

FIG. 1A

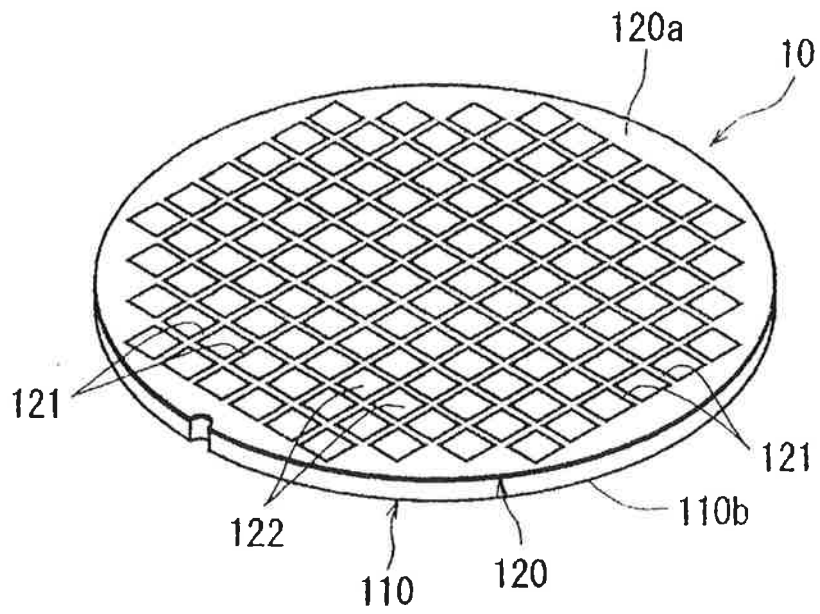


FIG. 1B

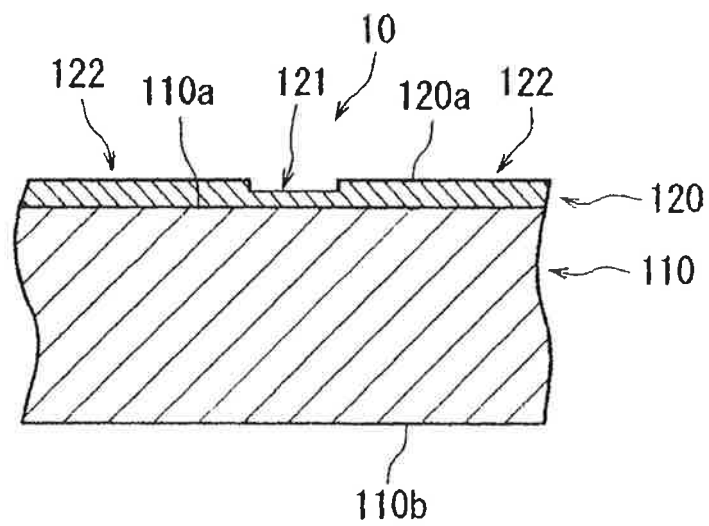


FIG. 2A

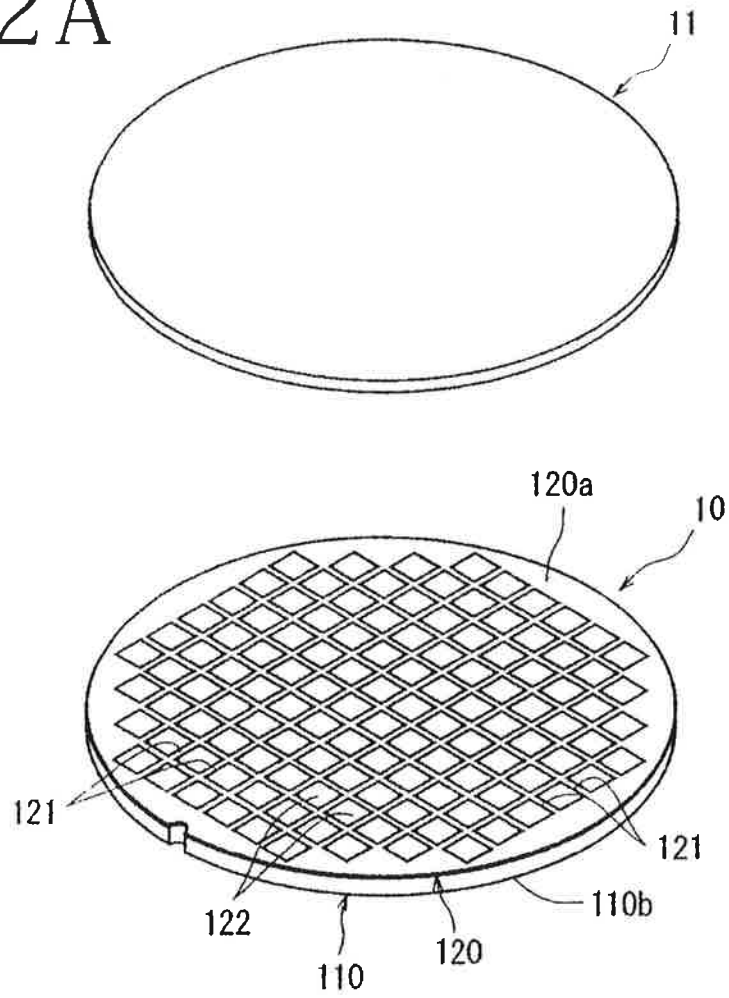


FIG. 2B

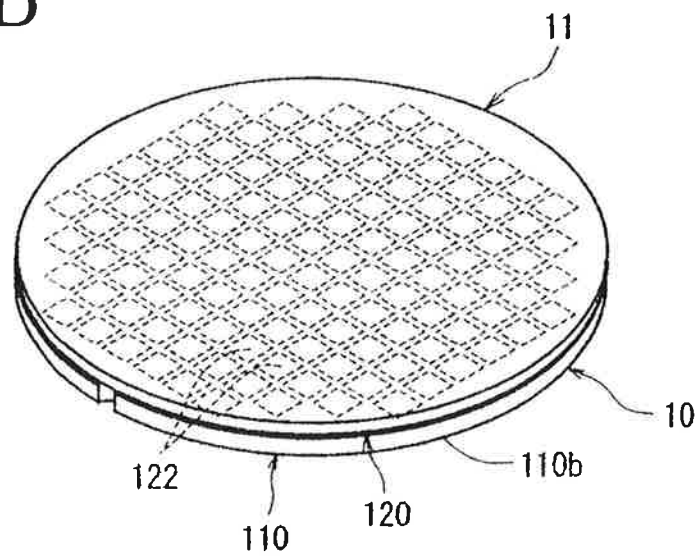


FIG. 3

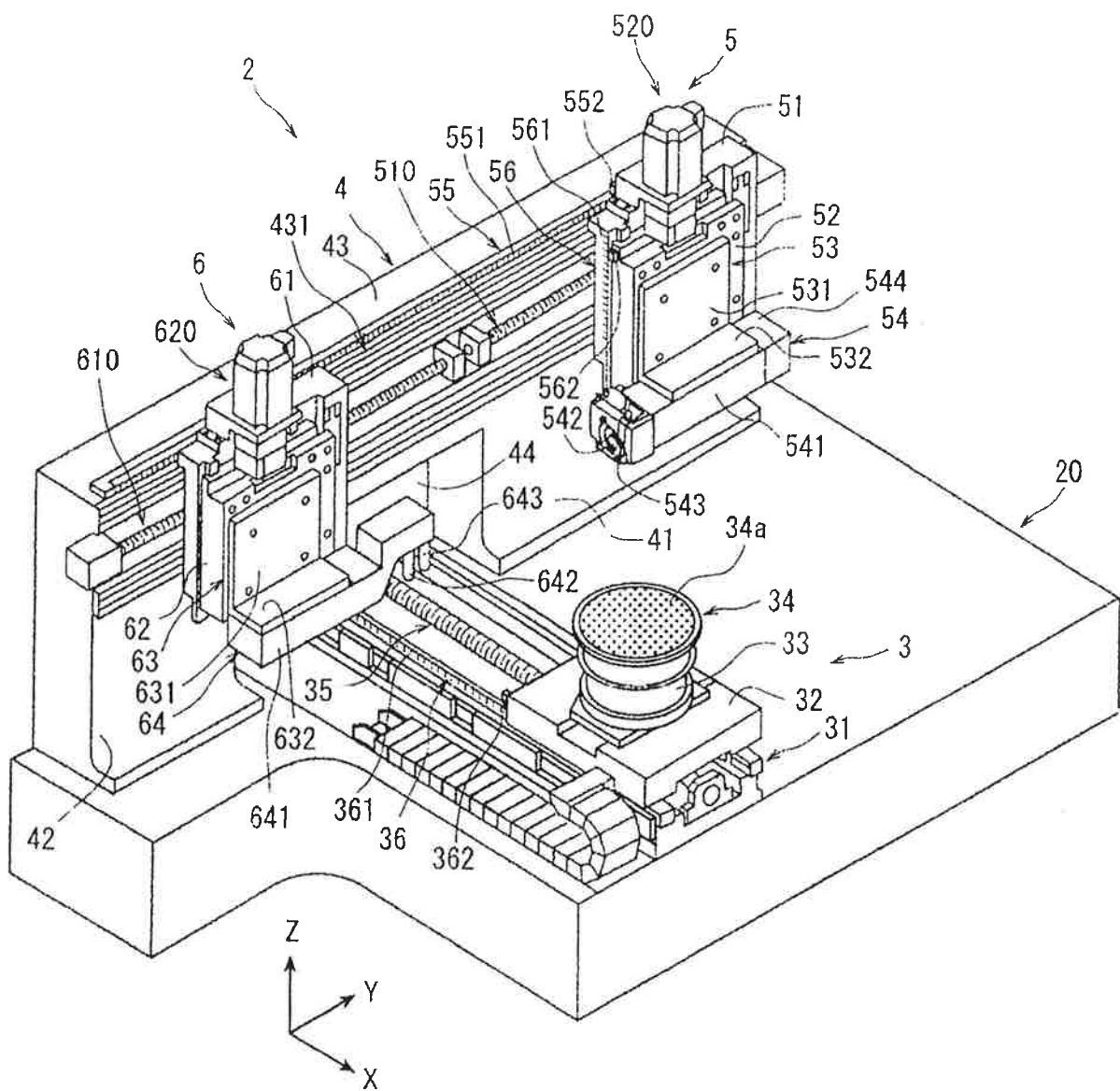


FIG. 4

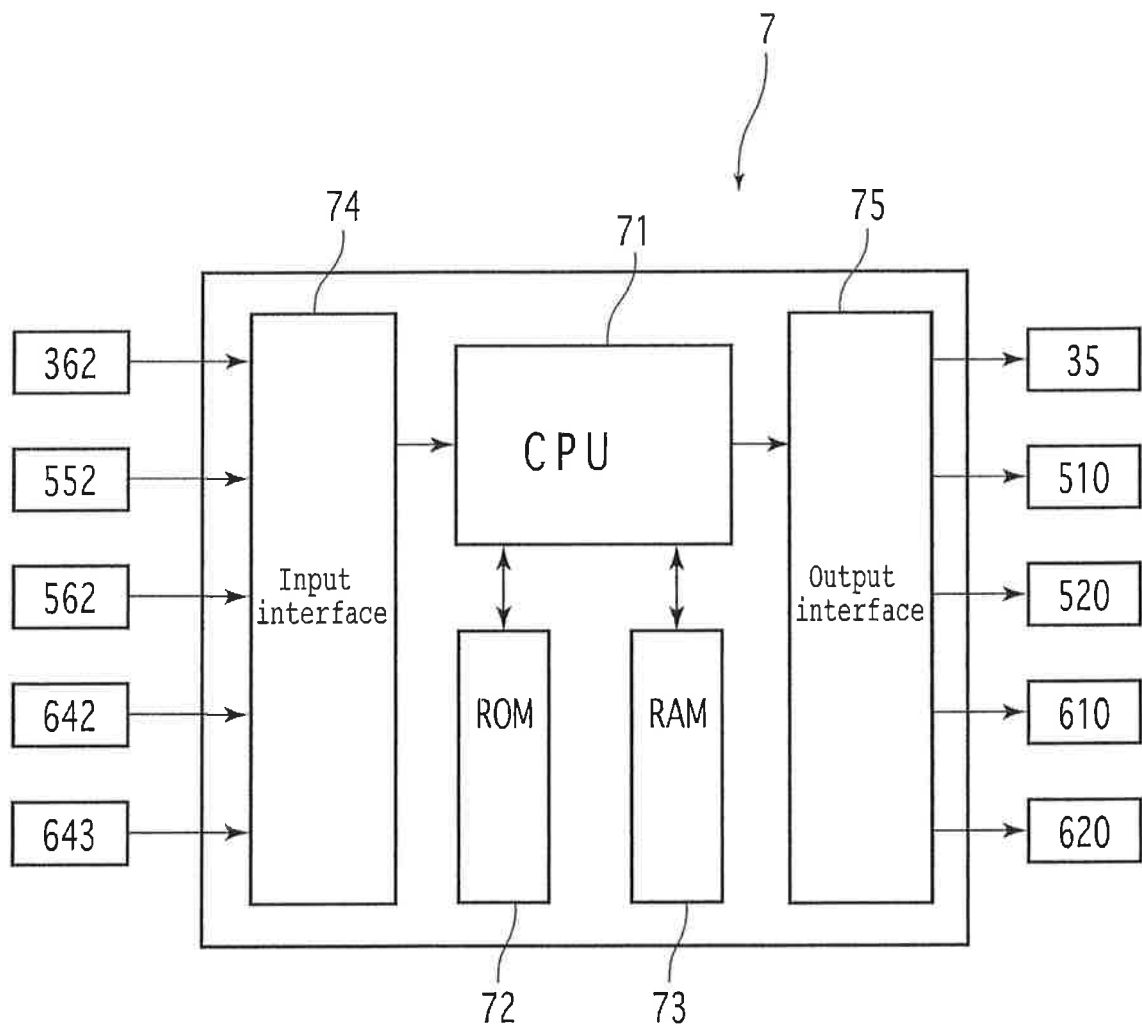


FIG. 5A

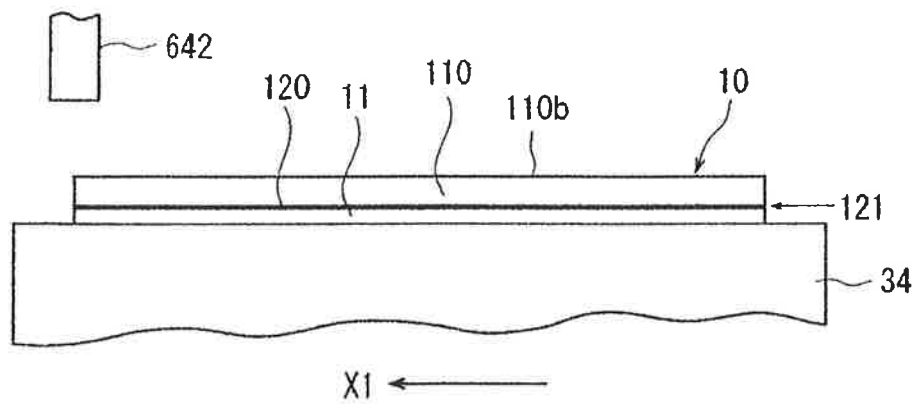


FIG. 5B

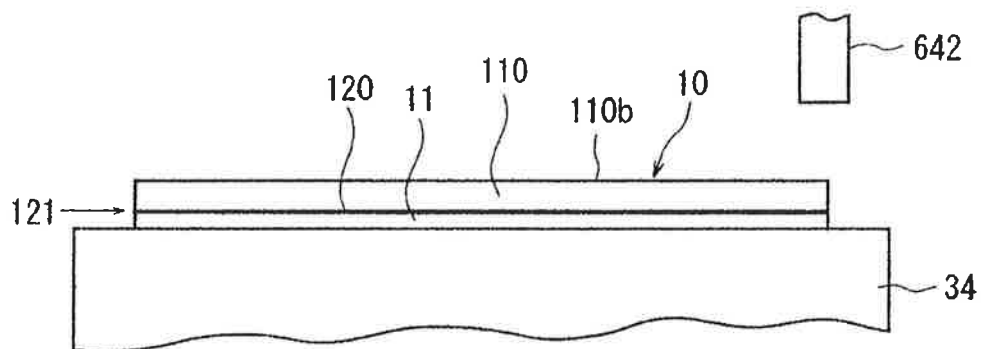


FIG. 6A

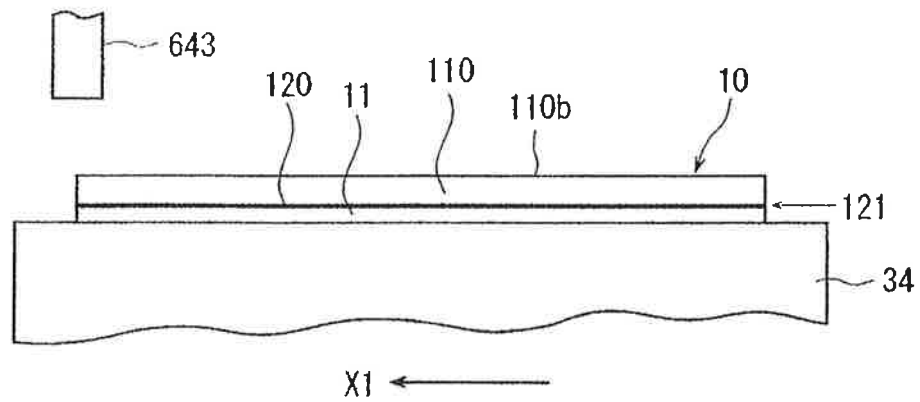


FIG. 6B

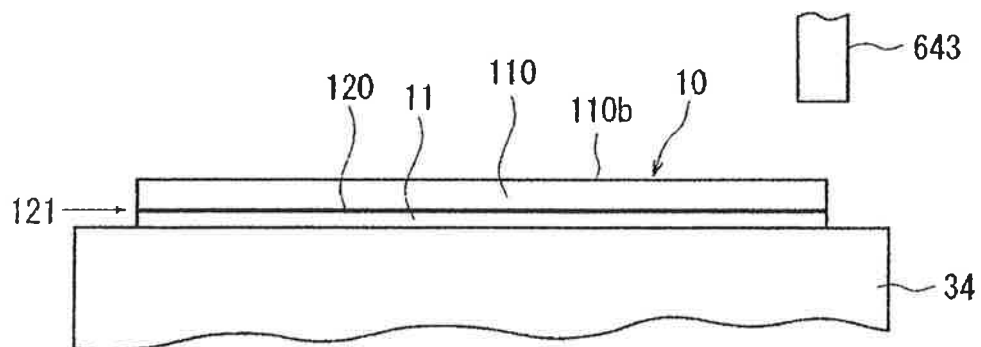


FIG. 7

Control map

X coordinate	Height (Hmm)	Thickness (tmm)	Z coordinate (H-t+h) (mm)
X1	12. 5	0. 53	12. 04
X2	12. 52	0. 53	12. 01
X3	12. 53	0. 54	12. 01
X4	12. 56	0. 54	12. 04
X5	12. 55	0. 53	12. 04
X6	12. 57	0. 54	12. 05
X _{n-1}	12. 58	0. 55	12. 05
X _n	12. 56	0. 54	12. 04

FIG. 8A

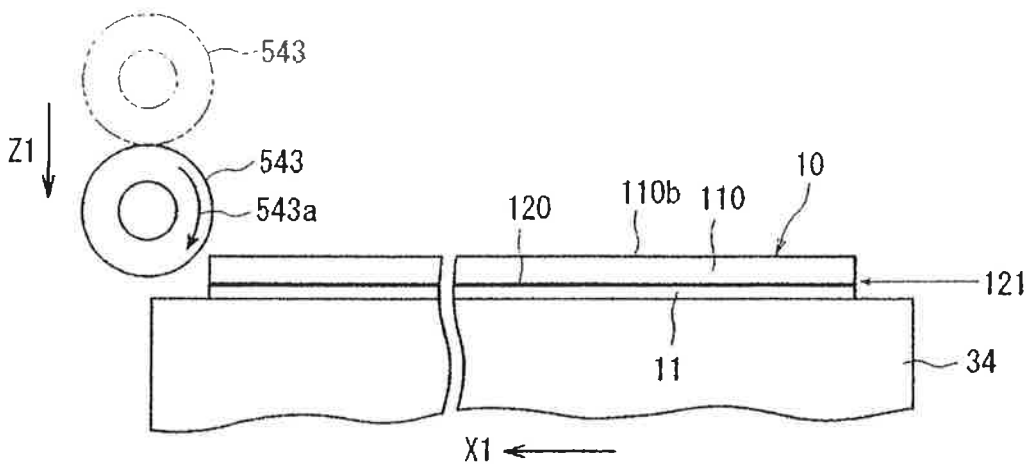


FIG. 8B

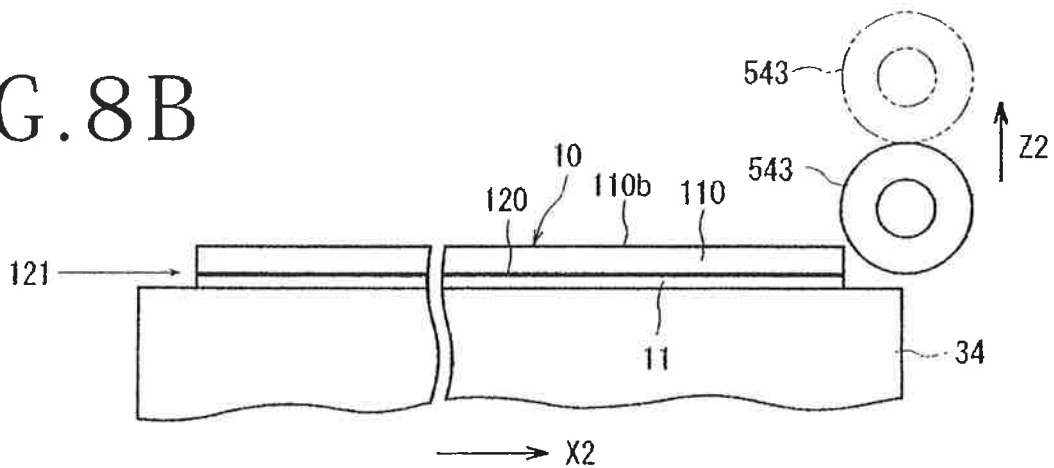


FIG. 8C

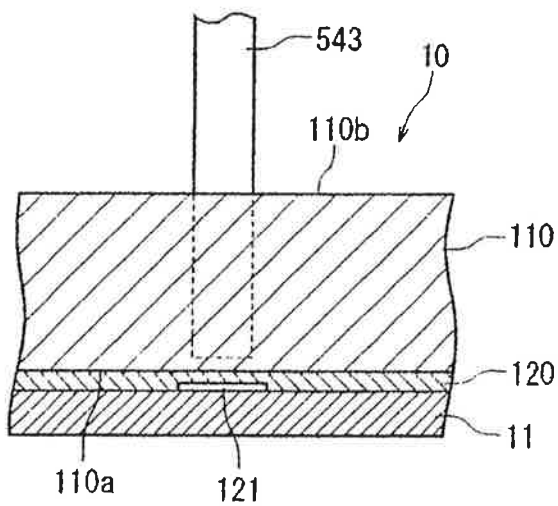


FIG. 8D

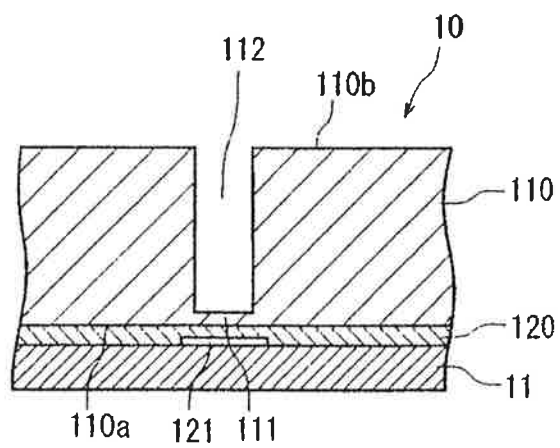


FIG. 9

