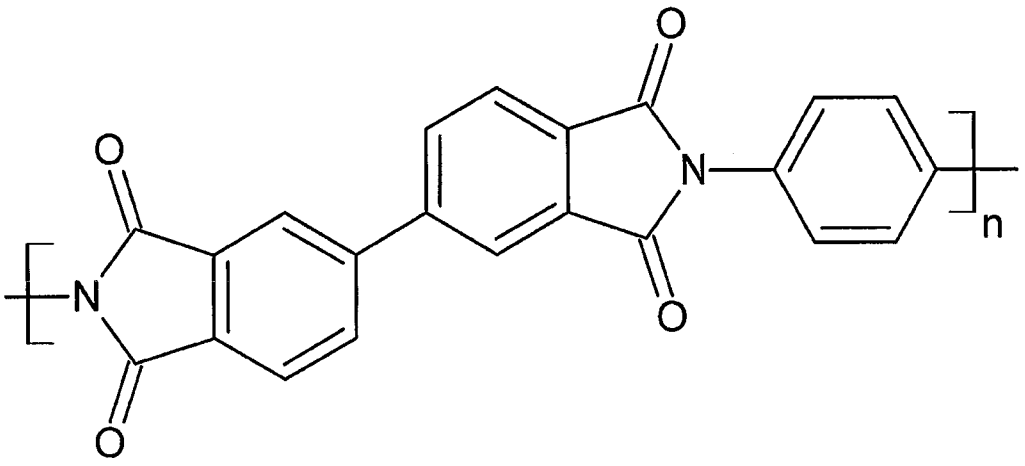


FIGURE 1

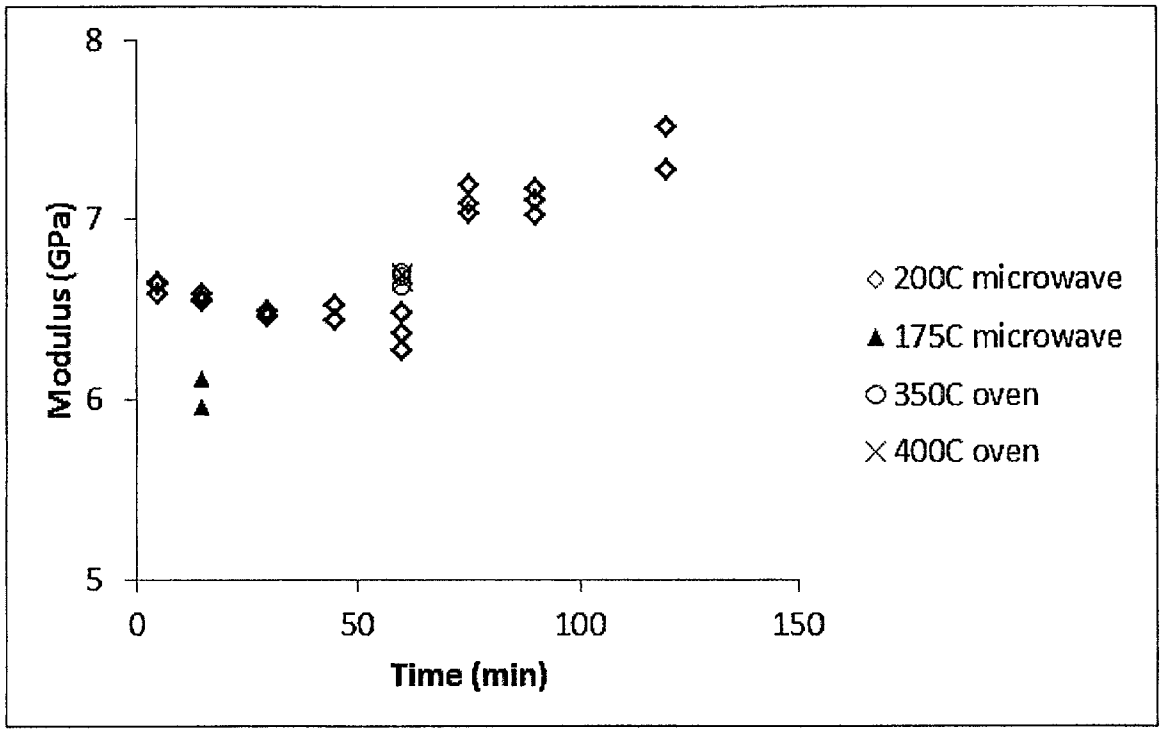

8
7
6
5
Modulus (GPa)
0
50
100
150
Time (min)
◇ 200C microwave
▲ 175C microwave
○ 350C oven
× 400C oven

FIGURE 2

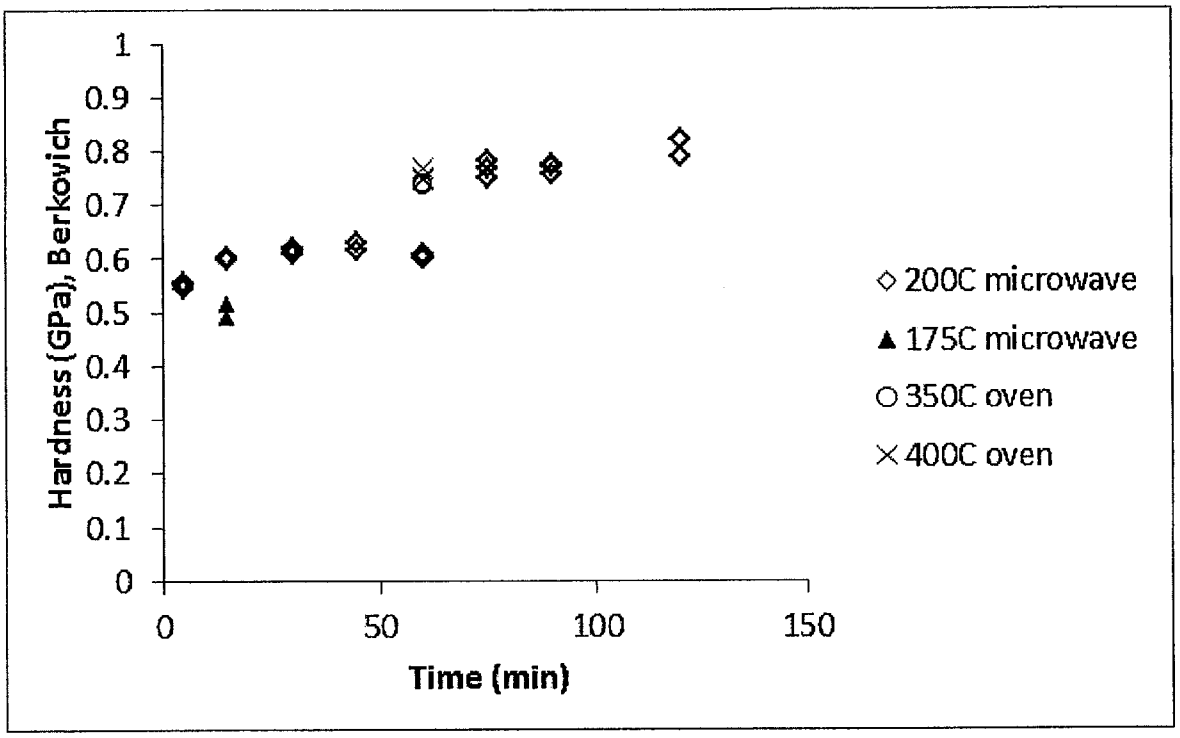

Hardness (GPa), Berkovich
1
0.9
0.8
0.7
0.6
0.5
0.4
0.3
0.2
0.1
0
0
50
100
150
Time (min)
◇ 200C microwave
▲ 175C microwave
○ 350C oven
× 400C oven

FIGURE 3

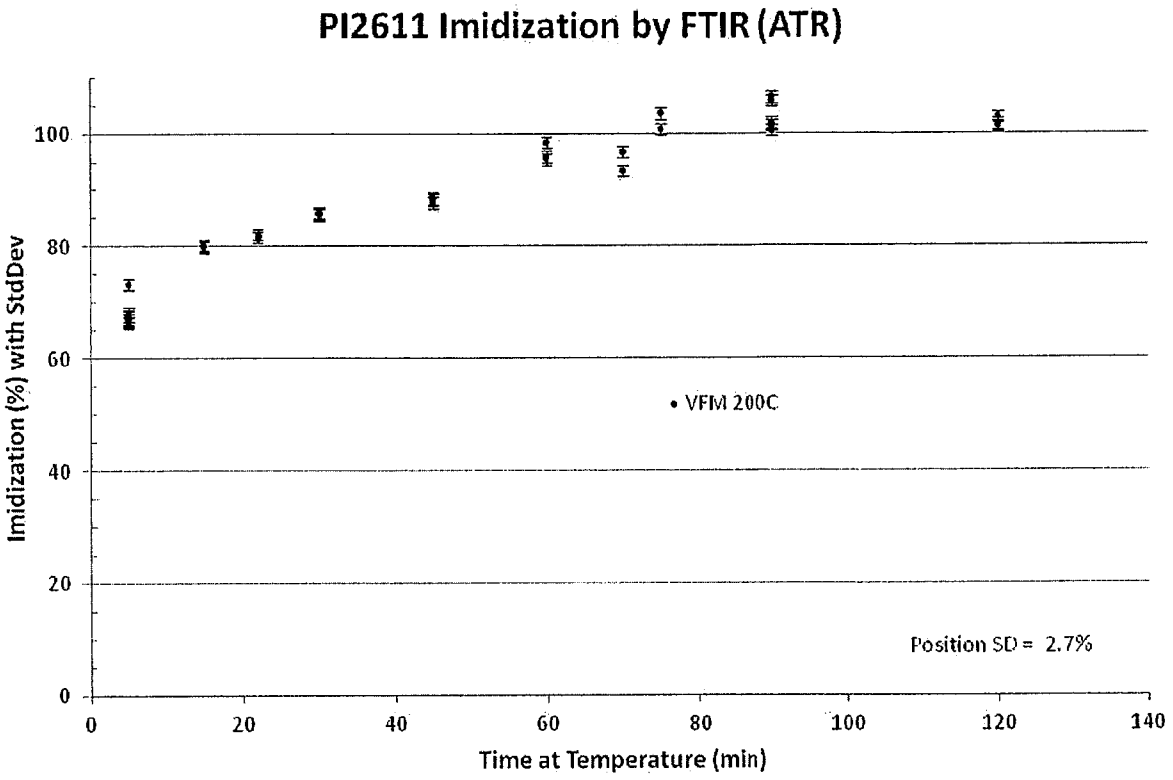

PI2611 Imidization by FTIR (ATR)
Imidization (%) with StdDev
100
80
60
40
20
0
0
20
40
60
80
100
120
140
Time at Temperature (min)
• VFM 200C
Position SD = 2.7%

FIGURE 4

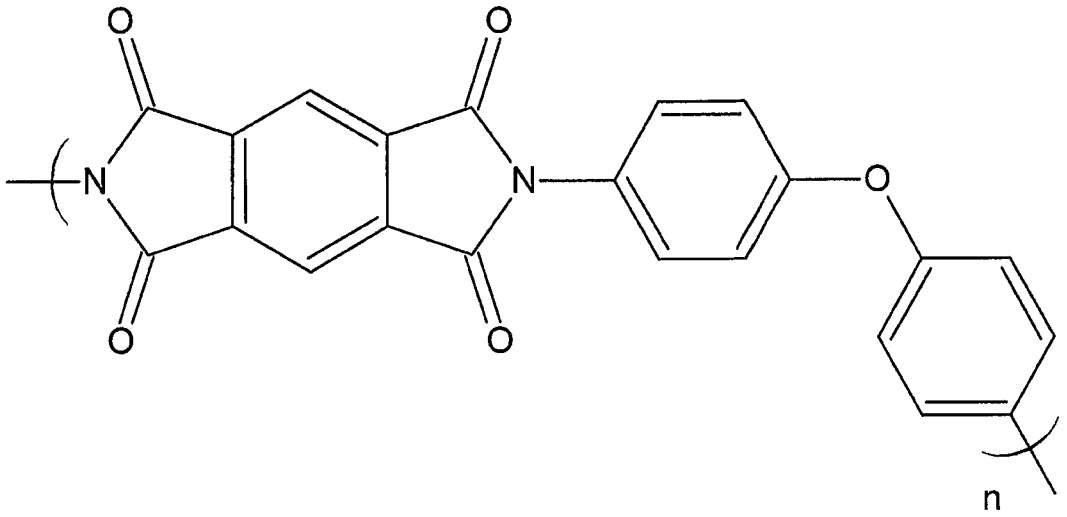


FIGURE 5

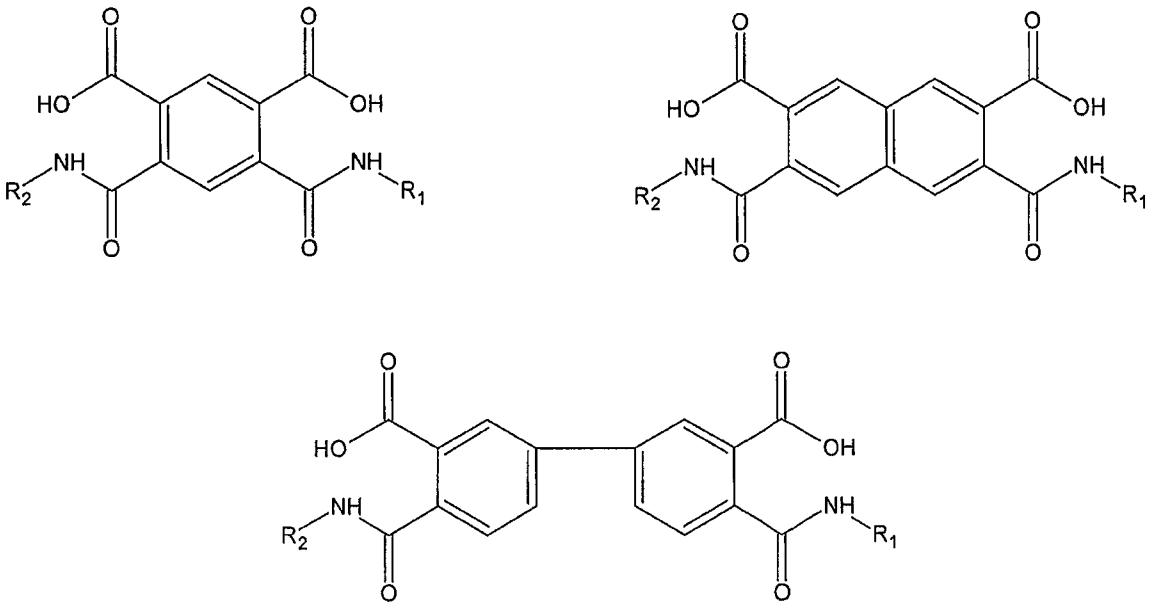


FIGURE 6

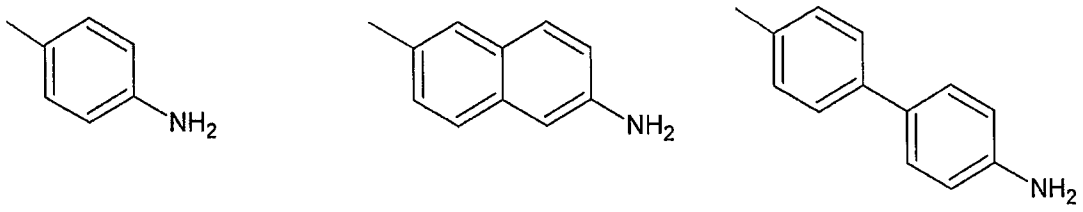


FIGURE 7