FIGURE 1

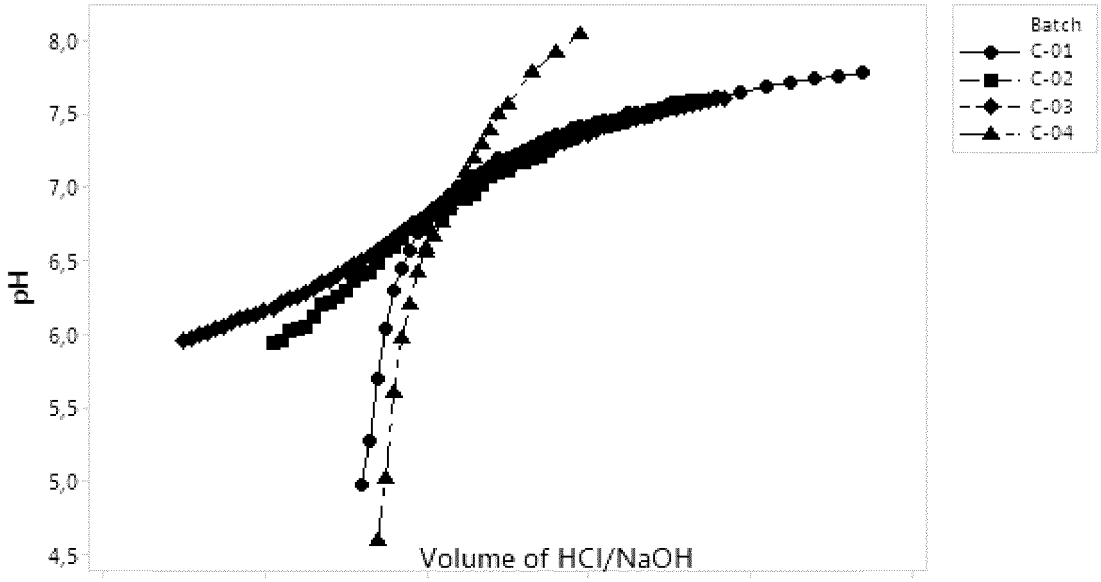
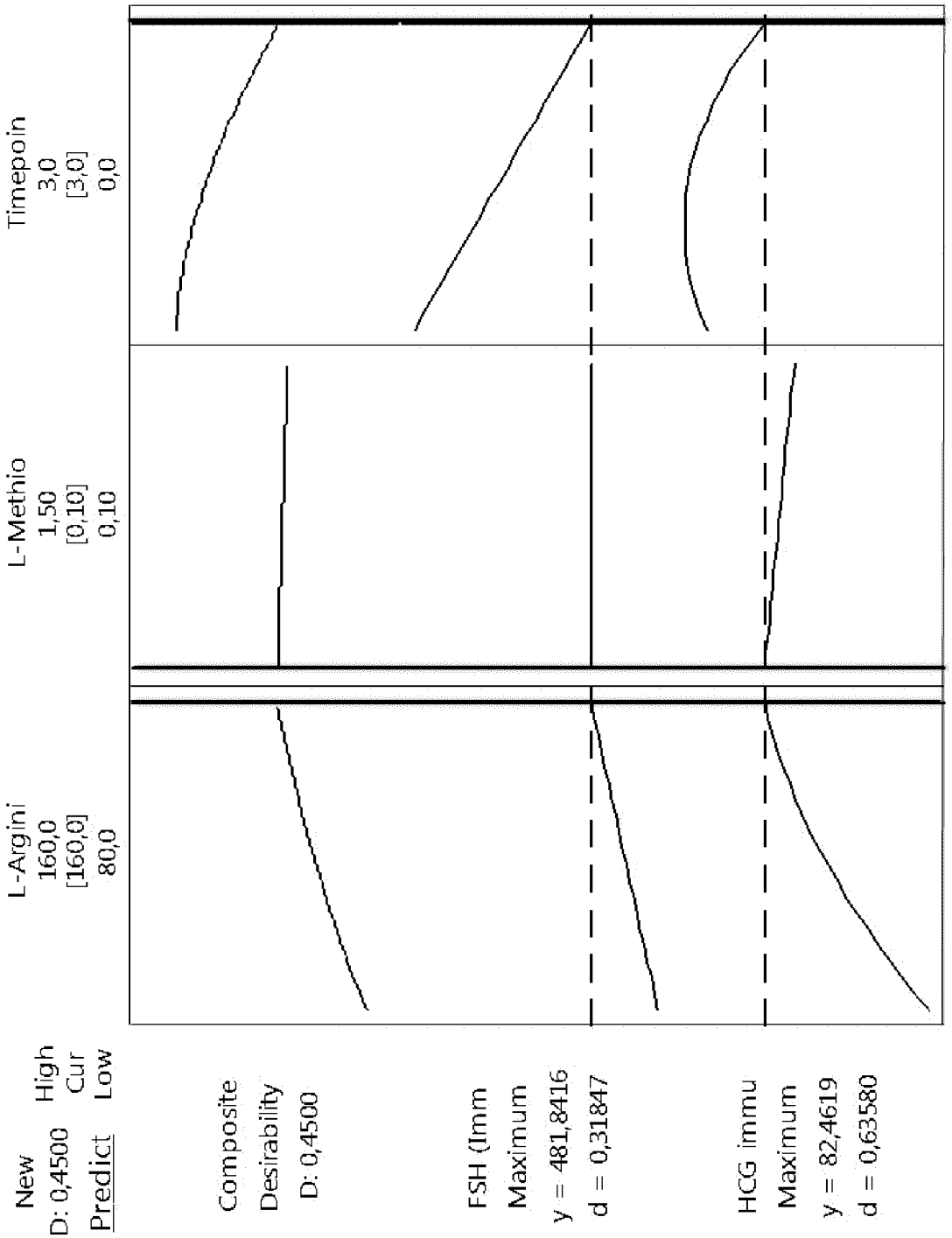

8,0
7,5
7,0
6,5
6,0
5,5
5,0
4,5
pH
Volume of HCl/NaOH
Batch
C-01
C-02
C-03
C-04

Figure 2


L-Argini
160,0
[160,0]
80,0
L-Methio
1,50
[0,10]
0,10
Timepoin
3,0
[3,0]
0,0
New
D: 0,4500
Predict
High
Cur
Low
Composite
Desirability
D: 0,4500
FSH (Imm
Maximum
y = 481,8416
d = 0,31847
HCG immu
Maximum
y = 82,4619
d = 0,63580