

FIG.1

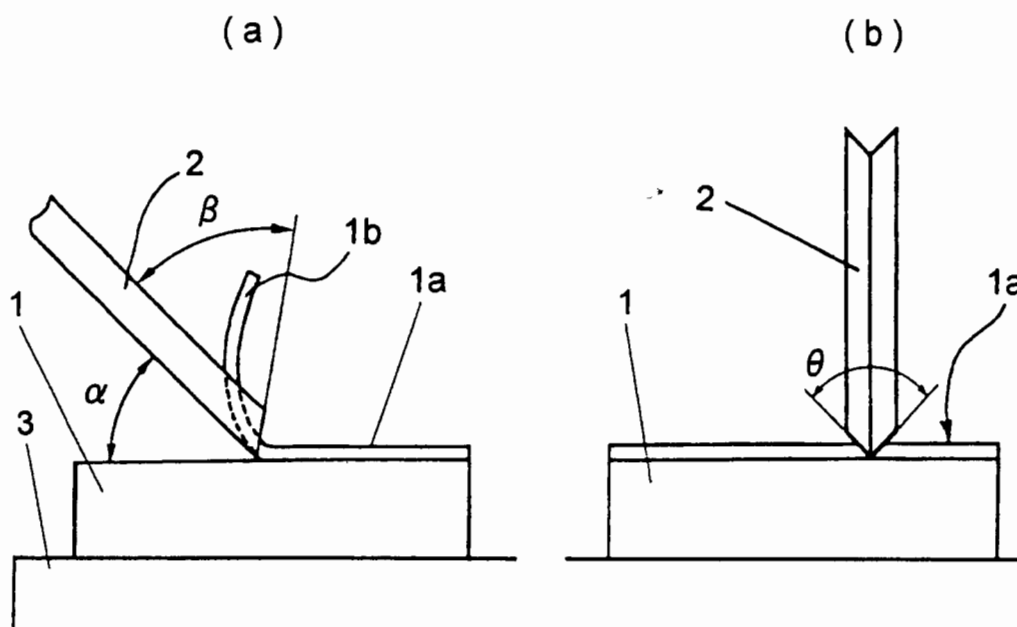


FIG.2

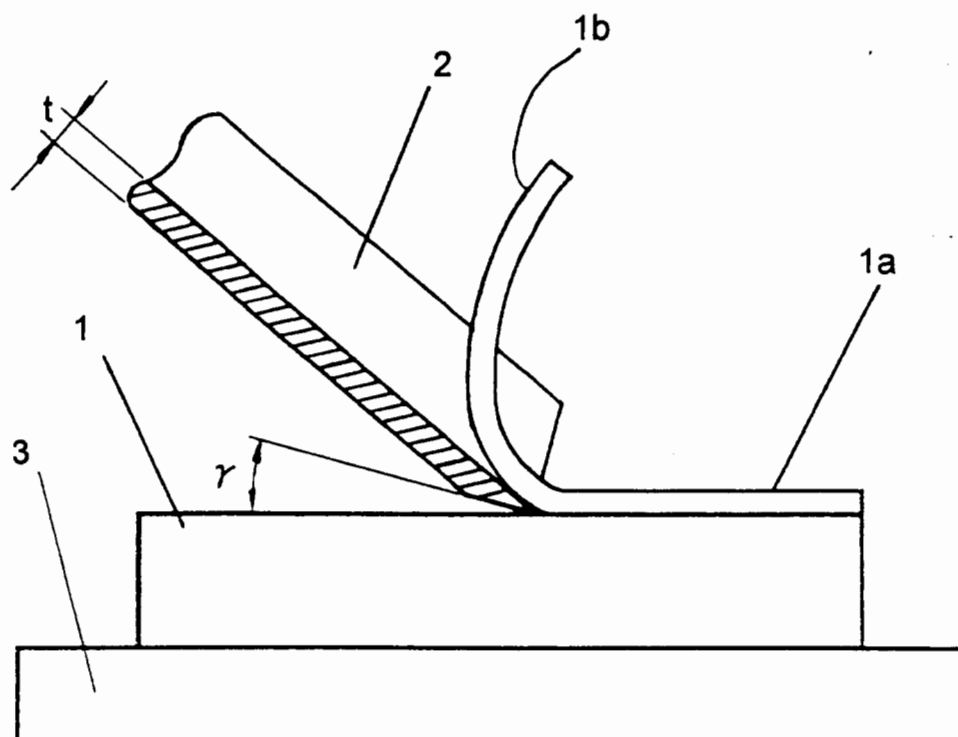


FIG.3

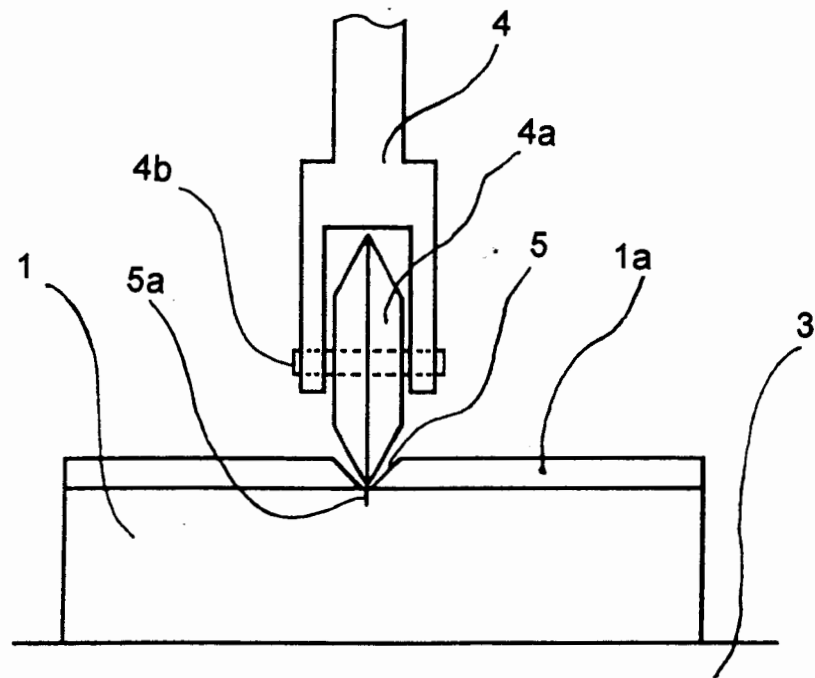


FIG.4

(a)

(b)

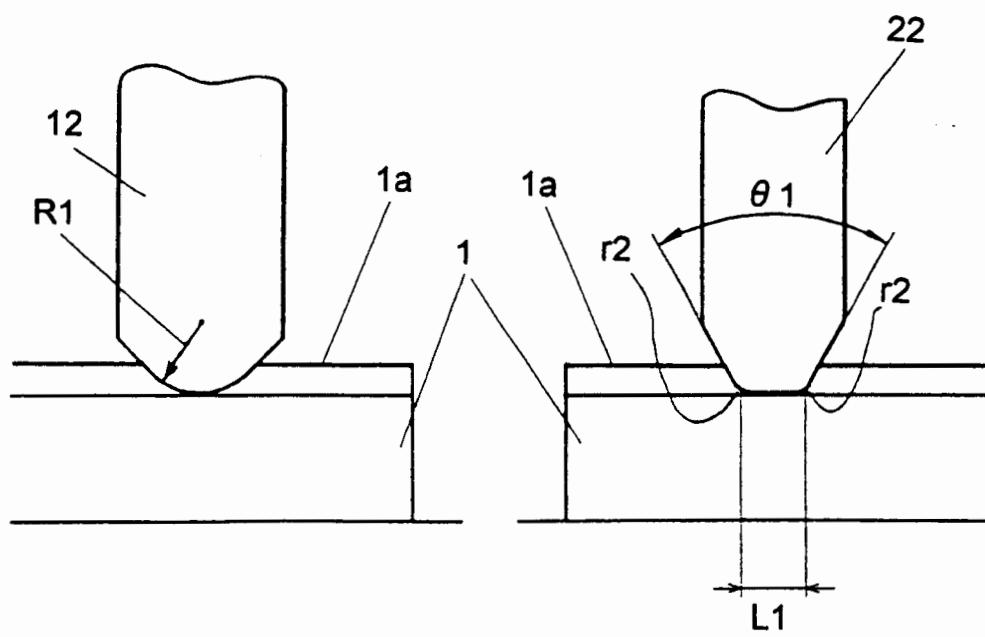


FIG.5

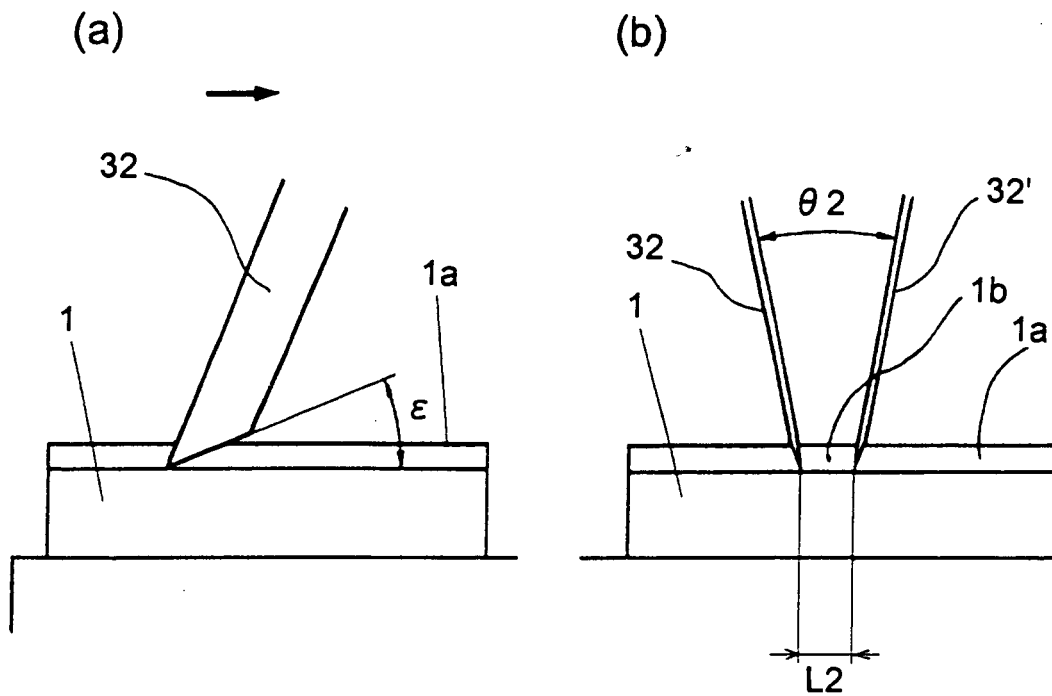


FIG.6

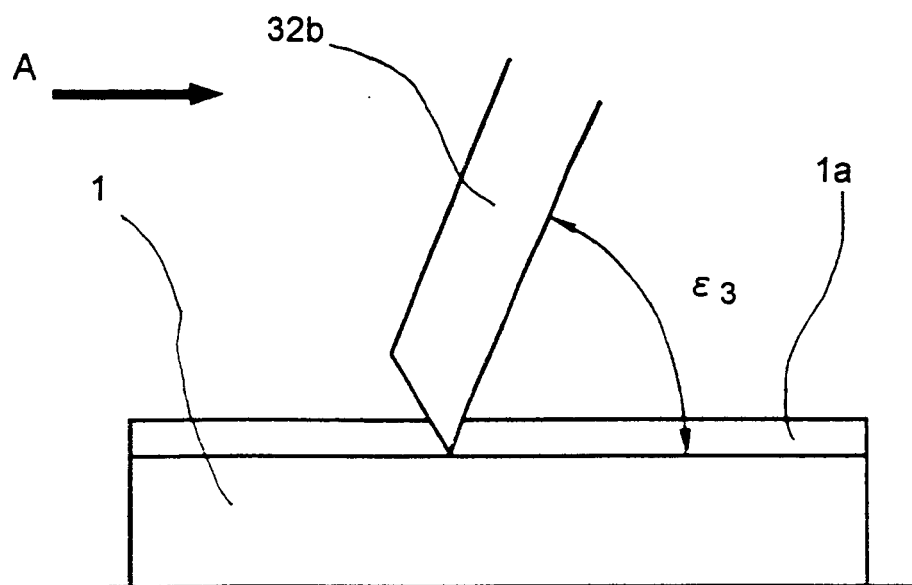


FIG.7

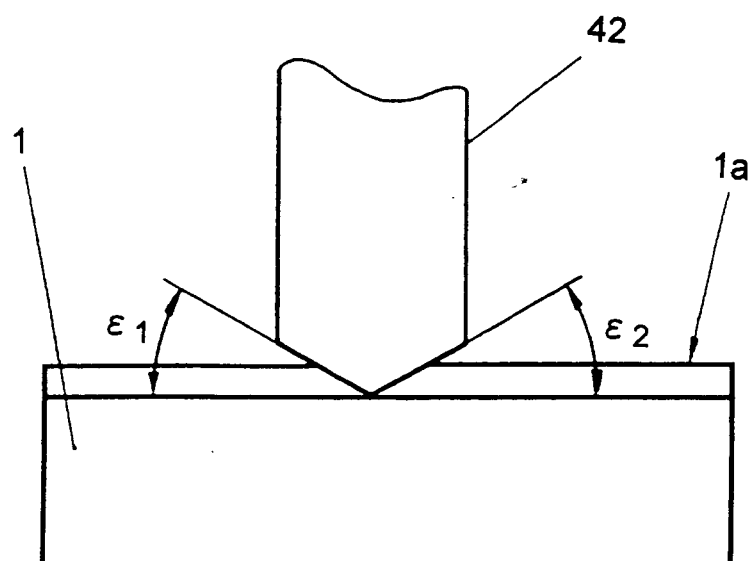


FIG.8

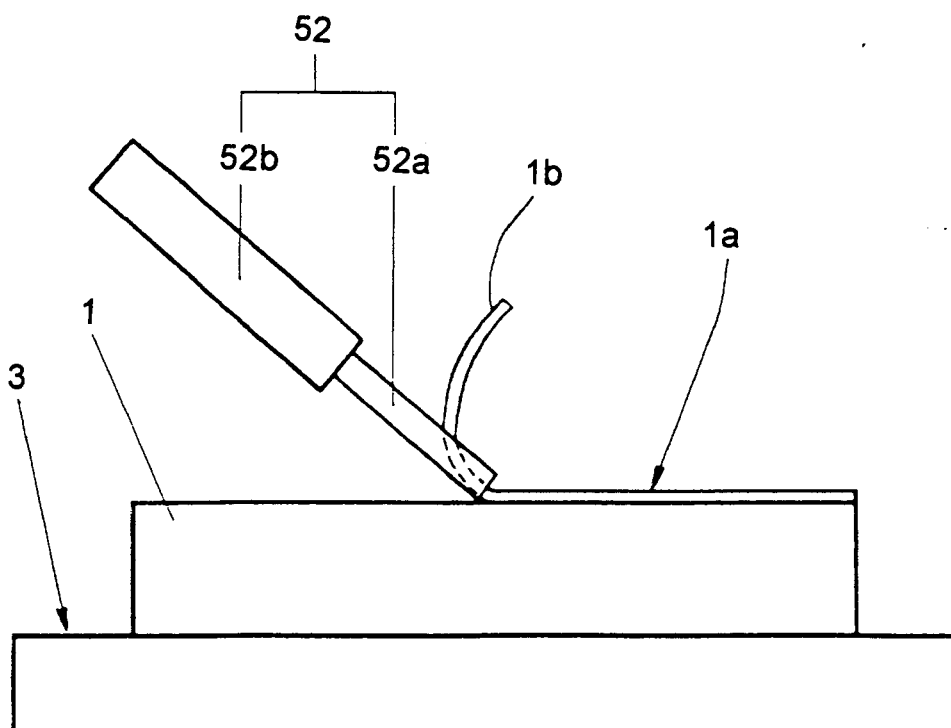


FIG.9

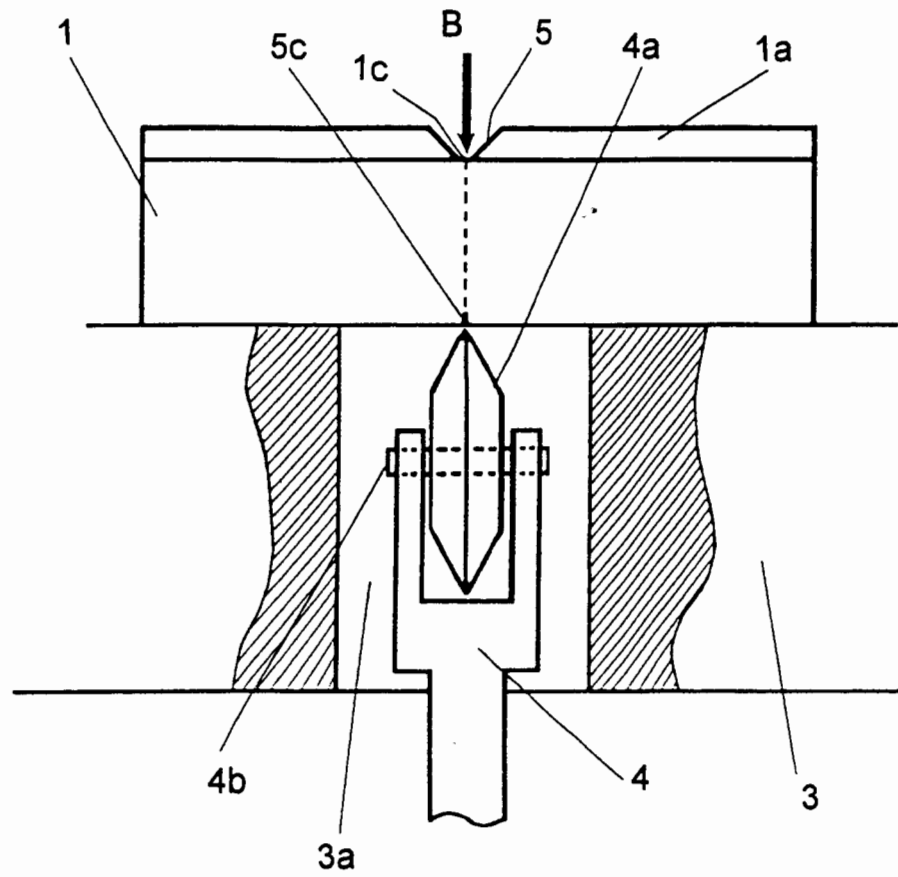
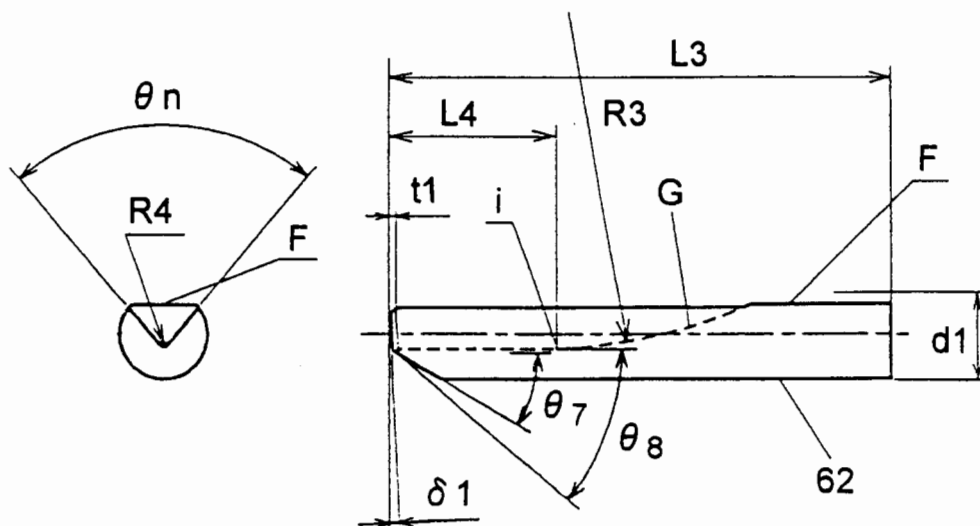


FIG.10



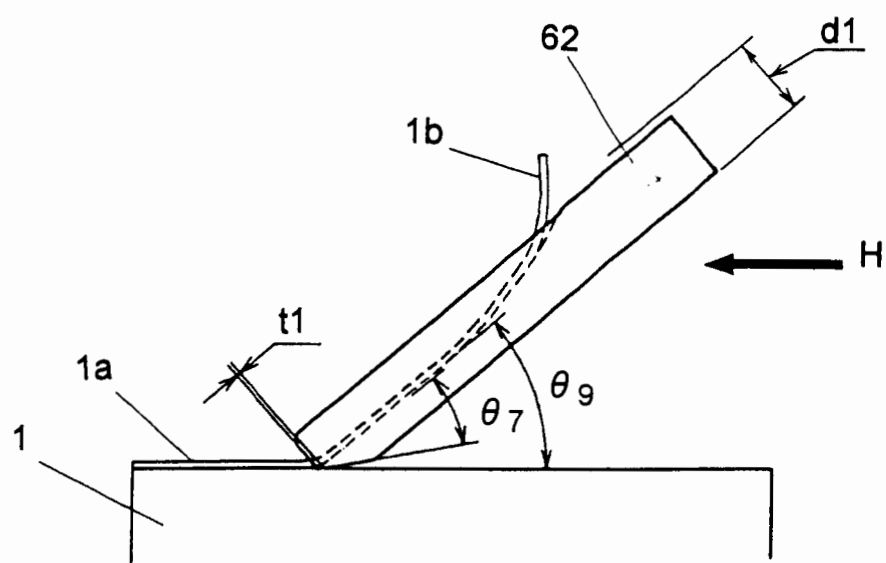


FIG.12

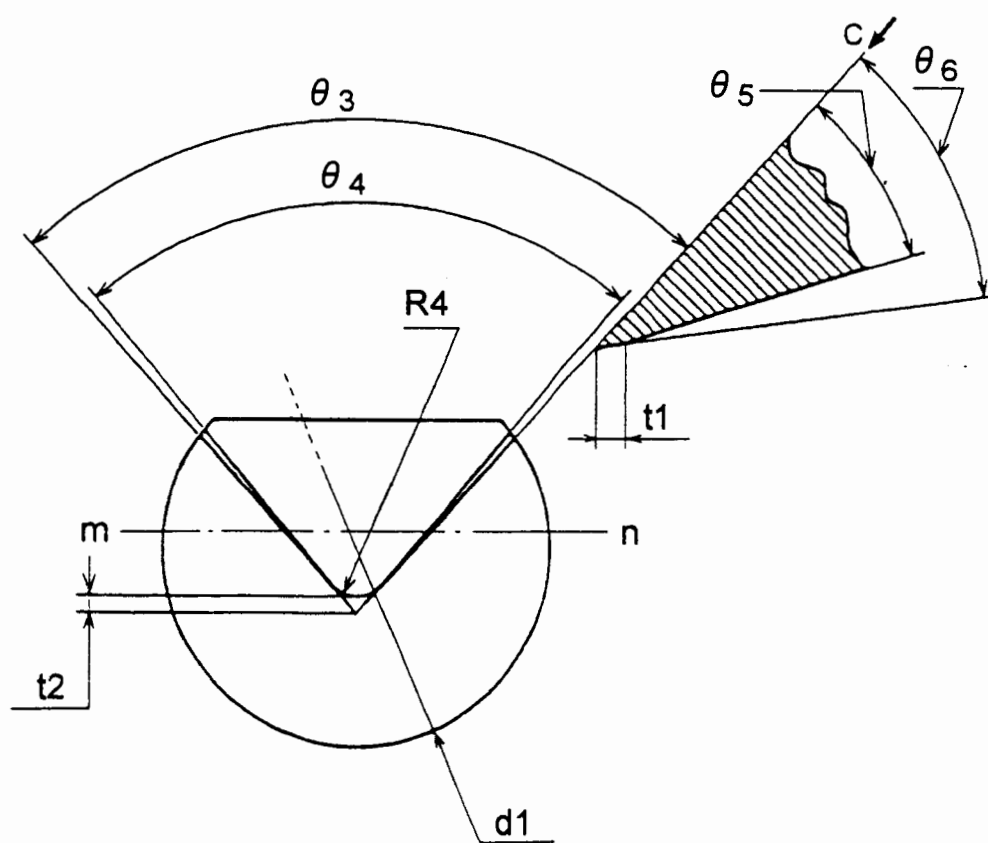


FIG.13

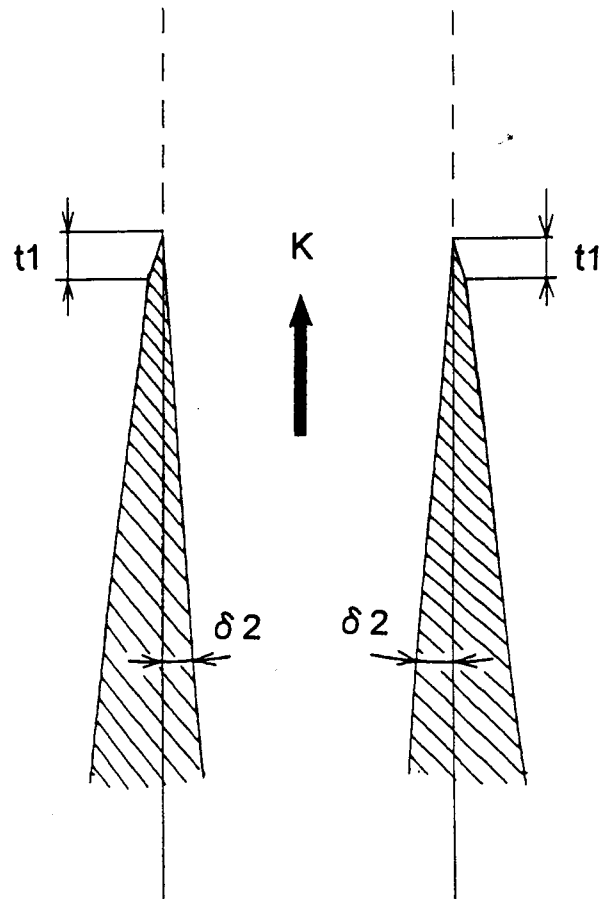


FIG.14

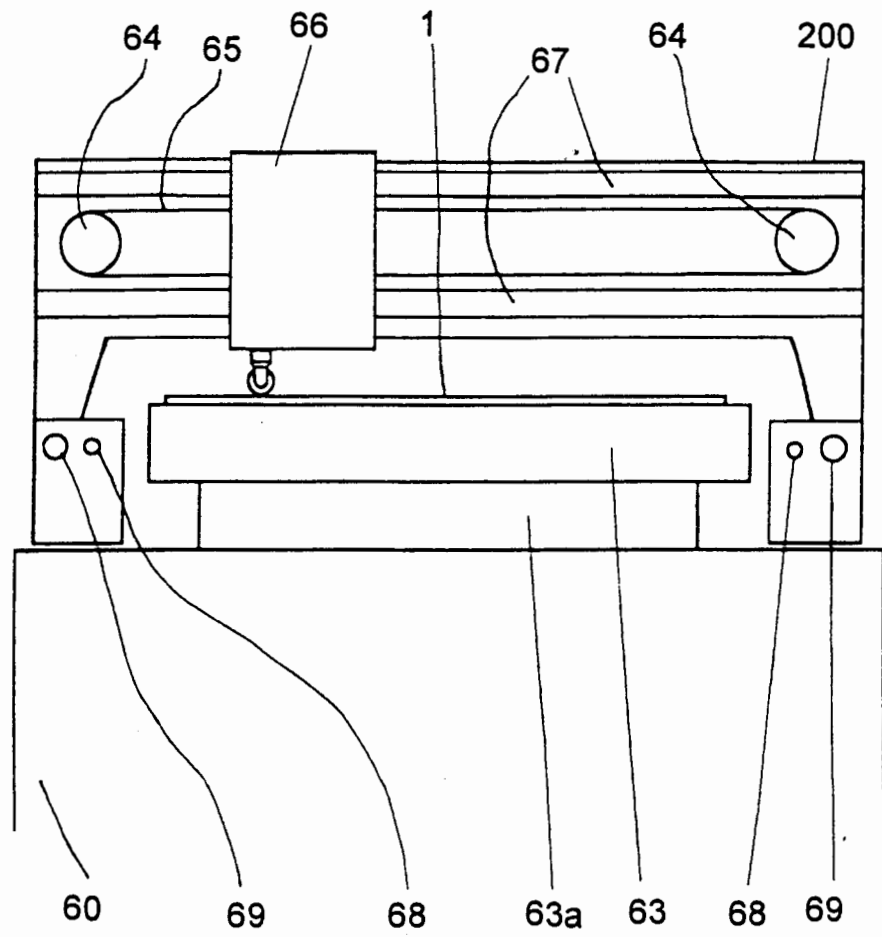


FIG.15

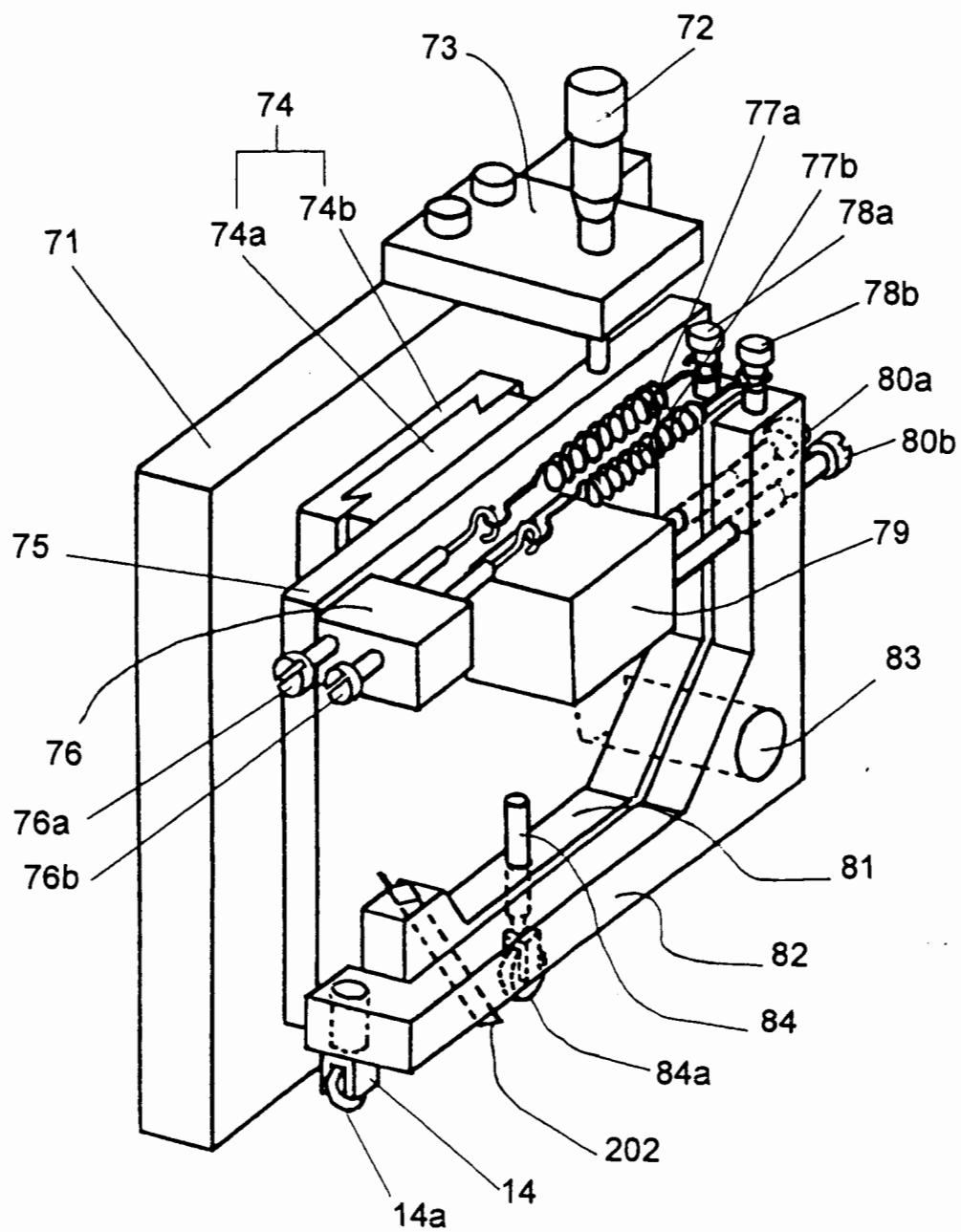
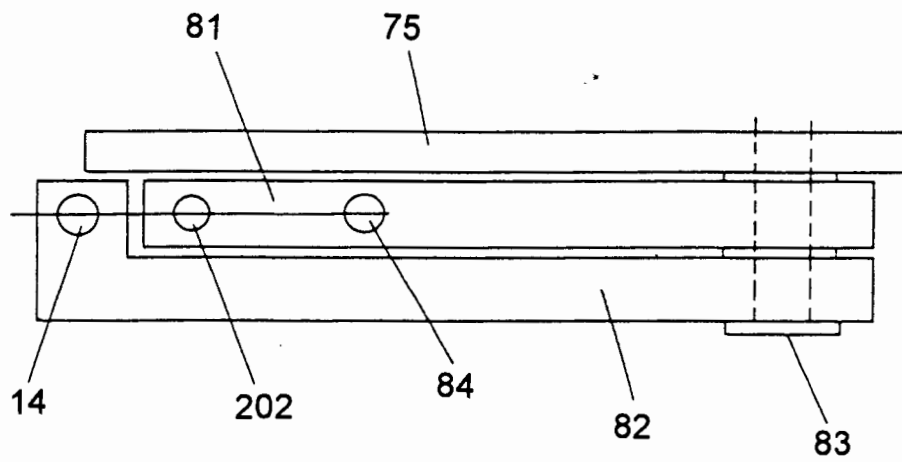


FIG.16

(a)



(b)

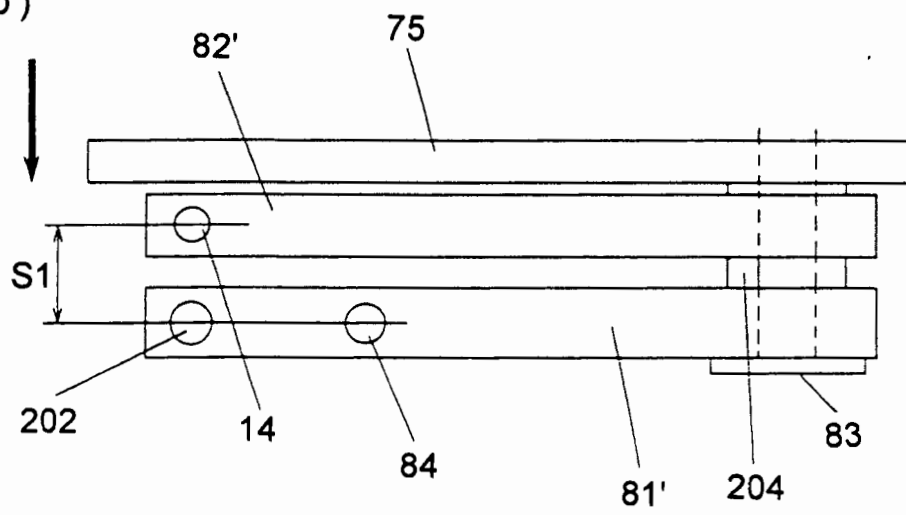


FIG.17

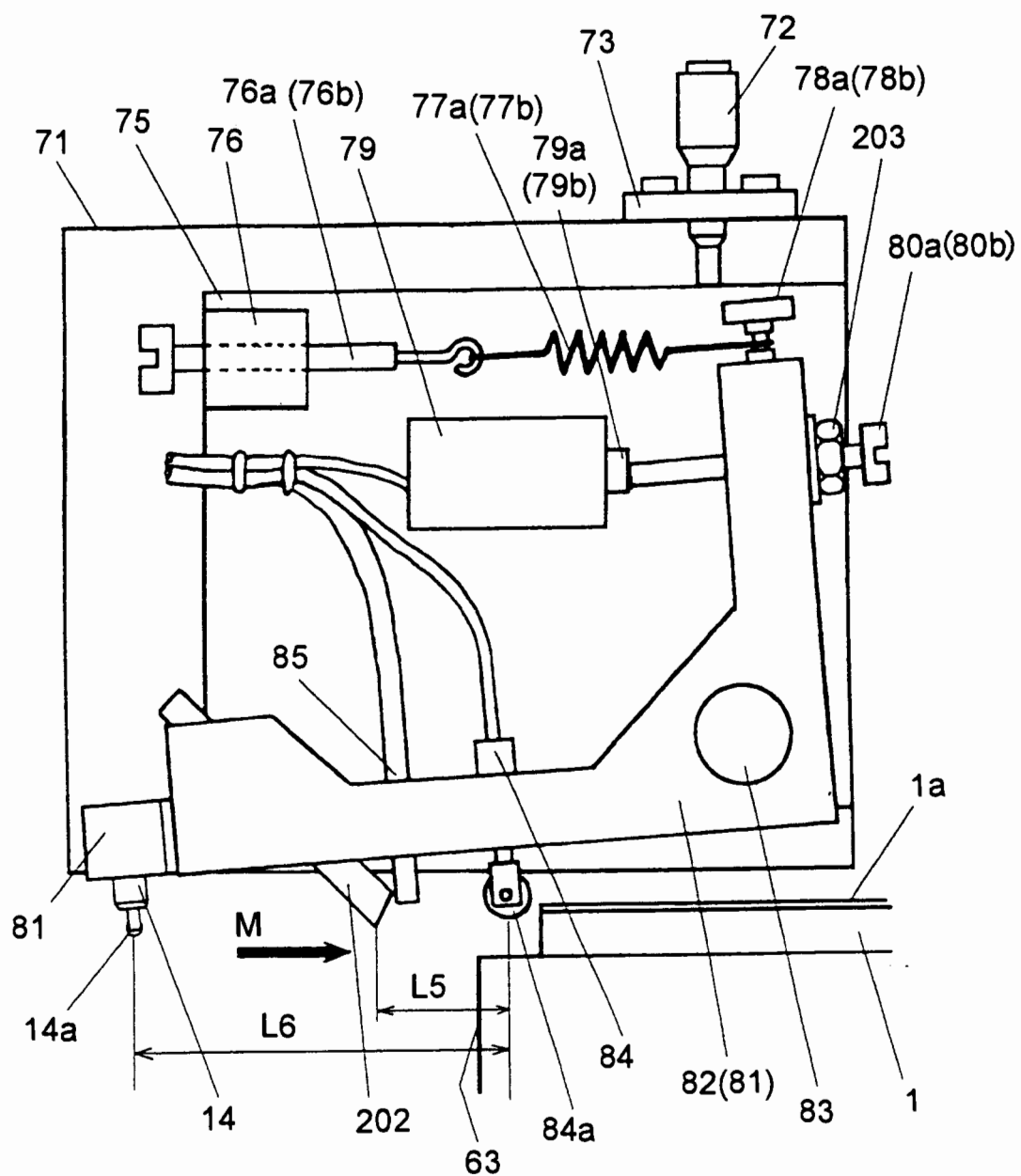


FIG.18

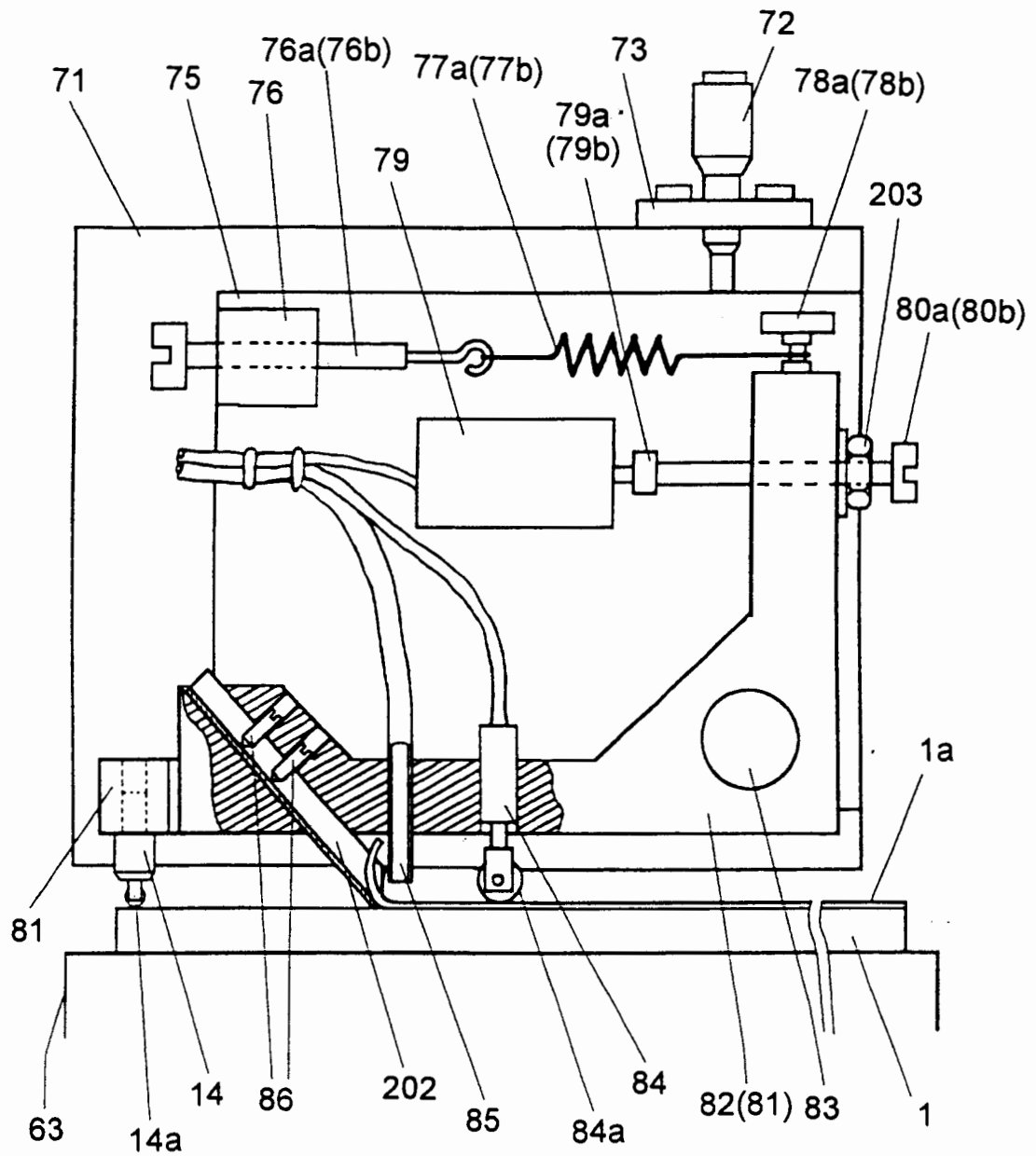


FIG.19

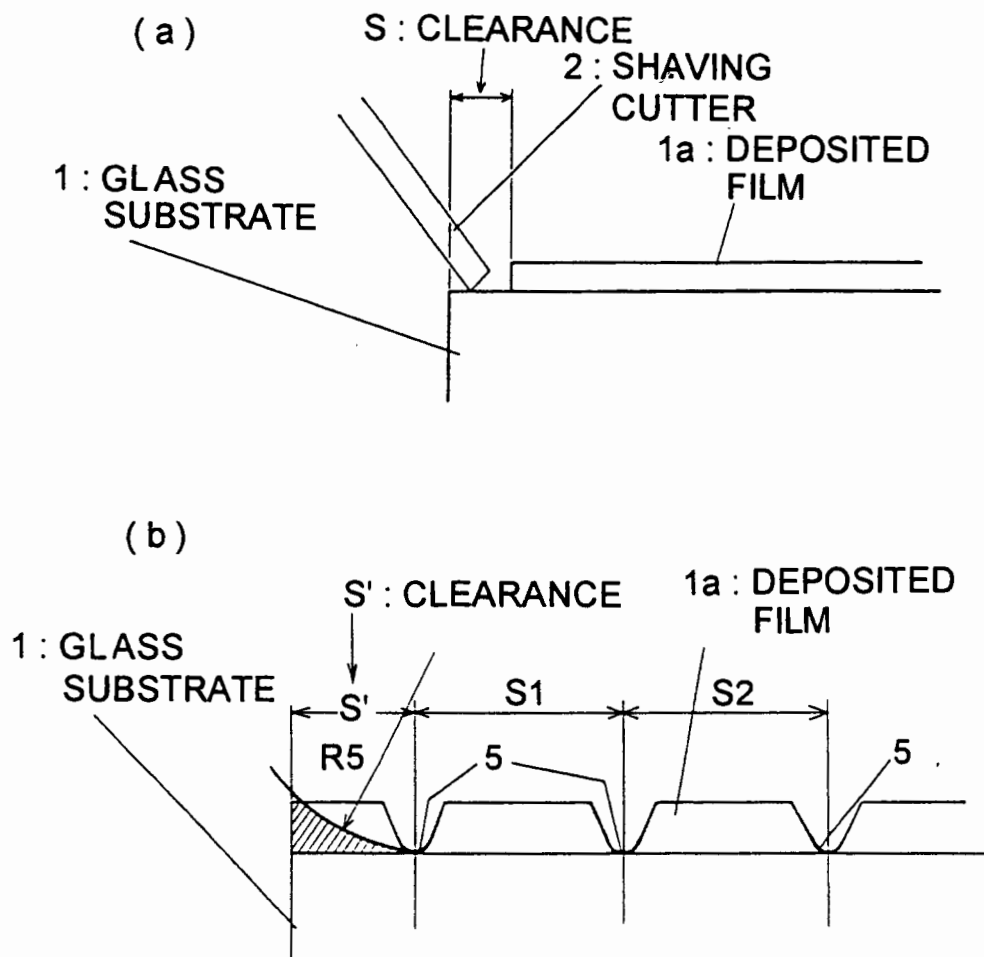


FIG.20

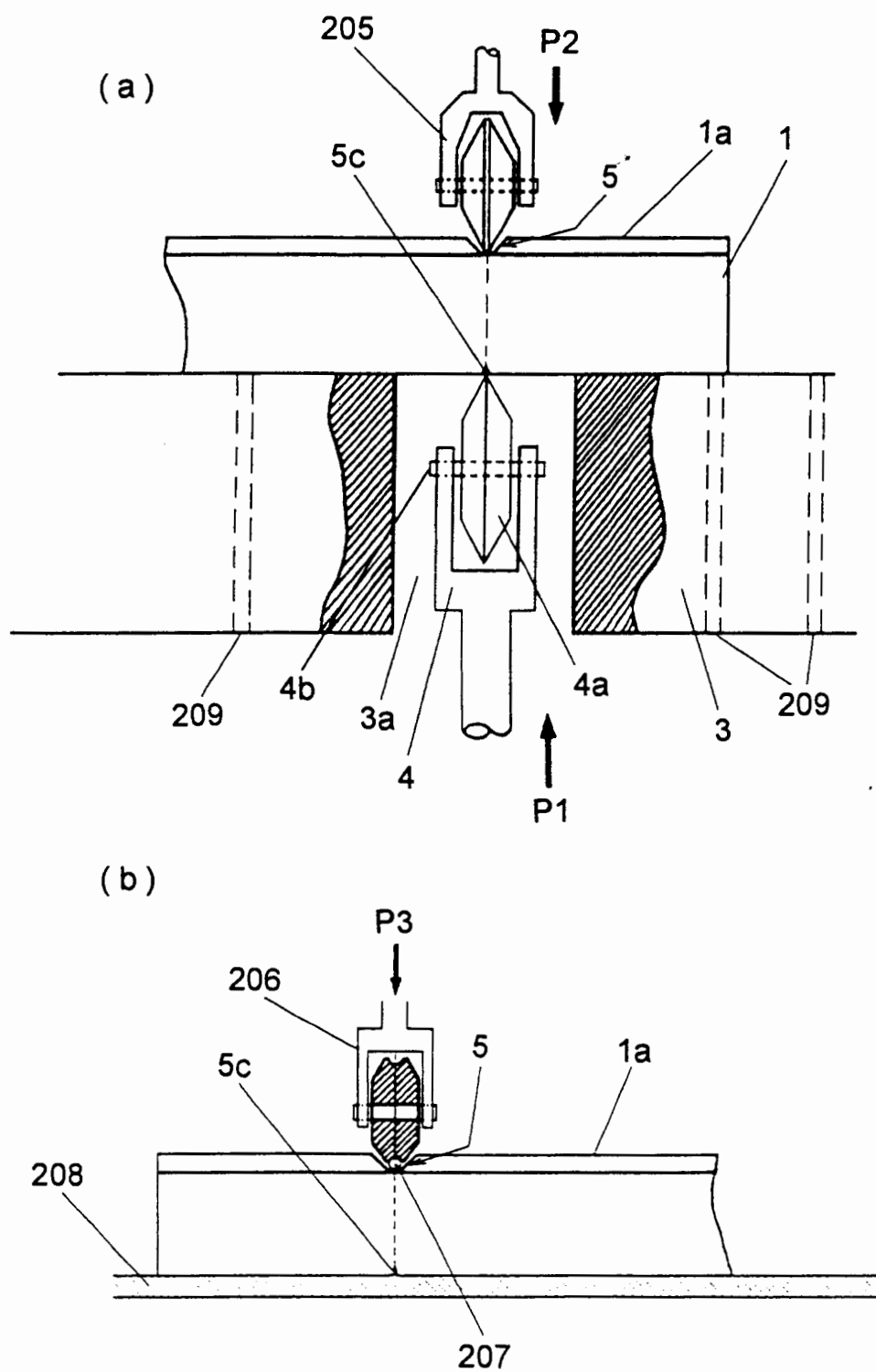


FIG.21

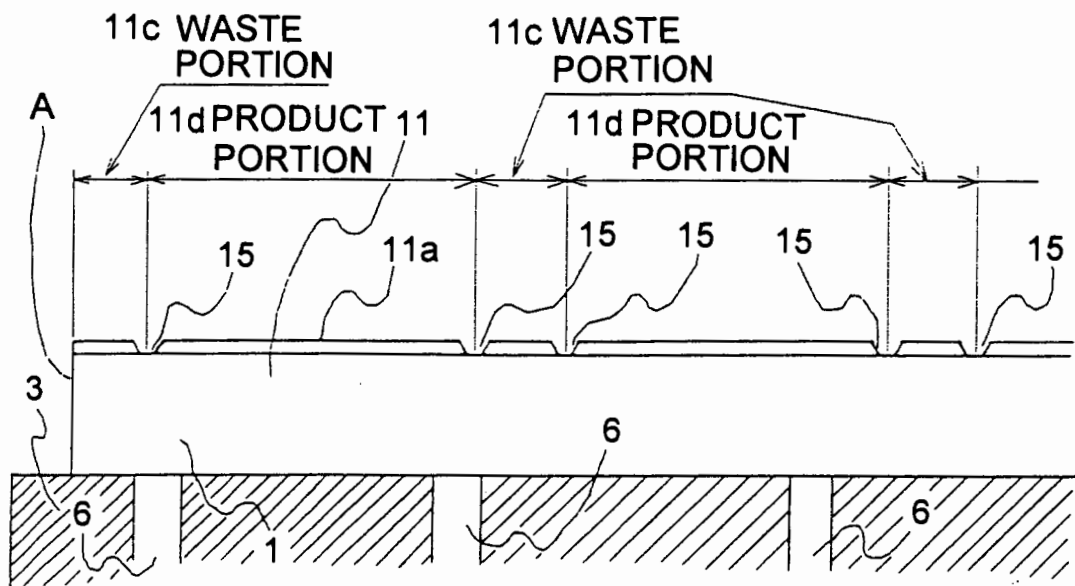


FIG.22

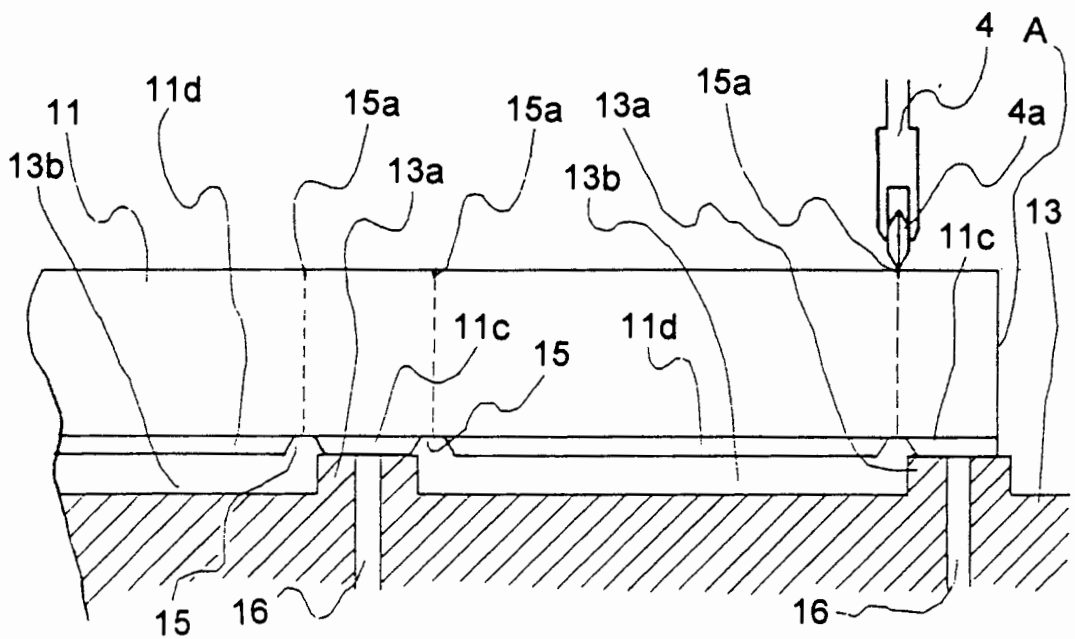


FIG.23

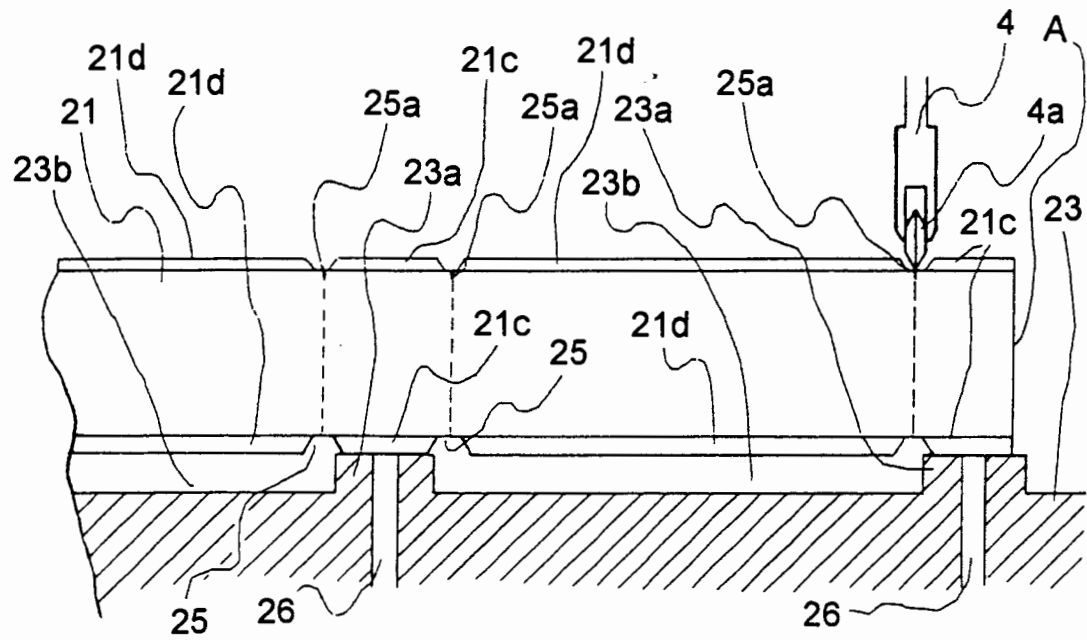


FIG.24

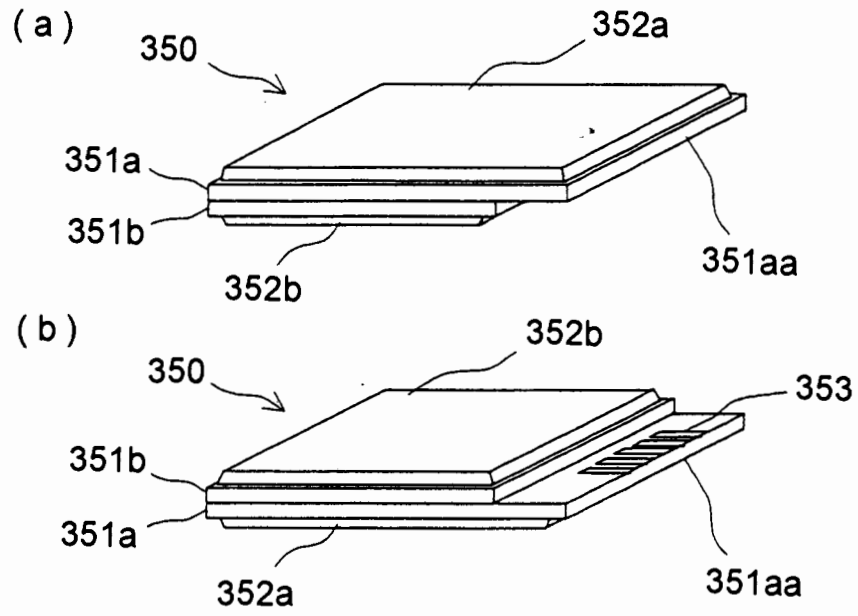


FIG.25

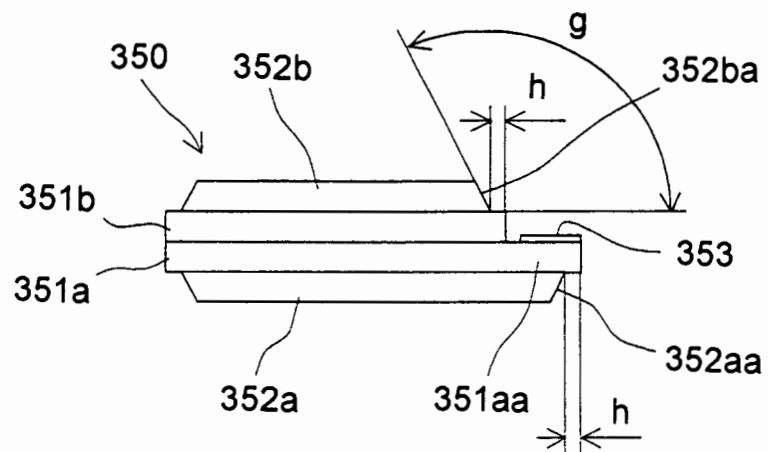


FIG.26

INCLINATION ANGLE α [°] (BLADE ANGLE)	90	~	135	~
PROTRUSION STRENGTH	GOOD	GOOD	FAIR	FAIR
DELTA-SHAPED CHIPPING	POOR	GOOD	GOOD	GOOD
PROTECTIVE FILM EXFOLIATION	POOR	GOOD	GOOD	FAIR
ADHESIVE RESIDUES	POOR	GOOD	FAIR	POOR

FIG.27

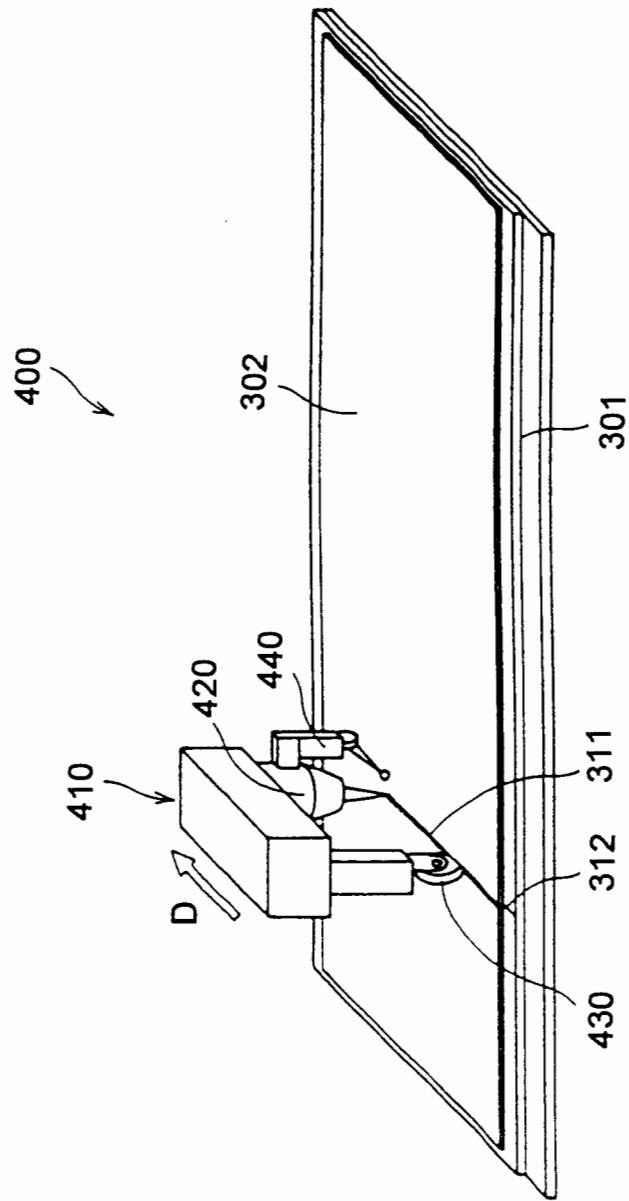


FIG.28

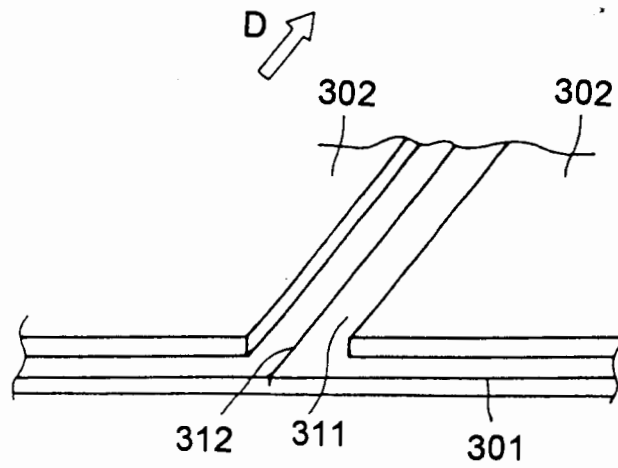


FIG.29

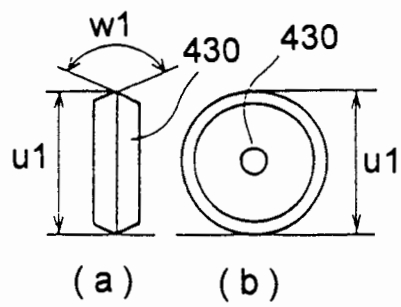


FIG. 30

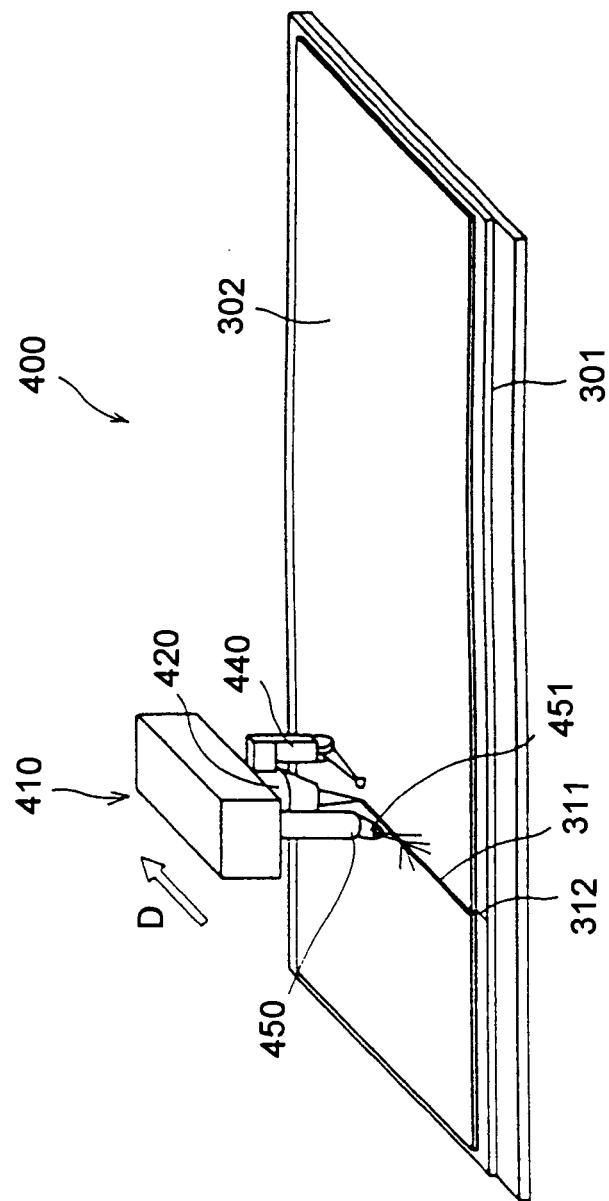
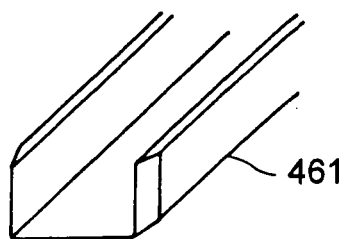
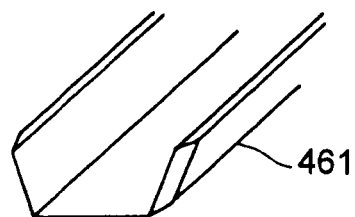


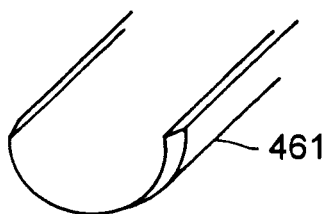
FIG.32



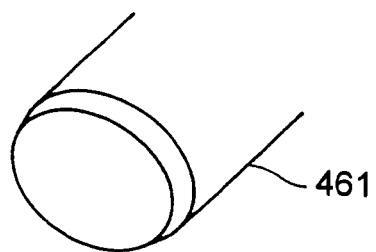
(a)



(b)



(c)



(d)

FIG.33

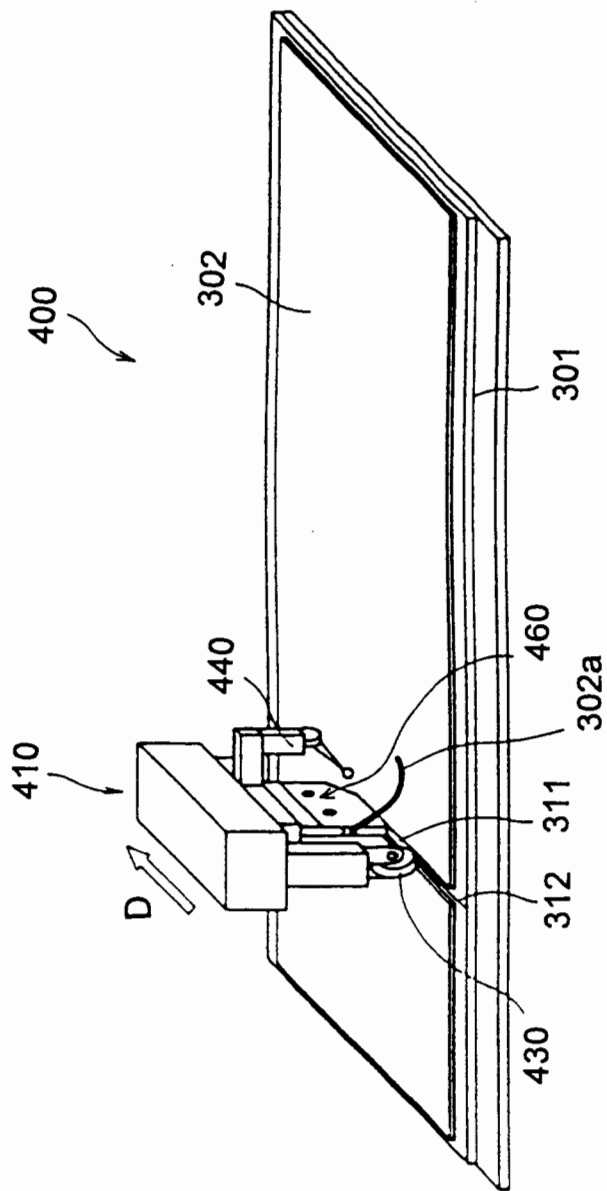


FIG.34

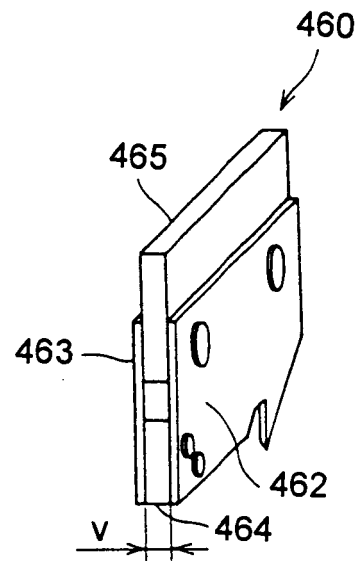


FIG.35

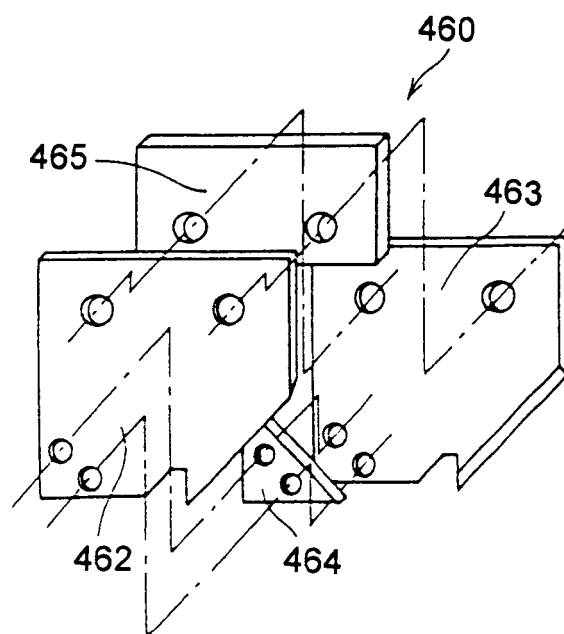


FIG.36

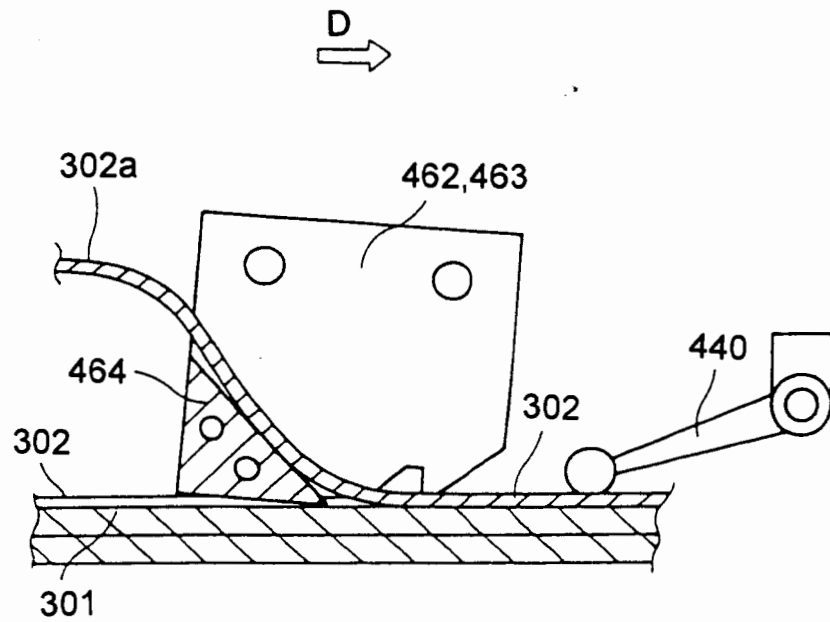


FIG.37

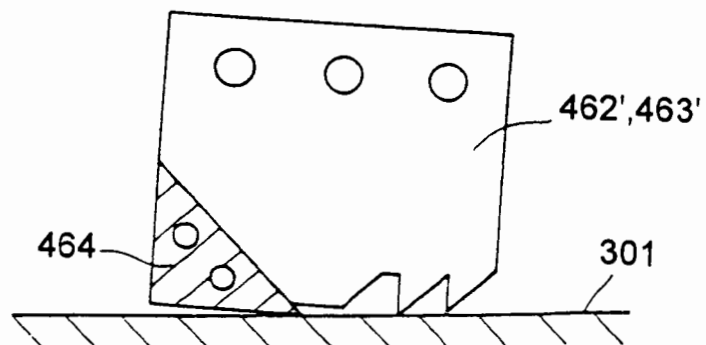


FIG.38

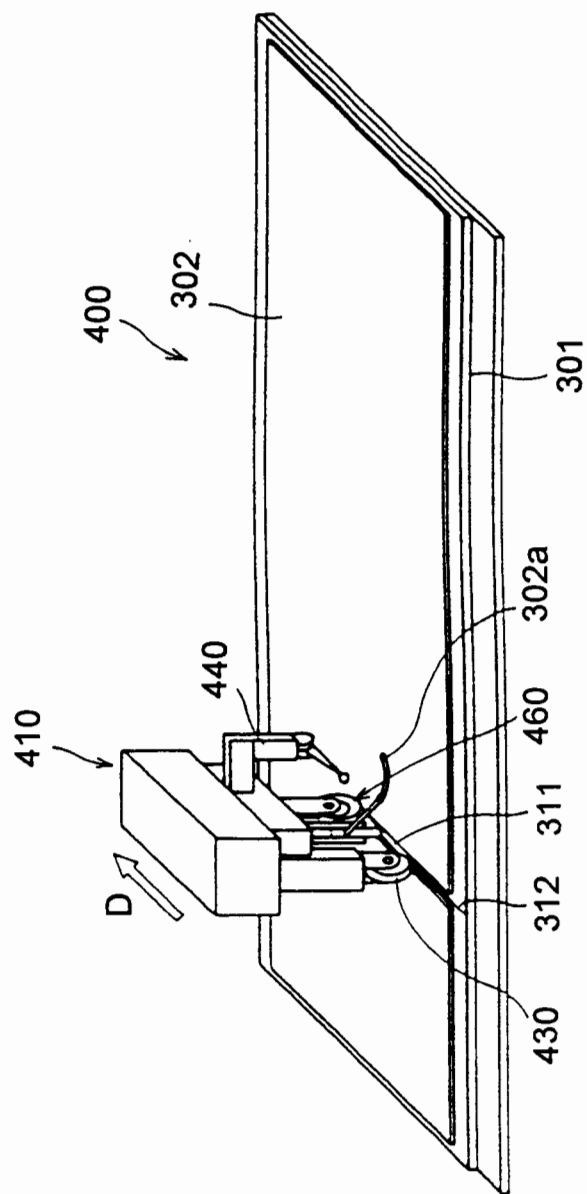


FIG.39

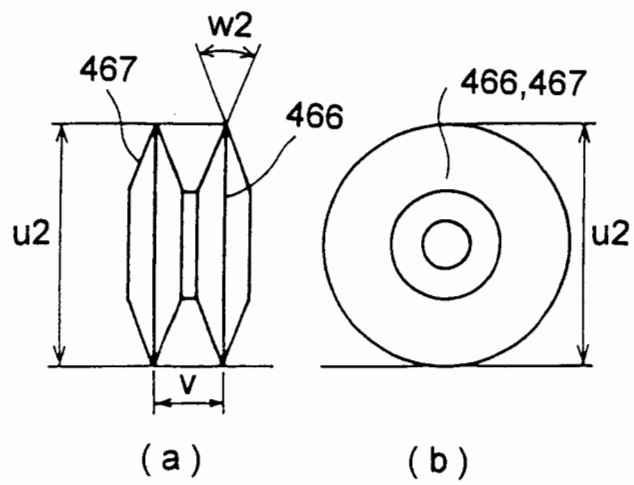


FIG.40

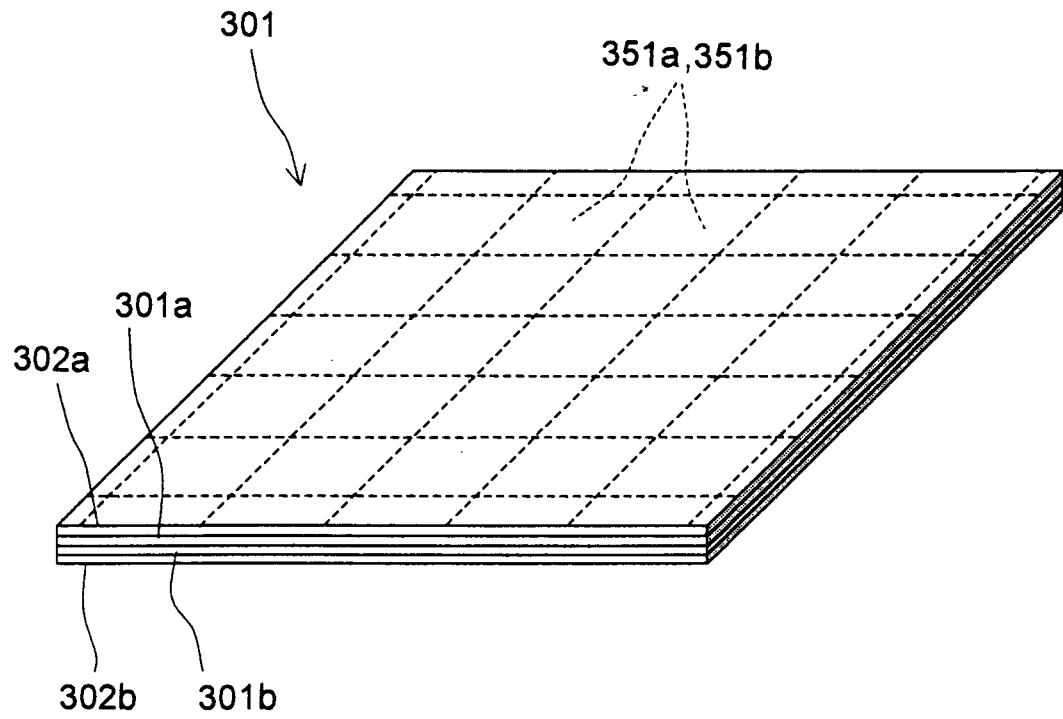


FIG.41

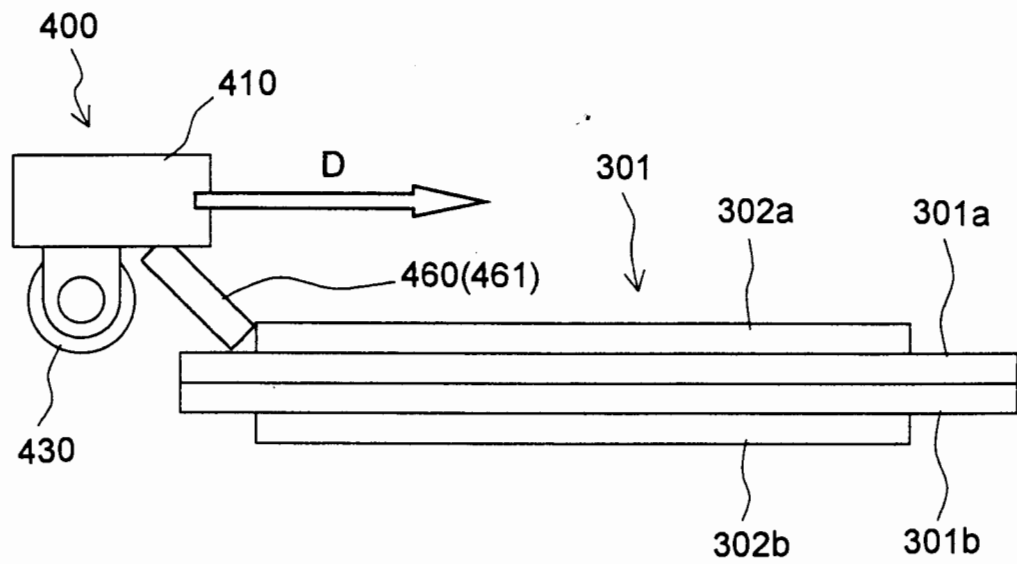


FIG.42

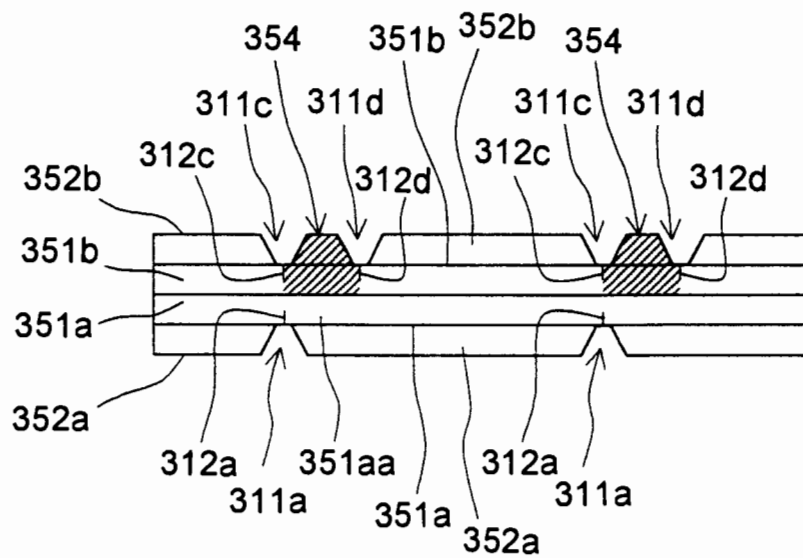


FIG.43

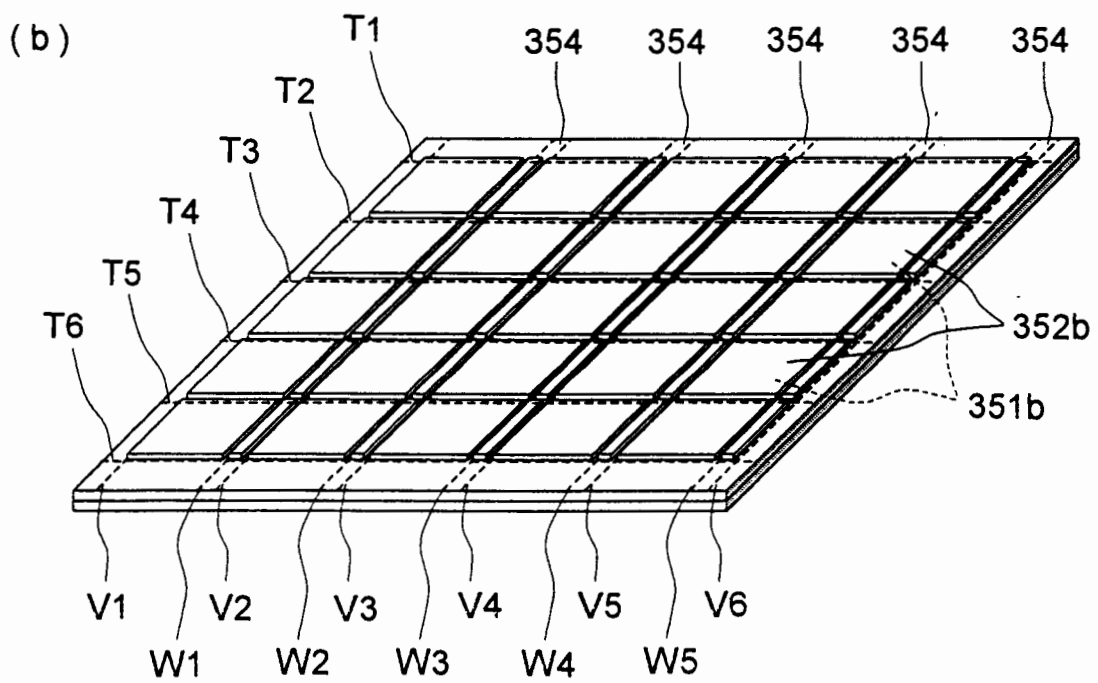
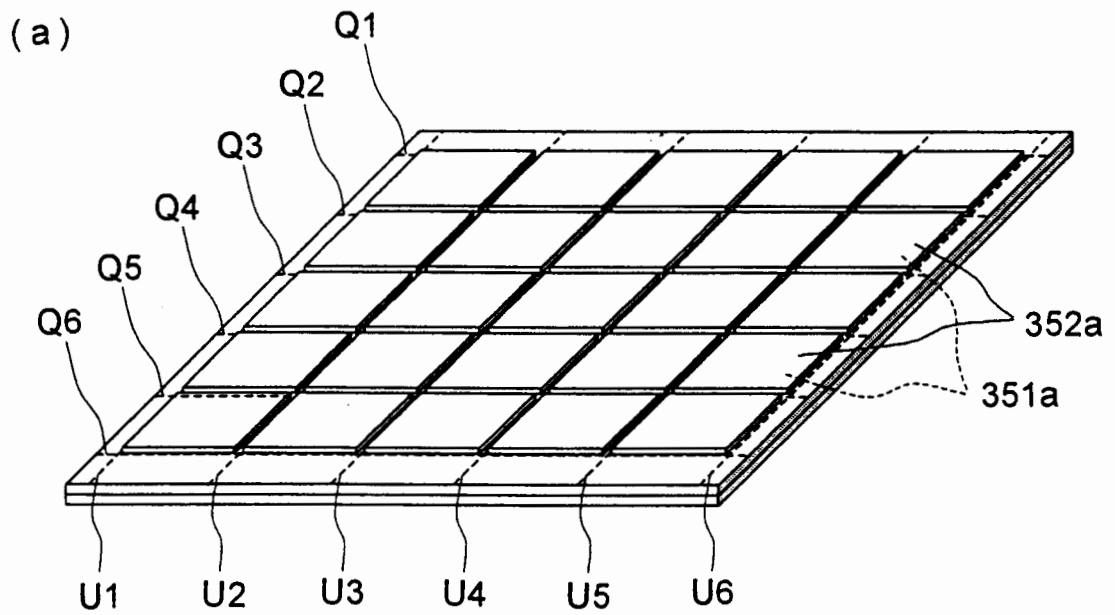


FIG.44

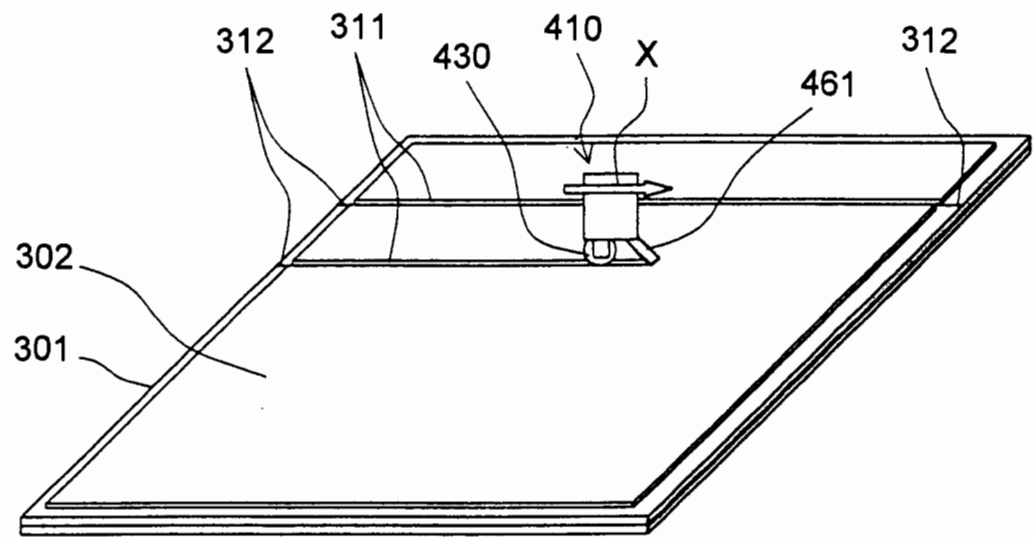


FIG.45

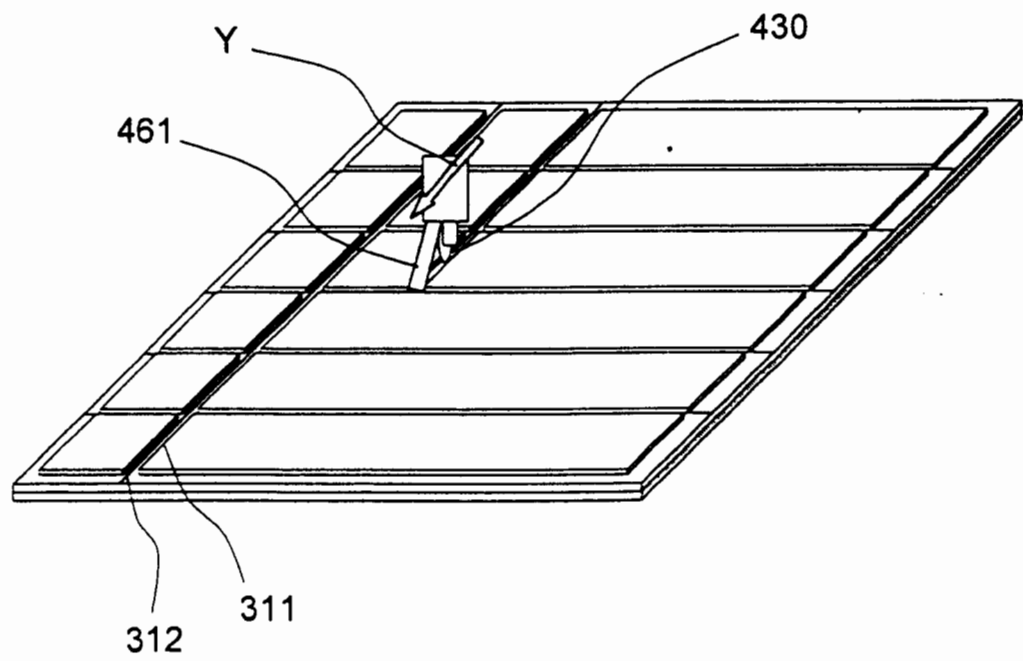


FIG.46

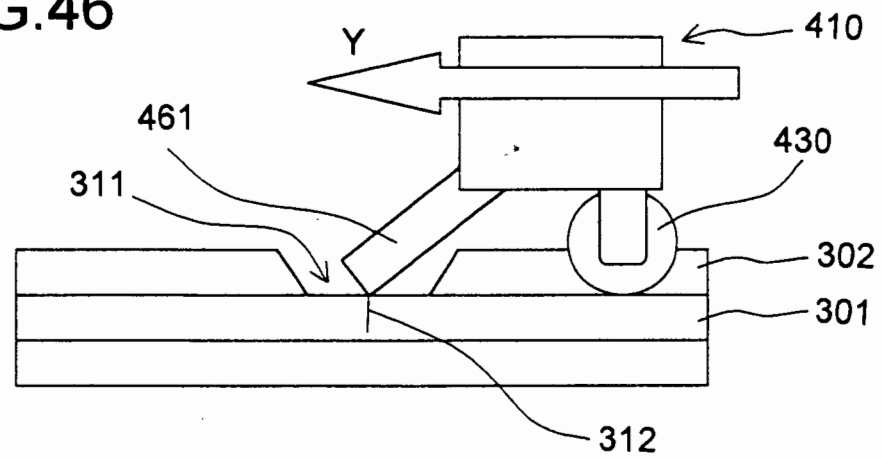


FIG.47

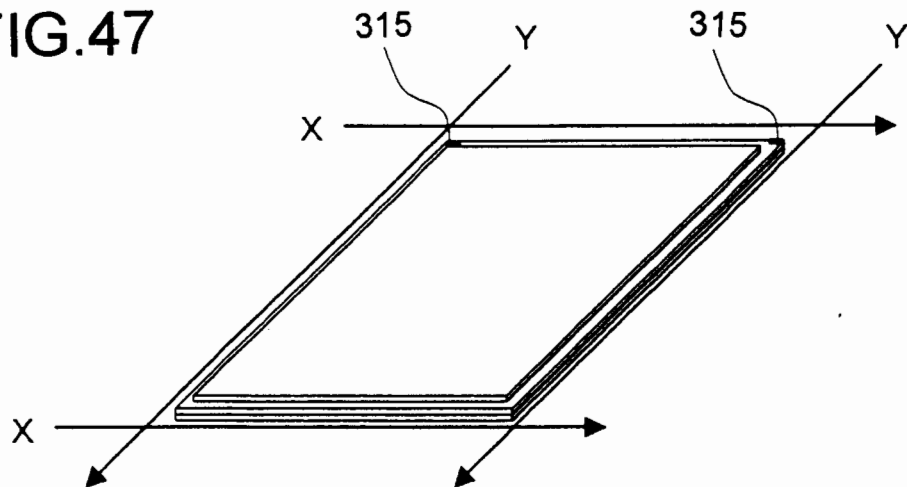


FIG.48

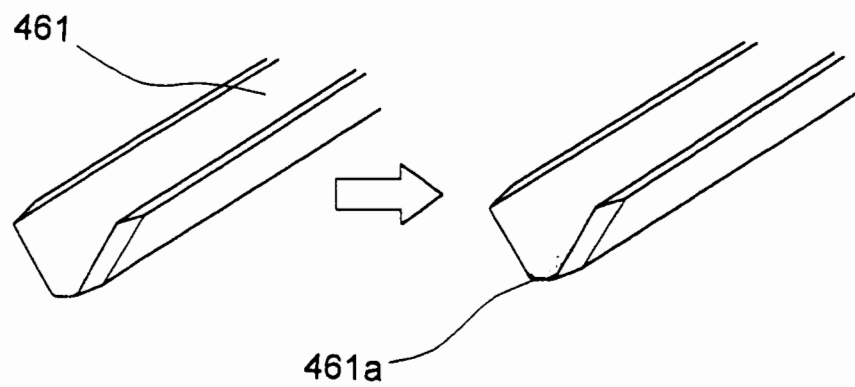


FIG.49

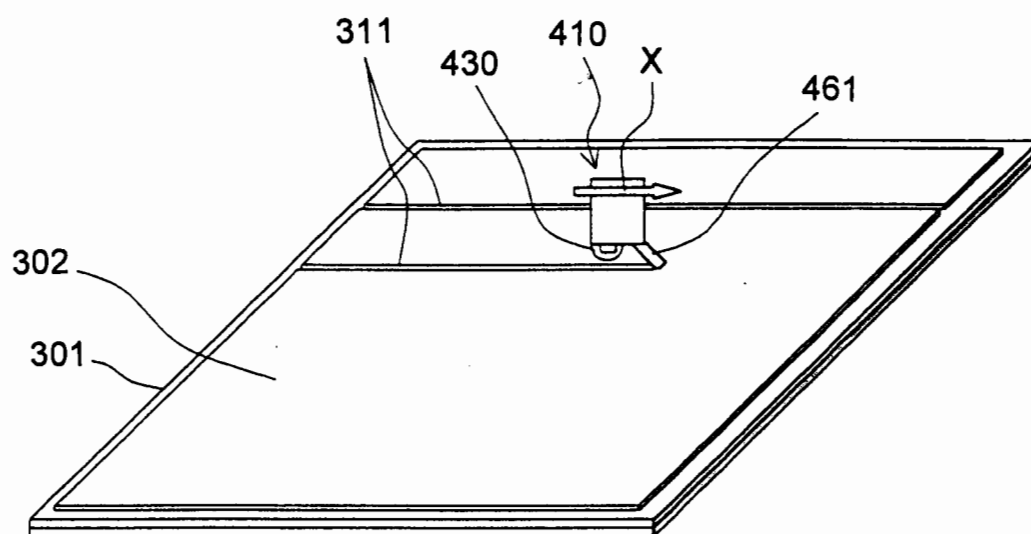


FIG.50

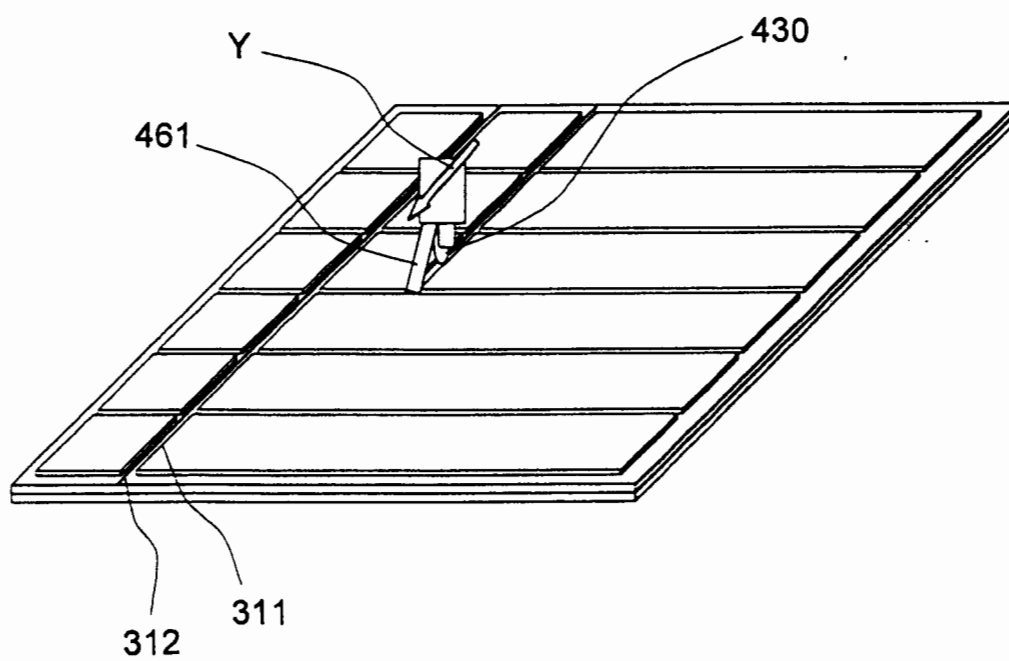


FIG.51

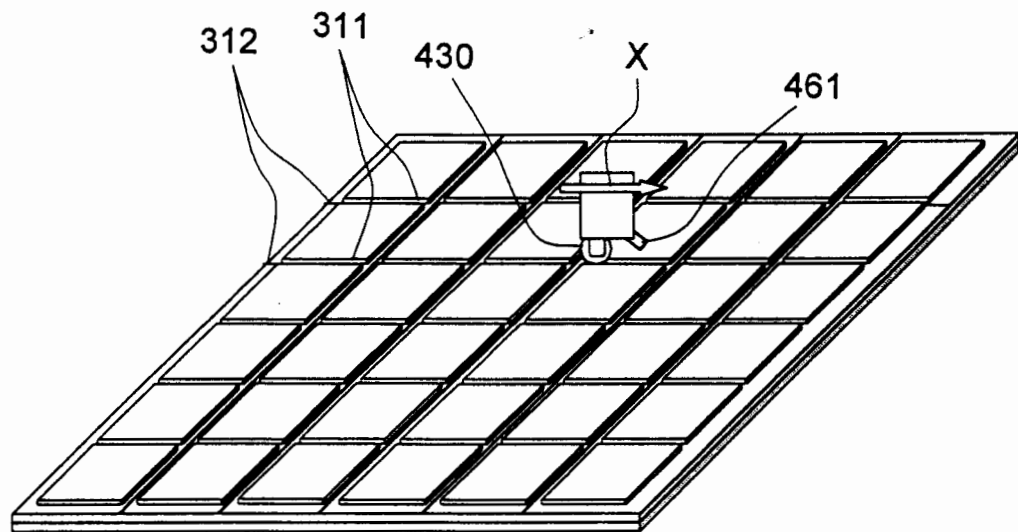


FIG.52

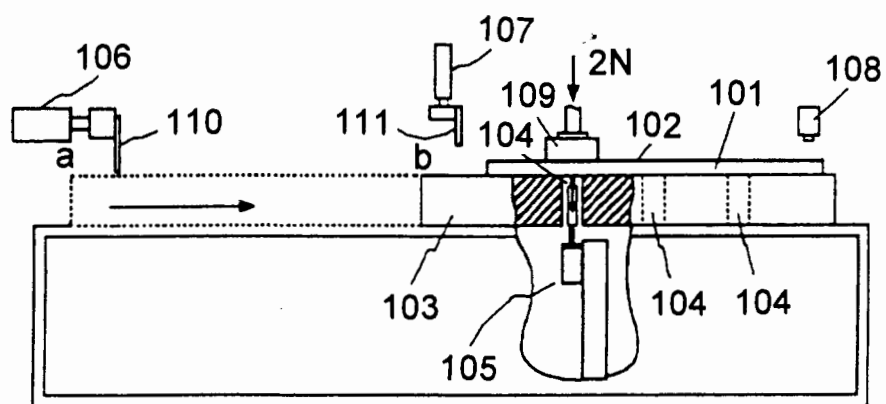


FIG.53

