (m, 8H), 4.96 (s, 1H), 4.82 (m, 1H), 3.78 (s, 3H), 3.29 (s, 3H), 2.94 (m, 1H), 2.90 (s, 3H), 2.76 (m, 1H).
¹³C NMR (68 MHz, CD₃OD): δ 168.22, 162.69, 151.63, 142.47, 133.72, 131.79, 131.01, 129.95, 128.94, 126.12, 125.40, 124.36, 122.92, 116.59,
30 115.75, 70.02, 63.34, 55.91, 52.66, 39.61, 38.32.
Mass (M+H) 500
[α]_D²² = +42.3° (c = 0.35, MeOH)
HPLC: 99% pure, retention time 18.4 minutes, protocol described in Example 96.

Example 99

(R),(S)-N-(1,3-Benzodioxol-5-yl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide



A. (S)- α -N-[(1,3-Benzodioxol-5-yl)amino]-4-methoxybenzene acetamide

To a 0°C DMF (5 mL) solution of (S)- α -[N-(1,1-dimethylethyl)-carbonyl]amino]-4-methoxybenzeneacetic acid (600 mg, 2.14 mmol; preparation described in step A of Example 98), 1-hydroxy-7-azabenzotriazole (290 mg, 2.13 mmol) and 3,4-(methylenedioxy)aniline (366 mg, 2.7 mmol) was added 1-(3-dimethyl-aminopropyl)-3-ethylcarbodiimide-HCl (409 mg, 2.13 mmol) under Ar. After stirring 18 hours at 20°C, the reaction was diluted with EtOAc, washed with aq. NaHCO₃, H₂O, 1 N HCl, brine, dried over MgSO₄, and concentrated. Pure (S)-N-(1,3-benzodioxol-5-yl)- α -[N-[(1,1-dimethylethyl)carbonyl]-amino]-4-methoxybenzeneacetamide, obtained after chromatography on silica gel using 30% EtOAc/hexane as eluant, was converted to the title compound following the procedure described in step A of Example 98.

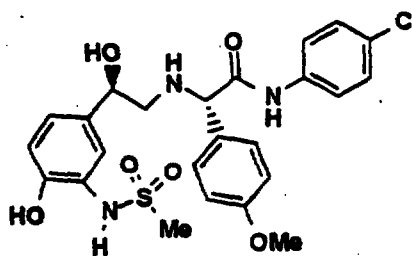
B. (R),(S)-N-(1,3-Benzodioxol-5-yl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide

(S)- α -N-[(1,3-Benzodioxol-5-yl)amino]-4-methoxybenzeneacetamide was converted to the title compound following the procedures described in steps D, E and F of Example 19 with the following modifications: 1) in step D, the reaction was heated at 70°C for 60 hours

- to generate primarily the R, S diastereomer; separation from the R, R isomer required a second chromatography on silica gel eluting with 40% EtOAc in toluene; and 2) in step F, the HPLC purification was omitted after hydrogenolysis as the free base under 1 atom. H₂; the title compound
- 5 was chromatographed on silica gel eluting with 5 - 10 % MeOH/CH₂Cl₂.
¹H NMR (400 MHz, CD₃OD): δ 7.38 (d, 1H), 7.33 (d, 2H), 7.12 (d, 1H), 7.05 (dd, 1H), 6.90-6.81 (m, 3H), 6.79 (d, 1H), 6.71 (d, 1H), 5.89 (s, 2H), 4.69 (dd, 1H), 4.24 (s, 1H), 3.76 (s, 3H), 2.90 (s, 3H), 2.83 (dd, 1H), 2.72 (dd, 1H).
- 10 ¹³C NMR (68 MHz, CD₃OD): δ 173.21, 161.12, 151.07, 149.05, 145.80, 135.89, 133.41, 132.35, 129.79, 125.78, 124.66, 116.34, 115.19, 114.70, 108.88, 103.73, 73.46, 67.79, 56.33, 55.75, 39.60.
- Mass (M+H) 530
 [α]_D²² = +7.3° (c = 0.30, MeOH)
- 15 HPLC: 99% pure, retention time 18.5 minutes, protocol described in Example 96.

Example 100

- 20 (R),(S)-N-(4-Chlorophenyl)-α-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide



- 25 (S)-α-Amino-N-(4-chlorophenyl)-4-methoxybenzeneacetamide
 (prepared from p-chloroaniline via a procedure analogous to that described in step A of Example 99) was converted to the title compound following the procedure described in step B of Example 99, except for the following modifications: 1) after elution from silica gel with 2% MeOH/CH₂Cl₂,
- 30 (R),(S)-N-(4-chlorophenyl)-α-[[2-phenylmethoxy-2-[4-hydroxy-3-

[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzene-acetamide was further purified by preparative HPLC using 58% solvent B; and 2) the title compound after silica gel chromatography was purified by preparative HPLC using 57% solvent B and isolated as the free base.

5 ^1H NMR (400 MHz, CD_3OD): δ 7.48 (dd, 2H), 7.46-7.28 (m, 3H), 7.27 (dd, 2H), 7.07 (dd, 1H), 6.90 (d, 2H), 6.85 (d, 1H), 4.70 (dd, 1H), 4.27 (s, 1H), 3.76 (s, 3H), 2.91 (s, 3H), 2.85 (dd, 1H), 2.73 (dd, 1H).

^{13}C NMR (68 MHz, CD_3OD): δ 173.43, 161.13, 151.03, 138.07, 135.85, 132.11, 130.26, 129.75, 125.71, 124.59, 122.72, 116.36, 115.18, 73.42, 67.78, 56.26, 55.74, 39.58.

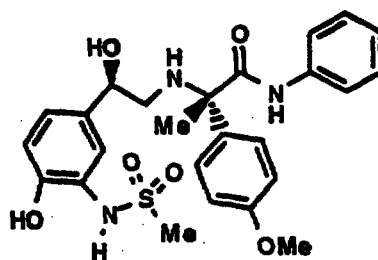
Mass ($\text{M}+\text{H}$) 520

$[\alpha]_{\text{D}}^{22} = +8.3^\circ$ ($c = 0.30$, MeOH)

HPLC: 99% pure, retention time 21.7 minutes, protocol described in Example 96.

Example 101

(R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy- α -methyl-N-phenylbenzeneacetamide



A. (S)- α -Amino-4-methoxy- α -methyl-N-phenylbenzeneacetamide

(S)- α -Amino-4-methoxy- α -methylbenzeneacetic, ethyl ester

25 (446 mg, 2 mmol; prepared from 4-methoxyacetophenone as described in U.S. Patent 5,268,375) in 1:1 2 N aq. NaOH/EtOH was heated at 75°C for two hours, cooled, and concentrated. (S)- α -[N-[(1,1-Dimethylethyl)-carbonyl]amino]-4-methoxy- α -methylbenzeneacetic acid, obtained upon treatment of the crude acid with excess di-*t*-butyl dicarbonate as described

30 in step A of Example 98, was converted to the title compound following:

1) coupling to aniline utilizing the procedure described in step A of Example 96; and 2) removal of the BOC protecting group as described in step A of Example 98.

5 **B. (R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -methyl-N-phenylbenzeneacetamide**

Following the procedures described in steps D, E, and F of Example 19, (S)- α -amino-4-methoxy- α -methyl-N-

10 phenylbenzeneacetamide was converted to the title compound with the following modifications: 1) in step E, the desilylated material eluted from silica gel with 2:3 EtOAc/toluene; 2) in step F, after hydrogenolysis as the free base under 1 atm. H_2 , the title compound was purified by silica gel chromatography eluting with 4% MeOH/ CH_2Cl_2 .

15 1H NMR (270 MHz, CD_3OD): δ 1.72 (s, 3H), 2.58 (dd, 1H), 2.78 (dd, 1H), 2.86 (s, 3H), 3.77 (s, 3H), 4.68 (dd, 1H), 6.88 (m, 3H), 7.07 (m, 2H), 7.27 (m, 2H), 7.42 (m, 5H).

^{13}C NMR (68 MHz, CD_3OD): δ 22.7, 39.6, 52.4, 55.8, 65.7, 74.1, 114.8, 116.4, 121.5, 124.7, 125.4, 125.7, 125.8, 128.6, 129.8, 136.2, 139.3, 151.0, 20 160.5, 176.0.

Mass (M+H) 500

$[\alpha]_D^{22} = -48.2^\circ$ (c = 0.9 MeOH)

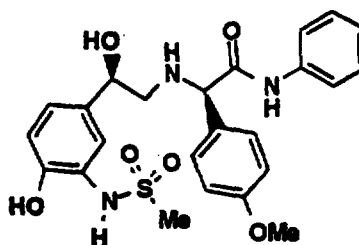
HPLC: 99% pure, retention time 17.1 minutes, protocol described in Example 96.

25

Example 102

(R),(R)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-phenylbenzeneacetamide

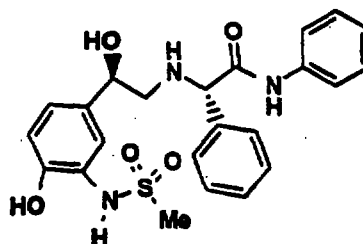
30



- (R)- α -Amino-4-methoxybenzeneacetic acid (1.8 g, 10 mmol), synthesis described in U.S. Patent, 3,517,023, was converted to the title compound following a reaction series analogous to that described in Example 98, except for the following modifications: in step B, the desilylated material was chromatographed on silica gel using 1% MeOH/CH₂Cl₂ prior to the preparative HPLC purification using 60% solvent B and subsequently was converted to the free base prior to the hydrogenolysis reaction to generate the title compound.
- ¹H NMR (270 MHz, CD₃OD): δ 7.48 (d, 2H), 7.45-7.24 (m, 5H), 7.08 (m, 2H), 6.92-6.84 (m, 3H), 4.72 (dd, 1H), 4.31 (s, 1H), 3.77 (s, 3H), 2.88 (s, 3H), 2.86-2.67 (m, 2H).
- ¹³C NMR (68 MHz, CD₃OD): δ 173.30, 161.18, 151.01, 139.26, 136.01, 132.09, 129.87, 125.81, 125.58, 125.52, 124.55, 121.49, 116.45, 115.21, 73.37, 67.84, 56.24, 55.78, 39.57.
- Mass (M+H) 486
- $[\alpha]_D^{22} = -53.3^\circ$ (c = 0.22, MeOH)
- HPLC: 98.5% pure, retention time 18.9 minutes, protocol described in Example 96.

Example 103

- (R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-N-phenylbenzeneacetamide



Following the procedure described in step A of Example 98, (S)-phenylglycine was converted to α -amino-N-phenylbenzeneacetamide.

- 5 The title compound was prepared from α -amino-N-phenylbenzeneacetamide following the procedure described in step B of Example 99 with the following modification: the desilylated material was purified by preparative HPLC using 56% solvent B and subsequently was converted to the free base prior to the hydrogenolysis reaction to generate the title compound.

- 10 ^1H NMR (400 MHz, CD_3OD): δ 7.47 (d, 2H), 7.46 (d, 2H), 7.45-7.25 (m, 6H), 7.10-7.05 (m, 2H), 6.86 (d, 1H), 4.72 (dd, 1H), 4.34 (s, 1H), 2.89 (s, 3H), 2.87-84 (m, 2H), 2.77 (dd, 2H).
 ^{13}C NMR (68 MHz, CD_3OD): δ 173.15, 151.07, 140.35, 139.20, 135.92,
 15 129.87, 129.30, 128.69, 125.78, 125.55, 124.69, 121.49, 116.43, 73.49, 68.51, 56.44, 39.60.

Mass (M+H) 456

$[\alpha]_{\text{D}}^{22} = +8.3^\circ$ (c = 0.20, MeOH)

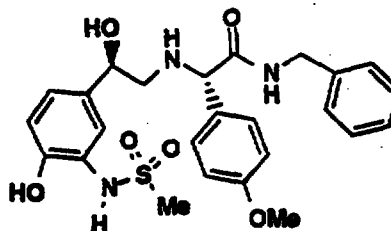
Calculated for 0.42 H_2O :

20	Calc.	Found
	C 59.65	59.93
	H 5.62	5.43
	N 9.07	8.79

- HPLC: 97% pure, retention time 15.8 minutes, protocol described in
 25 Example 96.

Example 104

- (R),(S)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-
 30 phenyl]ethyl]amino]-4-methoxy-N-(phenylmethyl)benzeneacetamide



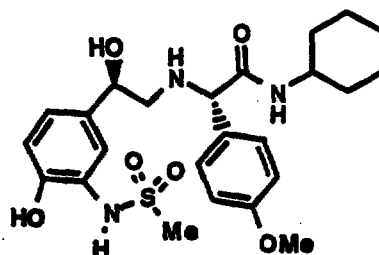
(S)- α -Amino-4-methoxy-N-(phenylmethyl)benzeneacetamide

- 5 (prepared from benzylamine via a procedure analogous to that described in step A of Example 98, except for omission of chromatography on silica gel) was converted to the title compound following the procedure described in step B of Example 98, except for the following modification:
- 10 separation of the R, R and R, S diastereomers of α -[[2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-(phenylmethyl)benzeneacetamide required a second chromatography on silica gel eluting with 30% EtOAc in toluene.
- ^1H NMR (400 MHz, CD_3OD): δ 7.47 (d, 2H), 7.33 (d, 1H), 7.27-7.15 (m, 5H), 7.02 (m, 3H), 6.87 (d, 1H), 5.00 (s, 1H), 4.83 (m, 1H), 4.41 (q, 2H),
- 15 3.82 (s, 3H), 3.02-2.86 (m, 2H), 2.91 (s, 3H).
- ^{13}C NMR (68 MHz, CD_3OD): δ 168.56, 162.80, 151.75, 139.31, 133.66, 131.68, 129.57, 128.51, 128.42, 126.15, 125.45, 124.50, 124.13, 116.61, 115.89, 69.85, 64.26, 55.94, 53.00, 44.31, 39.64.
- Mass (M+H) 500
- 20 $[\alpha]_{\text{D}}^{22} = +45.9^\circ$ (c = 0.31 MeOH)
- HPLC: 99.9% pure, retention time 18.1 minutes, protocol described in Example 96.

25

Example 105

(R),(S)-N-(Cyclohexyl)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide



(S)-N-(Cyclohexyl)- α -amino-4-methoxybenzeneacetamide

(prepared from cyclohexylamine via procedure analogous to that described
 5 in step A of Example 98) was converted to the title compound following
 the procedure described in step B of Example 98, except for the following
 modifications: 1) separation of the R, R and R, S diastereomers of N-
 (cyclohexyl)- α -[[2-(triethylsilyl)oxy-2-[4-phenylmethoxy-3-[(methyl-
 sulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide
 10 required a second chromatography on silica gel eluting with 40%
 EtOAc/toluene; 2) in step E, the residual R, R diastereomer was separated
 by preparative HPLC from the R, S isomer using 65% solvent B (protocol
 described in Example 1); and 3) in step F, following HPLC purification
 using 50% solvent B, the title compound was further purified as the free
 15 base by flash chromatography on silica gel using 8% MeOH/CH₂Cl₂.
¹H NMR (270 MHz, CD₃OD): δ 7.37 (d, 1H), 7.29 (dd, 2H), 7.03 (dd,
 1H), 6.89 (m, 3H), 4.66 (dd, 1H), 4.11 (s, 1H), 3.77 (s, 3H), 3.60 (m, 1H),
 2.93 (s, 3H), 2.92-2.62 (m, 2H), 1.81-1.56 (m, 5H), 1.35-1.11 (m, 5H).
¹³C NMR (68 MHz, CD₃OD): δ 174.04, 161.02, 150.91, 135.91, 132.54,
 20 129.69, 125.86, 125.66, 124.36, 116.33, 115.03, 73.30, 67.14, 56.23,
 55.74, 39.61, 33.68, 33.54, 26.57, 26.05.

Mass (M+H) 492

$[\alpha]_D^{22} = +9.2^\circ$ (c = 0.10, MeOH)

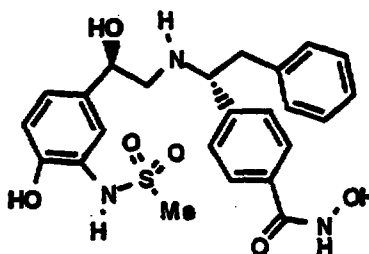
Calculated for 1.62 H₂O:

25	Calc.	Found
	C 55.34	55.57
	H 7.01	6.83
	N 8.07	7.84

HPLC: 98% pure, retention time 19.8 minutes, protocol described in
 30 Example 96.

Example 106

(R, R)-N-Hydroxy-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzamide, trifluoroacetate salt



(R, R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate salt (preparation described in Example 84) and hydroxylamine were converted to the title compound following the procedure described in Example 86 except that 28% solvent B was employed for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3 H), 2.9 (m, 1 H), 3.0-3.3 (m, 2 H), 3.61 (br d, 1 H), 4.61 (br d, 1 H), 4.82 (m, 1 H), 6.86 (d, 1 H), 7.01 (br s, 3 H), 7.14 (br s, 3 H), 7.32 (br s, 1 H), 7.46 (br s, 2 H), 7.72 (br s, 2 H)

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 40.1, 53.9, 65.4, 70.0, 116.6, 124.4, 125.4, 126.1, 128.2, 129.1, 129.6, 130.1, 130.4, 133.5, 136.3, 138.9, 151.7

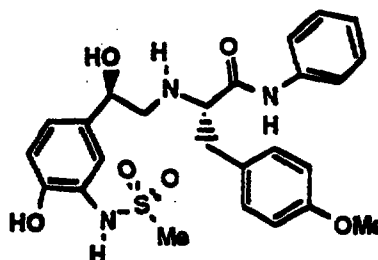
Mass (M+H) 486

[α]_D²² = -43.2° (c = 0.5, MeOH)

HPLC: >99% pure, retention time 12.5 minutes, protocol described in Example 1

Example 107

(R),(S)-α-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy-N-phenylbenzenepropanamide



The title compound was prepared from (S)- α -amino]-4-methoxy-N-phenylbenzenepropanamide following the procedures described: 1) in steps D and E of Example 19; and 2) the hydrogenolysis conditions described in step B of Example 99.

25 ¹³C NMR (68 MHz, CD₃OD): δ 174.13, 160.14, 150.95, 138.92, 135.66, 131.31, 130.19, 129.79, 125.78, 125.61, 124.46, 121.55, 116.34, 115.07, 73.09, 65.63, 56.38, 55.64, 39.54, 39.39.

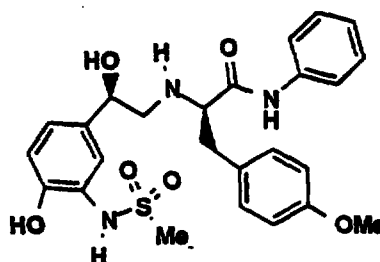
$$[\alpha]_D^{22} = -34.6^\circ \text{ (c = 0.35 MeOH)}$$

HPLC: 99% pure, retention time 18.7 minutes, protocol described in Example 96.

5

Example 108

(R),(R)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy-N-phenylbenzenepropanamide



10

A mixture of commercial (R)-N-(t-butoxycarbonyl)tyrosine (2.0 g, 6.35 mmol), dimethyl sulfate (1.3 mL, 14 mmol), K₂CO₃ (1.93 g, 14 mmol), and 18-crown-6-ether (185 mg, 0.7 mmol) was refluxed in 30 mL of toluene for five hours. After cooling and dilution with H₂O, the organic layer was washed with H₂O, dried over MgSO₄, and concentrated. Chromatography of the residue on silica gel eluting with 20% EtOAc/hexane yielded methyl (R)- α -[N-[(phenylmethoxy)carbonyl]-amino]-4-methoxybenzenepropanoate which was hydrolyzed by stirring three hours at 0°C with NaOH (185 mg, 4.6 mmol) in 6 mL of 2:1 MeOH/H₂O. After concentration, adjustment to pH 2, extraction with EtOAc (2 x), and concentration, the crude acid was converted to (R)- α -amino-4-methoxy-N-phenylbenzenepropanamide by coupling to aniline under the conditions described in step A of Example 98 and utilizing the hydrogenolysis conditions described in Step A of Example 96. The title compound was prepared from (R)- α -amino]-4-methoxy-N-phenylbenzenepropanamide following the procedures described in steps D, E, and F of Example 19 with the following modifications: 1) the product of step D was not purified; 2) in step E, the product was chromatographed twice on silica gel eluting with 1.5 % MeOH/CH₂Cl₂; and 3) in step F, after hydrogenolysis as the free base under 1 atm. H₂,

the title compound was purified by preparative HPLC using 48 % solvent B prior to isolation as the free base.

¹H NMR (270 MHz, CD₃OD): δ 7.44-7.25 (m, 5H), 7.11-6.97 (m, 3H), 7.01 (dd, 1H), 6.83-6.78 (m, 3H), 4.63 (t, 1H), 3.74 (s, 3H), 3.45 (dd, 1H), 3.02-2.95 (m, 1H), 2.87 (s, 3H), 2.85-2.69 (m, 3H).

¹³C NMR (68 MHz, CD₃OD): δ 174.59, 160.11, 150.90, 139.03, 135.63, 131.34, 130.39, 129.82, 125.90, 125.58, 124.26, 121.61, 116.40, 115.07, 73.37, 66.06, 56.59, 55.72, 39.54, 39.39.

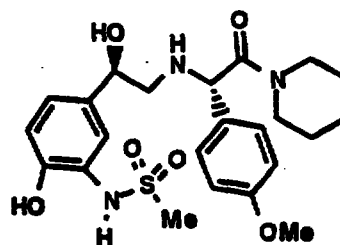
Mass (M+H) 500

[α]_D²² = +4.2° (c = 0.15 MeOH)

HPLC: 99% pure, retention time 19.0 minutes, protocol described in Example 96.

Example 109

(R),(S)]-N-[5-[1-Hydroxy-2-[[1-(4-methoxyphenyl)-2-oxo-2-(1-piperidinyl)ethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide



(S)-α-[(1-Piperidinyl)carbonyl]-4-methoxybenzenemethanamine

(prepared from piperidine via a procedure analogous to that described in step A of Example 99) was converted to the title compound following the procedures described in steps D, E, and F of Example 19, except for the following modifications: 1) in step D, the reaction was heated to 75°C for 60 hours; and 2) in step F, the desilylated product was hydrogenated under 1 atm. of H₂ as the free base to generate the title compound which was purified by silica gel chromatography eluting with 8% MeOH/CH₂Cl₂.

¹H NMR (270 MHz, CD₃OD): δ 0.90 (m, 1H), 1.38 (m, 2H), 1.53 (m, 3H), 2.60 (dd, 1H), 2.77 (dd, 1H), 2.92 (s, 3H), 3.35 (m, 1H), 3.73 (m,

1H), 3.78 (s, 3H), 4.60 (dd, 1H), 6.84 (d, 1H), 6.91 (d, 2H), 7.02 (dd, 1H), 7.25 (d, 1H), 7.30 (d, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 25.3, 26.7, 26.9, 39.6, 44.7, 47.5, 55.7, 55.8, 62.9, 73.5, 115.5, 116.5, 124.3, 125.7, 126.0, 130.3, 131.3, 135.8, 151.1, 161.2, 171.6.

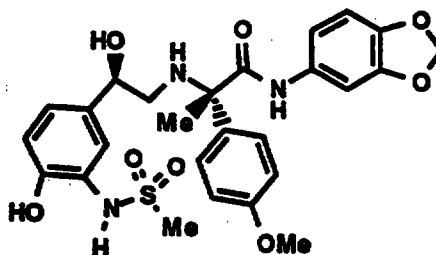
Mass (M+H) 478

[α]_D²² = +53.9° (c = 0.3 MeOH)

HPLC: 99% pure, retention time 17.2 minutes, protocol described in Example 96.

Example 110

(R),(S)-N-(1,3-Benzodioxol-5-yl)-α-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-α-methylbenzeneacetamide



A. (S)-α-N-[(1,3-Benzodioxol-5-yl)amino]-4-methoxy-α-methylbenzeneacetamide

(S)-α-[N-[(1,1-Dimethylethyl)carbonyl]amino]-4-methoxy-α-methylbenzeneacetic acid (preparation described in step A of Example 101) was condensed with 3,4-(methylenedioxy)aniline following the procedure described in step A of Example 99. Pure (S)-N-(1,3-benzodioxol-5-yl)-α-[N-[(1,1-dimethylethyl)carbonyl]]amino]-4-methoxy-α-methylbenzeneacetamide, obtained after chromatography on silica gel using 30% EtOAc/hexane as eluant, was converted to the title compound following the procedure described in step A of Example 98.

B. (R),(S)-N-(1,3-Benzodioxol-5-yl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -methylbenzeneacetamide

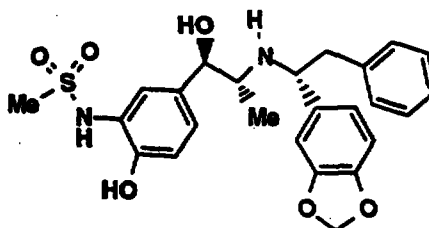
- Following the procedures described in steps D, E, and F of Example 19, (S)- α -N-[(1,3-benzodioxol-5-yl)amino]-4-methoxy- α -methyl-benzeneacetamide was converted to the title compound with the following modifications: 1) in step D, the coupling reaction was heated at 115°C for 96 hours to give a mixture of expected silylated product and its desilylated counterpart which were eluted from silica gel using 0.5% MeOH/CH₂Cl₂ and 1.5% respectively; 2) in step E, after desilylation and chromatography on silica gel, all fractions of (R),(S)-N-(1,3-benzodioxol-5-yl)- α -[[2-hydroxy-2-[4-phenylmethoxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy- α -methylbenzeneacetamide, formed in either step D or E, were combined and further purified by preparative HPLC using 56% solvent B; and 3) in step F, after hydrogenolysis as the free base under 1 atm. H₂, the title compound was purified by silica gel chromatography eluting with 5% MeOH/CH₂Cl₂.
- ¹H NMR (400 MHz, CD₃OD): δ 7.40 (d, 2H), 7.39 (d, 1H), 7.10 (d, 1H), 7.07 (dd, 1H), 6.87 (m, 3H), 6.73 (m, 2H), 5.89 (s, 2H), 4.66 (dd, 1H), 3.77 (s, 3H), 2.89 (s, 3H), 2.77 (dd, 1H), 2.56 (dd, 1H), 1.70 (s, 3H).
- ¹³C NMR (100 MHz, CD₃OD): δ 175.76, 160.44, 150.94, 148.98, 145.70, 136.14, 133.55, 128.59, 125.69, 124.74, 116.36, 114.77, 108.84, 103.74, 102.53, 74.02, 65.56, 55.71, 52.40, 39.58, 22.57.
- Mass (M+H) 544
- $[\alpha]_D^{22} = -64.8^\circ$ (c = 0.20, MeOH)
- Calculated for 0.46 H₂O:

	Calc.	Found
C	56.68	56.73
H	5.47	5.41
N	7.61	7.46

HPLC: 99% pure, retention time 17.1 minutes, protocol described in Example 96.

Example 111

(R),(R),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxypropyl]-2-hydroxyphenyl]methanesulfonamide



5

A. 4-Phenylmethoxy-3-nitrobenzaldehyde

To 4-hydroxy-3-nitrobenzaldehyde (50.6 g, 300 mmol) stirring in 250 mL of dry DMF under Ar at 20°C, was added 60% NaH oil dispersion
10 (14.6 g, 360 mmol) and, after 30 minutes, benzyl bromide (79 g, 460 mmol). The mixture was heated to 70°C for four hours until complete, cooled, quenched with H₂O and then diluted with 1.3 L of ice water. The resulting yellow precipitate was filtered, washed with water, and air-dried to provide 69.7 g of the title compound, after
15 recrystallization from 30% toluene /hexane.

B. 1-[4-Phenylmethoxy-3-nitrophenyl]propene

To a stirred suspension of (ethyl)triphenylphosphonium bromide (63.3 g, 170.5 mmol) in 270 mL of dry THF under Ar at 20°C, was added
20 91 mL of 1.8 M phenyllithium in 70% cyclohexane/Et₂O solution (163 mmol). After 30 minutes the reaction was cooled to -78°C, and a solution of 4-phenylmethoxy-3-nitrobenzaldehyde (38.96 g, 151.6 mmol) in 138 mL of THF was added by cannula over 25 minutes. The reaction was maintained at -78°C for 60 minutes and stirred at 20°C overnight prior
25 to addition of 400 mL hexane. The supernatant was decanted and the solids stirred twice with additional THF/hexane which was also decanted. After concentration of the combined supernatants, the title compound (11.33 g, 1:1 trans to cis ratio) was eluted from silica gel by 0% to 25% EtOAc/hexane .

30

C. trans-1-[3-(Methylsulfonyl)amino-4-phenylmethoxyphenyl]propene

A solution of 1-[4-phenylmethoxy-3-nitrophenyl]propene (12.74 g, 47.3 mmol) and $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ (53.4 g, 237 mmol) in 200 mL of EtOAc was refluxed for one hour. After cooling, 100 mL of hexane and then a solution of 41 g of K_2CO_3 (297 mmol) in 35 mL H_2O were added with vigorous stirring, whereupon 300 mL of CH_2Cl_2 and 100 g Na_2SO_4 were added prior to filtration through Celite. After concentration, the residue was chromatographed twice on silica gel eluting with 7% to 17% Et₂O/hexane to obtain 3.66 g of 1-[3-amino-4-phenylmethoxyphenyl]propene as a 98:2 mixture of trans to cis isomers. The title compound was prepared from 1-[3-amino-4-phenylmethoxyphenyl]propene following the procedure described in part 4 of step F of Example 1, except that the crude product was chromatographed on silica gel eluting with 50% EtOAc/hexane and then recrystallized from EtOAc/hexane to obtain 3.11 g.

D. (R),(R)-1-[3-(Methylsulfonyl)amino-4-phenylmethoxyphenyl]-1,2-propanediol

Following the procedure described by K. B. Sharpless et al., *J. Org. Chem.*, 57, 2768 (1992), trans-1-[3-(methylsulfonyl)-amino-4-phenylmethoxyphenyl]propene (1.88 g, 5.8 mmol) was added to a stirred mixture of 0.55 g of MeSO_2NH_2 (5.8 mmol), 8.1 g of AD-mix- β , 45 mL of water, and 45 mL of *t*-butanol at 20°C. After 16 hours, the reaction was stirred with 9.6 g of Na_2SO_3 for 30 minutes, diluted with H_2O and extracted 4 x with CH_2Cl_2 whereupon the organic layers were dried over Na_2SO_4 and concentrated. Chromatography on silica gel eluting with 50% to 100% EtOAc/hexane provided the title compound (1.71 g, 98.6% ee).

E. (R),(S)-1-[3-(Methylsulfonyl)amino-4-phenylmethoxyphenyl]-2-methyloxirane

(R),(R)-1-[3-(Methylsulfonyl)amino-4-phenylmethoxyphenyl]-1,2-propanediol (0.83 g, 2.36 mmol) and *p*-toluenesulfonyl chloride (1.0 g,

5.24 mmol) in 4 mL of pyridine were stirred under Ar at 0°C for four hours. After addition of H₂O (6 drops) and then toluene, the reaction was concentrated at 0°C under high vacuum and chromatographed 2 x on silica gel eluting with 20% to 50% EtOAc/hexane to obtain 0.39 g of (R),(R)-1-hydroxy-1-[3-(methylsulfonyl)amino-4-phenylmethoxyphenyl]-2-propyl tosylate. To a stirred 0°C solution of (R),(R)-1-hydroxy-1-[3-(methylsulfonyl)amino-4-phenylmethoxyphenyl]-2-propyl tosylate (0.16 g, 0.32 mmol) in 3 mL of dry THF under Ar, was added 0.72 mL of 1.0 M LiN(TMS)₂ in THF solution (0.72 mmol). After three hours at 0°C, the reaction was diluted with 10 volumes of hexane and CH₂Cl₂, and without evaporation chromatographed on silica gel eluting with 10% to 25% EtOAc/hexane to provide 72 mg of the title compound (98% pure, containing 2% trans epoxide).

F. (R),(R),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]-amino]-1-hydroxypropyl]-2-hydroxyphenyl]methane sulfonamide.

A mixture of (R),(S)-1-[3-(methylsulfonyl)amino-4-phenylmethoxyphenyl]-2-methyloxirane (72 mg, 0.21 mmol) and (R)-1-(1,3-benzodioxol-5-yl)-2-benzeneethanamine (0.40 g, 1.66 mmol) (preparation described in step B of Example 60) was heated under Ar at 130°C for 16 hours. After cooling, the product was chromatographed 4 x on silica gel eluting first with 1% [10% conc. aq. NH₃/MeOH]/CH₂Cl₂, then 5% to 8% acetone in toluene, then 4% to 8% acetone in toluene, then 0.5 to 1% [10% conc. aq. NH₃/MeOH]/CH₂Cl₂ to obtain 32 mg of (R),(R),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxypropyl]-2-phenylmethoxyphenyl]methanesulfonamide which, was converted to the title compound (18 mg) by hydrogenolysis, as described in step C of Example 95.

¹H NMR (270 MHz, 5% CD₃OD/CDCl₃): δ 0.79 (d, 3H), 2.66 (m, 1H), 2.92 (s, 3H), 2.8-3.0 (m, 2H), 3.67 (t, 1H), 4.02 (d, 1H), 5.94 (s, 2H), 6.66 (dd, 1H), 6.7 (m, 2H), 6.80 (d, 1H), 6.91 (d, 1H), 7.05 (m, 2H), 7.1-7.4 (m, 4H).

^{13}C NMR (68 MHz, 5% $\text{CD}_3\text{OD}/\text{CDCl}_3$): δ 148.2, 147.6, 146.5, 138.5, 137.9, 133.9, 129.2, 128.1, 126.1, 124.7, 123.9, 122.0, 120.3, 115.3, 107.9, 106.9, 100.8, 76.5, 63.4, 57.9, 44.5, 38.5, 17.7.

Mass (M-H) 483

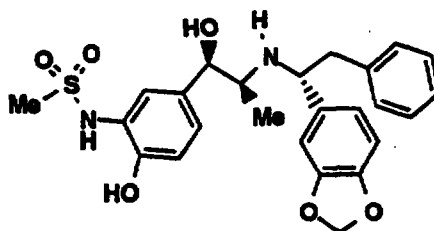
- 5 HPLC: 97% pure, Shimadzu, YMC S3 ODS (6.0 x 150 mm); flow rate of 1.5 mL/minute; detection at 217 nM; eluted with a 40 minutes linear gradient of 0% to 100% B solvent (A = 10% MeOH, 90% H_2O , 0.2% H_3PO_4 , B = 90% MeOH, 10% H_2O , 0.2% H_3PO_4); retention time = 23.8 minutes.

10

Example 112

(R),(S),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]-amino]-1-hydroxypropyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

15



- 20 A. (R),(S),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]-amino]-1-(triethylsilyl)oxypropyl]-2-phenylmethoxyphenyl]methanesulfonamide

A solution of (R),(R)-1-hydroxy-1-[3-(methylsulfonyl)amino-4-phenylmethoxyphenyl]-2-propyl tosylate (0.39 g, 0.77 mmol, prepared in step E of Example 111), imidazole (0.20 g, 2.9 mmol), DMAP (15 mg, 0.12 mmol), and 0.35 mL of triethylsilyl chloride (0.34 g, 2.3 mmol) in 5 mL of dry DMF under Ar was stirred at 20°C for several hours and then diluted with 25% EtOAc/hexane. The organic layer was concentrated after washing with H_2O , sat. aq. CuSO_4 (2 x), and H_2O (2 x), prior to drying over Na_2SO_4 . Chromatography on silica gel eluting with 15% to 25% EtOAc/hexane generated 0.47 g of (R),(R)-1-(triethylsilyl)oxy-1-[3-

30

(methylsulfonyl)-amino-4-phenylmethoxyphenyl]-2-propyl tosylate which was heated with (R)-1-(1,3-benzodioxol-5-yl)-2-benzeneethanamine (preparation described in step B of Example 60) at 144°C under Ar for five hours. After cooling, chromatography 2 x on silica gel eluting first with 0.4% to 9% [10% conc. aq. NH₃/MeOH]/CH₂Cl₂, then with 15% EtOAc/hexane yielded the title compound (84% purity).

B. (R),(S),(R)-N-[5-[2-[[1-(1,3-Benzodioxol-5-yl)-2-phenylethyl]-amino]-1-hydroxypropyl]-2-hydroxyphenyl]methanesulfonamide

Following the procedure described in step E of Example 19, (R),(S),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-(triethylsilyl)oxypropyl]-2-phenylmethoxyphenyl]methanesulfonamide was desilylated using TBAF except for the following modifications: 1) the reaction required heating at 60°C for two hours; and 2) chromatography twice on silica gel eluting with 25% to 50% EtOAc/hexane provided (R),(S),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxypropyl]-2-phenylmethoxyphenyl]-methanesulfonamide (93% purity) which, upon hydrogenolysis as described in step C of Example 95, was converted to the free base of the title compound which was purified by elution from silica gel with EtOAc and isolated as the TFA salt.

¹H NMR (270 MHz, CDCl₃) of the free base: δ 0.71 (d, 3H), 2.84 (s, 3H), 2.6-3.0 (m, 3H), 3.88 (t, 1H), 4.33 (d, 1H), 4.8 (s, 3H), 5.91 (s, 2H), 6.6-6.9 (m, 5H), 7.0-7.3 (m, 6H).

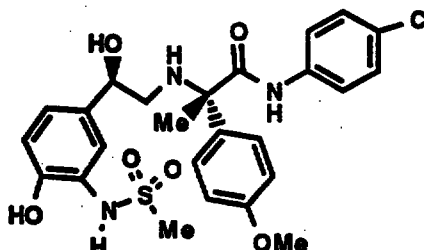
¹³C NMR (68 MHz, CDCl₃) of the free base: δ 148.8, 148.0, 146.9, 138.0, 136.5, 133.0, 129.1, 128.4, 126.5, 125.2, 123.7, 122.2, 120.8, 116.2, 108.1, 107.1, 101.0, 74.3, 62.0, 55.5, 44.9, 38.7, 14.4.

Mass (M-H) 483; (M+H) 485

HPLC: 97% pure, retention time 24.3 minutes, protocol described in Example 128.

Example 113

(R), (S)-N-(4-Chlorophenyl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]- α -methyl-4-methoxybenzeneacetamide



5

A. (S)-N-(4-Chlorophenyl)-[α -amino]- α -methyl-4-methoxybenzene-acetamide

(S)- α -[N-[(1,1-Dimethylethyl)carbonyl]amino]- α -methyl-4-methoxybenzeneacetic acid (preparation described in step A of Example 101) was condensed with 4-chloroaniline following the procedure described in step A of Example 99. Pure (S)-N-(4-chlorophenyl)- α -[N-[(1,1-dimethylethyl)carbonyl]]-amino]- α -methyl-4-methoxybenzeneacetamide, obtained after chromatography on silica gel using 20% EtOAc/hexane as eluant, was converted to the title compound following the procedure described in step A of Example 98.

15

B. (R), (S)-N-(4-Chlorophenyl)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methyl-sulfonyl)amino]phenyl]ethyl]amino]- α -methyl-4-methoxybenzeneacetamide

20

Following the procedure described in steps D, E, and F of Example 19, (S)-N-(4-chlorophenyl)-[α -amino]- α -methyl-4-methoxybenzeneacetamide was converted to the title compound with the following modifications. 1) In step D, the coupling reaction was heated at 100° for 7 days which was chromatographed twice on silica gel using 20% and 15% EtOAc/hexane respectively. 2) In step E, after desilylation, (R), (S)-N-(4-chlorophenyl)- α -[[2-hydroxy-2-[4-phenyl-methoxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]- α -methyl-4-methoxybenzeneacetamide was purified by preparative HPLC using 57% solvent B. 3) In step F, the title compound was purified by preparative HPLC

25

using 52% solvent B, after hydrogenolysis as the free base under 1 atm. H_2 .

1H NMR (270 MHz, CD_3OD): δ 7.41 (m, 5H) 7.26 (dd, 2H) 7.06 (dd, 1H) 6.87 (m, 3H) 4.67 (dd, 1H) 3.77 (s, 3H) 2.89 (s, 3H) 2.78 (dd, 1H) 2.55 (dd, 1H) 1.71 (s, 3H).

^{13}C NMR (68 MHz, CD_3OD): δ 176.05, 160.47, 150.91, 138.13, 136.14, 135.99, 130.12, 129.66, 128.57, 125.71, 125.63, 124.71, 122.75, 116.36, 114.77, 73.97, 65.67, 55.68, 52.40, 39.58, 22.51.

Mass (M+H) 534

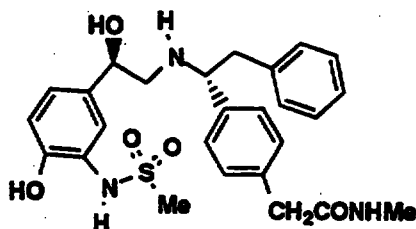
$[\alpha]_D^{22} = -64.7^\circ$ (c = 0.20, MeOH)

HPLC: >99% pure, retention time 20.5 minutes, protocol described in Example 96

15

Example 114

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]-N-methylbenzeneacetamide, trifluoroacetate salt



20

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, trifluoroacetate salt (preparation described in Example 91) was converted to the title compound following the procedure described in Example 86.

25

1H NMR (270 MHz, CD_3OD): δ 2.70 (s, 3 H), 2.83-2.89 (m, 1 H), 2.90 (s, 3 H), 3.02-3.25 (m, 2 H), 3.48 (s, 2 H), 3.55 (dd, 1 H), 4.50 (dd, 1 H), 4.71 (dd, 1 H), 6.85 (d, 1 H), 6.99-7.04 (m, 3 H), 7.14-7.17 (m, 3 H), 7.30 (s, 5 H).

^{13}C NMR (68 MHz, CD_3OD): δ 26.5, 39.6, 40.1, 43.2, 53.7, 65.6, 70.0, 116.6, 124.4, 125.5, 126.1, 128.1, 129.6, 129.9, 130.4, 131.0, 133.5, 133.7, 136.7, 138.8, 151.7, 174.0.

Mass (M+H) 497

5 $[\alpha]_{\text{D}}^{22} = -33.4^\circ$ ($c = 0.5$, MeOH)

Calculated for $1.68 \text{ H}_2\text{O}$ and 1.10 mol TFA :

	Calc.	Found
C	51.85	51.85
H	5.47	5.27
10 N	6.43	6.45
S	4.91	4.94
F	9.60	9.71

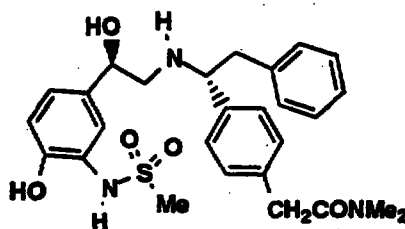
HPLC: >99% pure, retention time 14.9 minutes, protocol described in Example 1.

15

Example 115

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]-N,N-dimethylbenzeneacetamide, trifluoroacetate salt

20



(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, trifluoroacetate salt (preparation described in Example 91) was converted to the title compound following the procedure described in Example 86, except that the preparative HPLC utilized 38% solvent B.

^1H NMR (270 MHz, CD_3OD): δ 2.85-2.95 (m, 1 H), 2.90 (s, 3 H), 2.93 (s, 3 H), 3.03 (s, 3 H), 3.0-3.3 (m, 2 H), 3.58 (dd, 1 H), 3.75 (s, 2 H), 4.50

30

(dd, 1 H), 4.71 (dd, 1 H), 6.86 (d, 1 H), 7.02 (d, 3 H), 7.13-7.16 (m, 3 H), 7.23-7.33 (m, 5 H).

^{13}C NMR (68 MHz, CD_3OD): δ 36.0, 38.2, 39.6, 40.1, 40.8, 53.7, 65.6, 70.0, 116.6, 124.4, 125.5, 126.0, 128.1, 129.6, 130.0, 130.4, 131.0, 133.5,

5 133.6, 136.7, 138.4, 151.6, 173.3.

Mass (M+H) 512

$[\alpha]_{\text{D}}^{22} = -34.4^\circ$ (c = 0.5, MeOH)

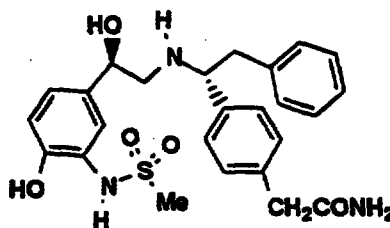
Calculated for $1.28 \text{ H}_2\text{O}$ and 1.20 mol TFA :

	Calc.	Found
10 C	52.59	52.59
H	5.52	5.37
N	6.26	6.24
S	4.77	4.76
F	10.18	10.13

15 HPLC: >97% pure, retention time 16.2 minutes, protocol described in Example 1.

Example 116

20 (R),(R)-4-[1-[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetamide, trifluoroacetate salt



25

(R),(R)-4-[1-[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, trifluoroacetate salt (preparation described in Example 91) was converted to the title compound following the procedure described in Example 86, except that: 1) conc. NH_4OH was added last during formation of the

30

amide moiety; and 2) 31% solvent B was employed for preparative HPLC.

^1H NMR (270 MHz, CD_3OD): δ 2.83-2.86 (m, 1 H), 2.90 (s, 3 H), 3.03-3.25 (m, 2 H), 3.51 (s, 2 H), 3.56 (dd, 1 H), 4.50 (dd, 1 H), 4.72 (dd, 1 H), 6.85 (d, 1 H), 7.00-7.08 (m, 3 H), 7.10-7.20 (m, 3 H), 7.31 (s, 5 H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.6, 40.1, 42.8, 53.7, 65.6, 70.0, 116.6, 124.4, 125.5, 126.1, 128.1, 129.6, 129.9, 130.4, 131.1, 133.5, 133.7, 136.7, 138.8, 151.7, 176.3.

Mass (M+H) 484

$[\alpha]_{\text{D}}^{22} = -33.4^\circ$ ($c = 0.5$, MeOH)

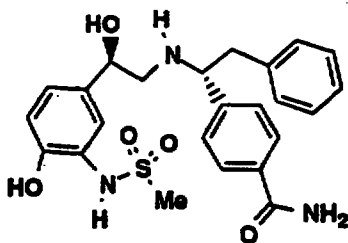
Calculated for $2.15 \text{ H}_2\text{O}$ and 1.25 mol TFA :

	Calc.	Found
C	49.68	49.69
H	5.24	4.95
N	6.32	6.27
S	4.82	4.97
F	10.72	10.60

HPLC: 98% pure, retention time 14.2 minutes, protocol described in Example 1.

Example 117

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzamide, trifluoroacetate salt



(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate salt (preparation described in Example 84) was converted to the title compound following the procedure described in Example 86, except that:

1) conc. NH_4OH was added last during formation of the amide moiety;
and 2) 31% solvent B was employed for preparative HPLC.

^1H NMR (270 MHz, CD_3OD): δ 2.90 (s, 3 H), 2.91 (dd, 1 H), 3.1-3.3 (m, 2 H),
3.61 (dd, 1 H), 4.61 (dd, 1 H), 4.76 (dd, 1 H), 6.85 (d, 1 H), 7.0-7.1 (m, 3 H), 7.1-
5 7.2 (m, 3 H), 7.32 (d, 1 H), 7.44 (d, 2 H), 7.86 (d, 2 H).

^{13}C NMR (68 MHz, CD_3OD): δ 39.6, 40.1, 53.9, 65.5, 70.0, 116.6, 124.5, 125.5,
126.1, 128.2, 129.5, 129.7, 129.9, 130.4, 133.5, 136.3, 136.4, 139.0, 151.7, 171.4

Mass ($M + H$) 470 and ($M - H$) 468.

$[\alpha]_D = -42.4^\circ$ ($c = 0.5$, MeOH)

10 Calculated for 1.4 mol H_2O and 1.1 mol TFA:

	Calc.	Found
C	50.74	50.75
H	5.02	4.89
N	6.78	6.69
15 S	5.17	5.30
F	10.11	10.34

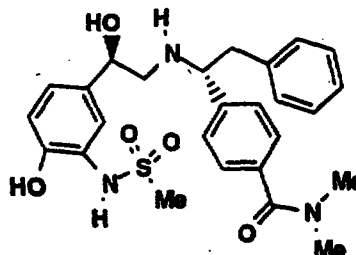
HPLC: >97% pure, retention time 13.6 minutes, protocol described in
Example 1.

20

Example 118

(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-
phenyl]ethyl]amino]-2-phenylethyl]-N, N-dimethylbenzamide,
trifluoroacetate salt

25



(R),(R)-4-[1-[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-
amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, trifluoroacetate
30 salt (preparation described in Example 84) was converted to the title

compound following the procedure described in Example 86, except that 38% solvent B was employed for preparative HPLC.

¹H NMR (270 MHz, CD₃OD): δ 2.90 (s, 3 H), 2.91 (dd, 1 H), 2.92 (s, 3 H), 3.08 (s, 3 H), 3.1-3.3 (m, 2 H), 3.60 (dd, 1 H), 4.59 (dd, 1 H), 4.75 (dd, 1 H), 6.86 (d, 1 H), 7.0-7.1 (m, 3 H), 7.1-7.2 (m, 3 H), 7.30 (d, 1 H), 7.43 (s, 4 H).

¹³C NMR (68 MHz, CD₃OD): δ 35.6, 39.6, 39.9, 40.1, 53.8, 65.5, 69.9, 116.6, 124.3, 125.4, 126.1, 128.1, 128.8, 129.6, 130.1, 130.4, 133.5, 136.5, 137.0, 138.5, 151.6, 172.8.

Mass (M + H) 498

[α]_D = -40.4° (c = 0.5, MeOH)

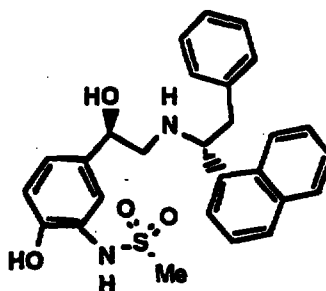
Calculated for 1.0 mol H₂O and 1.1 mol TFA:

	Calc.	Found
C	52.84	52.89
H	5.36	5.25
N	6.55	6.45
S	5.00	5.06
F	9.78	9.87

HPLC: 100 % pure, retention time 15.5 minutes, protocol described in Example 1.

Example 119

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]-amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide, trifluoroacetate salt



A. α-(1-Naphthalenyl)-1-benzeneethanamine

Following the general procedure described by D. Hart et. al., *J. Org. Chem.*, **48**, 289 (1983), 1-naphthaldehyde (3.12 g, 20 mmol) was added to 0.65 M lithium hexamethyldisilazide in THF (40 mL) at 4°C under N₂. The solution was stirred two hours at 20°C, cooled to 4°C, and 12 mL of 2 M benzylmagnesium chloride/THF was added. After 1.5 hours, the reaction was quenched with sat. aq. NH₄Cl, diluted with H₂O and extracted with EtOAc (3 x). The organic layers were washed with H₂O, then with brine, dried over Na₂SO₄ and concentrated. Chromatography on silica gel using 5% MeOH/CH₂Cl₂ yielded the title compound.

B. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide

α -(1-Naphthalenyl)-1-benzeneethanamine was converted to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]amino]-ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide following the procedure outlined in step D of Example 19, except for the following modification: flash chromatography on silica gel eluting first with 3.3% EtOAc/toluene followed by 5% EtOAc/toluene eluted first the R,R diastereomer followed by the R,S diastereomer.

(R),(R)-N-[5-[1-(Triethylsilyl)oxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, was converted to the title compound following the procedures described in steps E and F of Example 19, except that 54% solvent B was utilized for the final preparative HPLC.

¹H NMR (270 MHz, CD₃OD): δ 2.80-2.94 (m, 1H), 2.86 (s, 3H), 3.15 (dd, 1H), 3.23-3.42 (m, 1H), 3.73 (dd, 1H), 4.73 (dd, 1H), 5.45-5.62 (m, 1H), 6.80 (d, 1H), 6.93 (dd, 1H), 6.95-7.25 (m, 6H), 7.26 (d, 1H), 7.38-7.50 (m, 2H), 7.64 (t, 1H), 7.81-8.00 (m, 4H).

¹³C NMR (68 MHz, CD₃OD): δ 40.6, 41.9, 54.8, 70.9, 117.7, 124.1, 125.1, 126.4, 127.1, 127.5, 128.3, 129.0, 129.2, 130.4, 131.0, 131.4, 132.2, 133.0, 134.4, 134.5, 136.1, 137.4, 152.6.

Mass (M+H) 477

$[\alpha]_D^{22} = -14.4^\circ$ (c = 0.25, MeOH)

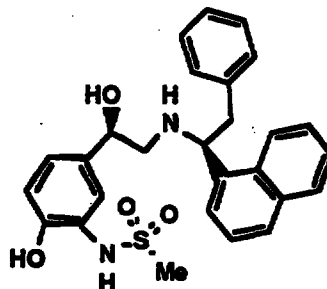
Calculated for 0.45 H₂O and 1.16 mol TFA:

	Calc.	Found
5 C	57.08	57.32
H	4.91	4.90
N	4.54	4.23
S	5.20	4.85
F	10.72	10.86

HPLC: 99% pure, retention time 21.2 minutes, protocol described in
10 Example 1.

Example 120

15 (R),(S)-N-[5-[1-(Hydroxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]-amino]ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



20 The title compound was prepared from (R),(S)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide, preparation described in step B of Example 119, following the procedure described in step B of Example 119.

25 ¹H NMR (270 MHz, CD₃OD): δ 2.78-2.88 (m, 1H), 2.84 (s, 3H), 3.06 (dd, 1H), 3.20-3.48 (m, 1H), 3.68 (dd, 1H), 4.80-5.00 (m, 1H), 5.55-5.70 (m, 1H), 6.77 (d, 1H), 6.86 (dd, 1H), 6.89-7.10 (m, 6H), 7.20 (d, 1H), 7.35-7.45 (m, 2H), 7.65 (t, 1H), 7.80-8.00 (m, 4H).

¹³C NMR (68 MHz, CD₃OD): δ 39.6, 41.3, 53.5, 69.6, 116.6, 122.9, 124.0, 125.2, 126.0, 126.5, 127.2, 128.0, 128.1, 129.4, 130.1, 130.3, 131.2, 133.3, 133.4, 135.1, 136.3, 151.5.

Mass (M+H) 477

5 $[\alpha]_D^{22} = -5.5^\circ$ (c = 0.25, MeOH)

Calculated for 0.45 H₂O and 1.16 mol TFA:

	Calc.	Found
C	55.62	55.59
H	4.87	4.43
10 N	4.38	4.17
S	5.02	4.79
F	11.59	11.56

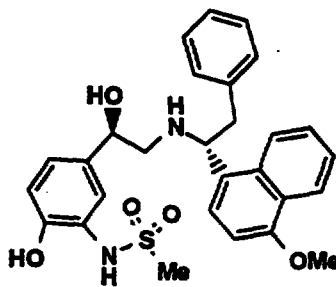
HPLC: 99% pure, retention time 20.8 minutes, protocol described in Example 1.

15

Example 121

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxy-1-naphthalenyl)-2-phenylethyl]-amino]ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

20



The title compound was prepared from 4-methoxy-1-naphthaldehyde following the procedure described in Example 119, except that 60% solvent B was utilized for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.81-2.94 (m, 1H), 2.86 (s, 3H), 3.11 (t, 1H), 3.41 (t, 1H), 3.70 (dd, 1H), 4.03 (s, 3H), 4.72 (dd, 1H), 5.38-5.55 (m,

25

1H), 6.81 (d, 1H), 6.92 (dd, 1H), 7.00-7.20 (m, 6H), 7.26 (d, 1H), 7.36-7.45 (m, 2H), 7.80-7.95 (m, 2H), 8.20-8.26 (m, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 39.4, 40.5, 53.4, 56.0, 69.7, 104.4, 116.4, 122.6, 123.4, 123.8, 125.1, 125.8, 126.2, 126.6, 127.7, 128.3, 129.2, 130.1, 133.2, 136.4, 151.3, 157.5.

Mass (M+Na) 529

[α]_D²² = -18.4° (c = 0.76, MeOH)

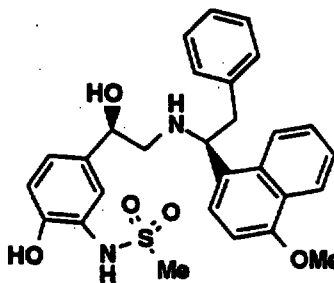
Calculated for 1.1 mol TFA:

	Calc.	Found
10 C	57.39	57.74
H	4.96	5.30
N	4.43	4.26
S	5.07	4.66
F	9.92	9.79

15 HPLC: 99% pure, retention time 22.6 minutes, protocol described in Example 1.

Example 122

20 (R),(S)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxy-1-naphthalenyl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt



25

The title compound was prepared from 4-methoxy-1-naphthaldehyde following the procedure described in Example 119, except that 60% solvent B was utilized for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.76-2.90 (m, 1H), 2.84 (s, 3H), 3.03 (dd, 1H), 3.36-3.50 (m, 1H), 3.63 (dd, 1H), 4.04 (s, 3H), 4.80-5.00 (m, 1H), 5.41-5.58 (m, 1H), 6.77 (d, 1H), 6.85 (dd, 1H), 6.95-7.08 (m, 6H), 7.19 (d, 1H), 7.35-7.45 (m, 2H), 7.66-7.90 (m, 2H), 8.20-8.28 (m, 1H).

5 ¹³C NMR (68 MHz, CD₃OD): δ 39.6, 41.1, 53.2, 56.2, 69.6, 104.7, 116.6, 122.7, 123.7, 124.2, 125.1, 126.0, 126.5, 128.0, 128.6, 129.5, 130.4, 133.5, 136.6, 151.6, 157.8.

Mass (M+H) 507

[α]_D²² = -3.8° (c = 0.6, MeOH)

10 Calculated for 0.79 H₂O and 1.95 mol TFA:

	Calc.	Found
C	51.55	51.55
H	4.55	4.46
N	3.77	3.61
15 S	4.31	4.18
F	14.95	14.91

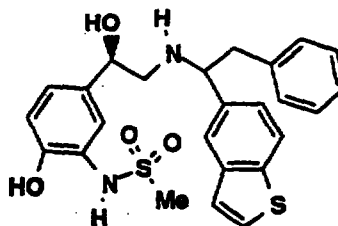
HPLC: 99% pure, retention time 22.5 minutes, protocol described in Example 1.

20

Example 123

N-[5-[(R)-1-(Hydroxy-2-[[1-(benzo[b]thiophen-5-yl)-2-phenylethyl]-amino]ethyl]-2-hydroxyphenyl]methanesulfonamide, trifluoroacetate salt

25



A. 5-Benzo[b]thiophenylcarboxaldehyde

A mixture of 5-methylbenzo[b]thiophene (3.8 g, 25.6 mmol), NBS (4.7 g, 27 mmol), and benzoyl peroxide (310 mg, 1.3 mmol) were refluxed

30

one hour in CCl₄ (100 mL) while being irradiated with a sunlamp. Upon completion, the reaction was cooled, diluted with Et₂O, filtered and concentrated to yield 5.8 g of 5-bromomethylbenzo[b]thiophene. The crude 5-bromomethylbenzo[b]thiophene was refluxed for 36 hours in 1:1 dioxane/2N aq. NaOH (128 mL). After cooling, extraction with EtOAc and concentration of the extracts, the residue was chromatographed on silica gel eluting 2.6 g of 5-hydroxymethylbenzo[b]thiophene with 35% EtOAc/hexane. The title compound (1.96 g) was obtained after filtration and concentration of the reaction product produced by refluxing 5-hydroxymethylbenzo[b]thiophene (2.08 g, 12.7 mmol) and 50% MnO₂/C (17.6 g, 101 mmol) for five hours in toluene while H₂O was continually removed using a Dean-Stark trap.

B. N-[5-[(R)-1-(Hydroxy-2-[[1-(Benzo[b]thiophen-5-yl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide

5-Benzo[b]thiophenylcarboxaldehyde was converted to α -(benzo[b]thiophen-5-yl)-1-benzeneethanamine following the procedures described in steps A - C of Example 1, except that the chromatographic purification of step B was omitted. The title compound was prepared from α -(benzo[b]thiophen-5-yl)-1-benzeneethanamine following the procedures described in steps D - F of Example 19, except that 52% solvent B was utilized for the final HPLC purification.

¹H NMR (270 MHz, CD₃OD): δ 2.76-2.96 (m, 1H), 2.86 and 2.88 (s, 3H), 3.02-3.20 (m, 1H), 3.22-3.42 (m, 1H), 3.50-3.68 (m, 1H), 4.58-4.95 (m, 2H), 6.79-6.85 (m, 1H), 6.92-7.20 (m, 6H), 7.23-7.40 (m, 3H), 7.62-7.66 (m, 1H), 7.76-7.80 (m, 1H), 7.90-7.99 (m, 1H).

¹³C NMR (68 MHz, CD₃OD): δ 39.7, 40.5, 40.8, 53.7, 53.8, 65.7, 66.3, 69.6, 70.0, 116.7, 124.2, 124.3, 124.5, 124.7, 124.8, 124.9, 125.3, 125.5, 126.1, 126.2, 128.1, 129.4, 129.6, 130.4, 131.0, 131.3, 133.6, 136.8, 141.6, 142.3, 151.6.

Mass (M+H) 483

Calculated for 0.65 H₂O and 1.42 mol TFA and 0.32 CH₂Cl₂:

Calc.	Found
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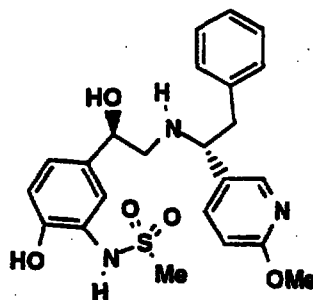
	C	49.49	49.49
	H	4.33	3.94
	N	4.10	3.99
	S	9.38	9.46
5	F	11.84	11.87
	Cl	3.32	3.35

HPLC: 96% pure, retention time 23.0 minutes, protocol described in Example 1.

10

Example 124

(R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide



15

A. Methyl 6-methoxynicotinate

A mixture of 6-hydroxynicotinic acid (24.36 g, 175 mmol), Ag_2CO_3 (96.6 g, 350 mmol), and methyl iodide (32.7 mL, 525 mmol) in anhydrous toluene (400mL) was refluxed for 20 hours. After cooling, filtering through celite and washing the residual solid with EtOAc, the combined organic layers were concentrated to obtain a pale yellowish solid which after passing through a pad of silica gel using 25% EtOAc/hexanes yielded 16.3 g of the title compound.

25

B. α -(4-Methoxy-3-pyridinyl)-1-benzeneethanamine

To a 0°C THF (70 mL) solution of methyl 6-methoxynicotinate (6.0 g, 36 mmol) was added 36 mL of 1 M LAH/THF. The reaction, after stirring at 20°C for two hours, was quenched with aq. NH_4Cl , diluted with

aq. HCl until all salts dissolved, and extracted with EtOAc (3 x) after adjusting the pH to 5. The crude 4-hydroxymethyl-2-methoxypyridine (1.75 g), obtained after drying and concentration of the EtOAc layers, was converted to 4-methoxy-3-pyridinylcarboxaldehyde following the
 5 procedure described in step A of Example 123. The title compound was prepared from 4-methoxy-3-pyridinylcarboxaldehyde following the procedure described in step A of Example 119.

10 C. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(4-methoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methane sulfonamide

α -(4-Methoxy-3-pyridinyl)-1-benzeneethanamine was converted to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(4-methoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)phenyl]methanesulfonamide
 15 following the procedure outlined in step D of Example 19, except for the following modification: flash chromatography on silica gel eluting first with 5% EtOAc/toluene followed by 7% EtOAc/toluene eluted first the R,R diastereomer followed by the R,S diastereomer.

(R),(R)-N-[5-[1-(Triethylsilyl)oxy-2-[[1-(4-methoxy-3-pyridinyl))-
 20 2-phenylethyl]-amino]ethyl]-2-(phenylmethoxy)phenyl]-methanesulfonamide, was converted to the title compound following the procedures described in steps E and F of Example 19, except that in step F the title compound was purified by silica gel chromatography eluting with 8% MeOH/CH₂Cl₂.

25 ¹H NMR (270 MHz, CD₃OD): δ 2.53-2.61 (m, 2H), 2.92-2.98 (m, 3H), 2.93 (s, 3H), 3.87 (t, 1H), 3.90 (s, 3H), 4.36-4.44 (m, 2H), 6.73 (d, 1H), 6.85 (dd, 1H), 7.06-7.23 (m, 8H), 7.55 (dd, 1H), 7.91 (d, 1H).
¹³C NMR (68 MHz, CD₃OD): δ 39.0, 43.9, 53.7, 54.7, 62.1, 71.8, 110.8, 116.3, 121.5, 124.4, 126.7, 128.4, 128.5, 129.2, 130.4, 134.4, 137.5, 138.1,
 30 145.8, 148.9, 163.7.

Mass (M+H) 458

$[\alpha]_D^{22} = -26.7^\circ$ (c = 0.12, MeOH)

Calculated for 1.00 H₂O:

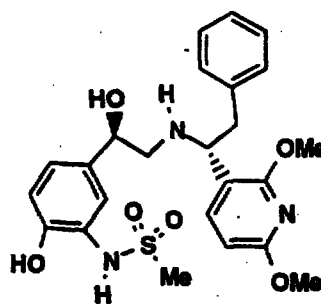
Calc.	Found
-------	-------

C	57.02	57.04
H	6.18	6.05
N	8.31	8.21
S	6.34	6.30

- 5 HPLC: 99% pure, retention time 17.0 minutes, protocol described in Example 1.

Example 125

- 10 (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide



- 15 A. α -(2, 4-Dimethoxy-3-pyridinyl)-1-benzeneethanamine

Following the procedure described in Example 86, condensation of commercial 2, 4-dimethoxynicotinic acid and O-methylhydroxylamine to form N-methoxy-N-methyl-2, 4-dimethoxynicotinamide was promoted by 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide-HCl and

- 20 hydroxybenzotriazol. To a 0°C THF (80 mL) solution of N-methoxy-N-methyl-2, 4-dimethoxynicotinamide (4.39 g, 19 mmol) was added 21 mL of 1 M LAH/THF. The reaction, after stirring at 0°C for one hour, was quenched with aq. NH₄Cl, diluted with aq. HCl, and extracted with EtOAc (3 x). After isolation, the 2, 4-dimethoxy-3-pyridinylcarboxaldehyde was
- 25 converted to the title compound following the procedure described in step A of Example 119.

B. (R),(R)-N-[5-[1-(Hydroxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide

α -(2, 4-Dimethoxy-3-pyridinyl)-1-benzeneethanamine was
 5 converted to (R)-N-[5-[1-(triethylsilyl)oxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)-phenyl]methanesulfonamide following the procedure outlined in step D of Example 19, except for the following modification: flash chromatography on silica gel eluting first with 7% EtOAc/toluene followed by 9%
 10 EtOAc/toluene eluted first the R,R diastereomer followed by the R,S diastereomer.

(R),(R)-N-[5-[1-(Triethylsilyl)oxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl]-2-(phenylmethoxy)-phenyl]methanesulfonamide, was converted to the title compound
 15 following the procedures described in steps E and F of Example 19, except that in step F the title compound was purified by silica gel chromatography eluting with 10% MeOH/CH₂Cl₂.

¹H NMR (270 MHz, CD₃OD): δ 2.38-2.49 (m, 1H), 2.69-2.75 (m, 1H), 2.91 (s, 3H), 2.95-3.00 (m, 2H), 3.05-3.22 (m, 2H), 3.89 (s, 3H), 3.93 (s,
 20 3H), 3.95-4.00 (m, 1H), 4.40-4.47 (m, 1H), 6.21 (d, 1H), 6.77 (d, 1H), 6.90-6.96 (m, 1H), 7.06-7.17 (m, 3H), 7.19-7.26 (m, 4H).

¹³C NMR (68 MHz, CDCl₃): δ 38.8, 41.5, 53.4, 53.6, 55.0, 59.8, 71.4, 100.7, 117.1, 122.2, 126.0, 128.3, 129.3, 133.6, 135.0, 138.1, 140.0, 148.5, 160.4, 162.9.

25 Mass (M+H) 488

$[\alpha]_D^{22} = -42.5^\circ$ (c = 0.24, MeOH)

Calculated for 1.00 H₂O:

	Calc.	Found
30 C	57.02	57.04
H	6.18	6.05
N	8.31	8.21
S	6.34	6.30

HPLC: 99% pure, retention time 19.9 minutes, protocol described in Example 1.

Using the procedures described herein or by modification of the procedures described herein as known by the skilled artisan, the following additional compounds may also be prepared:

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
									2-H ₂ NCO-Ph	bond
126	Me	HO	Me	CONHR ⁹	4-OMe	H			3-H ₂ NCO-Ph	bond
127	Me	HO	Me	CONHR ⁹	4-OMe	H			4-H ₂ NCO-Ph	bond
128	Me	HO	Me	CONHR ⁹	4-OMe	H			2-HO ₂ C-Ph	bond
129	Me	HO	Me	CONHR ⁹	4-OMe	H			3-HO ₂ C-Ph	bond
130	Me	HO	Me	CONHR ⁹	4-OMe	H			2-i-Bu-Ph	bond
131	Me	HO	Me	CONHR ⁹	4-OMe	H			2-CF ₃ -Ph	bond
132	Me	HO	Me	CONHR ⁹	4-OMe	H			2-Cl-Ph	bond
133	Me	HO	Me	CONHR ⁹	4-OMe	H			2-MeO-Ph	bond
134	Me	HO	Me	CONHR ⁹	4-OMe	H			3-CF ₃ -Ph	bond
135	Me	HO	Me	CONHR ⁹	4-OMe	H			3-Cl-Ph	bond
136	Me	HO	Me	CONHR ⁹	4-OMe	H			3-MeO-Ph	bond
137	Me	HO	Me	CONHR ⁹	4-OMe	H			3-CF ₃ O-Ph	bond
138	Me	HO	Me	CONHR ⁹	4-OMe	H			4-Me-Ph	bond
139	Me	HO	Me	CONHR ⁹	4-OMe	H			4-i-Bu-Ph	bond
140	Me	HO	Me	CONHR ⁹	4-OMe	H			4-CF ₃ -Ph	bond
141	Me	HO	Me	CONHR ⁹	4-OMe	H			4-HO ₂ C-Ph	bond
142	Me	HO	Me	CONHR ⁹	4-OMe	H			4-CF ₃ O-Ph	bond
143	Me	HO	Me	CONHR ⁹	4-OMe	H			4-Ph-Ph	bond
144	Me	HO	Me	CONHR ⁹	4-OMe	H			3,5-Cl ₂ -4-NH ₂ -Ph	bond
145	Me	HO	Me	CONHR ⁹	4-OMe	H			2-Ph-Ph	bond
146	Me	HO	Me	CONHR ⁹	4-OMe	H			2-Bn-Ph	bond
147	Me	HO	Me	CONHR ⁹	4-OMe	H			2-PhO-Ph	bond
148	Me	HO	Me	CONHR ⁹	4-OMe	H			3-PhO-Ph	bond
149	Me	HO	Me	CONHR ⁹	4-OMe	H			4-PhO-Ph	bond
150	Me	HO	Me	CONHR ⁹	4-OMe	H			5-indane	bond
151	Me	HO	Me	CONHR ⁹	4-OMe	H			1-Naphthalene	bond
152	Me	HO	Me	CONHR ⁹	4-OMe	H			4-Cl-1-Naphthalene	bond
153	Me	HO	Me	CONHR ⁹	4-OMe	H			1-indane	bond
154	Me	HO	Me	CONHR ⁹	4-OMe	H			2-indane	bond
155	Me	HO	Me	CONHR ⁹	4-OMe	H				

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
156	Me	HO	Me	CONHR ⁹	4-OMe	H			1-isoquinoline	bond
157	Me	HO	Me	CONHR ⁹	4-OMe	H			5-isoquinoline	bond
158	Me	HO	Me	CONHR ⁹	4-OMe	H			6-nicotinamide	bond
159	Me	HO	Me	CONHR ⁹	4-OMe	H			2-pyridine	bond
160	Me	HO	Me	CONHR ⁹	4-OMe	H			3-pyridine	bond
161	Me	HO	Me	CONHR ⁹	4-OMe	H			4-quinakline	bond
162	Me	HO	Me	CONHR ⁹	4-OMe	H			5-quinoline	bond
163	Me	HO	Me	CONHR ⁹	4-OMe	H			3-pyrazole	bond
164	Me	HO	Me	CONHR ⁹	4-OMe	H			2-imidazole	bond
165	Me	HO	Me	CONHR ⁹	4-OMe	H			5-tetrazole	bond
166	Me	HO	Me	CONHR ⁹	4-OMe	H			3-methyl-5-isoxazole	bond
167	Me	HO	Me	CONHR ⁹	4-OMe	H			5-methyl-3-isoxazole	bond
168	Me	HO	Me	CONHR ⁹	4-OMe	H			3-methyl-5-isothiazole	bond
169	Me	HO	Me	CONHR ⁹	4-OMe	H			2-thiazole	bond
170	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-Cl-Ph	bond
171	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-t-Bu-Ph	bond
172	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-CF ₃ -Ph	bond
173	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-Cl-Ph	bond
174	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-MeO-Ph	bond
175	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-CF ₃ -Ph	bond
176	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-Cl-Ph	bond
177	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-MeO-Ph	bond
178	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-CF ₃ O-Ph	bond
179	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-Me-Ph	bond
180	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-t-Bu-Ph	bond
181	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-CF ₃ -Ph	bond
182	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-HO ₂ C-Ph	bond
183	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-CF ₃ O-Ph	bond
184	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-Ph-Ph	bond
185	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3,5-Cl ₂ -4-NH ₂ -Ph	bond
186	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-Ph-Ph	bond

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
187	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-Bn-Ph	bond
188	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-PhO-Ph	bond
189	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-PhO-Ph	bond
190	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-PhO-Ph	bond
191	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			5-indane	bond
192	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			1-Naphthalene	bond
193	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-Cl-1-Naphthalene	bond
194	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			1-indane	bond
195	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-indane	bond
196	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			1-isoquinoline	bond
197	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			5-isoquinoline	bond
198	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			6-nicotinamide	bond
199	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-pyridine	bond
200	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-pyridine	bond
201	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-quinaldine	bond
202	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			5-quinoline	bond
203	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-pyrazole	bond
204	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-imidazole	bond
205	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			5-tetrazole	bond
206	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-methyl-5-isoxazole	bond
207	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			5-methyl-3-isoxazole	bond
208	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-methyl-5-isothiazole	bond
209	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-thiazole	bond
210	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			Ph	bond
211	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-veratrole	bond
212	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-H ₂ NCO-Ph	bond
213	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-H ₂ NCO-Ph	bond
214	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			4-H ₂ NCO-Ph	bond
215	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			2-HO ₂ C-Ph	bond
216	Me	HO	Me	CONHR ⁹	4-OCHF ₂	H			3-HO ₂ C-Ph	bond
217	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-Cl-Ph	bond

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
218	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-t-Bu-Ph	bond
219	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-CF ₃ -Ph	bond
220	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-Cl-Ph	bond
221	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-MeO-Ph	bond
222	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-CF ₃ -Ph	bond
223	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-Cl-Ph	bond
224	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-MeO-Ph	bond
225	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-CF ₃ O-Ph	bond
226	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-Me-Ph	bond
227	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-t-Bu-Ph	bond
228	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-CF ₃ -Ph	bond
229	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-HO ₂ C-Ph	bond
230	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-CF ₃ O-Ph	bond
231	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-Ph-Ph	bond
232	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3,5-Cl ₂ -4-NH ₂ -Ph	bond
233	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-Ph-Ph	bond
234	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-Bn-Ph	bond
235	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-PhO-Ph	bond
236	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-PhO-Ph	bond
237	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-PhO-Ph	bond
238	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			5-indane	bond
239	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			1-Naphthalene	bond
240	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-Cl-1-Naphthalene	bond
241	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			1-indane	bond
242	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-indane	bond
243	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			1-isoquinoline	bond
244	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			5-isoquinoline	bond
245	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			6-nicotinamide	bond
246	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-pyridine	bond
247	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-pyridine	bond
248	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-quinaldine	bond

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
249	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			5-quinoline	bond
250	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-pyrazole	bond
251	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-imidazole	bond
252	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			5-tetrazole	bond
253	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-methyl-5-isoxazole	bond
254	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			5-methyl-3-isoxazole	bond
255	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-methyl-5-isothiazole	bond
256	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-thiazole	bond
257	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			Ph	bond
258	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-veratrole	bond
259	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-H ₂ NCO-Ph	bond
260	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-H ₂ NCO-Ph	bond
261	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			4-H ₂ NCO-Ph	bond
262	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			2-HO ₂ C-Ph	bond
263	Me	HO	Me	CONHR ⁹	4-CONH ₂	H			3-HO ₂ C-Ph	bond
264	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-Cl-Ph	bond
265	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-t-Bu-Ph	bond
266	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-CF ₃ -Ph	bond
267	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-Cl-Ph	bond
268	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-MeO-Ph	bond
269	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-CF ₃ -Ph	bond
270	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-Cl-Ph	bond
271	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-MeO-Ph	bond
272	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-CF ₃ O-Ph	bond
273	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-Me-Ph	bond
274	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-t-Bu-Ph	bond
275	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-CF ₃ -Ph	bond
276	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-HO ₃ C-Ph	bond
277	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-CF ₃ O-Ph	bond
278	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-Ph-Ph	bond
279	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3,5-Cl ₂ -4-NH ₂ -Ph	bond

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
280	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-Ph-Ph	bond
281	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-Bn-Ph	bond
282	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-PhO-Ph	bond
283	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-PhO-Ph	bond
284	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-PhO-Ph	bond
285	Me	HO	Me	CONHR ⁹	4-CONHOH	H			5-indane	bond
286	Me	HO	Me	CONHR ⁹	4-CONHOH	H			1-Naphthalene	bond
287	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-Cl-1-Naphthalene	bond
288	Me	HO	Me	CONHR ⁹	4-CONHOH	H			1-indane	bond
289	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-indane	bond
290	Me	HO	Me	CONHR ⁹	4-CONHOH	H			1-isoquinoline	bond
291	Me	HO	Me	CONHR ⁹	4-CONHOH	H			5-isoquinoline	bond
292	Me	HO	Me	CONHR ⁹	4-CONHOH	H			6-nicotinamide	bond
293	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-pyridine	bond
294	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-pyridine	bond
295	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-quinaldine	bond
296	Me	HO	Me	CONHR ⁹	4-CONHOH	H			5-quinoline	bond
297	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-pyrazole	bond
298	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-imidazole	bond
299	Me	HO	Me	CONHR ⁹	4-CONHOH	H			5-tetrazole	bond
300	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-methyl-5-isoxazole	bond
301	Me	HO	Me	CONHR ⁹	4-CONHOH	H			5-methyl-3-isoxazole	bond
302	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-methyl-5-isothiazole	bond
303	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-thiazole	bond
304	Me	HO	Me	CONHR ⁹	4-CONHOH	H			Ph	bond
305	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-veratrole	bond
306	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-H ₂ NCO-Ph	bond
307	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-H ₂ NCO-Ph	bond
308	Me	HO	Me	CONHR ⁹	4-CONHOH	H			4-H ₂ NCO-Ph	bond
309	Me	HO	Me	CONHR ⁹	4-CONHOH	H			2-HO ₂ C-Ph	bond
310	Me	HO	Me	CONHR ⁹	4-CONHOH	H			3-HO ₂ C-Ph	bond

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
311	Me	HO	Ph	Me	H	H		4-OCHE ₂		CH ₂
312	Me	HO	Ph	Me	H	H		4-CONH ₂		CH ₂
313	Me	HO	Ph	Me	H	H		4-CONHOH		CH ₂
314	Me	HO	Ph	Me	H	H		4-OMe		CH ₂
315	Me	HO	Ph	Me	H	H		4-CN		CH ₂
316	Me	HO	5-veratrole	Me	H	H				CH ₂
317	Me	HO	Ph	Me	4-F	H		4-OCHE ₂		CH ₂
318	Me	HO	Ph	Me	4-F	H		4-CONH ₂		CH ₂
319	Me	HO	Ph	Me	4-F	H		4-CONHOH		CH ₂
320	Me	HO	Ph	Me	4-F	H		4-OMe		CH ₂
321	Me	HO	Ph	Me	4-F	H		4-CN		CH ₂
322	Me	HO	5-veratrole	Me	4-F	H				CH ₂
323	Me	HO	Ph	Me	4-Cl	H		4-OCHE ₂		CH ₂
324	Me	HO	Ph	Me	4-Cl	H		4-CONH ₂		CH ₂
325	Me	HO	Ph	Me	4-Cl	H		4-CONHOH		CH ₂
326	Me	HO	Ph	Me	4-Cl	H		4-OMe		CH ₂
327	Me	HO	Ph	Me	4-Cl	H		4-CN		CH ₂
328	Me	HO	5-veratrole	Me	4-Cl	H				CH ₂
329	Me	HO	Ph	Me	3-CF ₃	H		4-OCHE ₂		CH ₂
330	Me	HO	Ph	Me	3-CF ₃	H		4-CONH ₂		CH ₂
331	Me	HO	Ph	Me	3-CF ₃	H		4-CONHOH		CH ₂
332	Me	HO	Ph	Me	3-CF ₃	H		4-OMe		CH ₂
333	Me	HO	Ph	Me	3-CF ₃	H		4-CN		CH ₂
334	Me	HO	5-veratrole	Me	3-CF ₃	H				CH ₂
335	Me	HO	Ph	CH ₂ OH	H	H		4-OCHE ₂		CH ₂
336	Me	HO	Ph	CH ₂ OH	H	H		4-CONH ₂		CH ₂
337	Me	HO	Ph	CH ₂ OH	H	H		4-CONHOH		CH ₂
338	Me	HO	Ph	CH ₂ OH	H	H		4-OMe		CH ₂
339	Me	HO	Ph	CH ₂ OH	H	H		4-CN		CH ₂
340	Me	HO	5-veratrole	CH ₂ OH	H	H				CH ₂
341	Me	HO	Ph	CH ₂ OH	4-F	H		4-OCHE ₂		CH ₂
342	Me	HO	Ph	CH ₂ OH	4-F	H		4-CONH ₂		CH ₂
343	Me	HO	Ph	CH ₂ OH	4-F	H		4-CONHOH		CH ₂
344	Me	HO	Ph	CH ₂ OH	4-F	H		4-OMe		CH ₂

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
345	Me	HO	Ph	CH ₂ OH	4-F	H		4-CN		CH ₂
346	Me	HO	5-veratrole	CH ₂ OH	4-F	H				CH ₂
347	Me	HO	Ph	CH ₂ OH	4-Cl	H		4-OCHF ₂		CH ₂
348	Me	HO	Ph	CH ₂ OH	4-Cl	H		4-CONH ₂		CH ₂
349	Me	HO	Ph	CH ₂ OH	4-Cl	H		4-CONHOH		CH ₂
350	Me	HO	Ph	CH ₂ OH	4-Cl	H		4-OMe		CH ₂
351	Me	HO	Ph	CH ₂ OH	4-Cl	H		4-CN		CH ₂
352	Me	HO	5-veratrole	CH ₂ OH	4-Cl	H				CH ₂
353	Me	HO	Ph	CH ₂ OH	3-CF ₃	H		4-OCHF ₂		CH ₂
354	Me	HO	Ph	CH ₂ OH	3-CF ₃	H		4-CONH ₂		CH ₂
355	Me	HO	Ph	CH ₂ OH	3-CF ₃	H		4-CONHOH		CH ₂
356	Me	HO	Ph	CH ₂ OH	3-CF ₃	H		4-OMe		CH ₂
357	Me	HO	Ph	CH ₂ OH	3-CF ₃	H		4-CN		CH ₂
358	Me	HO	5-veratrole	CH ₂ OH	3-CF ₃	H				CH ₂
359	Me	HO	Ph	CONH ₂	H	H		4-OCHF ₂		CH ₂
360	Me	HO	Ph	CONH ₂	H	H		4-CONH ₂		CH ₂
361	Me	HO	Ph	CONH ₂	H	H		4-CONHOH		CH ₂
362	Me	HO	Ph	CONH ₂	H	H		4-OMe		CH ₂
363	Me	HO	Ph	CONH ₂	H	H		4-CN		CH ₂
364	Me	HO	5-veratrole	CONH ₂	H	H				CH ₂
365	Me	HO	Ph	CONH ₂	4-F	H		4-OCHF ₂		CH ₂
366	Me	HO	Ph	CONH ₂	4-F	H		4-CONH ₂		CH ₂
367	Me	HO	Ph	CONH ₂	4-F	H		4-CONHOH		CH ₂
368	Me	HO	Ph	CONH ₂	4-F	H		4-OMe		CH ₂
369	Me	HO	Ph	CONH ₂	4-F	H		4-CN		CH ₂
370	Me	HO	5-veratrole	CONH ₂	4-F	H				CH ₂
371	Me	HO	Ph	CONH ₂	4-Cl	H		4-OCHF ₂		CH ₂
372	Me	HO	Ph	CONH ₂	4-Cl	H		4-CONH ₂		CH ₂
373	Me	HO	Ph	CONH ₂	4-Cl	H		4-CONHOH		CH ₂
374	Me	HO	Ph	CONH ₂	4-Cl	H		4-OMe		CH ₂
375	Me	HO	Ph	CONH ₂	4-Cl	H		4-CN		CH ₂
376	Me	HO	5-veratrole	CONH ₂	4-Cl	H				CH ₂
377	Me	HO	Ph	CONH ₂	3-CF ₃	H		4-OCHF ₂		CH ₂

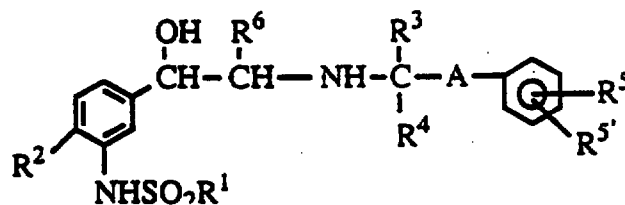
Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
378	Me	HO	Ph	CONH ₂	3-CF ₃	H		4-CONH ₂		CH ₂
379	Me	HO	Ph	CONH ₂	3-CF ₃	H		4-CONHOH		CH ₂
380	Me	HO	Ph	CONH ₂	3-CF ₃	H		4-OMe		CH ₂
381	Me	HO	Ph	CONH ₂	3-CF ₃	H		4-CN		CH ₂
382	Me	HO	5-veratrole	CONH ₂	3-CF ₃	H				CH ₂
383	Me	CH ₂ OH	Ph	H	H	H		4-OCHE ₂		CH ₂
384	Me	CH ₂ OH	Ph	H	H	H		4-CONH ₂		CH ₂
385	Me	CH ₂ OH	Ph	H	H	H		4-CONHOH		CH ₂
386	Me	CH ₂ OH	Ph	H	H	H		4-OMe		CH ₂
387	Me	CH ₂ OH	Ph	H	H	H		4-CN		CH ₂
388	Me	CH ₂ OH	5-veratrole	H	H	H				CH ₂
389	Me	CH ₂ OH	Ph	H	4-F	H		4-OCHE ₂		CH ₂
390	Me	CH ₂ OH	Ph	H	4-F	H		4-CONH ₂		CH ₂
391	Me	CH ₂ OH	Ph	H	4-F	H		4-CONHOH		CH ₂
392	Me	CH ₂ OH	Ph	H	4-F	H		4-OMe		CH ₂
393	Me	CH ₂ OH	Ph	H	4-F	H		4-CN		CH ₂
394	Me	CH ₂ OH	5-veratrole	H	4-F	H				CH ₂
395	Me	CH ₂ OH	Ph	H	4-Cl	H		4-OCHE ₂		CH ₂
396	Me	CH ₂ OH	Ph	H	4-Cl	H		4-CONH ₂		CH ₂
397	Me	CH ₂ OH	Ph	H	4-Cl	H		4-CONHOH		CH ₂
398	Me	CH ₂ OH	Ph	H	4-Cl	H		4-OMe		CH ₂
399	Me	CH ₂ OH	Ph	H	4-Cl	H		4-CN		CH ₂
400	Me	CH ₂ OH	5-veratrole	H	4-Cl	H				CH ₂
401	Me	CH ₂ OH	Ph	H	3-CF ₃	H		4-OCHE ₂		CH ₂
402	Me	CH ₂ OH	Ph	H	3-CF ₃	H		4-CONH ₂		CH ₂
403	Me	CH ₂ OH	Ph	H	3-CF ₃	H		4-CONHOH		CH ₂
404	Me	CH ₂ OH	Ph	H	3-CF ₃	H		4-OMe		CH ₂
405	Me	CH ₂ OH	Ph	H	3-CF ₃	H		4-CN		CH ₂
406	Me	CH ₂ OH	5-veratrole	H	3-CF ₃	H				CH ₂
407	Me	F	Ph	H	H	H		4-OCHE ₂		CH ₂

Example #	R ¹	R ²	R ³	R ⁴	R ⁵	R ⁶	R ⁷	R ⁸	R ⁹	A
408	Me	F	Ph	H	H	H		4-CONH ₂		CH ₂
409	Me	F	Ph	H	H	H		4-CONHOH		CH ₂
410	Me	F	Ph	H	H	H		4-OMe		CH ₂
411	Me	F	Ph	H	H	H		4-CN		CH ₂
412	Me	F	H	CONHR ⁹	4-OMe	H			4-Cl-Ph	bond
413	Me	Cl	Ph	H	H	H		4-OCHE ₂		CH ₂
414	Me	Cl	Ph	H	H	H		4-CONH ₂		CH ₂
415	Me	Cl	Ph	H	H	H		4-CONHOH		CH ₂
416	Me	Cl	Ph	H	H	H		4-OMe		CH ₂
417	Me	Cl	Ph	H	H	H		4-CN		CH ₂
418	Me	Cl	H	CONHR ⁹	4-OMe	H			4-Cl-Ph	bond
419	Me	HO	Ph	CH ₂ OH	4-OCHE ₂	H		4-OCHE ₂		bond
420	Me	HO	Ph	CH ₂ OH	4-CONH ₂	H		4-CONH ₂		bond
421	Me	HO	Ph	CH ₂ OH	4-CONHOH	H		4-CONHOH		bond
422	Me	HO	Ph	CH ₂ OH	4-CN	H		4-CN		bond
423	Me	HO	Ph	Me	4-OCHE ₂	H		4-OCHE ₂		bond
424	Me	HO	Ph	Me	4-CONH ₂	H		4-CONH ₂		bond
425	Me	HO	Ph	Me	4-CONHOH	H		4-CONHOH		bond
426	Me	HO	Ph	Me	4-CN	H		4-CN		bond
427	Me	CH ₂ OH	Me	CONHR ⁹	4-CONH ₂	H			4-Cl-Ph	bond
428	Me	CH ₂ OH	Me	CONHR ⁹	4-OMe	H			4-Cl-Ph	bond
429	Me	CH ₂ OH	Me	CONHR ⁹	4-CONHOH	H			4-Cl-Ph	bond
430	Me	CH ₂ OH	Me	CONHR ⁹	4-OCHE ₂	H			4-Cl-Ph	bond

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CLAIMS

1. A compound of the formula
I

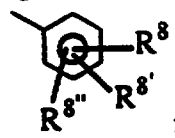


or pharmaceutically acceptable salts thereof wherein:

A is a bond, $-(CH_2)_n-$ or $-CH(B)-$, where n is an integer of 1 to 3 and B is $-CN$, $-CON(R^9)R^{9'}$ or $-CO_2R^7$:

R^1 is lower alkyl, aryl or arylalkyl;

R^2 is hydrogen, hydroxy, alkoxy, $-CH_2OH$, cyano, $-C(O)OR^7$, $-CO_2H$, $-CONH_2$, tetrazole, $-CH_2NH_2$ or halogen;



R^3 is hydrogen, alkyl, heterocycle or

R^4 is hydrogen, alkyl or B;

R^5 , $R^{5'}$, R^8 , $R^{8'}$ or $R^{8''}$ are independently hydrogen, alkoxy, lower alkyl, halogen, $-OH$, $-CN$, $-(CH_2)_nNR^6COR^7$, $-CON(R^6)R^6$, $-CON(R^6)OR^6$, $-CO_2R^6$, $-SR^7$, $-SOR^7$, $-SO_2R^7$, $-N(R^6)SO_2R^1$, $-N(R^6)R^6$, $-NR^6COR^7$, $-OCH_2CON(R^6)R^6$, $-OCH_2CO_2R^7$ or aryl; or R^5 and $R^{5'}$ or R^8 and $R^{8'}$ may together with the carbon atoms to which they are attached form an aryl or heterocycle;

R^6 and $R^{6'}$ are independently hydrogen or lower alkyl; and

R^7 is lower alkyl;

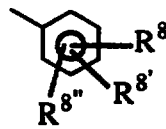
R^9 is hydrogen, lower alkyl, alkyl, cycloalkyl, arylalkyl, aryl, heteroaryl; or R^9 and $R^{9'}$ may together with the nitrogen atom to which they are attached form a heterocycle; with the proviso that when A is a bond or $-(CH_2)_n$ and R^3 is hydrogen or unsubstituted alkyl, then R^4 is B or substituted alkyl.



* C L M S *

2. The compounds as recited in Claim 1 wherein

A is a bond, $-(CH_2)_n-$, where n is 1 or $-CH(B)$;



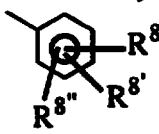
R^3 is hydrogen, alkyl or

R^5 and $R^{5'}$ are independently hydrogen, halogen, lower alkyl, alkoxy, $-CON(R^6)R^{6'}$, or $-CON(R^6)OR^{6'}$; and the benzylic hydroxyl stereocenter has the (R) configuration..

3. The compounds as recited in Claim 1 wherein

A is a bond;

R^1 is a lower alkyl;



R^3 is

R^4 is hydrogen or alkyl;

R^5 and R^8 are both $-CN$, $-CON(R^6)R^{6'}$, $-CON(R^6)OR^{6'}$, hydroxy, alkoxy or $-CH_2Y$ where Y is $-CN$, alkoxy, $-CON(R^6)R^{6'}$, $-CO_2R^7$ or $-N(R^6)SO_2R^1$; or

R^5 , $R^{5'}$, R^8 and $R^{8'}$ together with the carbon atoms to which they are attached form an aryl or heterocycle; and the benzylic hydroxyl stereocenter has the (R) configuration.

4. The compound as recited in Claim 1 wherein

A is a bond;

R^1 is a lower alkyl;

R^3 is hydrogen or alkyl;

R^4 is $-CON(R^9)R^{9'}$;

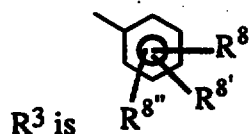
R^5 is $-CN$, $-CON(R^6)R^{6'}$, $-CON(R^6)OR^{6'}$, hydroxy or alkoxy; and the configuration of the stereocenter bearing the R^3 and R^4 substituents is (S) and the benzylic hydroxyl stereocenter has the (R) configuration.

5. The compound as recited in Claim 1 wherein

A is $-CH_2$;

R^1 is a lower alkyl;





R⁴ is hydrogen, alkyl, -CN, or -CON(R⁹)R^{9'};

R⁵ is hydrogen, halogen or CF₃;

R⁸ is -CN, -CON(R⁶)R^{6'}, -CON(R⁶)OR^{6'}, hydroxy, lower alkyl or alkoxy; or

R⁸ and R^{8'} together with the carbon atoms to which they are attached form an aryl or heterocycle; and the configuration of the stereocenter bearing the R³ and R⁴ substituents is (R) when R⁴ is hydrogen and the benzylic hydroxyl stereocenter has the (R) configuration.

6. The compounds as recited in Claim 1 wherein

A is -CH(B), where B is -CN or -CON(R⁶)R^{6'};

R¹ is a lower alkyl;

R³ and R⁴ are hydrogen or alkyl; and

R⁵ is -CN, -CON(R⁶)R^{6'}, -CON(R⁶)OR^{6'}, hydroxy or alkoxy; and the benzylic hydroxyl stereocenter has the (R) configuration.

7. The compound as recited in Claim 1, which is

N-[5-[2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5[2[(1,2diphenyl ethyl)amino]1hydroxyethyl]2hydroxyphenyl]methanesulfonamide;

N-[5[2[[1(1,3benzodioxol5yl)2phenylethyl]amino]1hydroxyethyl]2hydroxyphenyl]methanesulfonamide;

N-[5-[1-hydroxy-2-[[1-(4-methoxyphenyl)-2-phenylethyl]amino]-ethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-(3-methoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-(2,4-dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;



N-[5-[2-[[1-(3,4-dichlorophenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-(4-methylsulfonylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-(3,4-dimethylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-(3,4-diethylphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-phenyl-2-(3,4-dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-phenyl-2-(4-methoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[1-(4-methoxyphenyl)-2-(4-methoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[bis(4-Methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[1-hydroxy-2-[[4-methoxyphenyl]phenylmethyl]-amino]ethyl]-2-hydroxyphenyl]methanesulfonamide;

α -[[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]methyl]benzeneacetic acid, ethyl ester;

α -[[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]methyl]-3,4-dimethoxybenzeneacetic acid, methyl ester;

α -[[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]methyl]-N,N-dimethylbenzeneacetamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R)-N-[5-[2-[[bis(4-methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

(R)-N-[5-[2-[[bis(4-fluorophenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]-amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;



* C L M S *

(threo)- β -[[*(R)*-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-4-methoxy- α -phenyl-benzenepropanoic acid, methyl ester, diastereomer A;

(threo)- β -[[*(R)*-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-4-methoxy- α -phenyl-benzenepropanoic acid, methyl ester, diastereomer B;

(erythro)- β -[[*(R)*-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-4-methoxy- α -phenyl-benzenepropanoic acid, methyl ester, diastereomer A ;

(erythro)- β -[[*(R)*-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-4-methoxy- α -phenyl-benzenepropanoic acid, methyl ester, diastereomer B;

N-[3-[2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide;

(*R*)-N-[3-[2-[[bis(4-methoxyphenyl)methyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide;

(*R,R*)-N-[3-[2-[[1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide;

ϵ -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]benzeneheptanoic acid, methyl ester;

ϵ -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]benzeneheptanoic acid;

N-[5-[1-hydroxy-2-[[6-hydroxy-1-(phenylmethyl)hexyl]amino]-ethyl]-2-hydroxyphenyl]methanesulfonamide;

ϵ -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-N,N-dimethylbenzeneheptanamide;

ϵ -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-N-methylbenzeneheptanamide;

ϵ -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]-ethyl]amino]-3,4-dimethoxybenzeneheptanoic acid, methyl ester;

N-[2-hydroxy-5-[(*R*)-1-hydroxy-2-[[2-phenyl-1-(4-pyridinyl)-ethyl]amino]ethyl]phenyl]methanesulfonamide;

α -[[*(R)*-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer A;



* C L H S *

α -[[**(R)**-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxybenzeneacetamide, isomer B;

(R)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]- α -(4-methoxyphenyl)-4-methoxybenzene-acetamide;

4-[[[5-[2-[[2-(3,4-dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]amino]sulfonyl]benzoic acid, methyl ester;

N-[5-[2-[[2-(3,4-dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]benzenemethanesulfonamide;

N-[5-[2-[[2-(3,4-dimethoxyphenyl)ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]-4-methylbenzenesulfonamide;

N-[5-[2-[[bis(4-methoxymethylphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(S)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

N-[5-[2-[[bis(4-methoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

N-[2-hydroxy-5-[(**(R)**)-1-hydroxy-2-[[2-phenyl-1-(3-thienyl)ethyl]amino]ethyl]phenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-methoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-hydroxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-phenylmethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-methoxyphenyl)-2-(3-trifluoromethylphenyl)ethyl]amino]ethyl)-2-(hydroxy)phenyl]-methanesulfonamide;



* C L M S *

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-methoxyphenyl)-2-(3-trifluoromethylphenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]-methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-difluoromethoxyphenyl)-2-(phenyl)ethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide,;

(R)-N-[5-[2-[[bis-(4-difluoromethoxyphenyl)methyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-N-[3-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide;

(R),(R)-N-[3-[2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide;

(R),(S)-N-[3-[2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]phenyl]methanesulfonamide;

(R),(R)-N-[5-[2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

(R),(S)-N-[5-[2-[[1-(4-difluoromethoxyphenyl)-2-(4-fluorophenyl)ethyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

N-[5-[2-[[1,2-diphenyl-1-(trifluoromethyl)ethyl]amino]-1-hydroxy-ethyl]-2-hydroxyphenyl]methanesulfonamide;

α -[[[(R)-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide, diastereomer A;

α -[[[(R)-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N,N-dimethylbenzeneacetamide, diastereomer B;



* C L M S *

N-[5-[2-[[[(R)-1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino]-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

N-[5-[2-[[[(R)-1-(1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-chlorophenyl]methanesulfonamide;

N-[5-[2-[[[(R)-1-(1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-methoxyphenyl]methanesulfonamide;

(R),(R)-N-[5-[2-[[1-(1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

(R),(R)-N-[5-[2-[[1-(1-(3,4-dimethoxyphenyl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

(R)-N-[5-[2-[[bis-(4-difluoromethoxyphenyl)methyl]amino)-1-hydroxyethyl]-2-fluorophenyl]methanesulfonamide;

α -[[[(R)-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N-(phenyl)benzeneacetamide;

α -[[[(R)-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N-(phenylmethyl)benzeneacetamide;

α -[[[(R)-2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]methyl]-3,4-dimethoxy-N-(2-phenylethyl)benzeneacetamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(3,4-dimethylphenyl)-2-phenylethyl]-amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R)-N-[5-[1-(hydroxy-2-[[1-(4-hydroxyphenyl)-2-(2-thienyl)ethyl]-amino]ethyl)-2-(hydroxy)phenyl]methanesulfonamide;

(R)-N-[5-[2-[[bis[4-(2-methoxy-2-oxoethoxy)phenyl]methyl]-amino)-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-N-[5-[2-[[1-(1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino)-1-hydroxyethyl]-2-chlorophenyl]methanesulfonamide;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester;

(R),(S)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid, methyl ester;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid;



* C L M S *

(R),(S)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-2-phenylethyl]benzoic acid;
(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-2-phenylethyl]-N-methylbenzamide;
(R),(R)-N-[5-[1-(hydroxy-2-[[1-(2-naphthalenyl)-2-(phenyl)ethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;
(R),(S)-N-[5-[1-(hydroxy-2-[[1-(2-naphthalenyl)-2-(phenyl)ethyl]-amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;
(R),(S)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester;
(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid, methyl ester,;
(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid;
(R),(S)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetic acid;
(R, R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]-N-phenylmethylbenzamide,;
(R, R)-N-(2-hydroxyethyl)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-2-phenylethyl]-benzamide;
(R),(R)-N-[3-[2-[[1-(1,3-benzodioxol-5-yl)-2-(4-fluorophenyl)-ethyl]amino]-1-hydroxyethyl]-2-hydroxyphenyl]methanesulfonamide;
(R),(S)-N-(1,1-dimethylethyl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide;
(R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy-N-phenylbenzeneacetamide;
(R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]-phenyl]ethyl]amino]-4-methoxy-N-methyl-N-phenylbenzeneacetamide ;
(R),(S)-N-(1,3-benzodioxol-5-yl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide;



(R),(S)-N-(4-chlorophenyl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide;

(R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -methyl-N-phenylbenzeneacetamide;

(R),(R)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-phenylbenzeneacetamide ;

(R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-N-phenylbenzeneacetamide;

(R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-(phenylmethyl)benzeneacetamide;

(R),(S)-N-(cyclohexyl)- α -[[2-Hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxybenzeneacetamide;

(R, R)-N-hydroxy-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzamide;

(R),(S)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-phenylbenzenepropanamide;

(R),(R)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy-N-phenylbenzenepropanamide;

(R),(S)]-N-[5-[1-hydroxy-2-[[1-(4-methoxyphenyl)-2-oxo-2-(1-piperidinyl)ethyl]amino]ethyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]-N-methylbenzeneacetamide;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]-N,N-dimethylbenzeneacetamide;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzeneacetamide;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]benzamide;

(R),(R)-4-[1-[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-2-phenylethyl]-N, N-dimethylbenzamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]amino]ethyl]-2-(hydroxy)phenyl]methanesulfonamide;



* C L M S *



(R),(S)-N-[5-[1-(hydroxy-2-[[1-(1-naphthalenyl)-2-phenylethyl]-amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-methoxy-1-naphthalenyl)-2-phenylethyl]-amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(4-methoxy-1-naphthalenyl)-2-phenylethyl]amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

N-[5-[(R)-1-(hydroxy-2-[[1-(benzo[b]thiophen-5-yl)-2-phenylethyl]-amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(4-methoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

(R),(R)-N-[5-[1-(hydroxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

(R),(S)-N-[5-[1-(hydroxy-2-[[1-(2, 4-dimethoxy-3-pyridinyl)-2-phenylethyl]amino]ethyl)-2-hydroxyphenyl]methanesulfonamide;

(R),(S)-N-(1,3-benzodioxol-5-yl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)amino]phenyl]ethyl]amino]-4-methoxy- α -methylbenzeneacetamide;

(R),(R),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxypropyl]-2-hydroxyphenyl]methanesulfonamide;

(R),(S),(R)-N-[5-[2-[[1-(1,3-benzodioxol-5-yl)-2-phenylethyl]amino]-1-hydroxypropyl]-2-hydroxyphenyl]methanesulfonamide;

(R), (S)-N-(4-chlorophenyl)- α -[[2-hydroxy-2-[4-hydroxy-3-[(methylsulfonyl)-amino]phenyl]ethyl]amino]- α -methyl-4-methoxybenzeneacetamide ; or

a pharmaceutically acceptable salt thereof.

8. A pharmaceutical composition comprising a compound of any one of Claims 1 to 7 and a pharmaceutically acceptable carrier.

9. Use of a compound as defined in any one of Claims 1 to 7 for the preparation of a pharmaceutical composition for treating diabetes.





10. Use of a compound as defined in any one of Claims 1 to 7 for the preparation of a pharmaceutical composition for treating obesity.

11. Use of a compound as defined in any one of Claims 1 to 7 for the preparation of a pharmaceutical composition for treating intestinal hypermotility.

12. A pharmaceutical composition comprising a compound of any one of Claims 1 to 7 in combination with a β_1 or β_2 adrenergic blocker or stimulant and a pharmaceutically acceptable carrier.

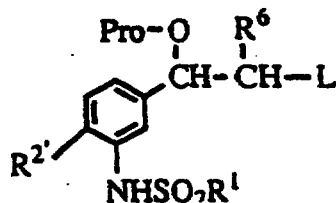
13. Use of a compound as defined in any one of Claims 1 to 7 in combination with a β_1 or β_2 adrenergic blocker or stimulant for the preparation of a pharmaceutical composition for treating diabetes.

14. Use of a compound as defined in any one of Claims 1 to 7 in combination with a β_1 or β_2 adrenergic blocker or stimulant for the preparation of a pharmaceutical composition for treating obesity.

15. Use of a compound as defined in any one of Claims 1 to 7 in combination with a β_1 or β_2 adrenergic blocker or stimulant for the preparation of a pharmaceutical composition for treating gastrointestinal diseases.

16. A compound of the formula

III



where R^1 is lower alkyl, aryl or arylalkyl; R^2' is hydrogen, halogen, cyano, O_2R^7 , CONH_2 , $\text{CH}_2\text{OPro}'$, OR^7 or $\text{O-Pro}'$, where Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl; R^6 is hydrogen or

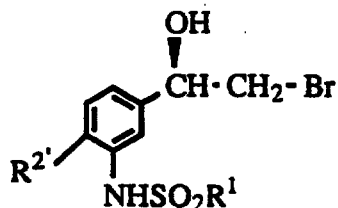




lower alkyl; Pro is a suitable protecting group such as triethylsilyl and L is a leaving group such as iodide, triflate or bromide.

17. A compound of the formula

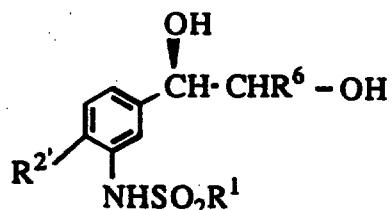
XXII



where R^1 is lower alkyl, aryl or arylalkyl and $R^{2'}$ is hydrogen, halogen, cyano, CO_2R^7 , $CONH_2$, CH_2OPro' , OR^7 or $O-Pro'$, where Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl.

18. A compound of the formula

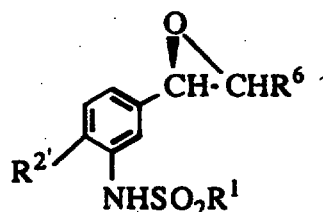
XXXVIII



where R^1 is lower alkyl, aryl or arylalkyl, $R^{2'}$ is hydrogen, halogen, cyano, CO_2R^7 , $CONH_2$, CH_2OPro' , OR^7 or $O-Pro'$, where Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl and R^6 is hydrogen or lower alkyl.

19. A compound of the formula

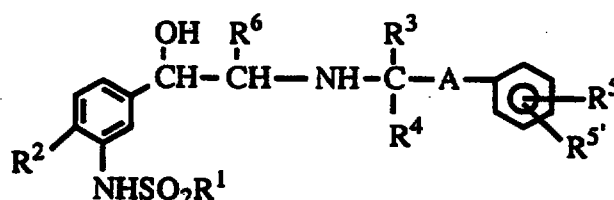
IIIa



where R^1 is lower alkyl, aryl or arylalkyl, $R^{2'}$ is hydrogen, halogen, cyano, CO_2R^7 , $CONH_2$, CH_2OPro' , OR^7 or $O-Pro'$, where Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl and R^6 is hydrogen or lower alkyl.

20. A compound of the formula

I



or pharmaceutically acceptable salts thereof wherein:

A is a bond, $-(CH_2)_n-$ or $-CH(B)-$, where n is an integer of 1 to 3 and B is $-CN$, $-CON(R^6)R^{6'}$ or $-CO_2R^7$;

R^1 is lower alkyl, aryl or arylalkyl;

R^2 is hydrogen, hydroxy, alkoxy or halogen;

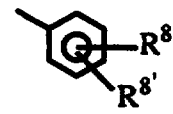
R^3 is hydrogen, substituted alkyl, heterocycle or

R^4 is hydrogen, alkyl or B;

R^5 , $R^{5'}$, R^8 and $R^{8'}$ are independently hydrogen, alkoxy, lower alkyl, halogen, $-OH$, $-CN$, $-(CH_2)_nNR^6COR^7$, $-CON(R^6)R^{6'}$, $-CO_2R^7$, $-SR^7$, $-SOR^7$, $-SO_2R^7$, $-N(R^6)SO_2R^1$, $-N(R^6)R^{6'}$, $-NR^6COR^7$, $-OCH_2CON(R^6)R^{6'}$ or $-OCH_2CO_2R^7$; or R^5 and $R^{5'}$ or R^8 and $R^{8'}$ may together form a heterocycle;

R^6 and $R^{6'}$ are independently hydrogen or lower alkyl; and

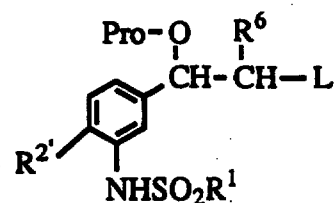
R^7 is lower alkyl; with the proviso that when A is a bond or $-(CH_2)_n$ and R^3 is hydrogen, then R^4 is other than hydrogen or unsubstituted alkyl.



21. A compound of the formula

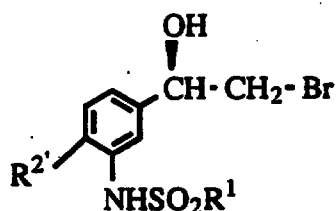
III





where R^1 is lower alkyl, aryl or arylalkyl; R^2 is hydrogen, fluorine or O-Pro', where Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl; R^6 is hydrogen or lower alkyl; Pro is a suitable protecting group such as triethylsilyl and L is a leaving group such as iodide, triflate or bromide.

22. A compound of the formula
XXII



where R^1 is lower alkyl, aryl or arylalkyl and R^2 is hydrogen, fluorine or O-Pro', where Pro' is a suitable protecting group such as benzyl or *t*-butyldimethylsilyl.

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