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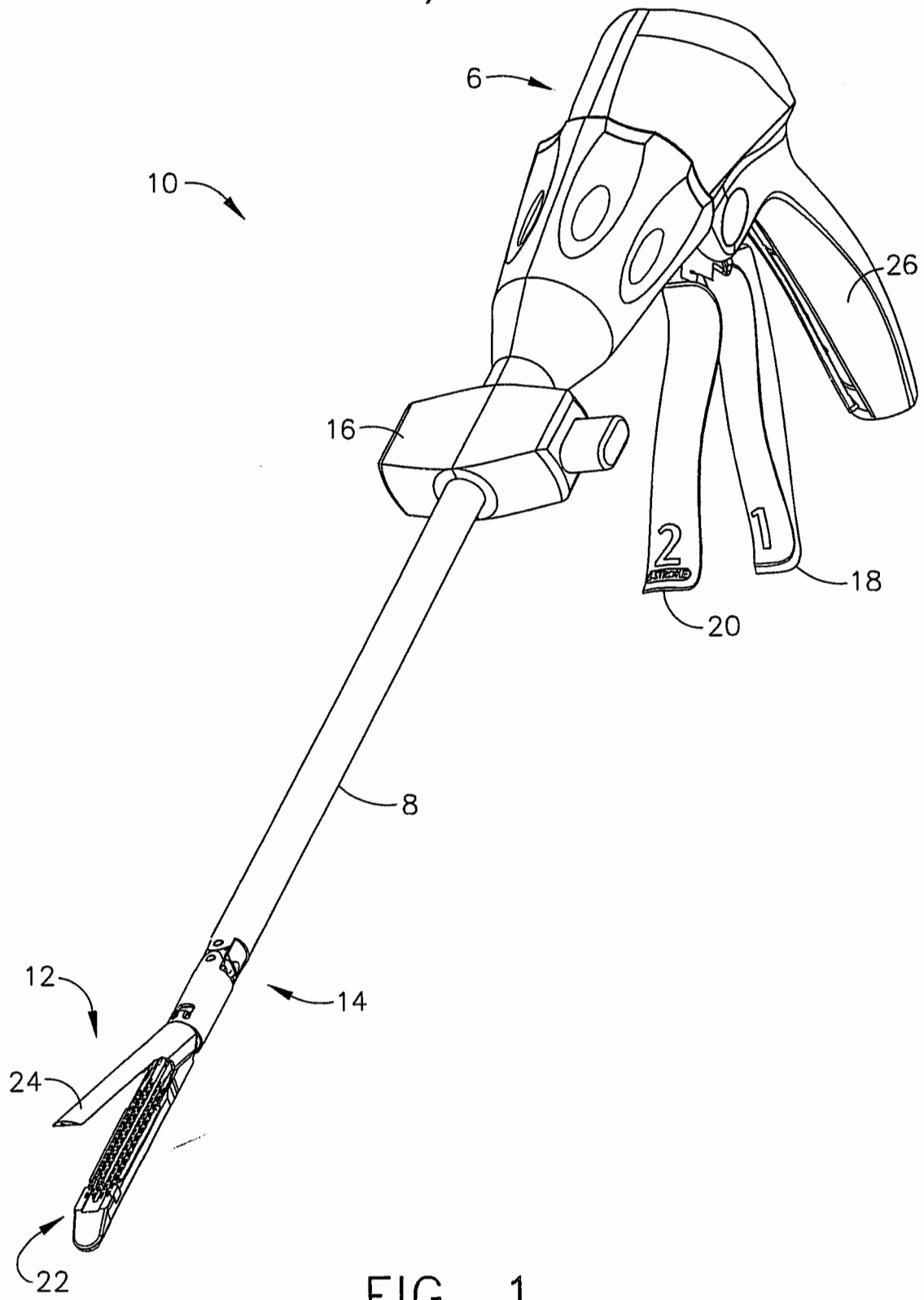


FIG. 1

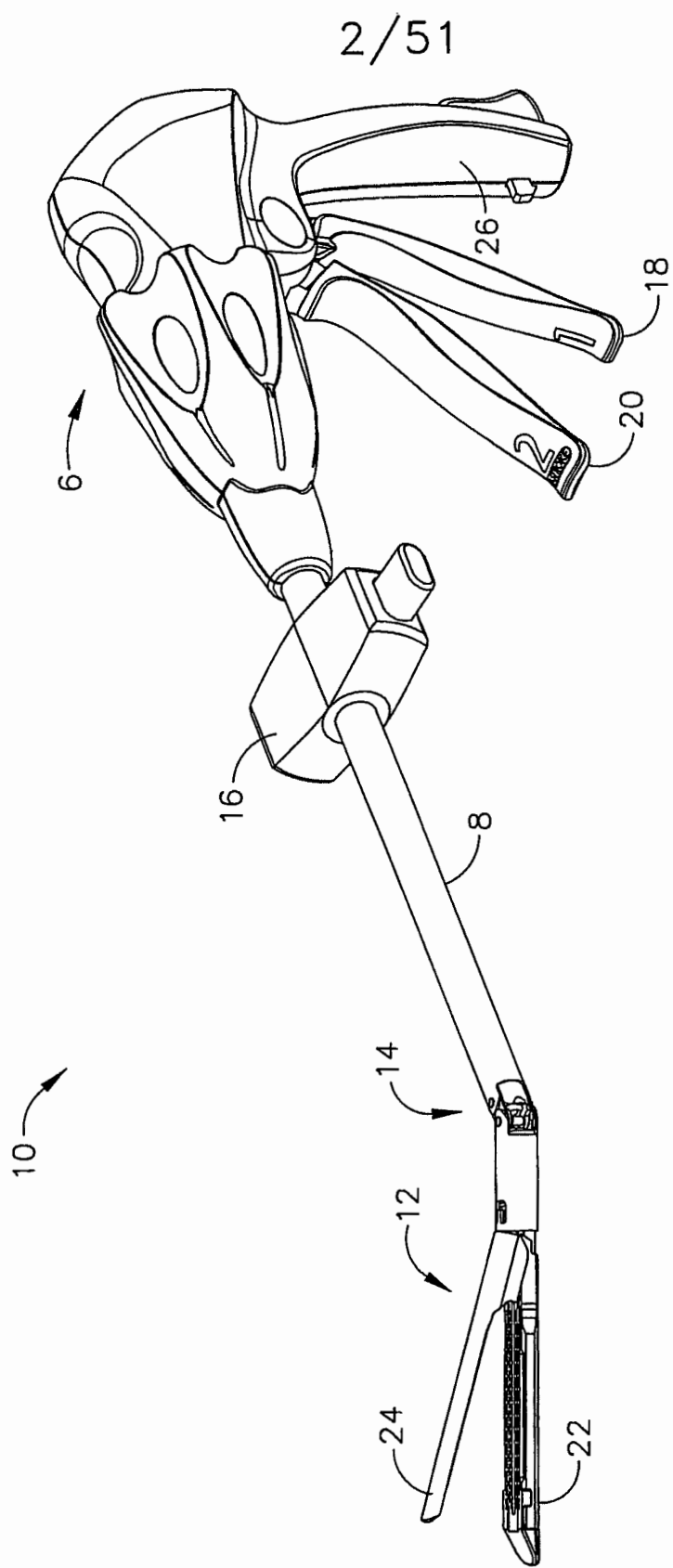


FIG. 2

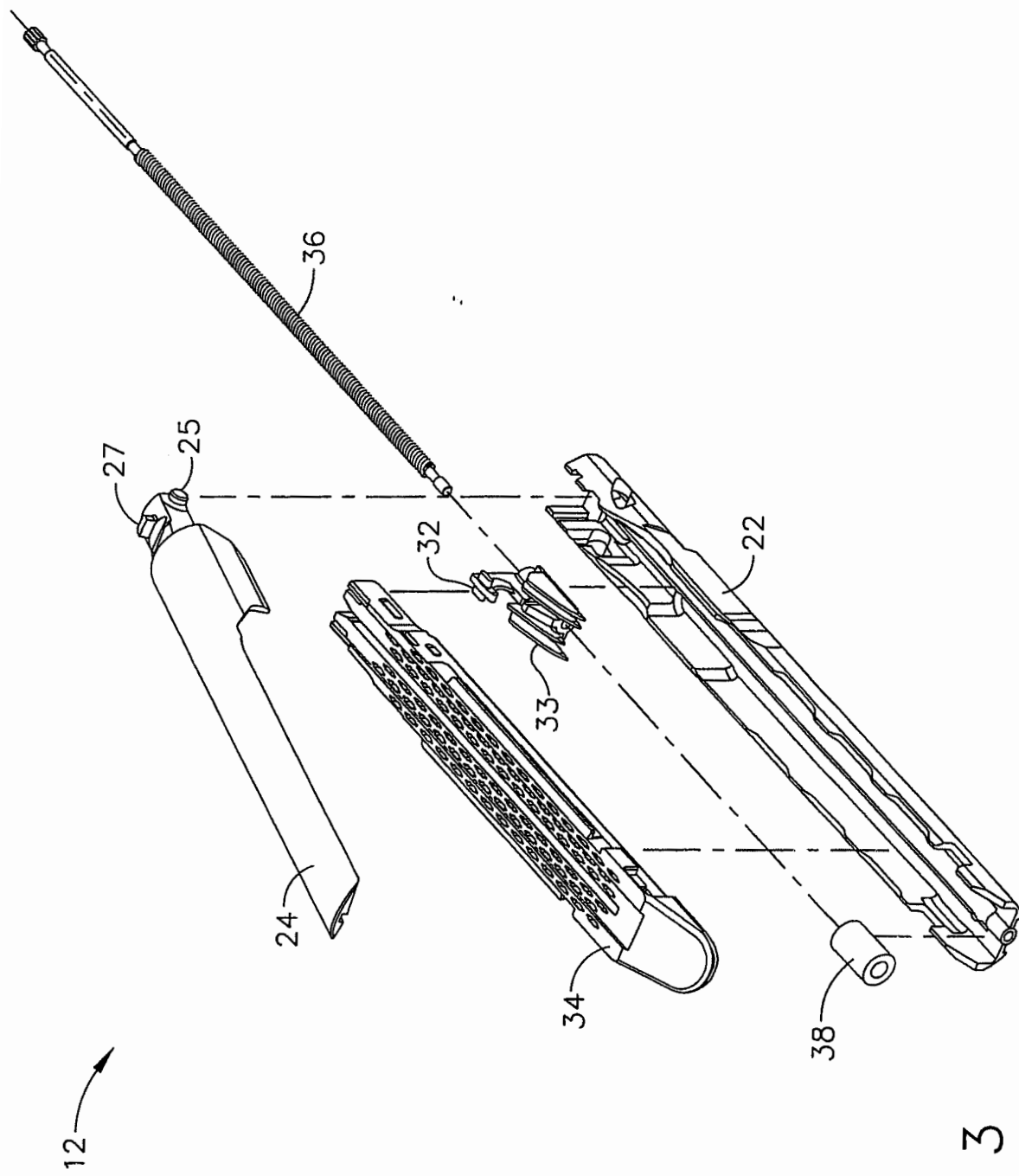


FIG. 3

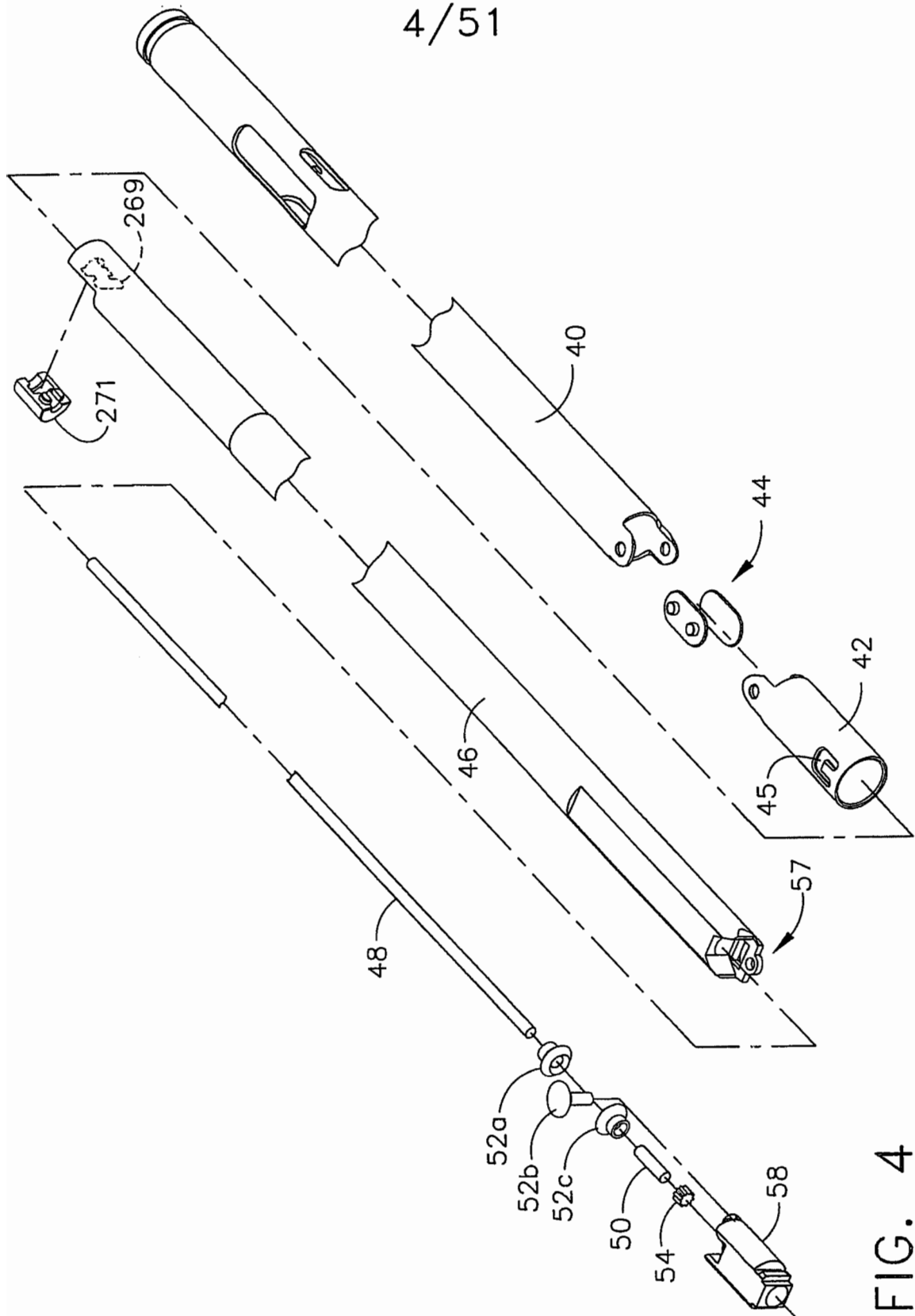


FIG. 4

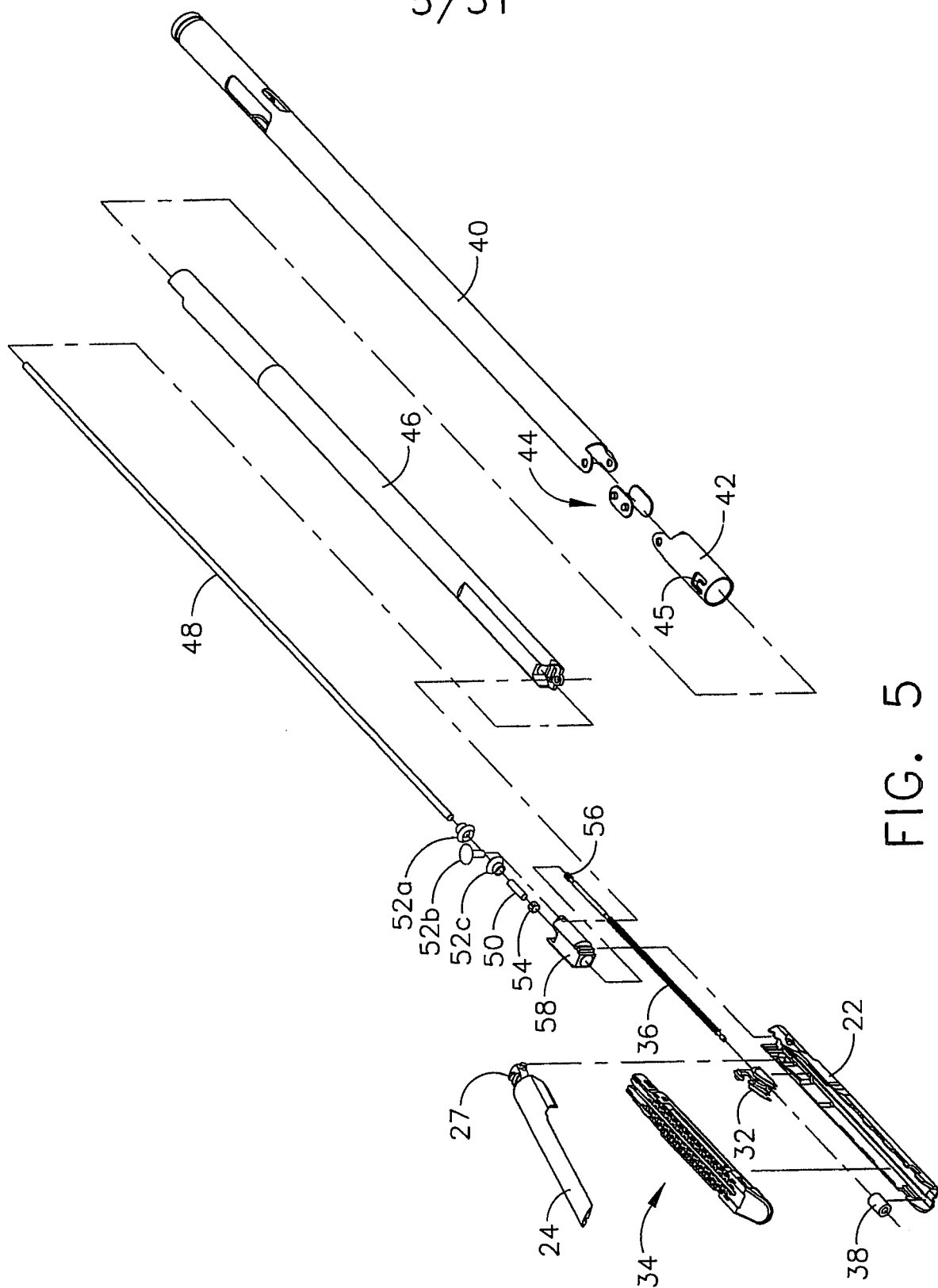
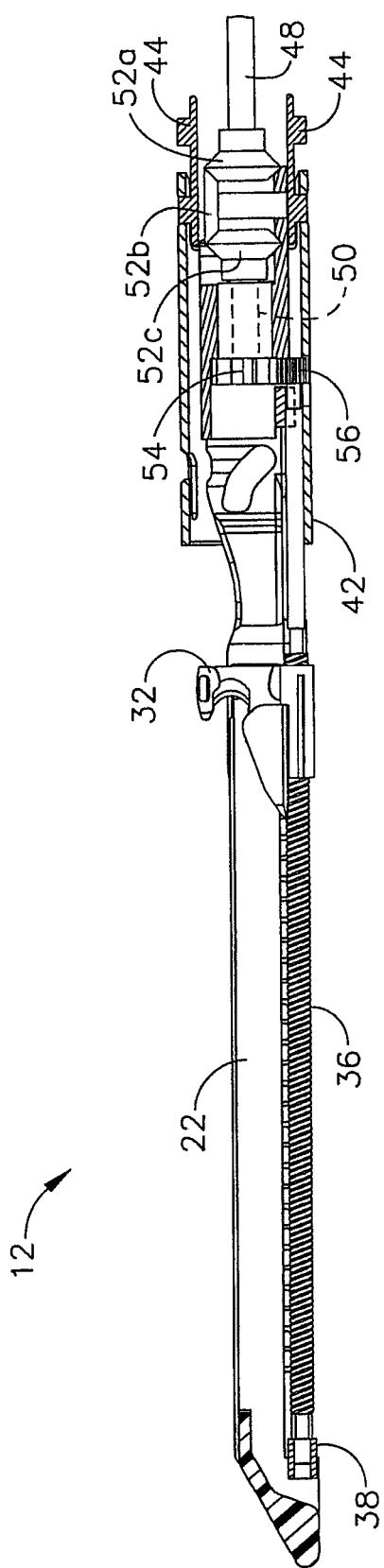


FIG. 5



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FIG. 6

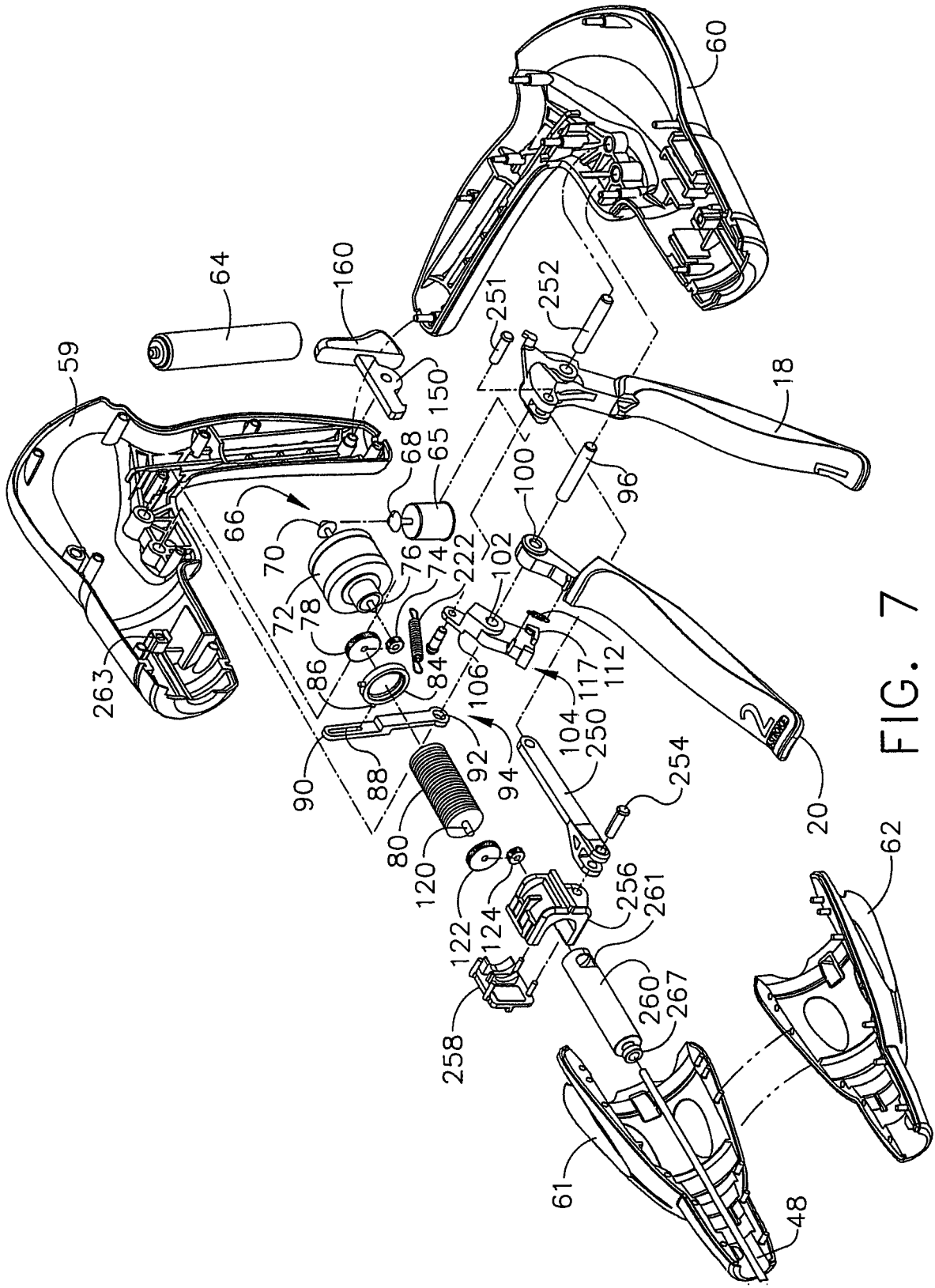


FIG. 7

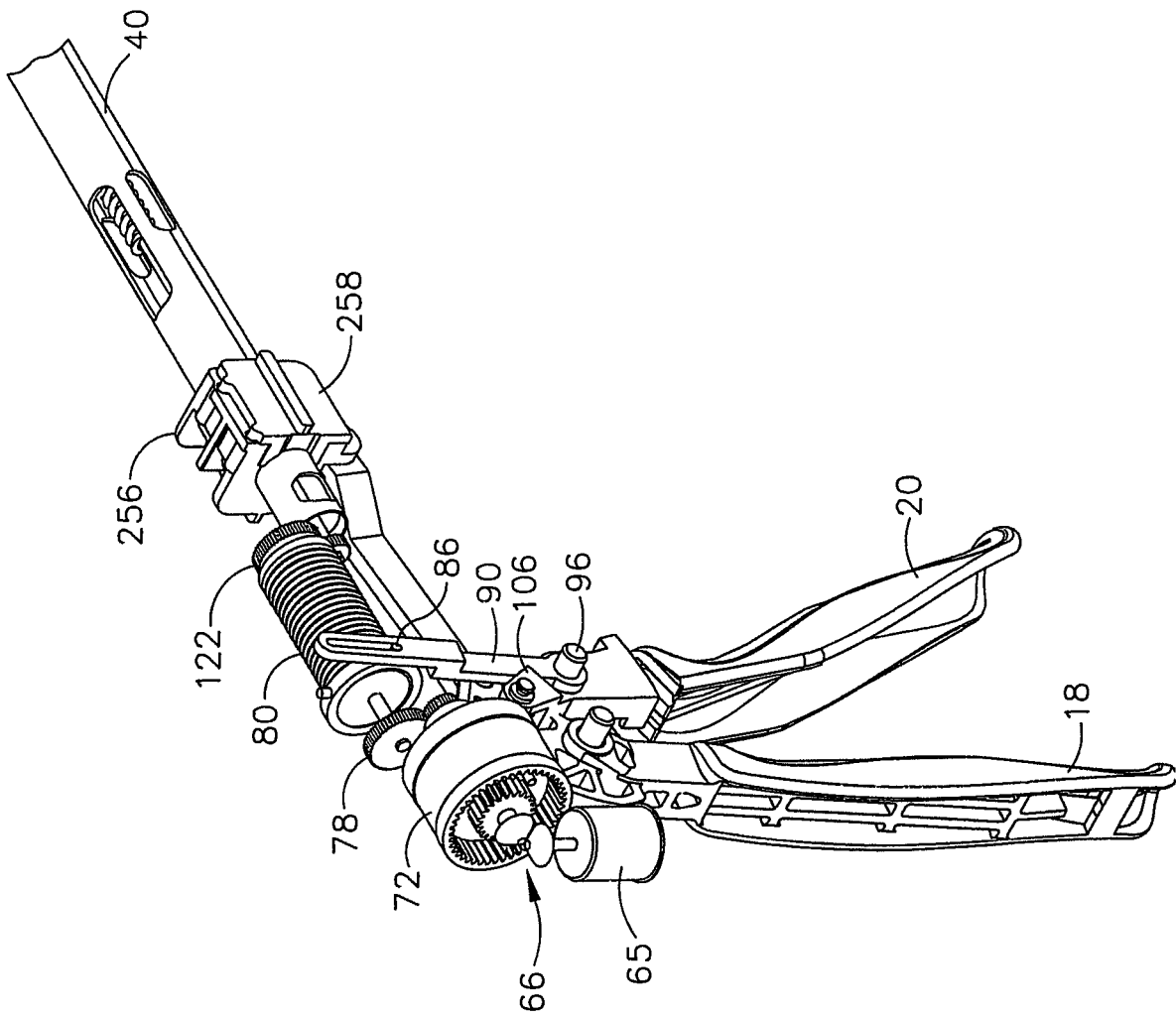


FIG. 8

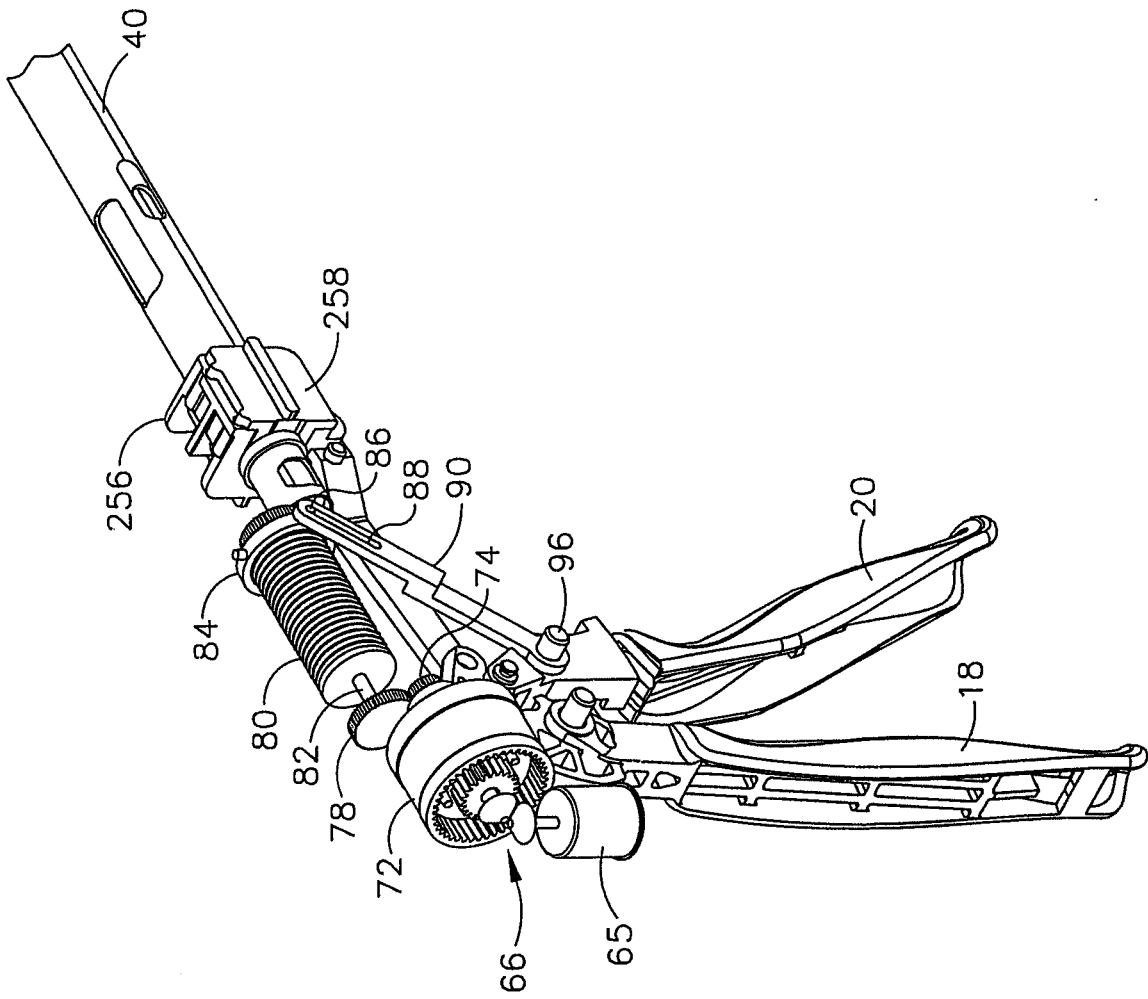


FIG. 9

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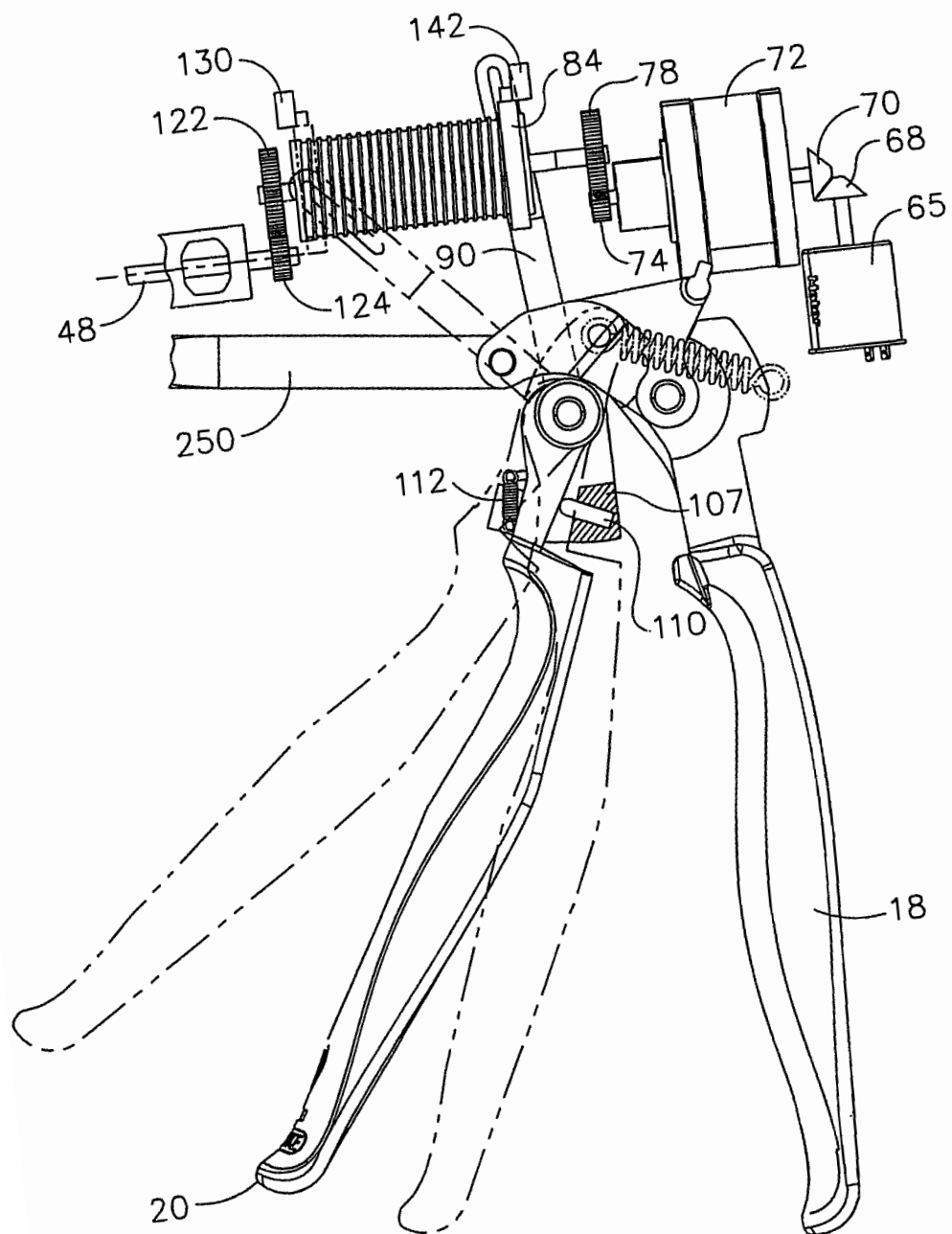


FIG. 10

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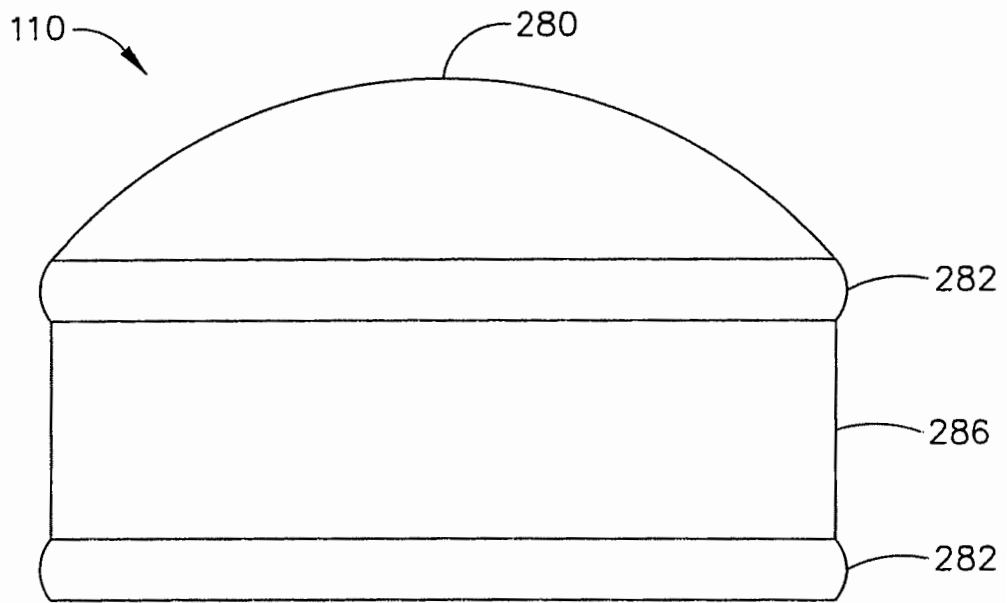


FIG. 10A

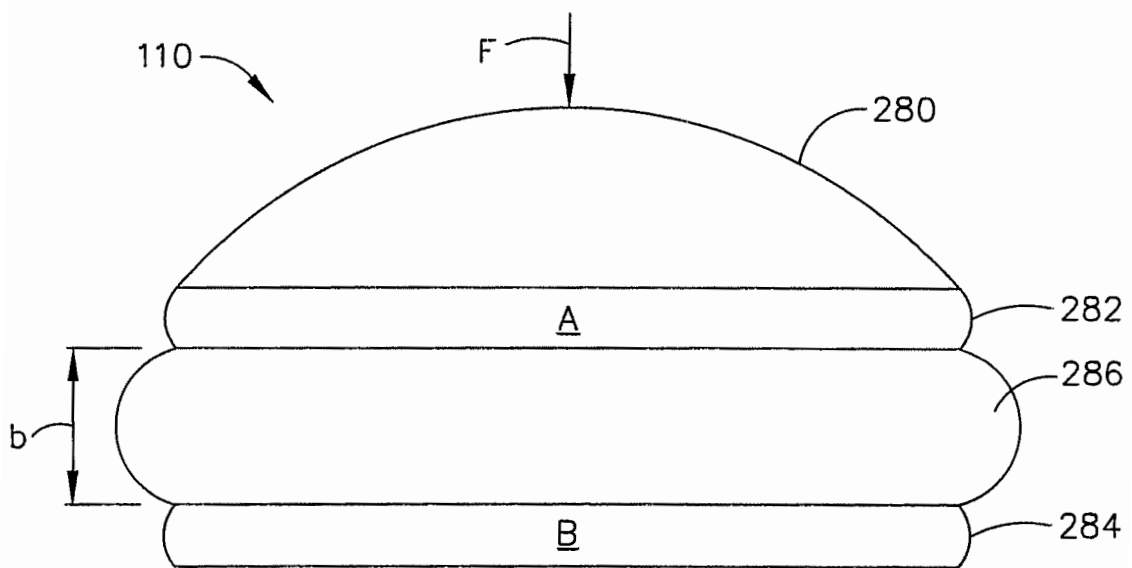


FIG. 10B

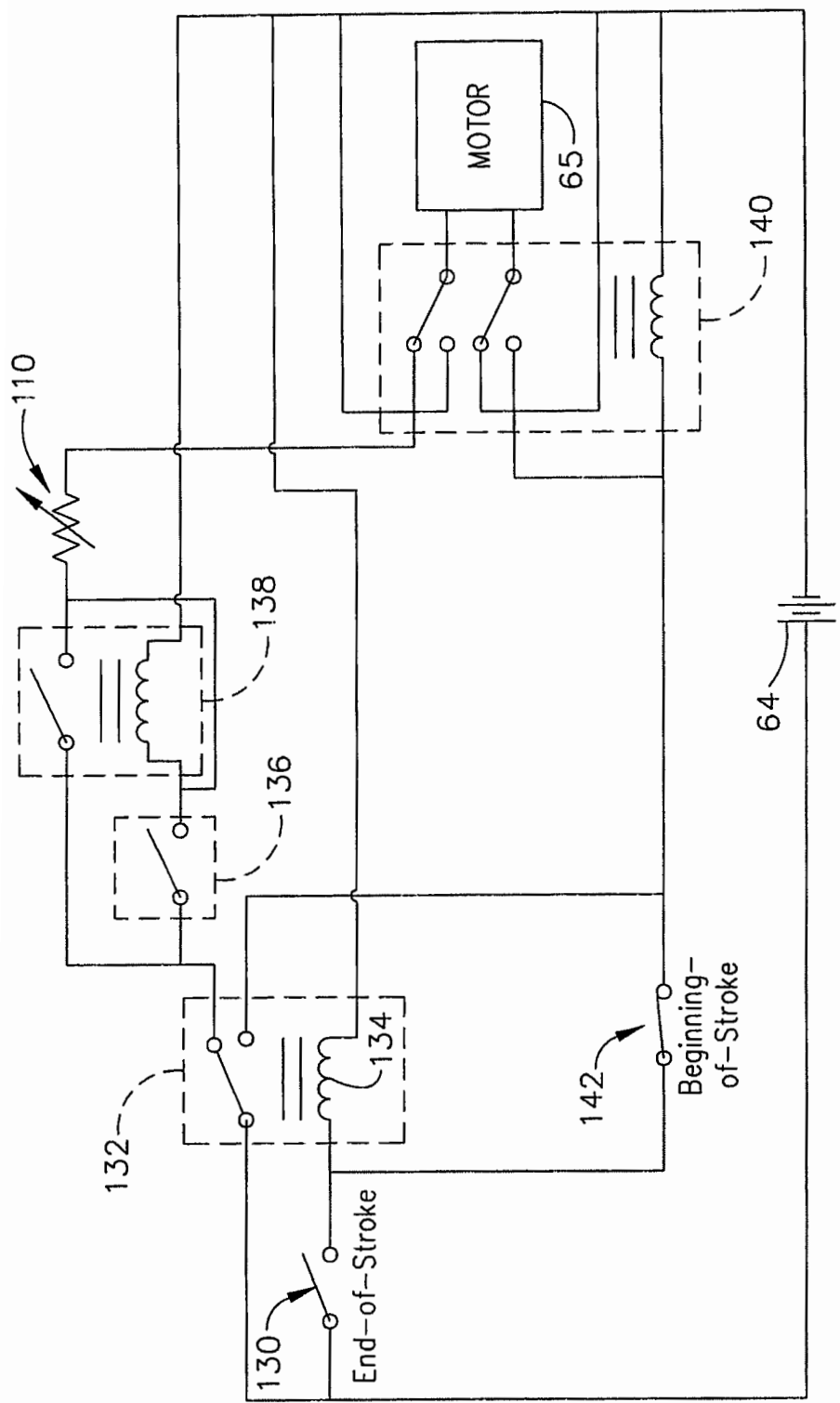


FIG. 11

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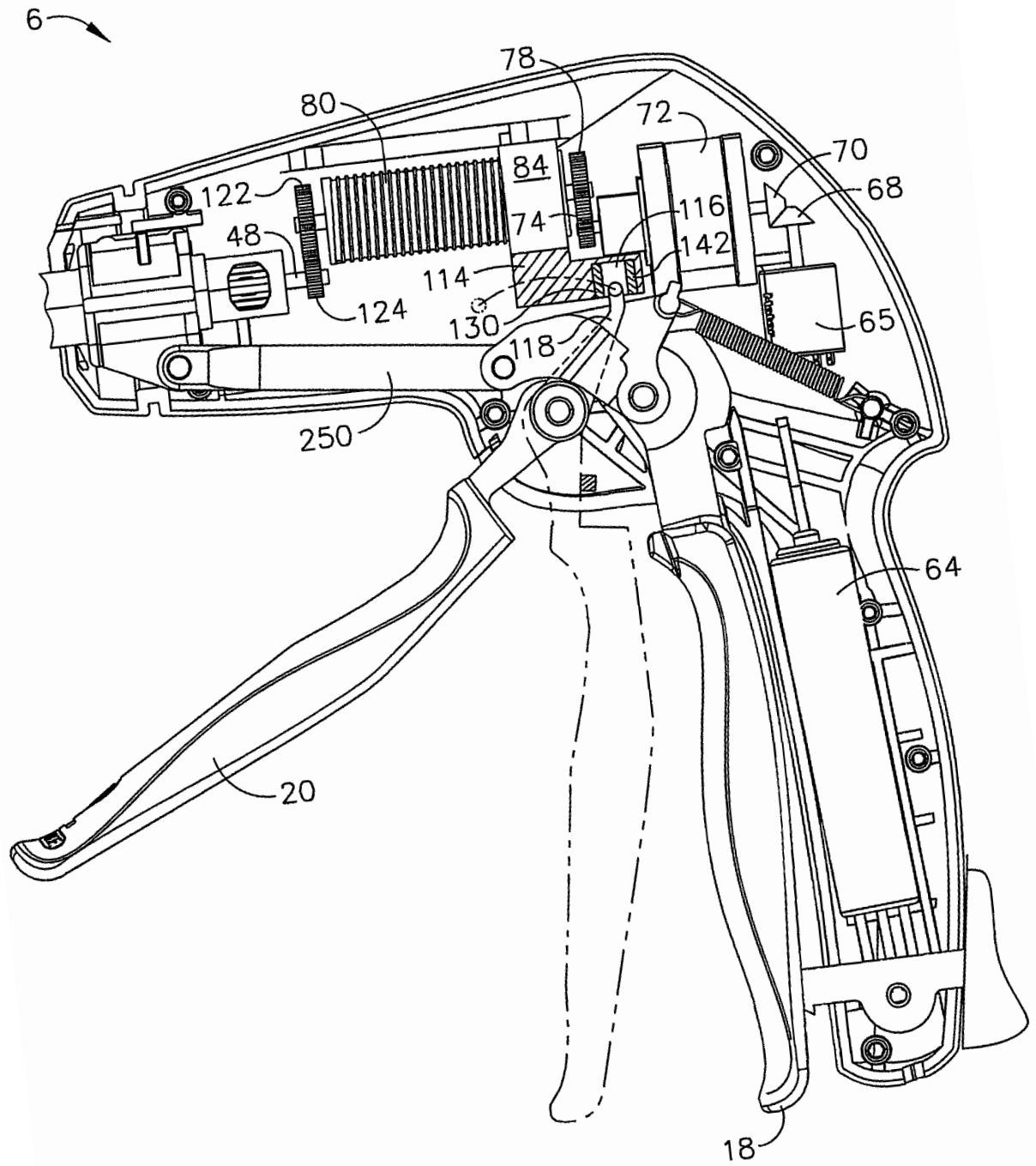


FIG. 12

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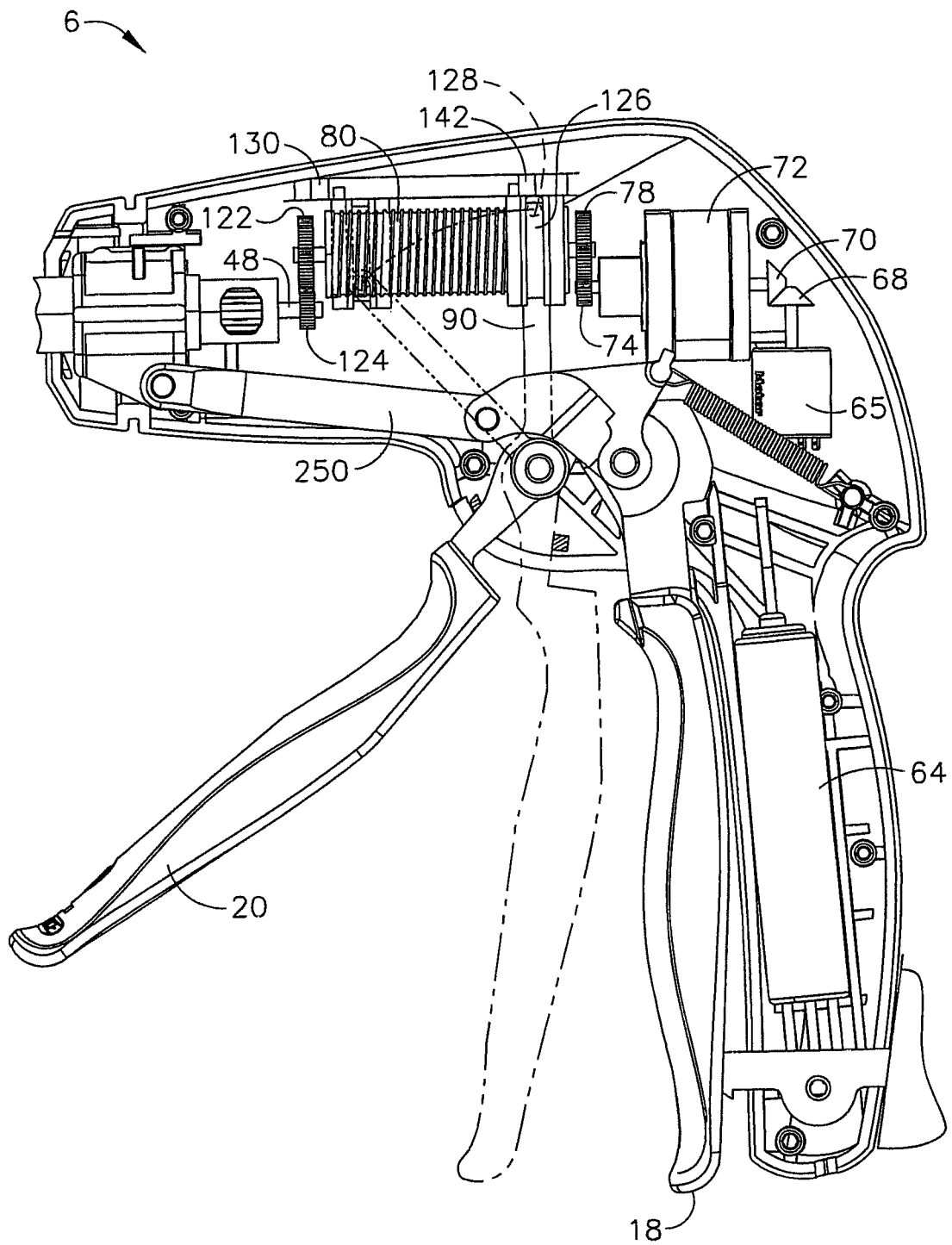
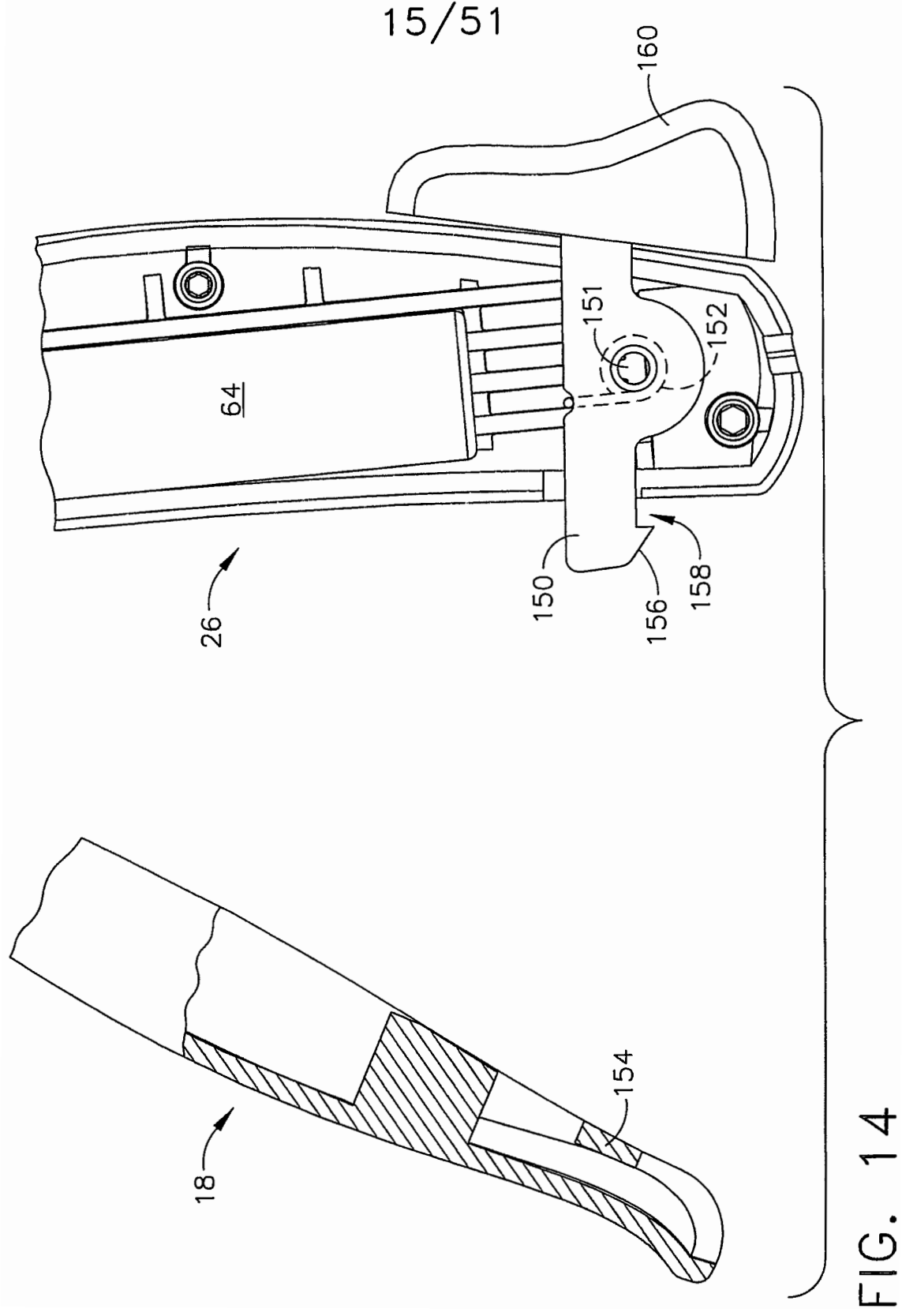


FIG. 13



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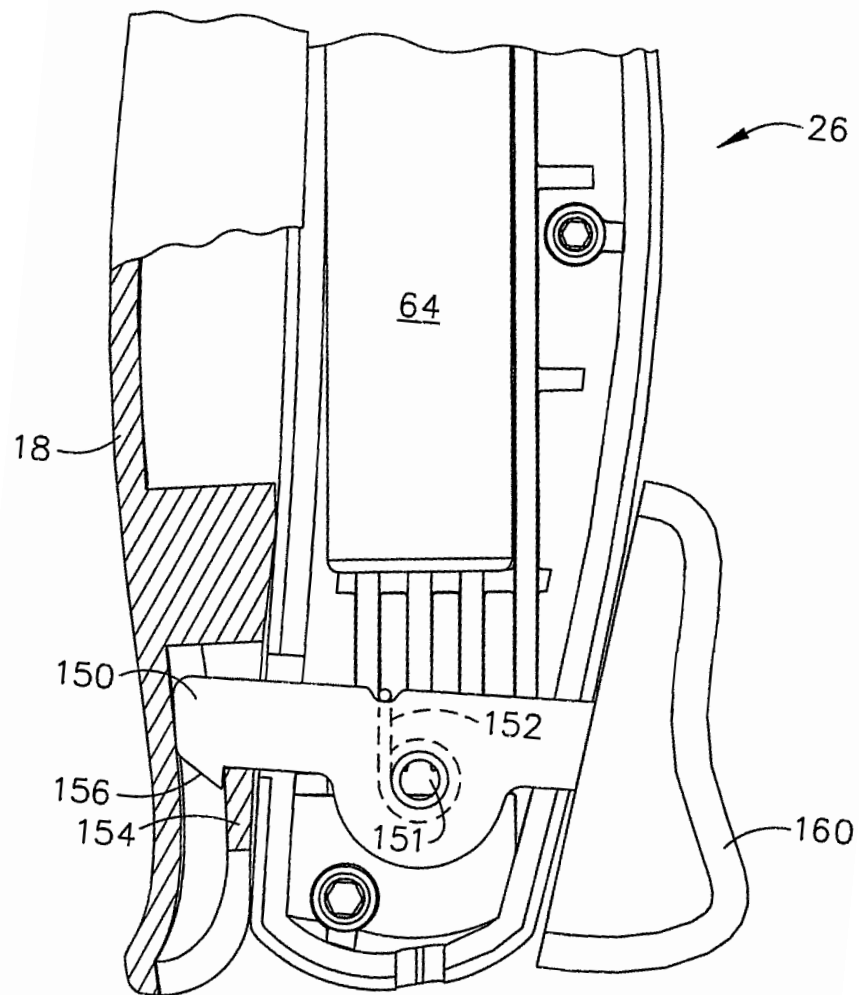


FIG. 15

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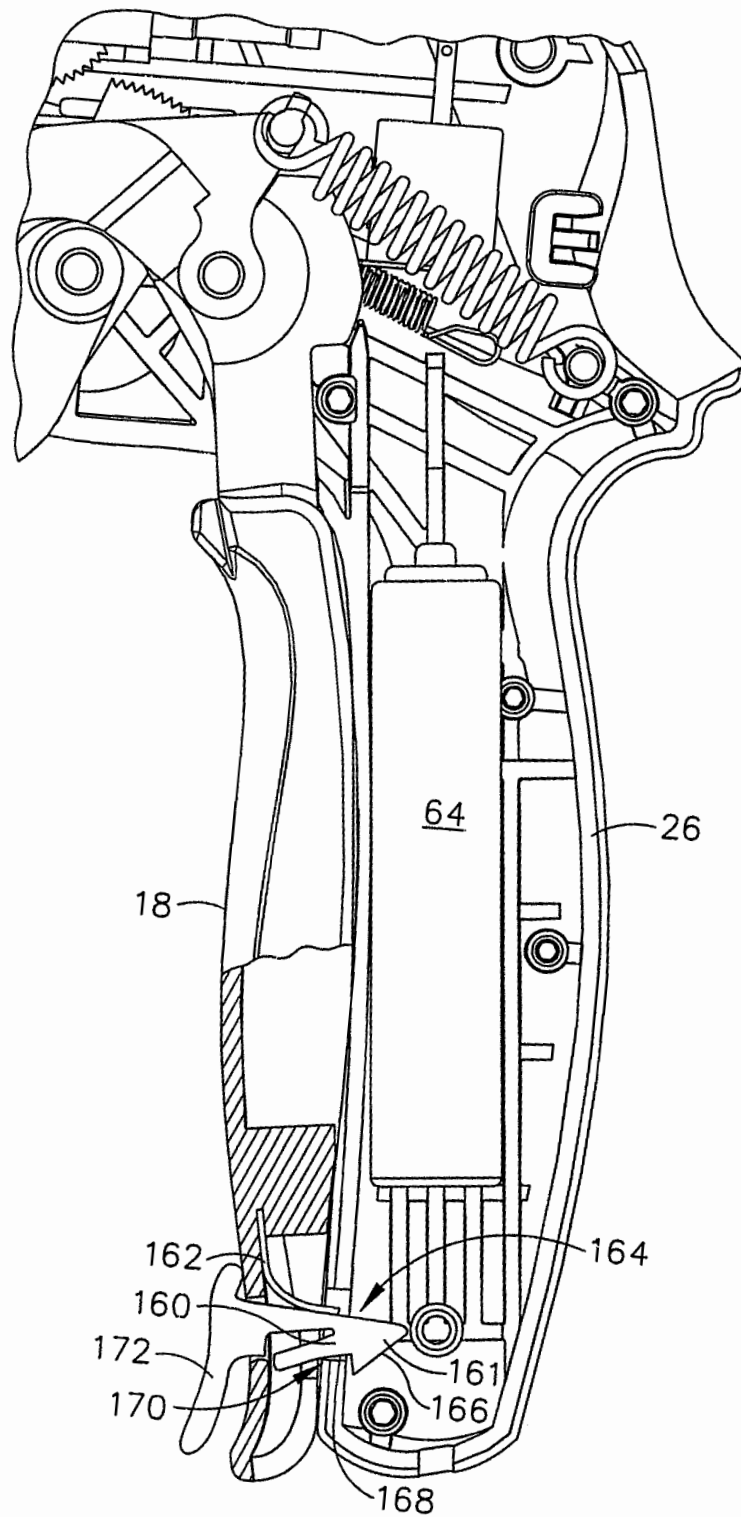


FIG. 16

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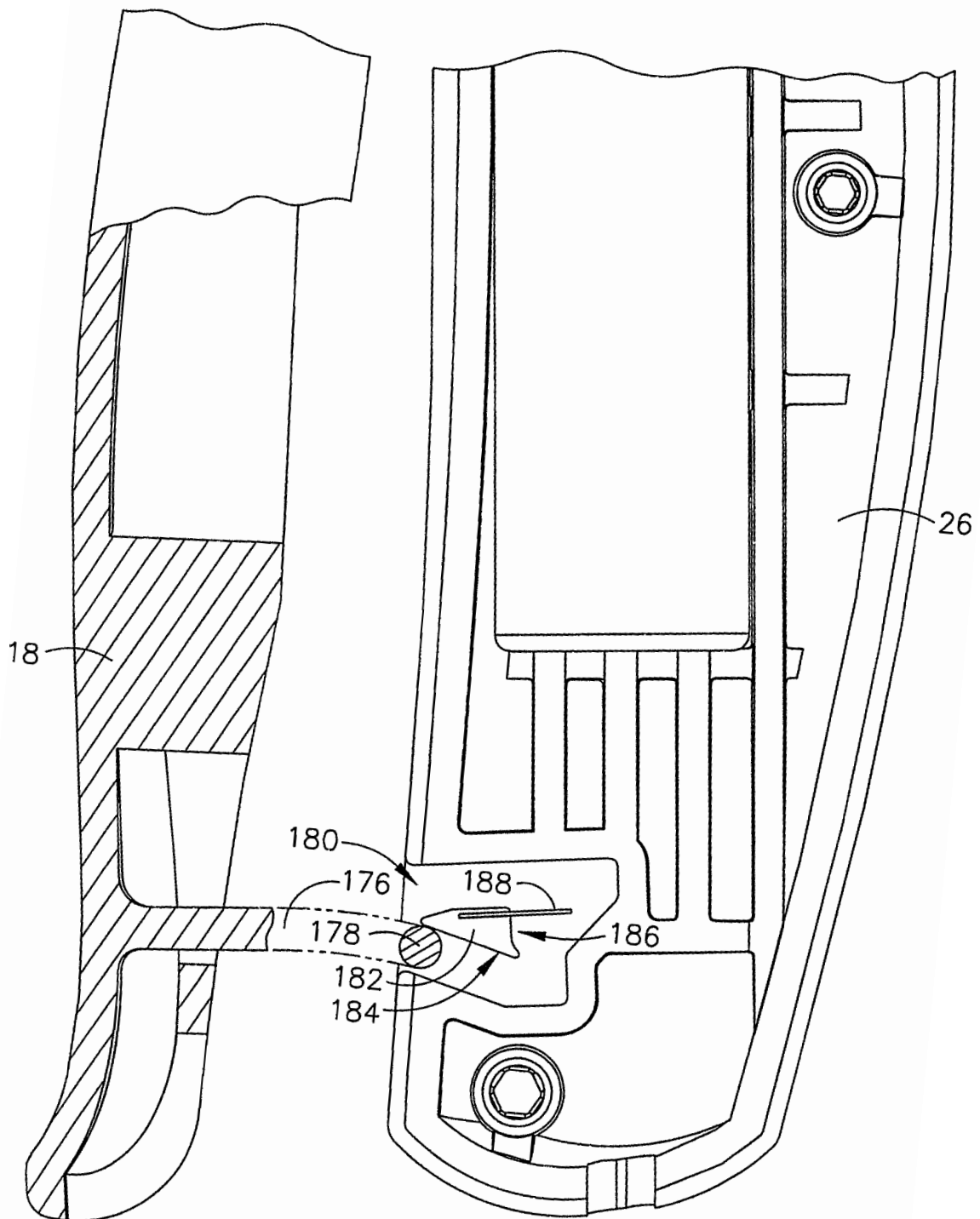


FIG. 17

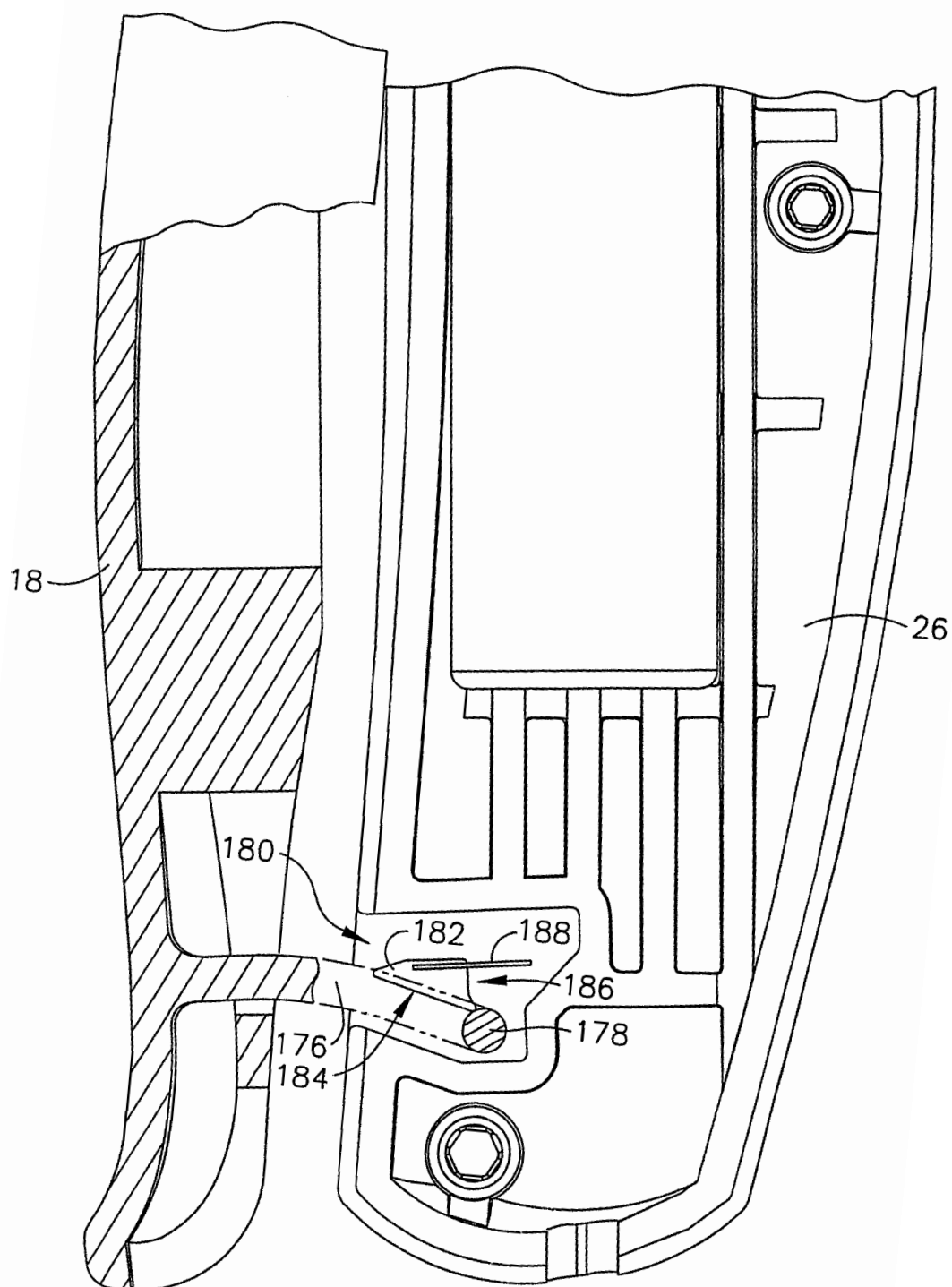


FIG. 18

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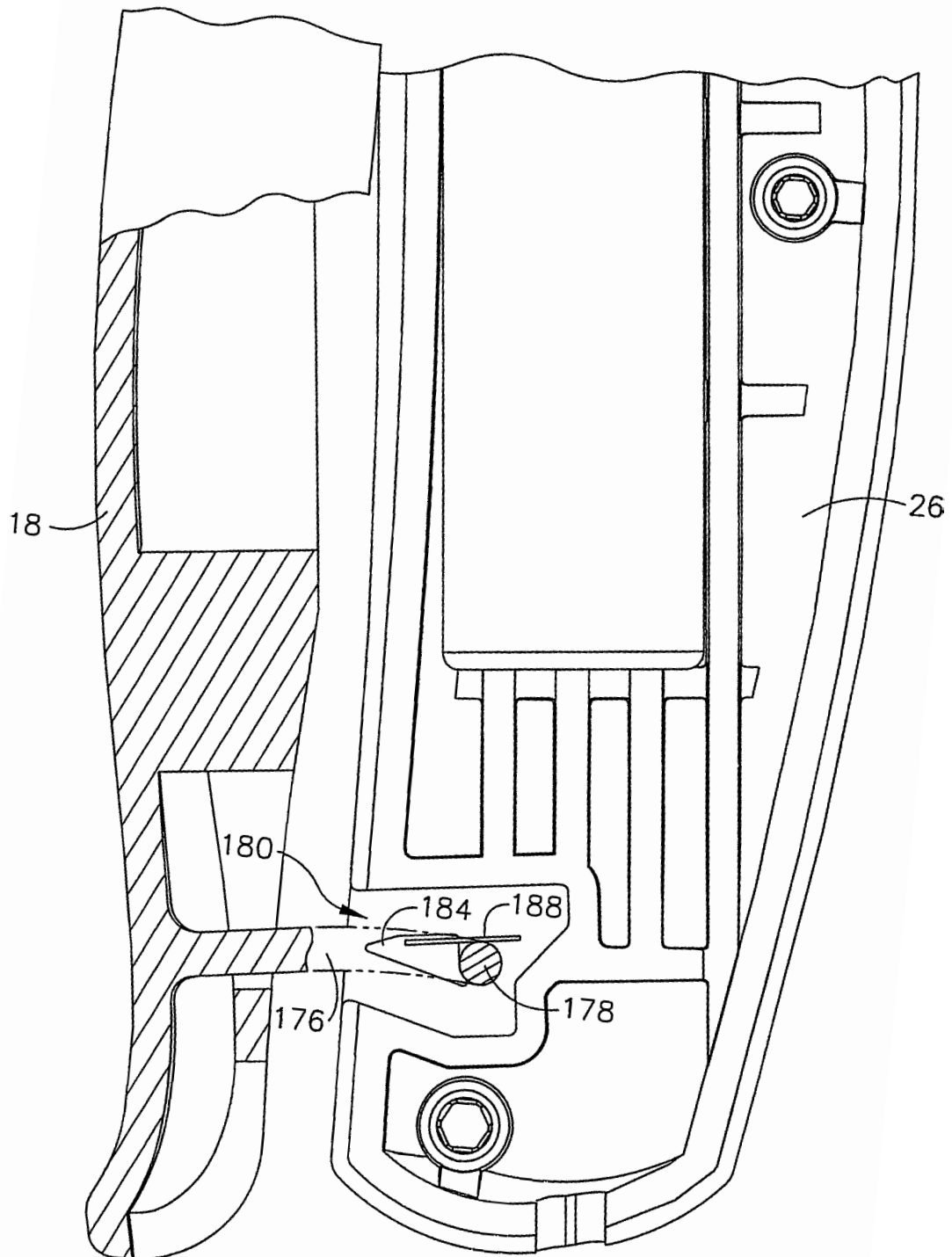


FIG. 19

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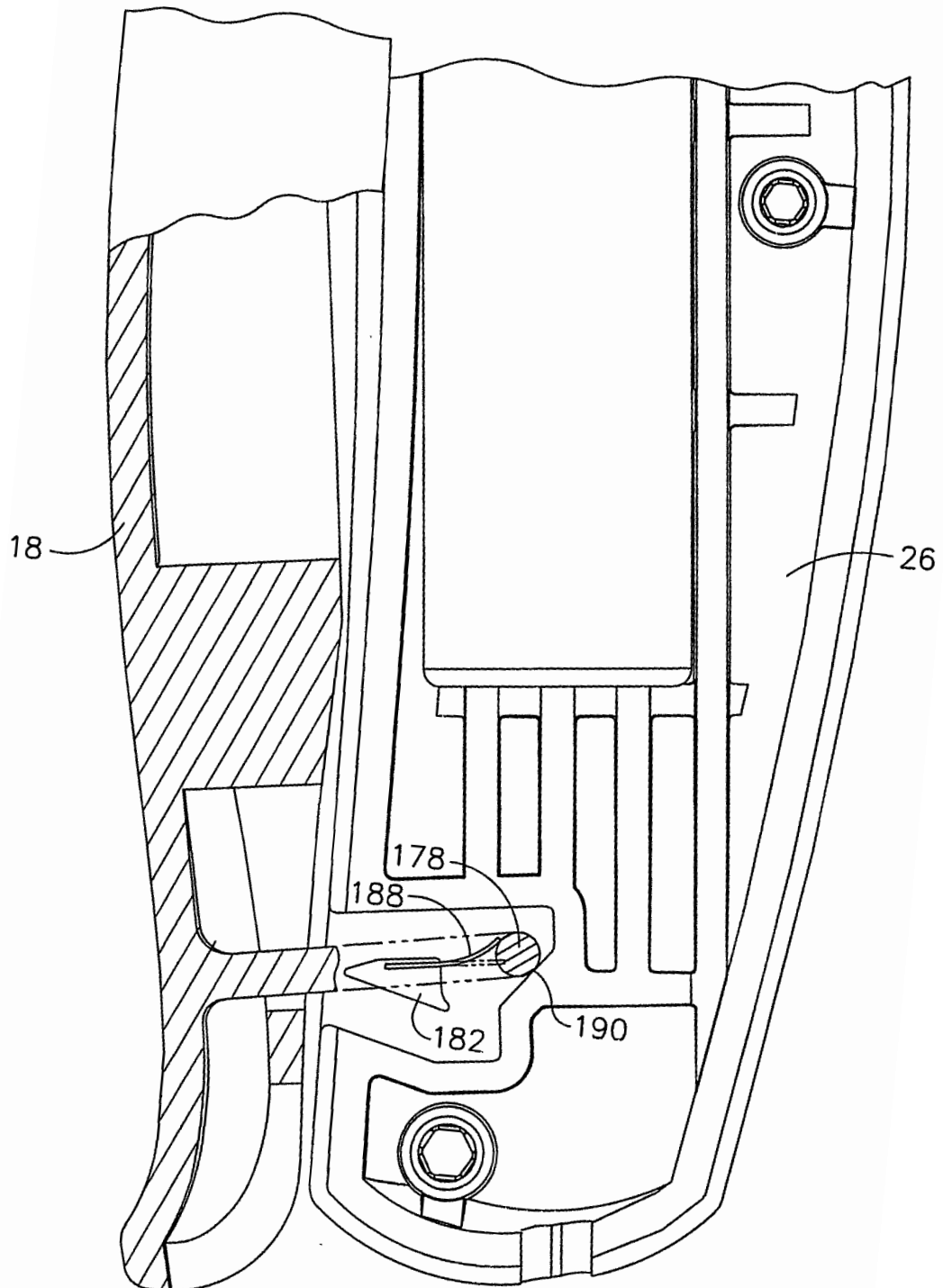


FIG. 20

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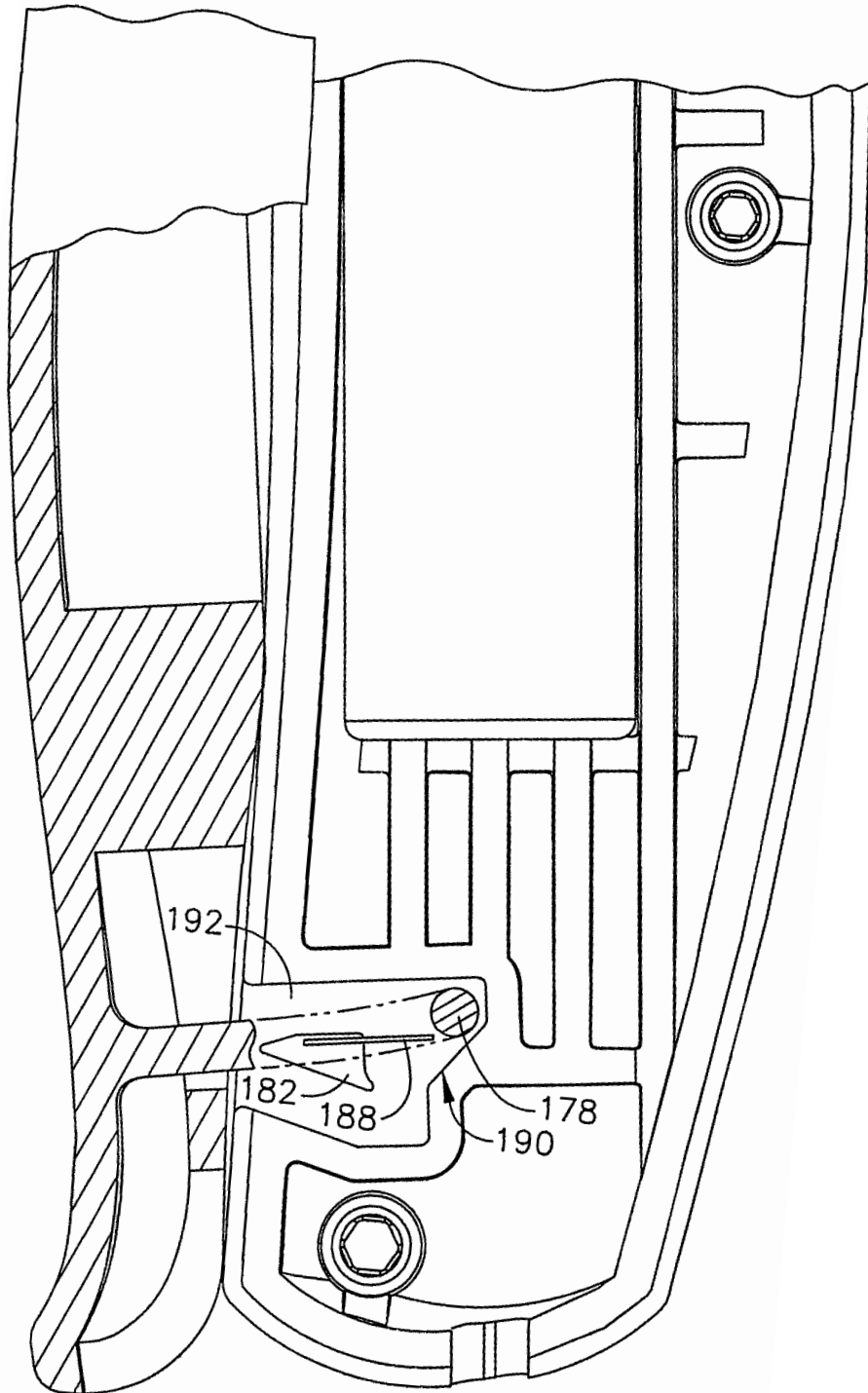


FIG. 21

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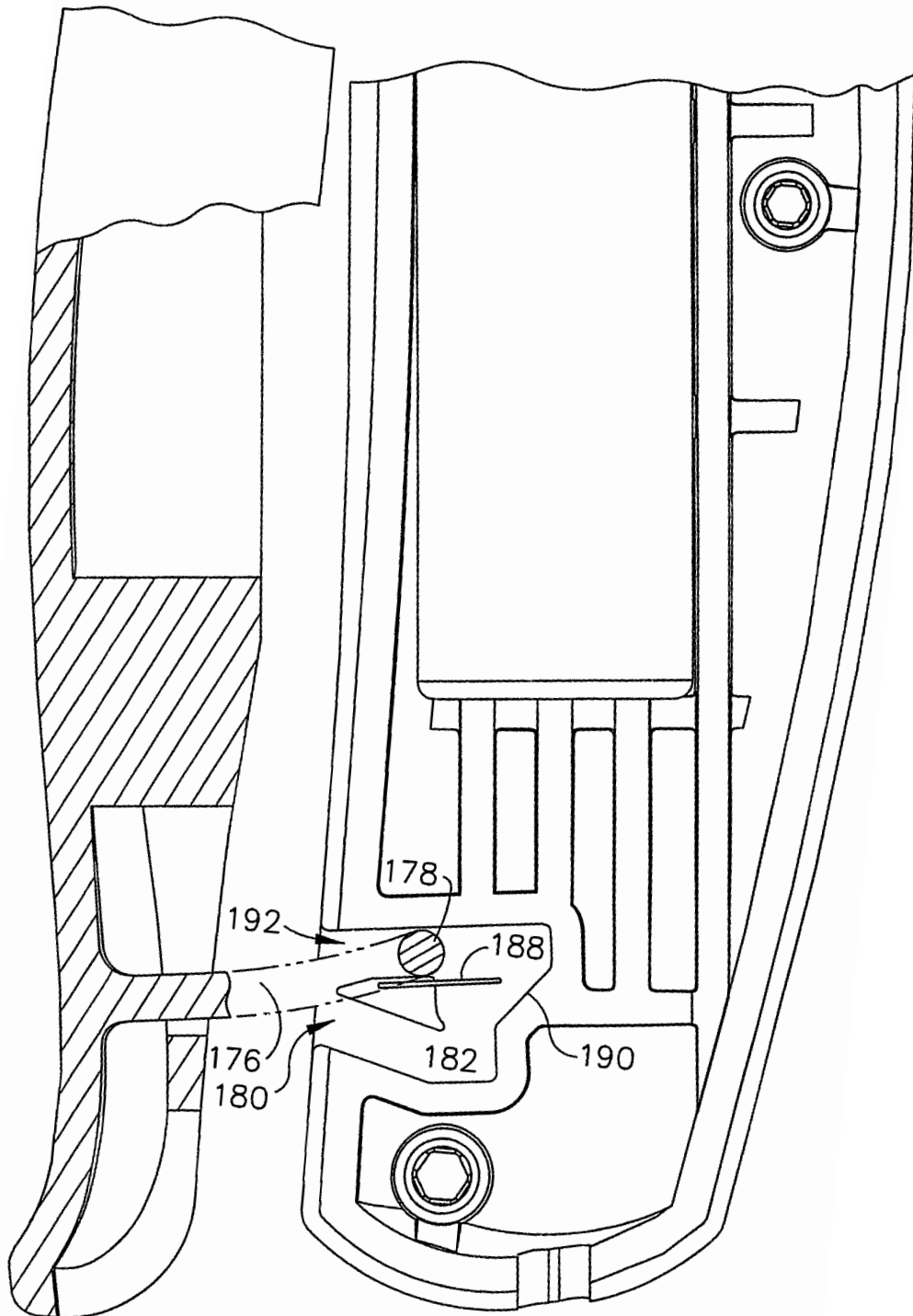


FIG. 22

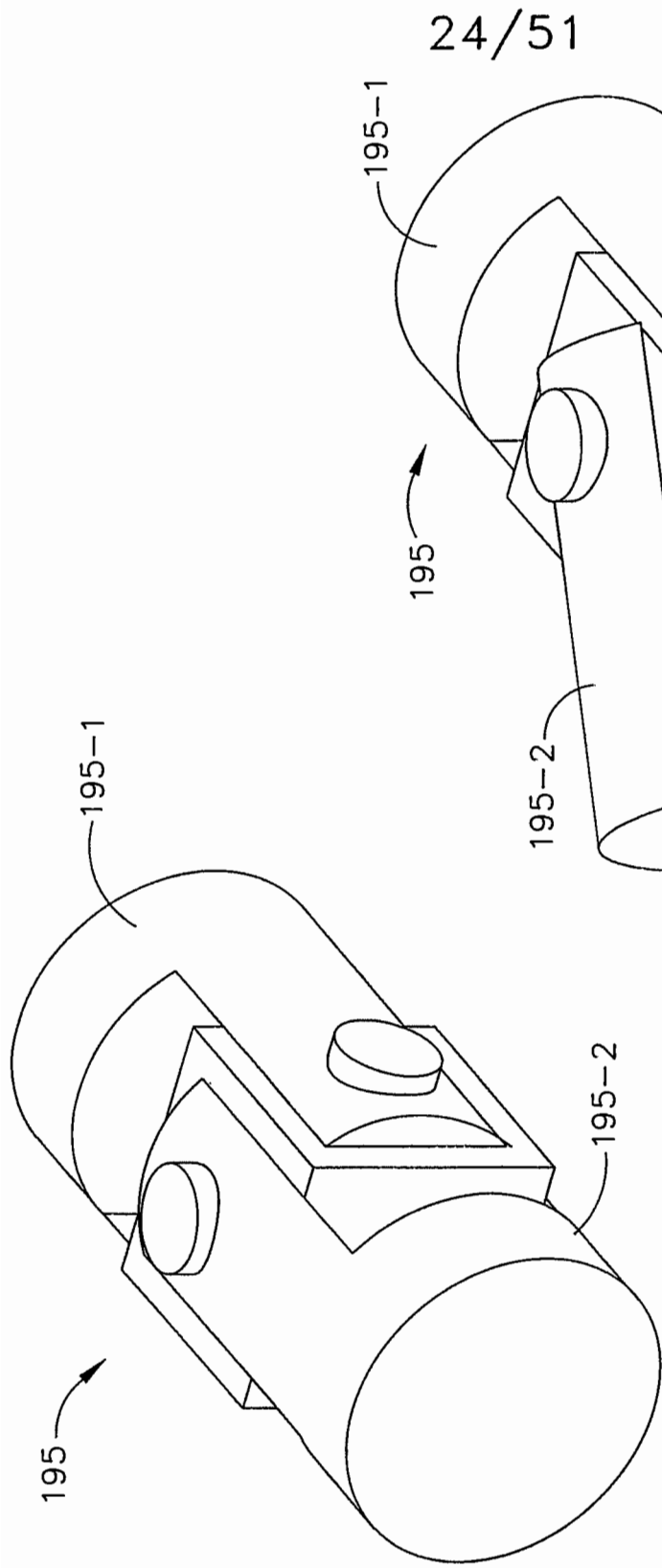


FIG. 23A

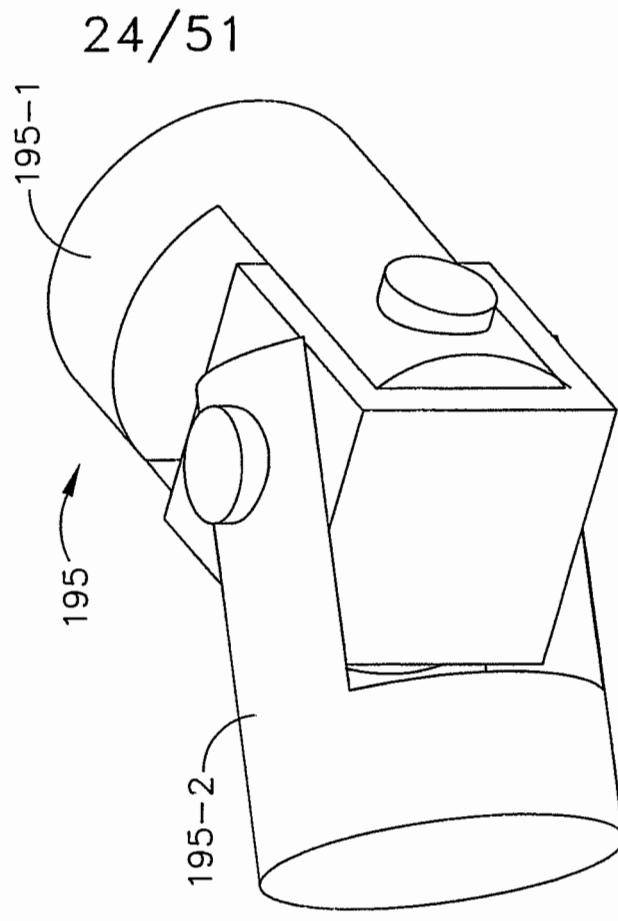


FIG. 23B

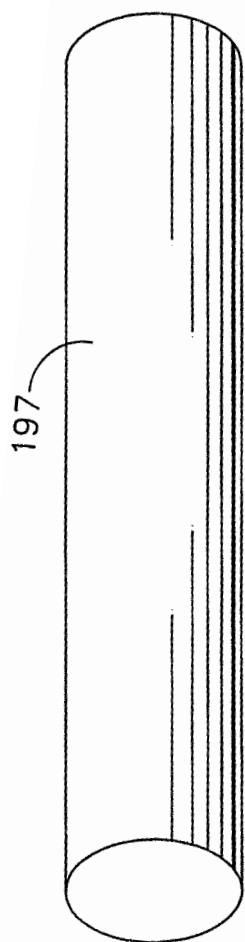


FIG. 24A

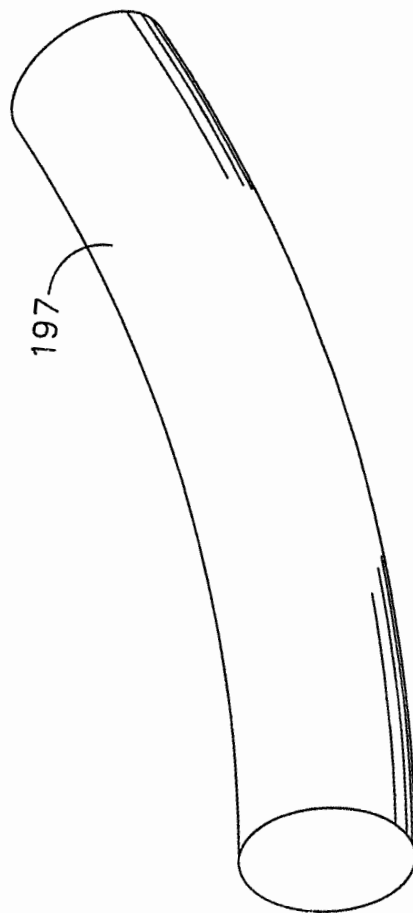


FIG. 24B

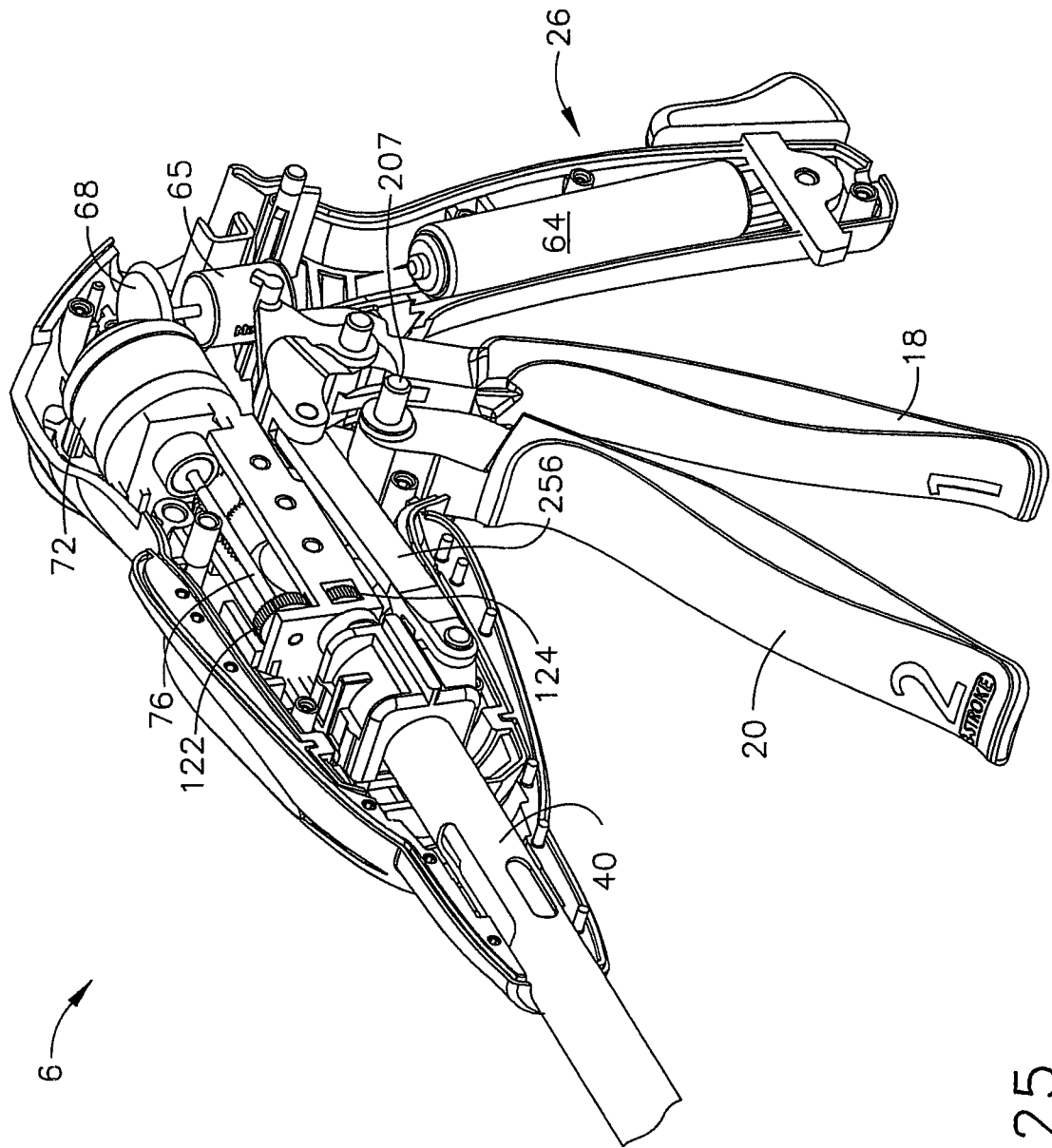


FIG. 25

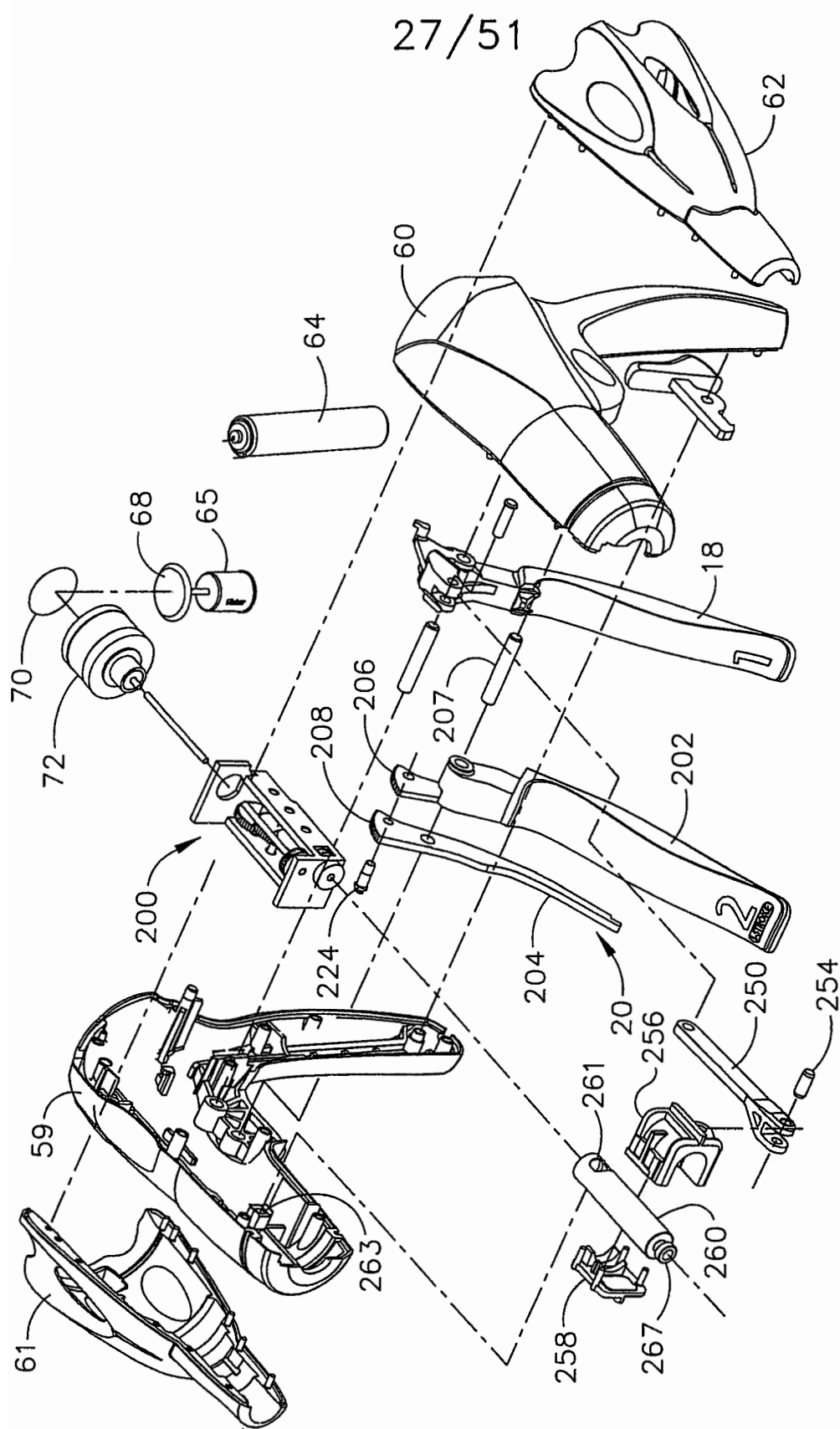


FIG. 26

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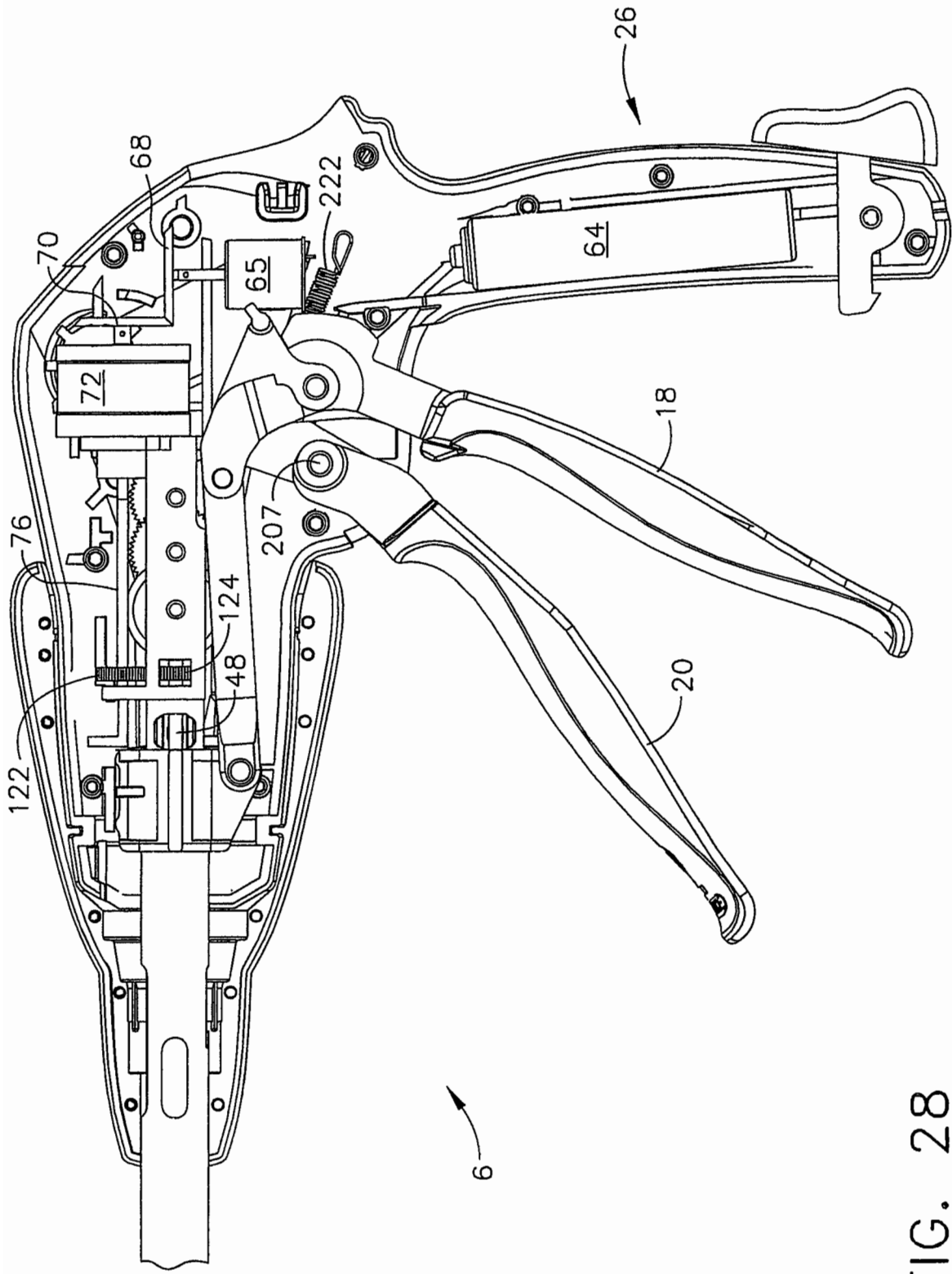


FIG. 28

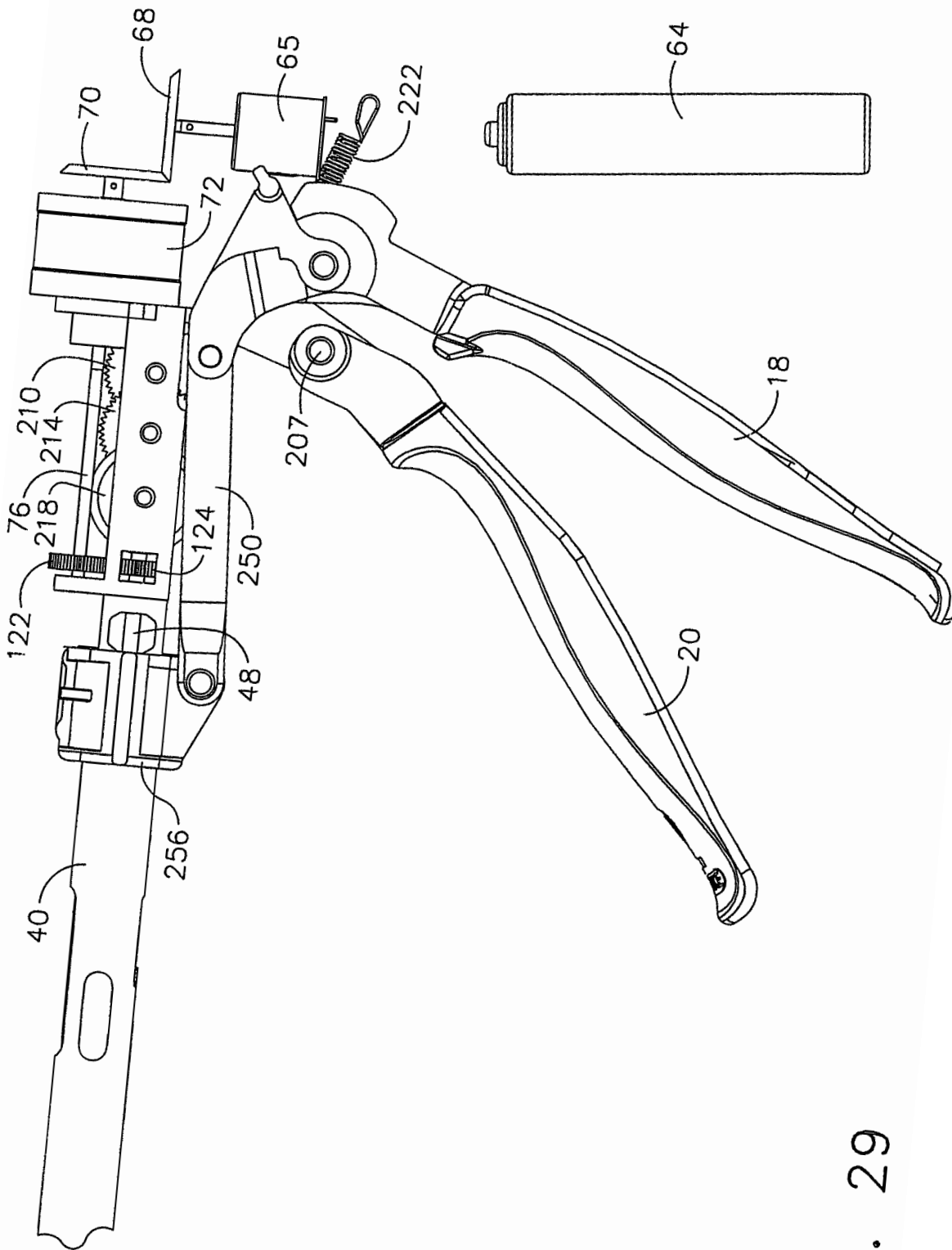


FIG. 29

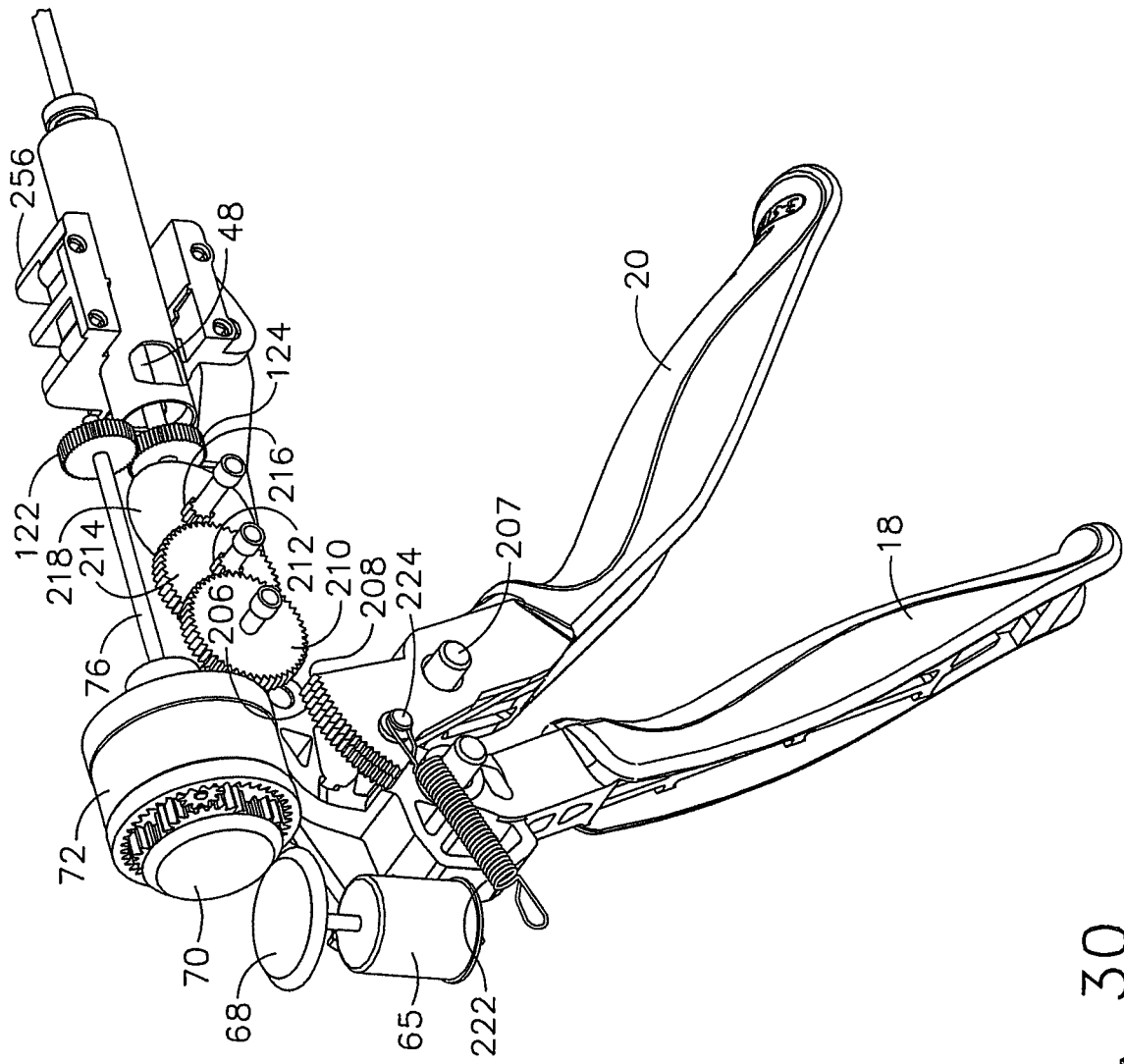


FIG. 30

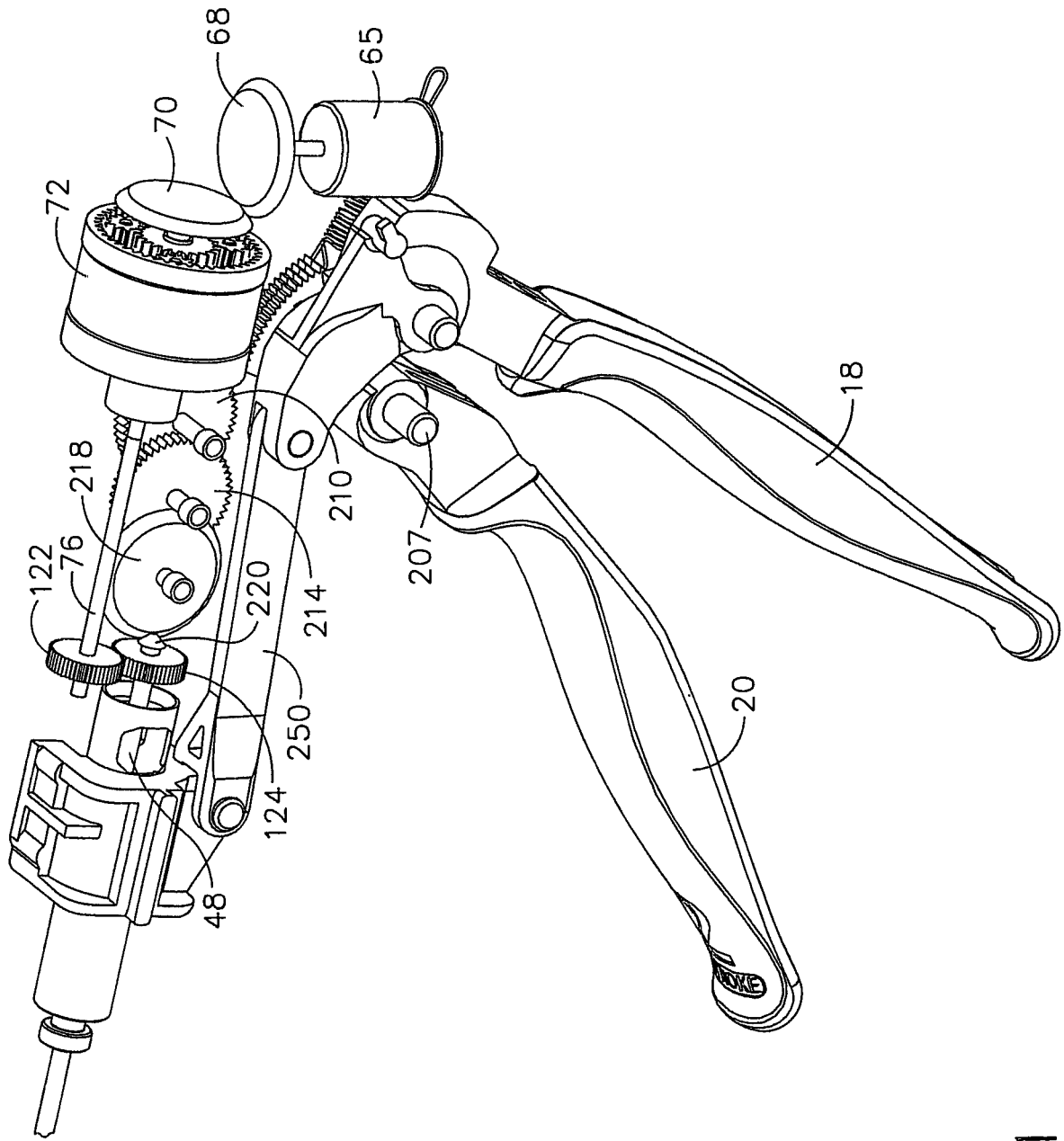


FIG. 31

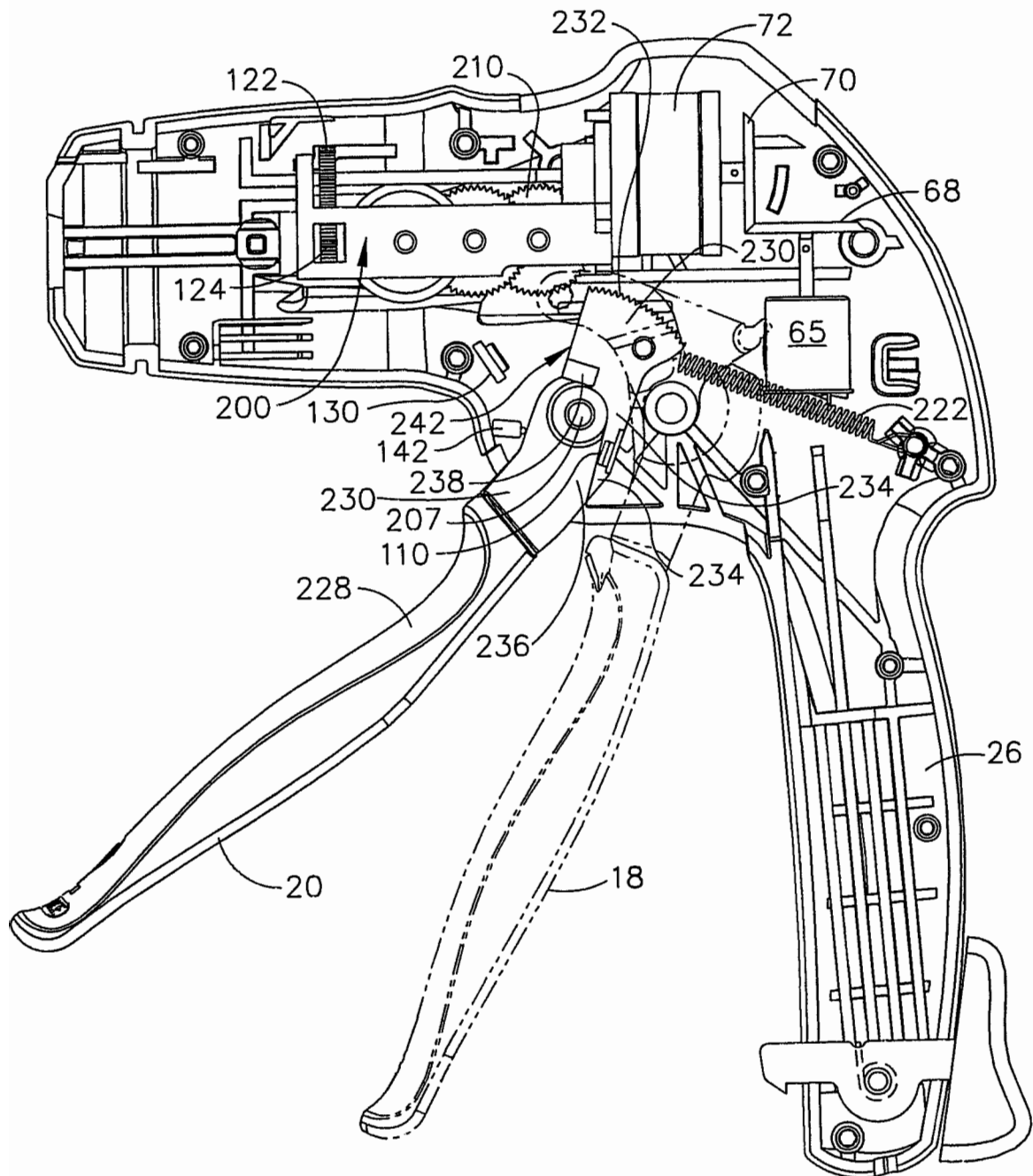


FIG. 32

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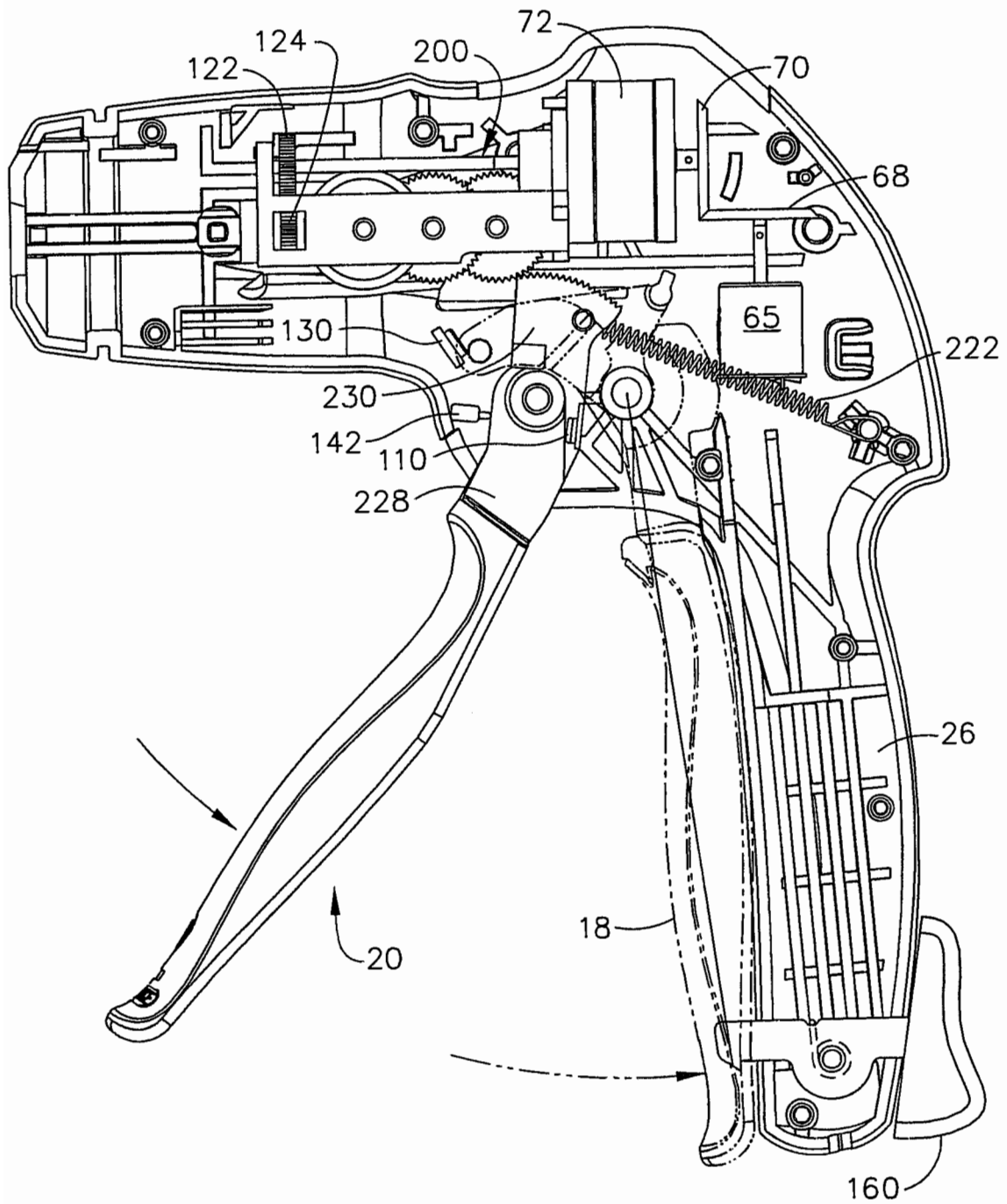


FIG. 33

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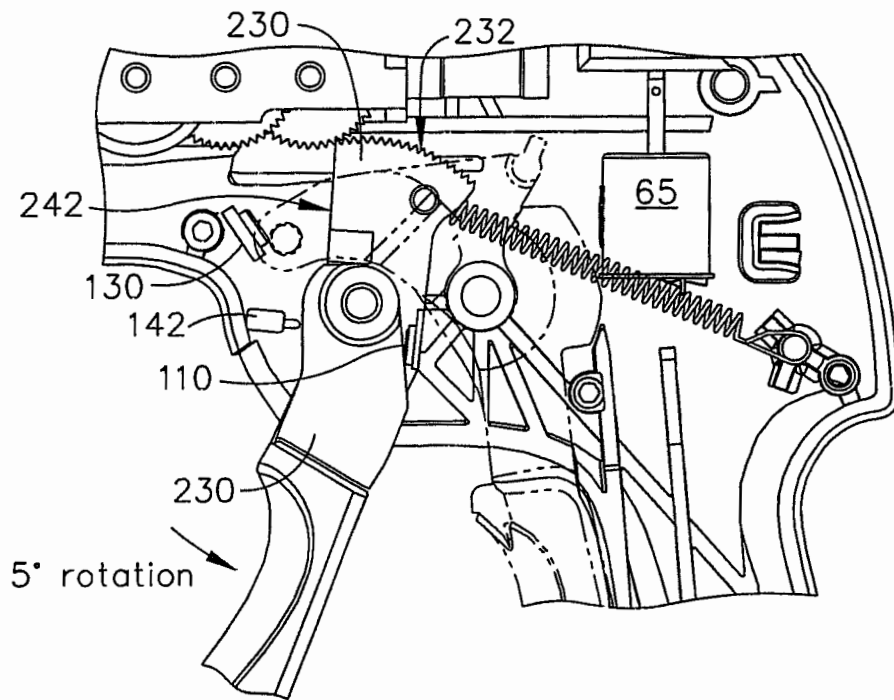


FIG. 34

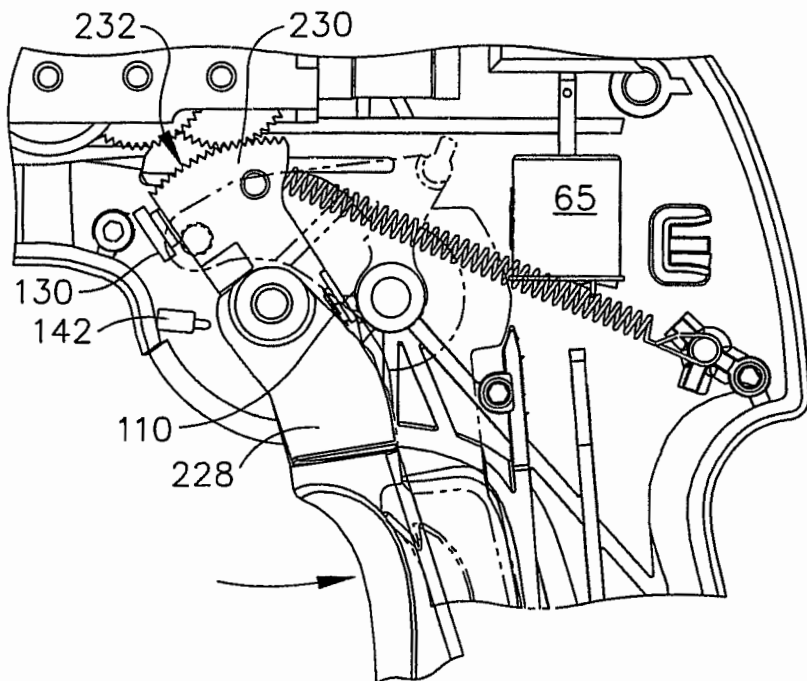


FIG. 35

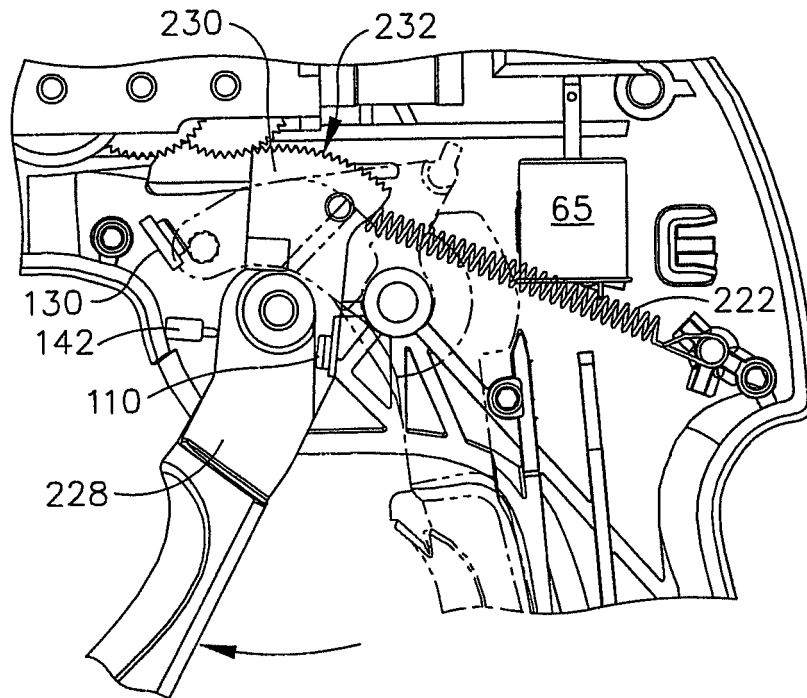


FIG. 36

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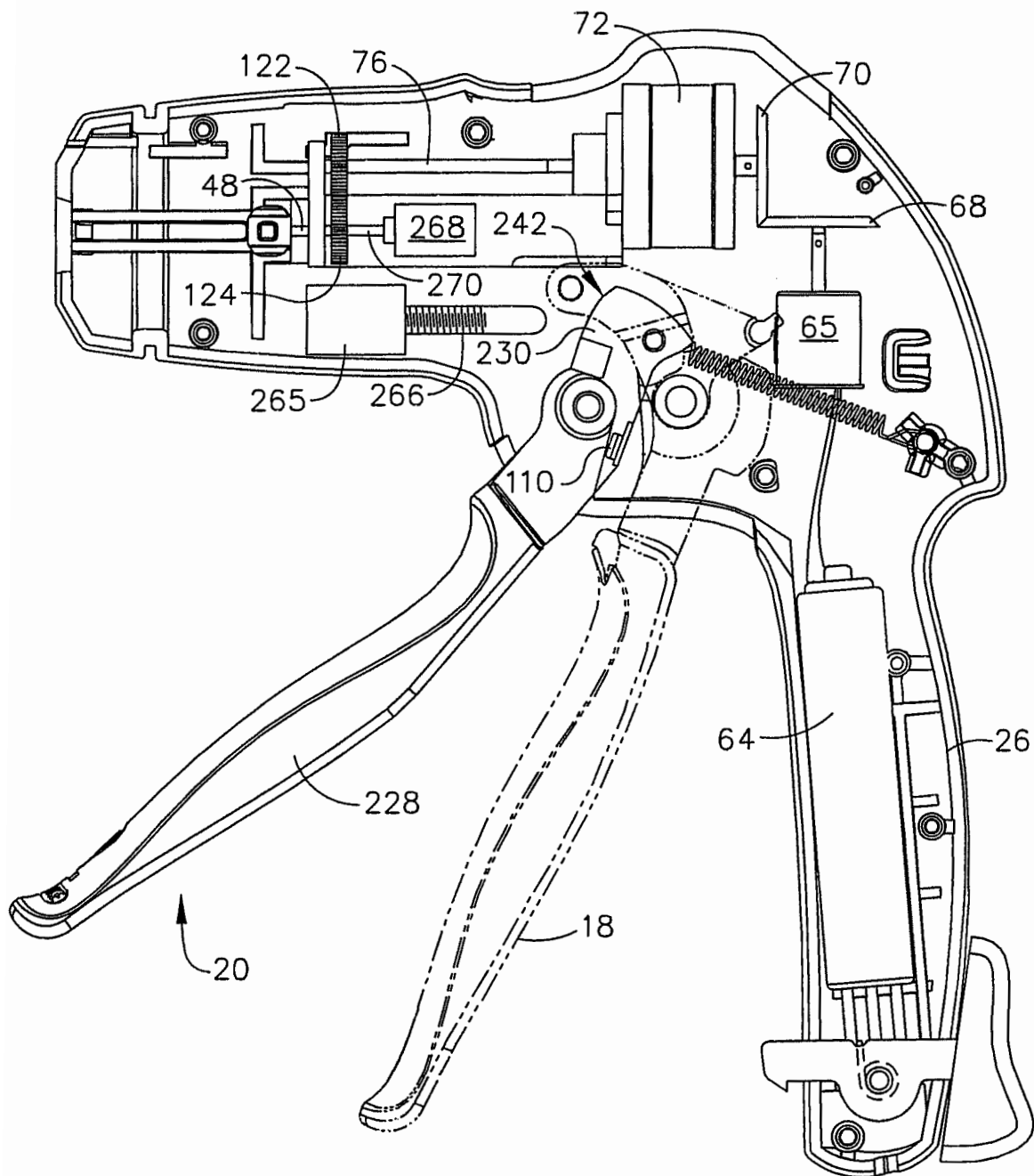


FIG. 37

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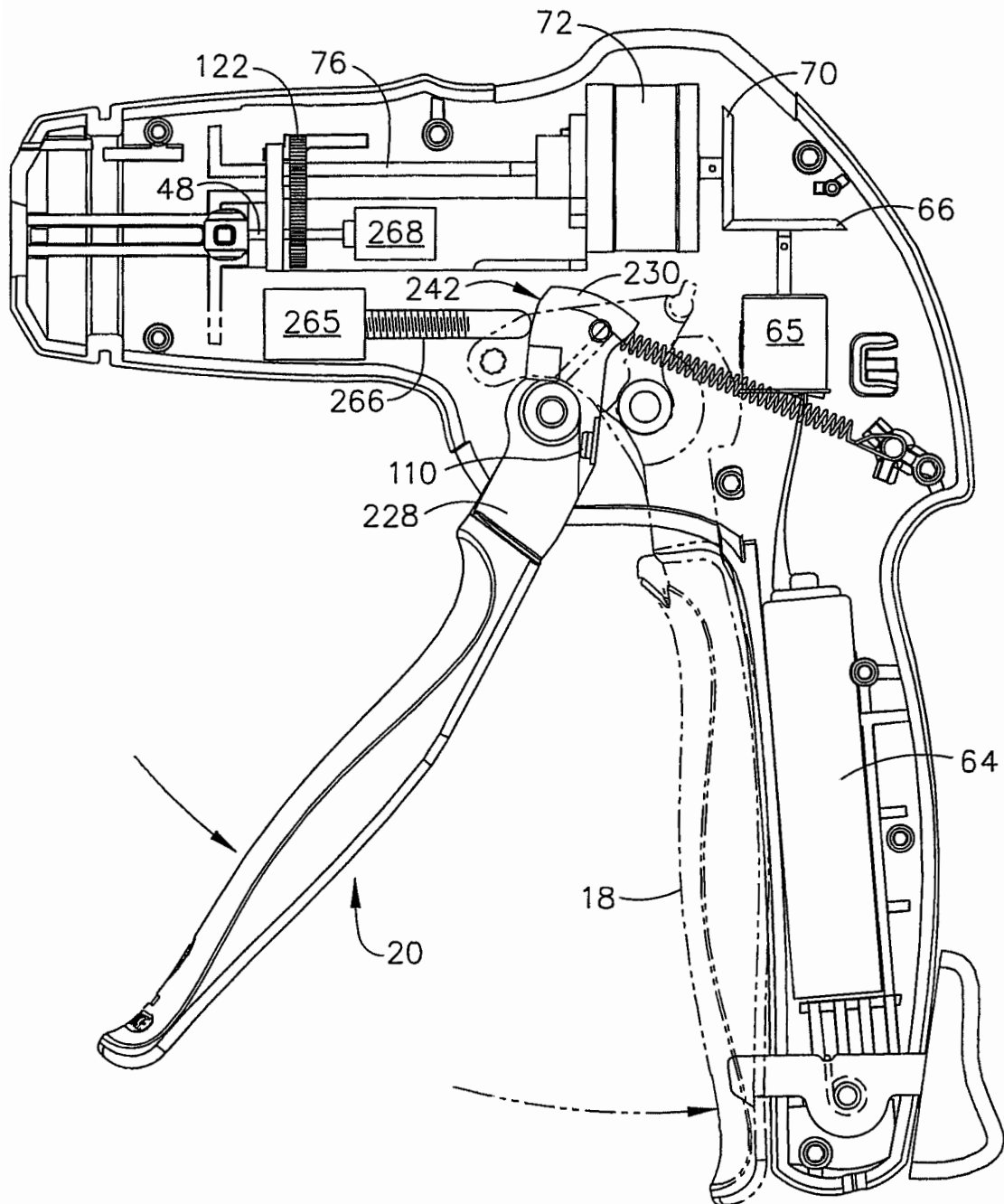


FIG. 38

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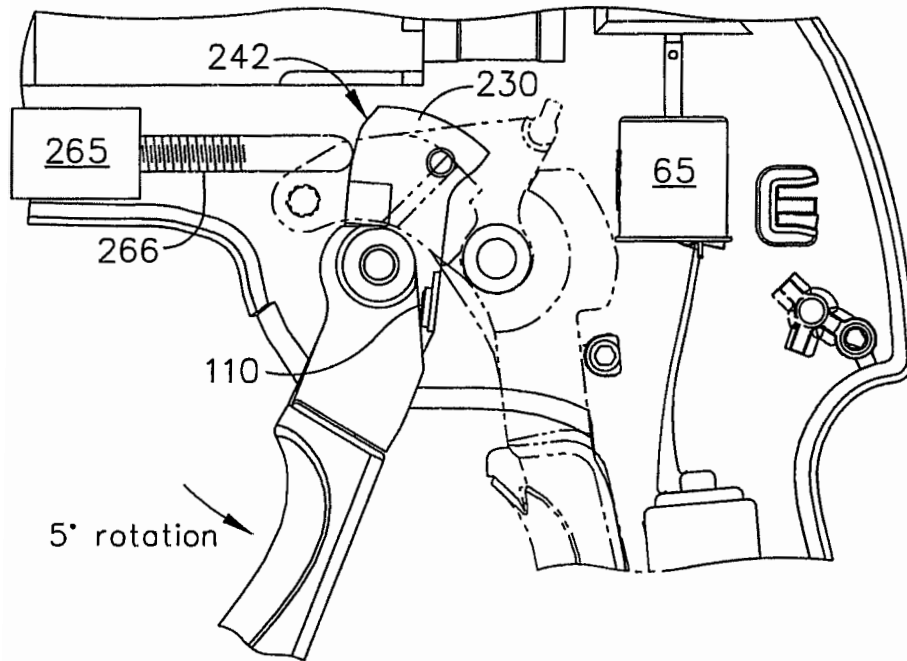


FIG. 39

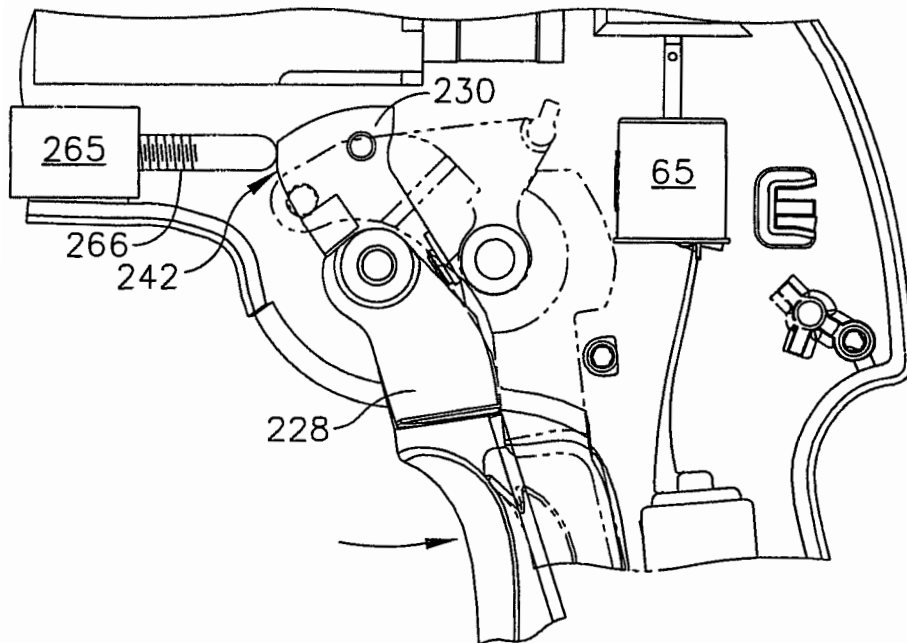


FIG. 40

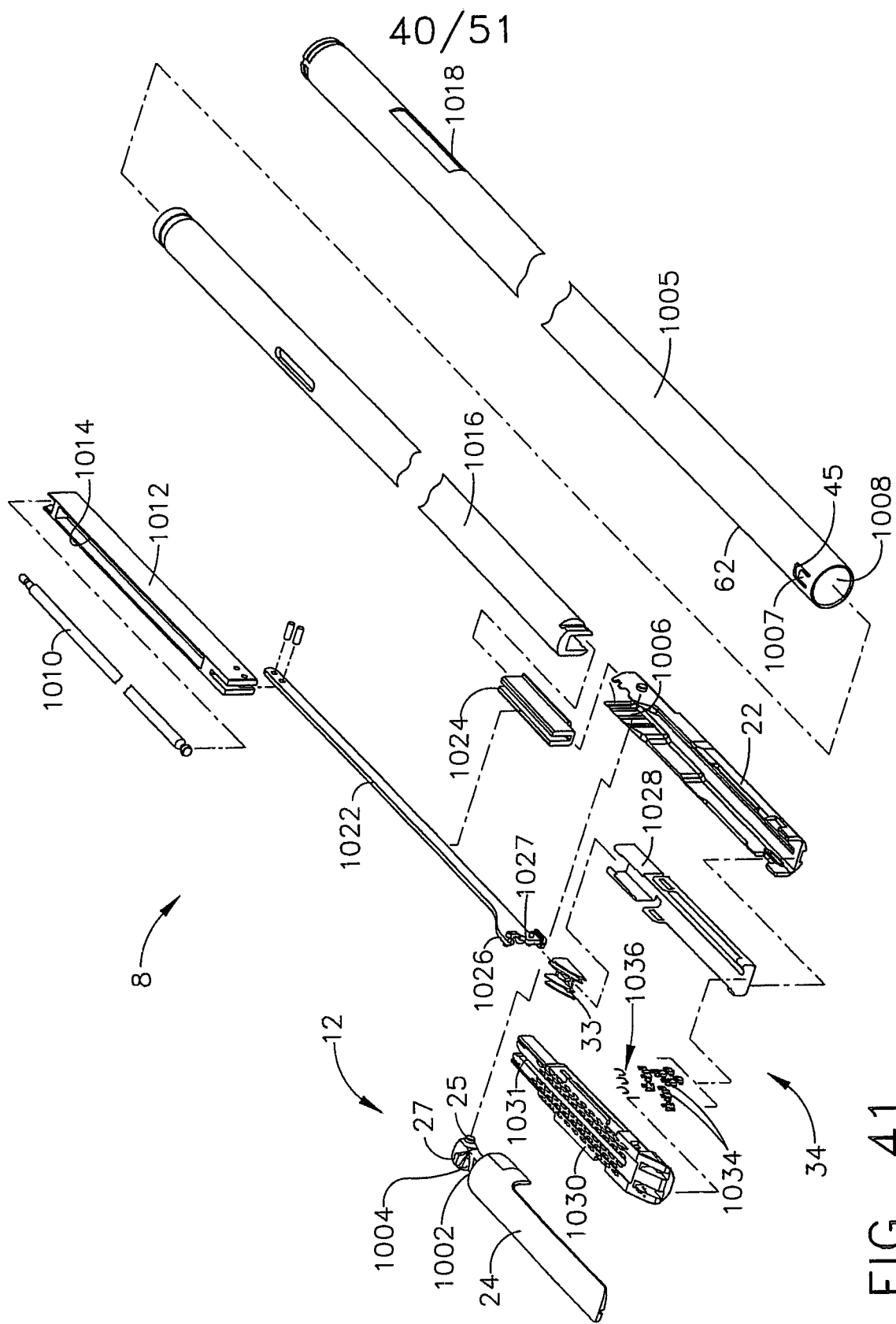


FIG. 41

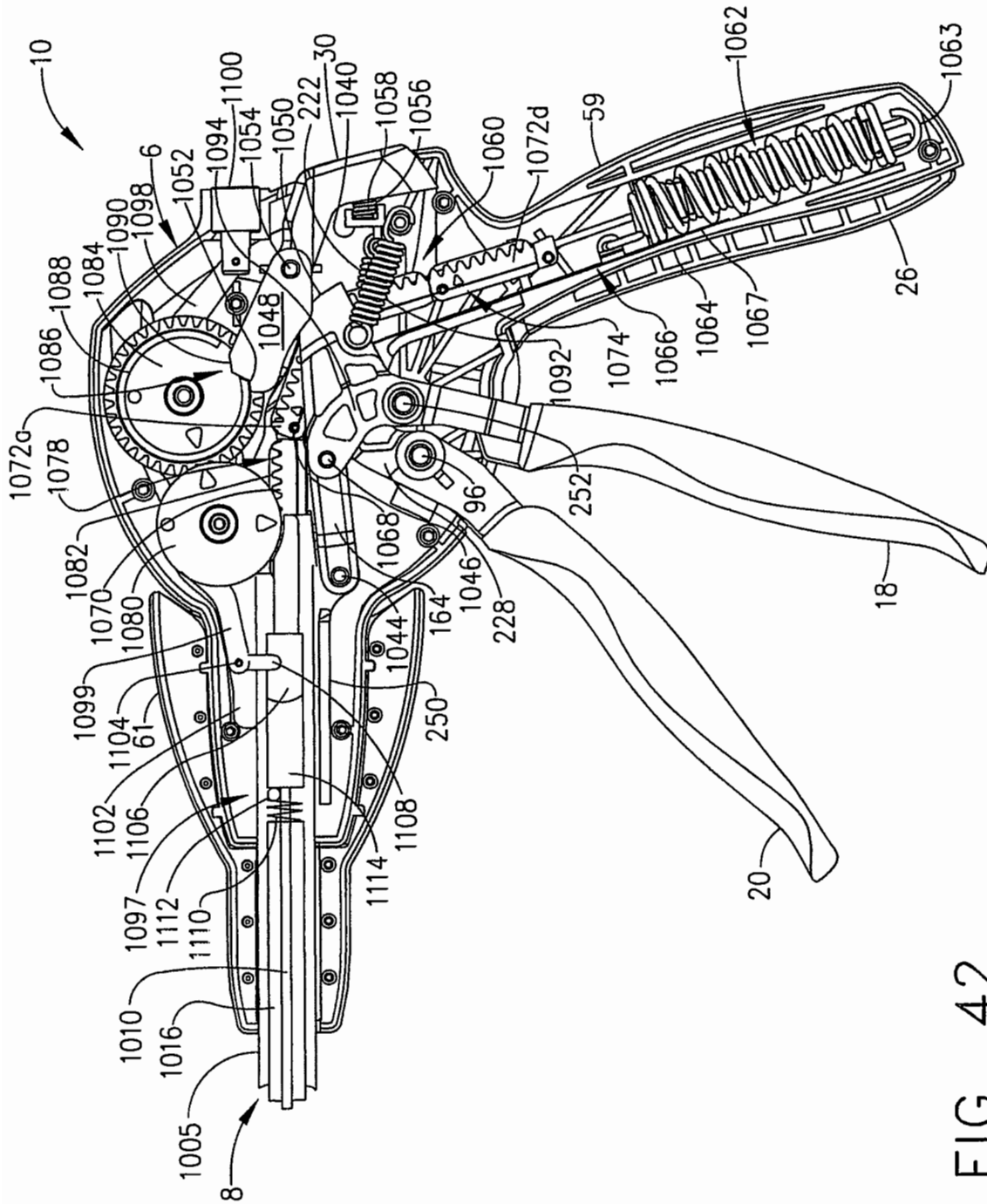


FIG. 43

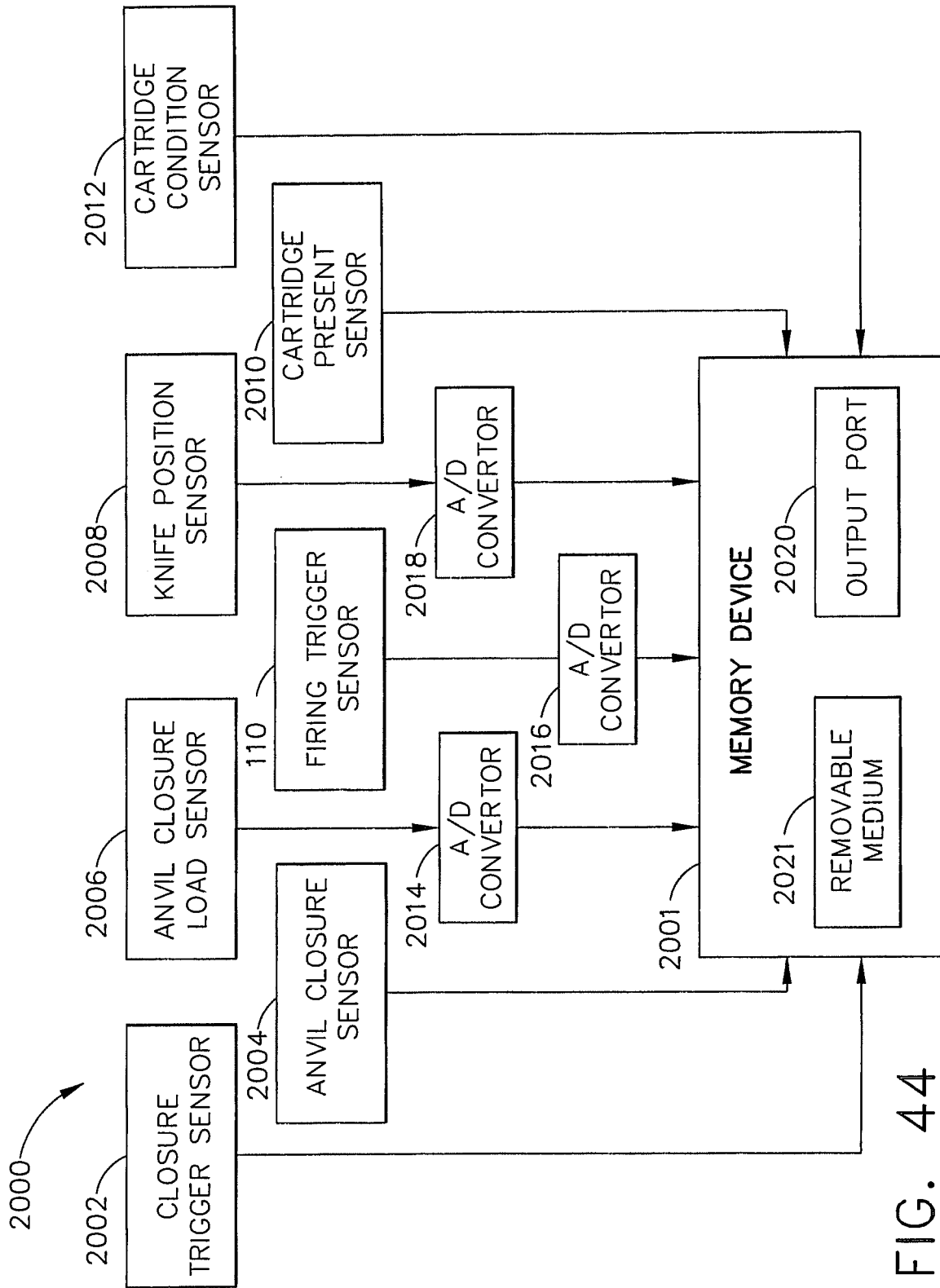


FIG. 44

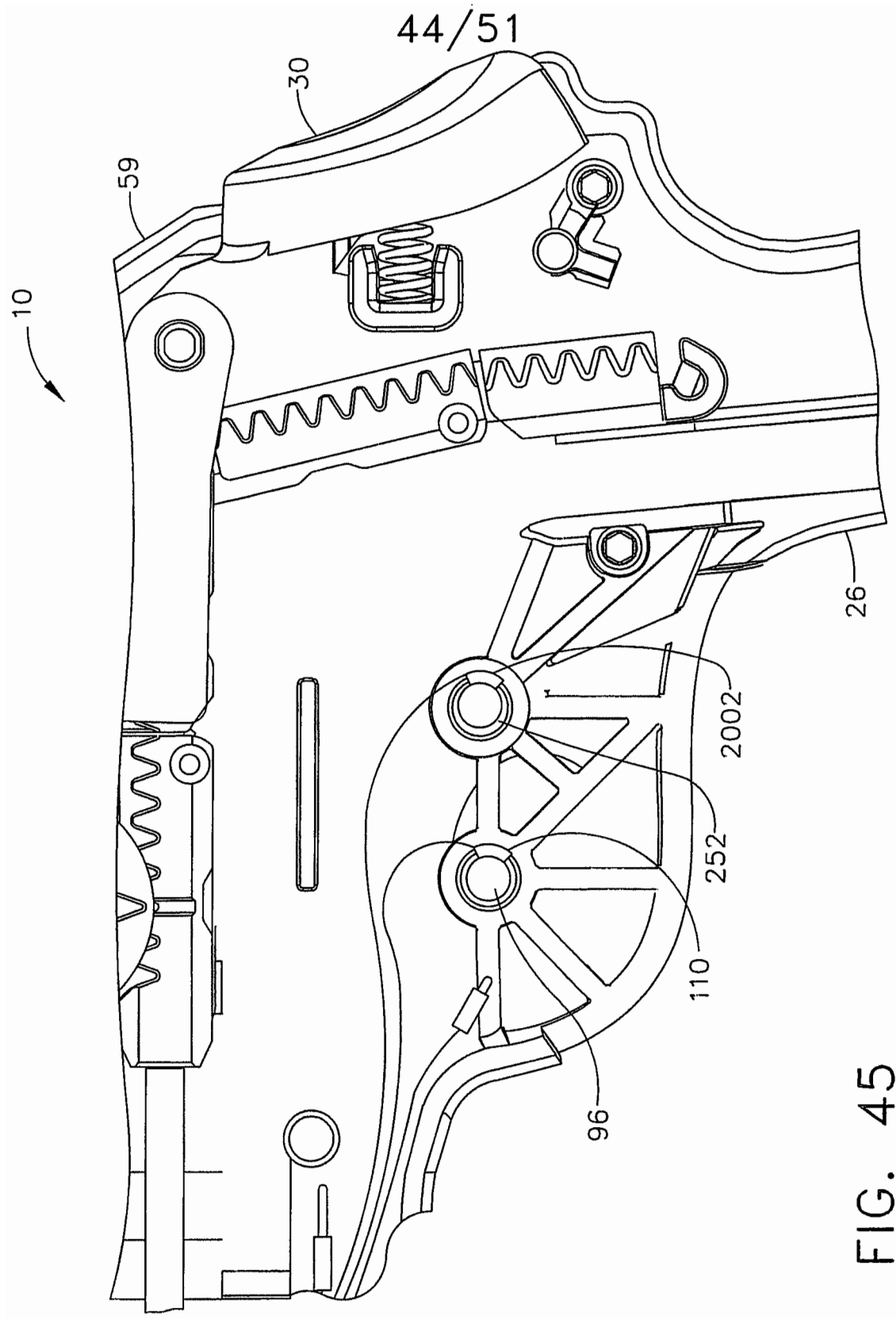


FIG. 45

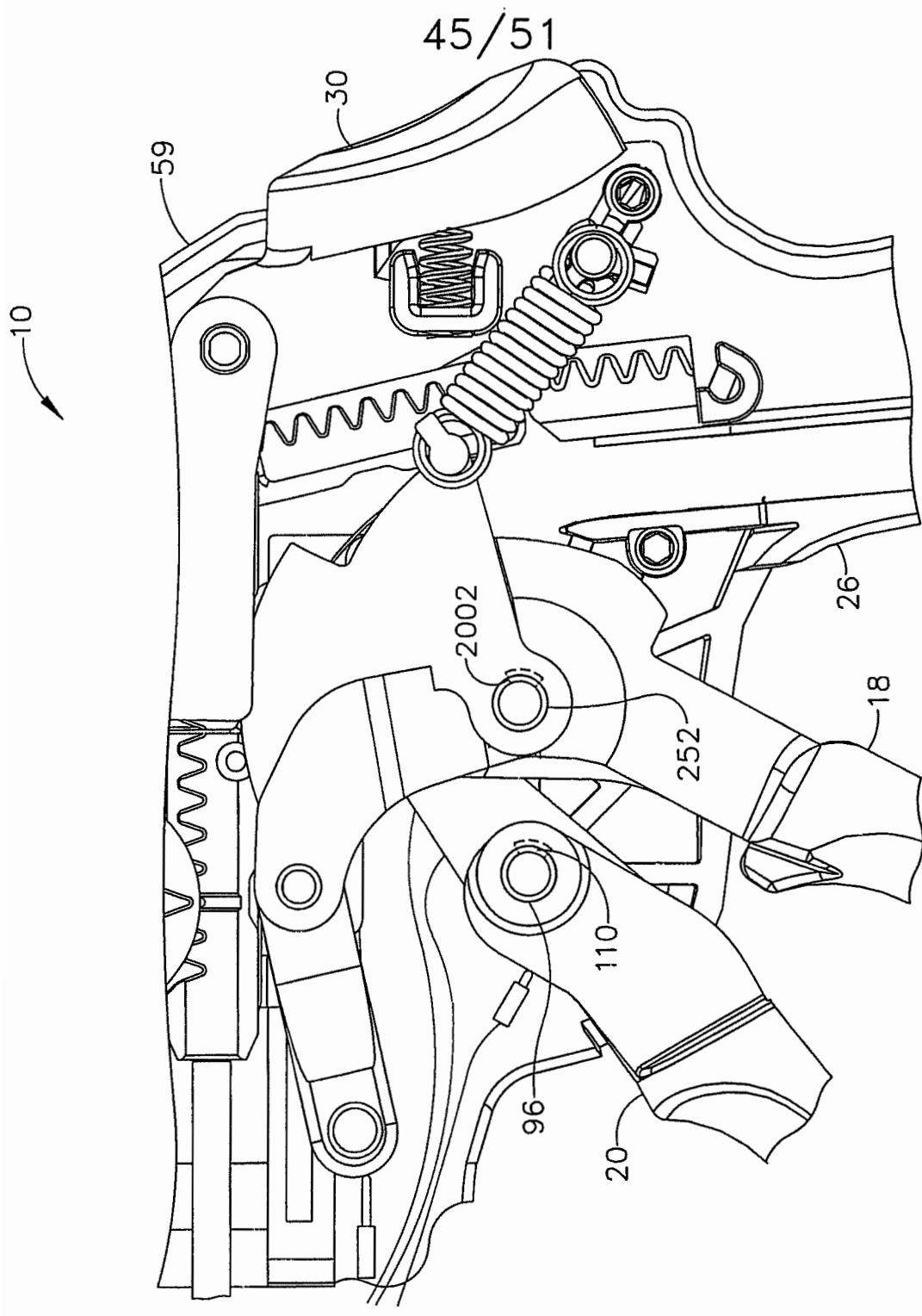


FIG. 46

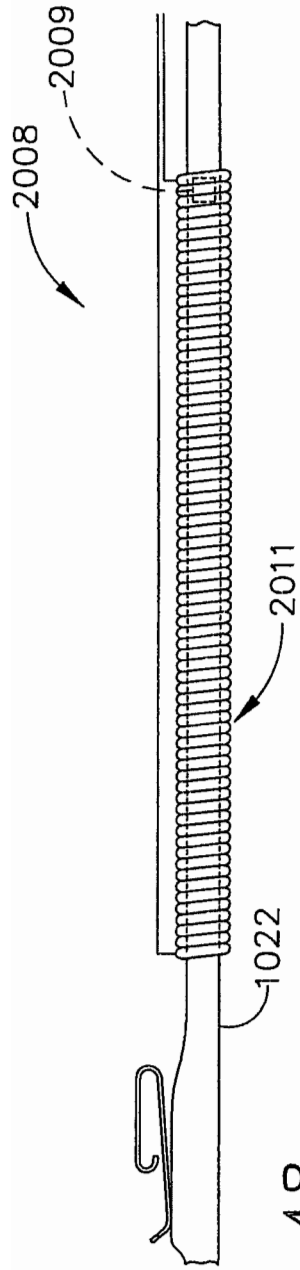


FIG. 48

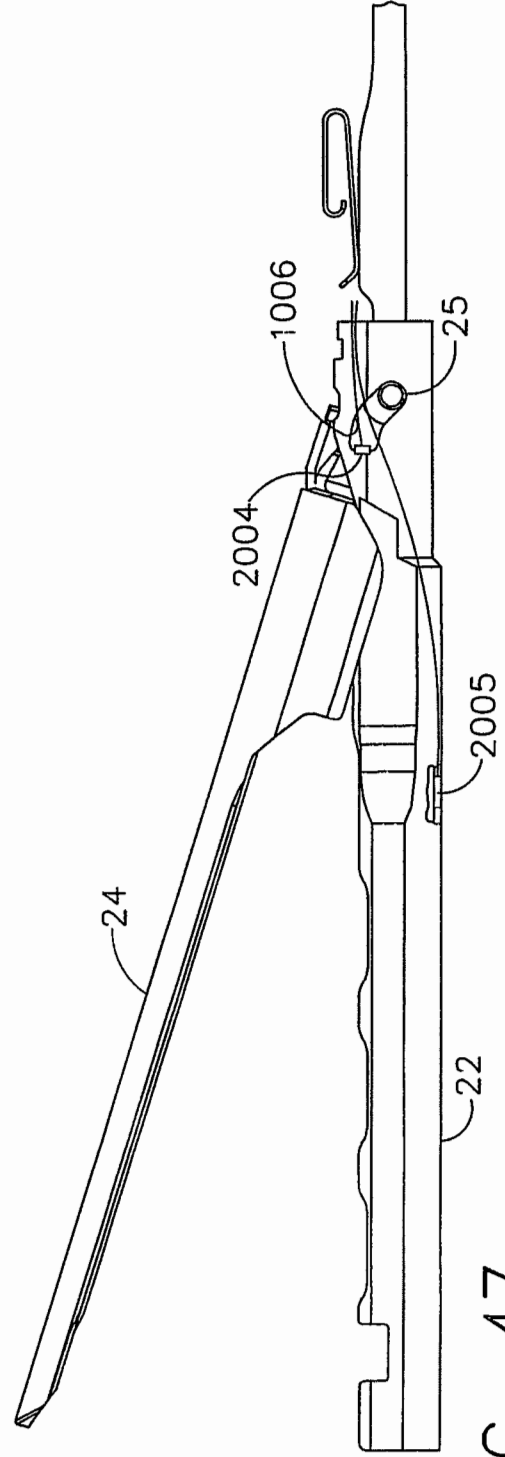
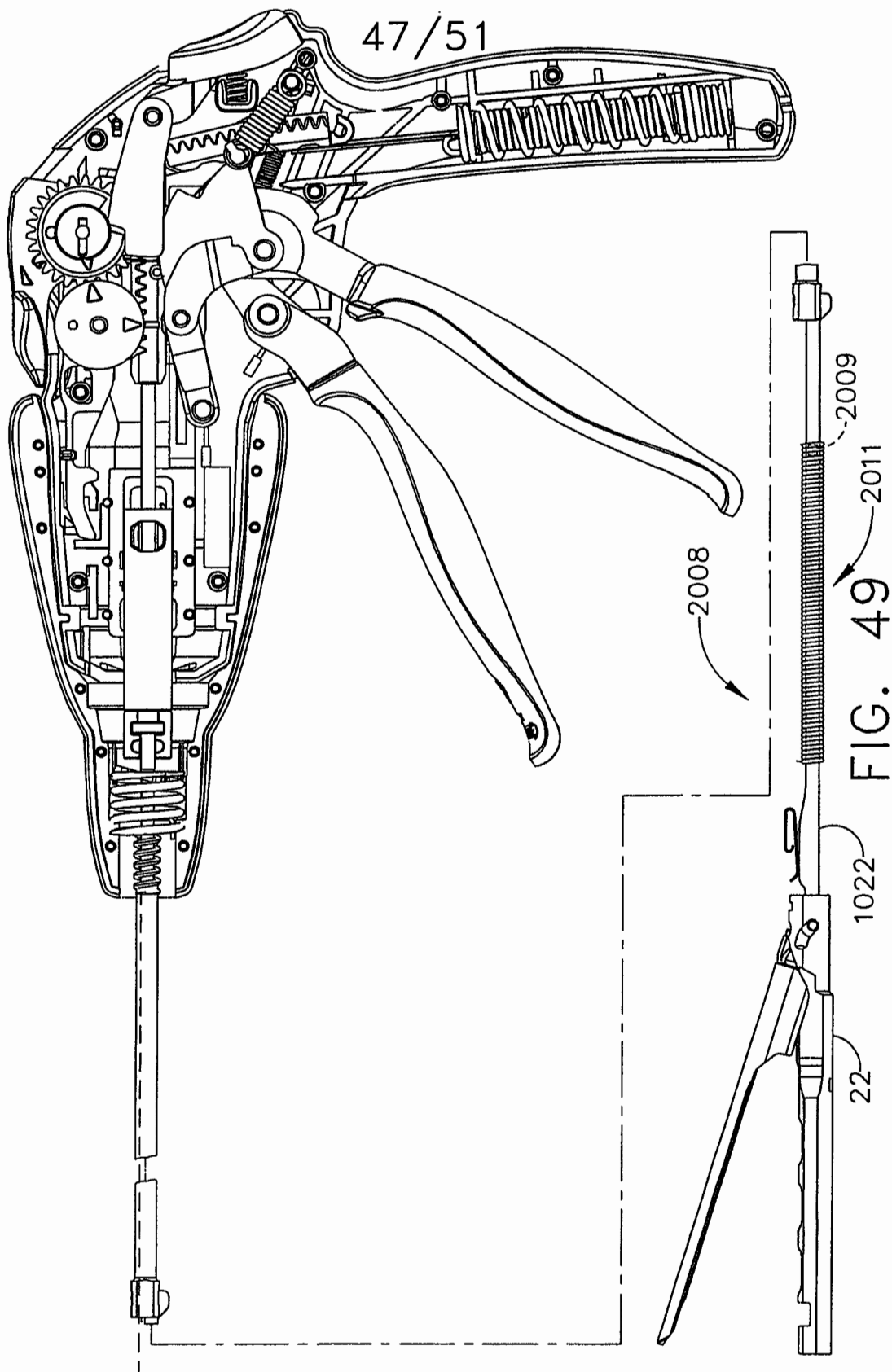


FIG. 47



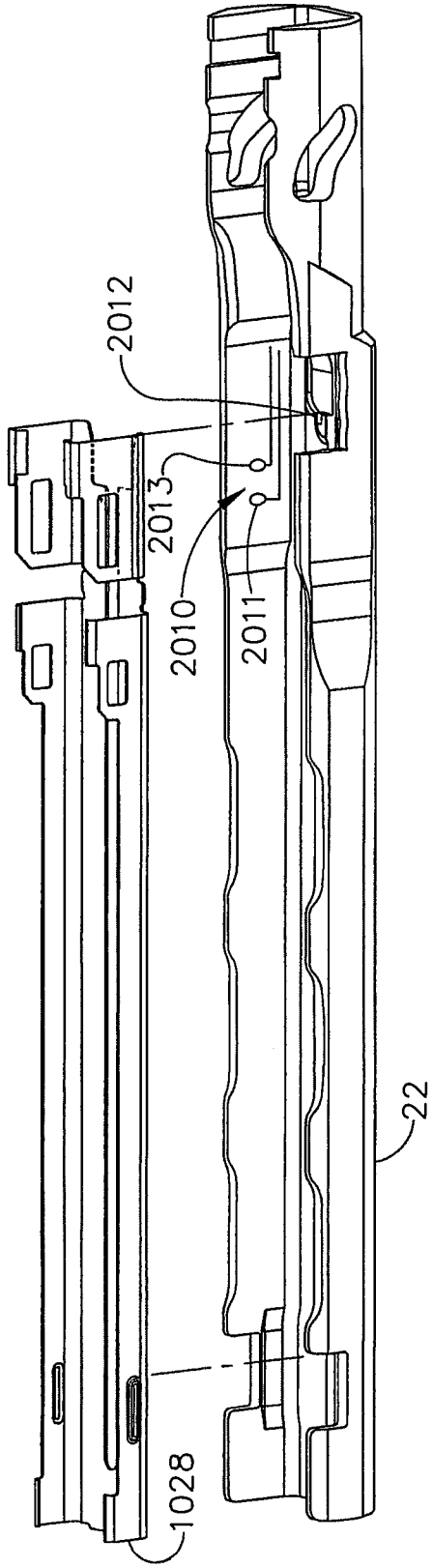


FIG. 50

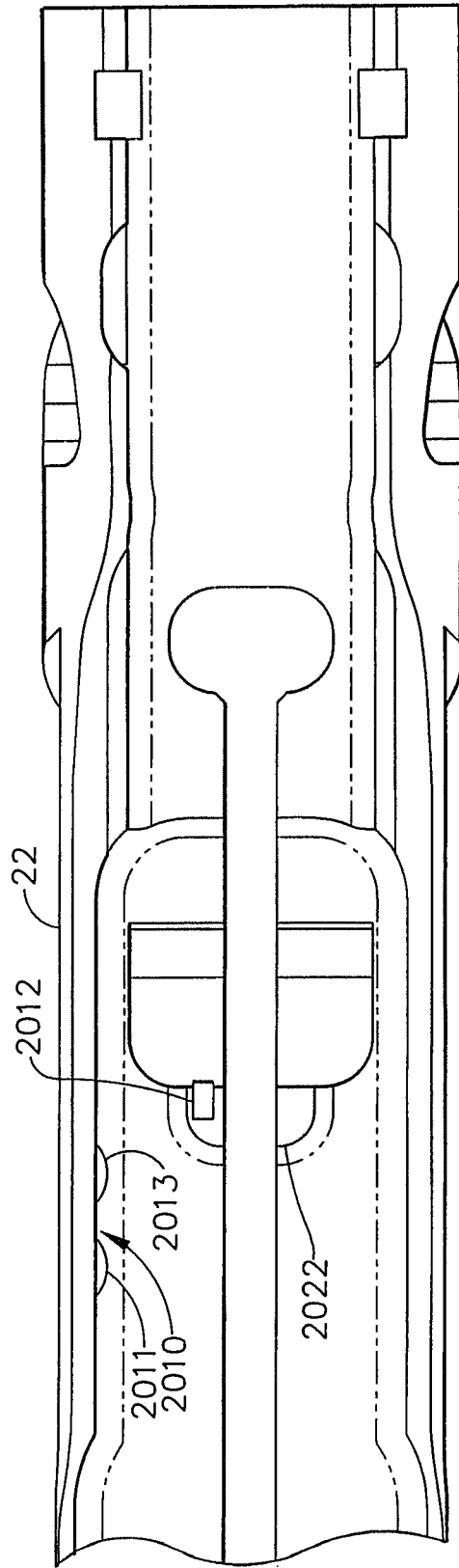


FIG. 51

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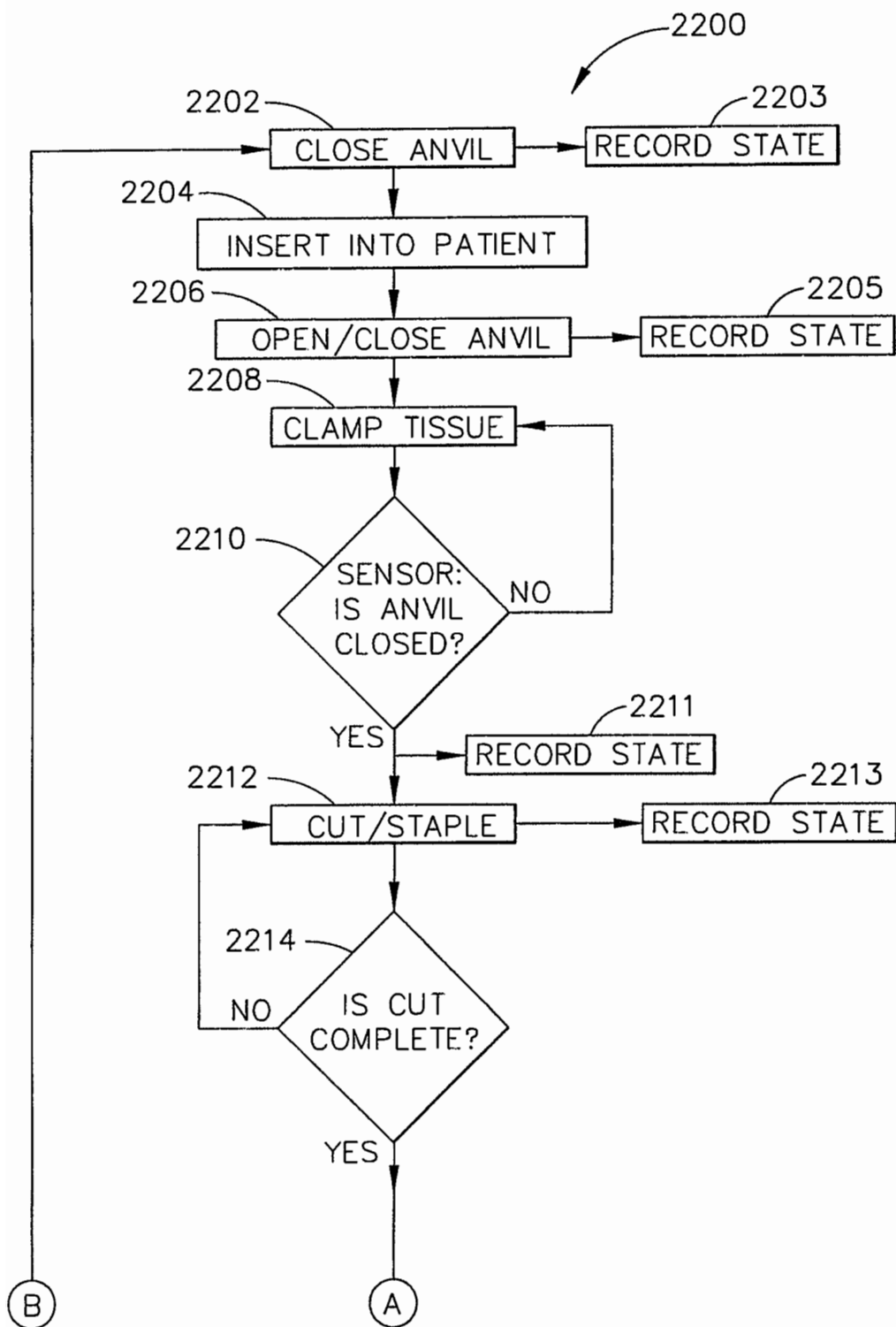


FIG. 52A

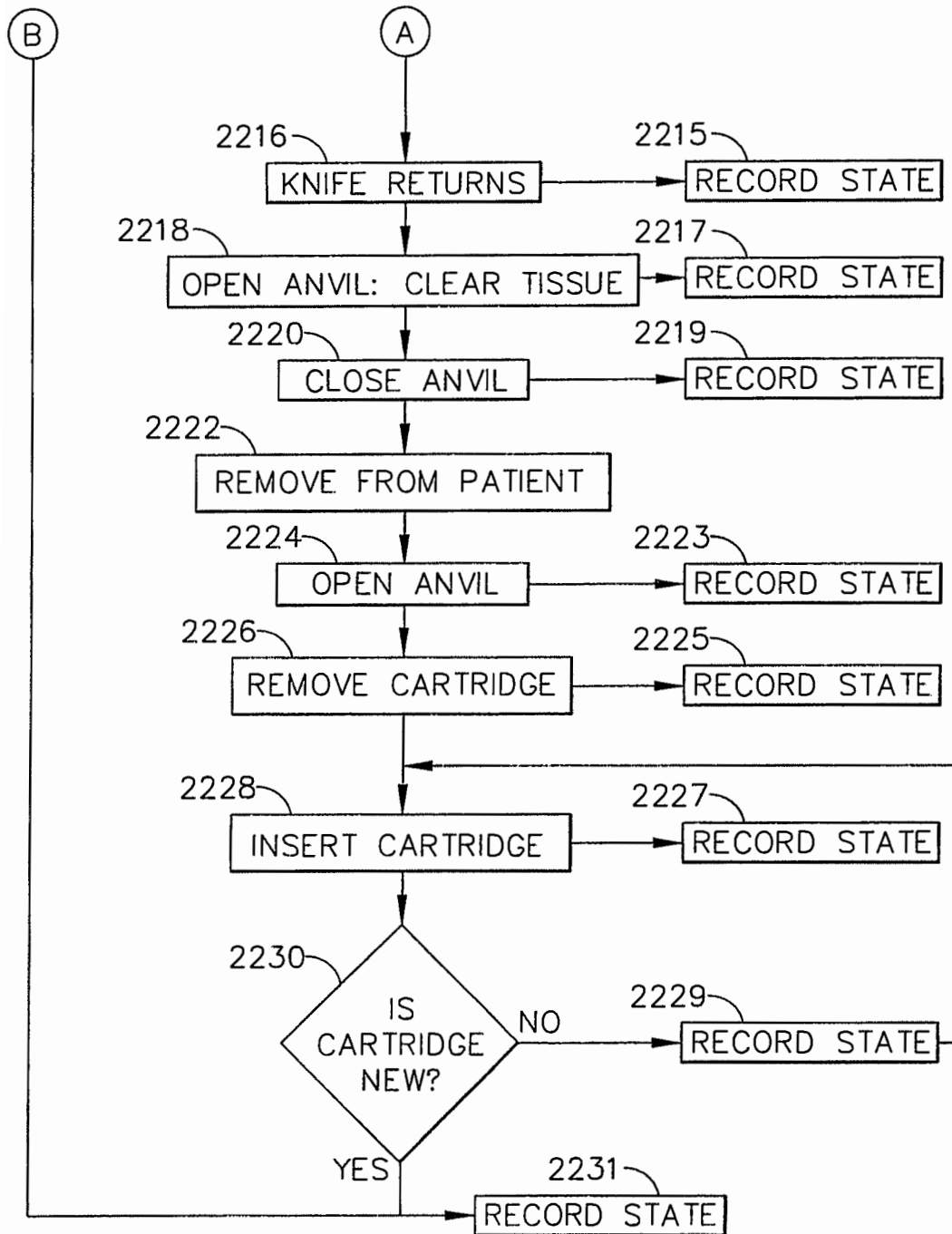


FIG. 52B

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2302		2304	2306	2308	2310 MEMORY EVENT RECORD		2312	2314	2316	
EVENT #	CLOSURE LOAD	FIRING STROKE	FIRING LOAD (MAX)	KNIFE POSITION %	LOCKOUTS LOCKOUT MEMORY IS		ANVIL CLOSED/OPEN	SLED PRESENT YES/NO	CARTRIDGE PRESENT YES/NO	
					YES	NO			ON - OFF -	1 0
1	10						0	1		1
2	12						0	1		1
3	15						0	1		1
4	50						1	1		1
25	25	1	250	.33			1	0		1
26	100	2	400	.66			1	0		1
27	120	3	200	.75			1	0		1
55	50						1	0		1
56	50						1	0		1

EXAMPLE:
3 STEP FIRING

FIG. 53