

Abstract

A laminated core manufacturing apparatus includes: an upper mold and a lower mold that press and punch out a core sheet from a strip-shaped steel sheet that is fed downstream; a lamination part that is provided at the lower mold and that laminates the punched-out core; an application part that is provided further toward an upstream side of the lower mold than the lamination part in a feeding direction of the strip-shaped steel sheet, that applies an adhesive to a lower surface of the strip-shaped steel sheet, that contacts a restriction part provided at the lower mold, and that is restricted from movement in a direction intersecting a mold opening and closing direction; and a discharge mechanism that is provided at the lower mold and that discharges adhesive surplus to application from the application part.

FIG.7