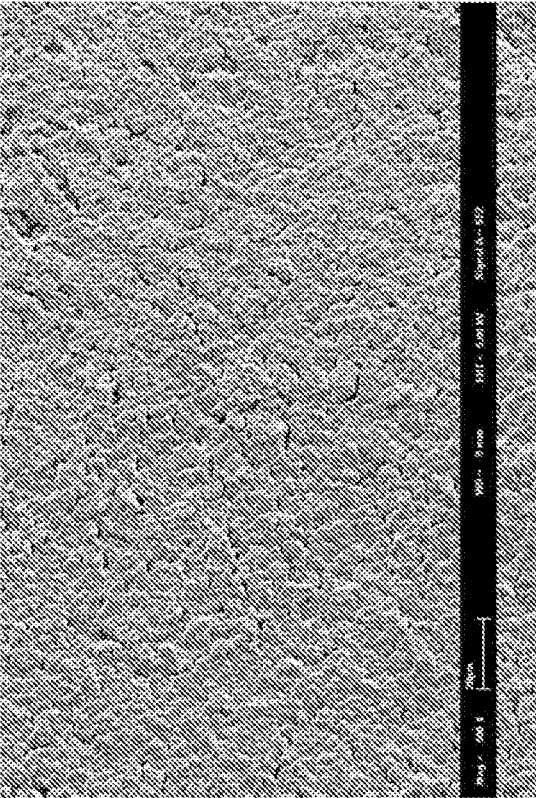
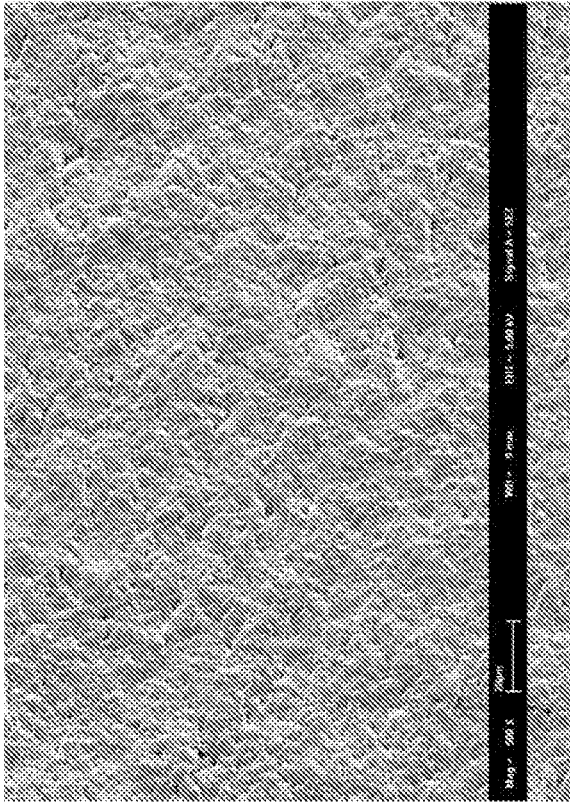


Sample A: Water Based, 100% DEV1996, Without Crosslinker

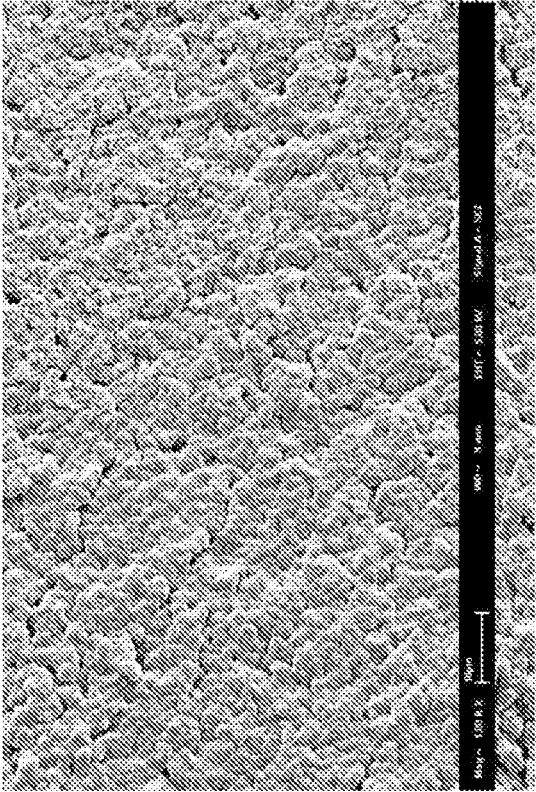


Magnification: 500X Fig. 1A

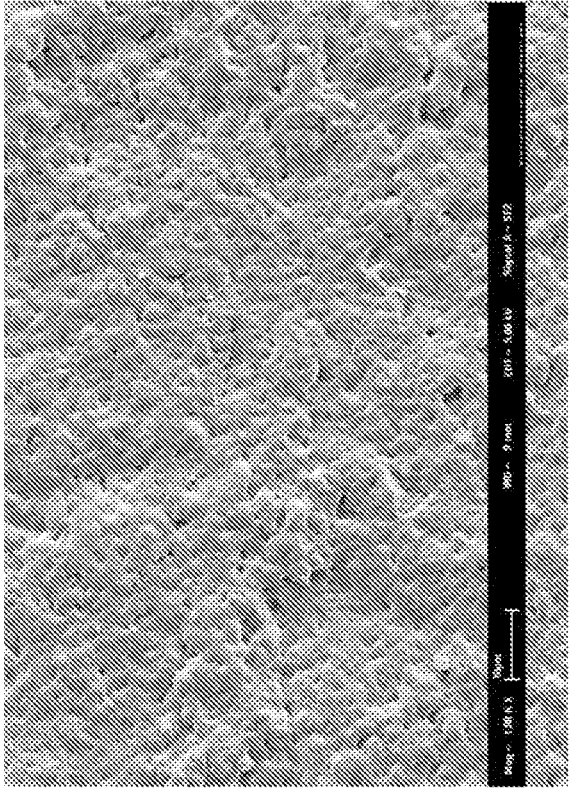
Sample B: Water Based, 90% DEV1996 / 10% DEV5606, With Crosslinker XC113



Magnification: 500X Fig. 2A

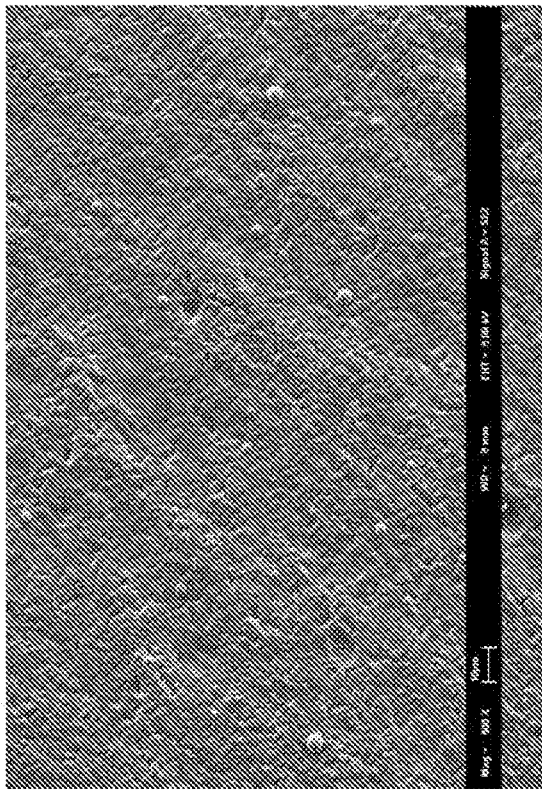


Magnification: 1000X Fig. 1B



Magnification: 1000X Fig. 2B

Sample C: Emulsion Based, 100% DH-1406-60(HEMA/EHA/MAA:75/22/3), With Crosslinker Polycup 172



Magnification: 500X

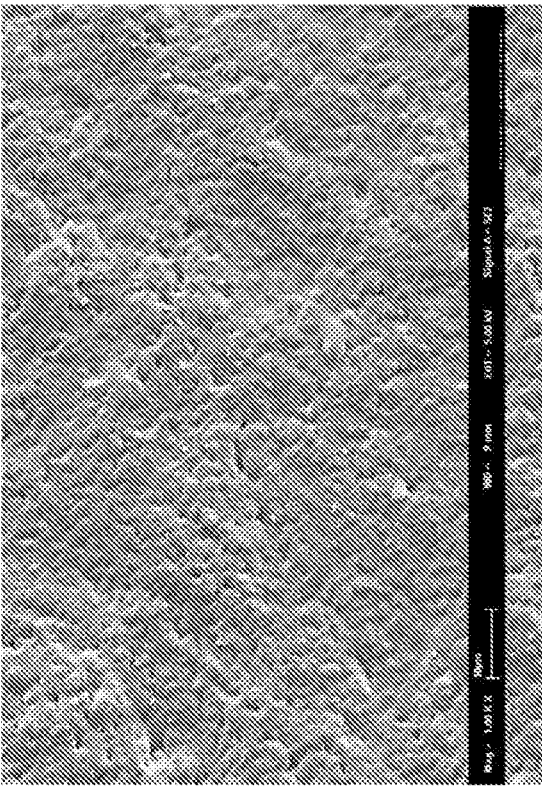
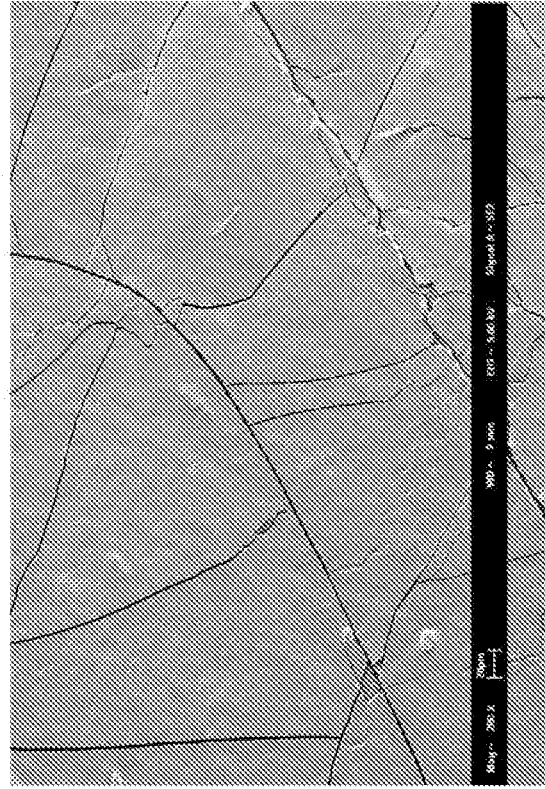


Fig. 38

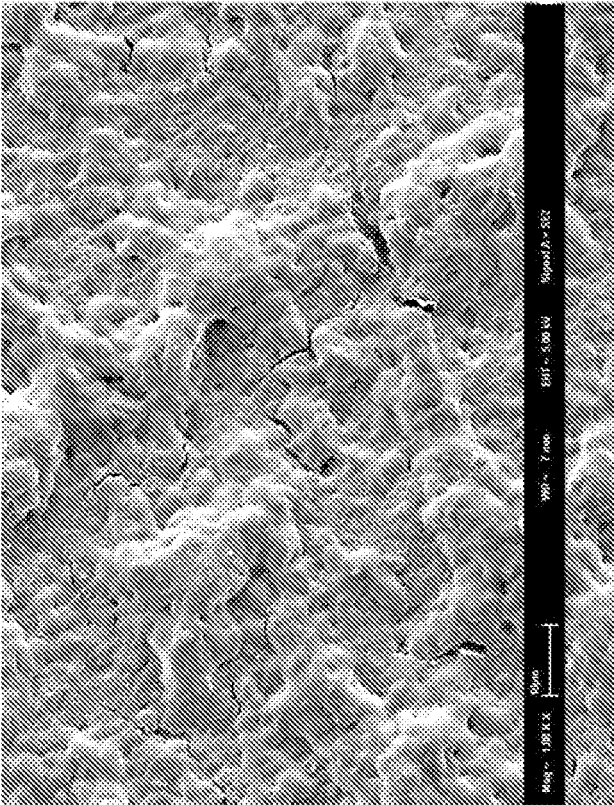
Sample D: Solvent Based, 100% DH-1406-02 (HEMA/EHA/MAA:68/23/9), With Crosslinker XC113



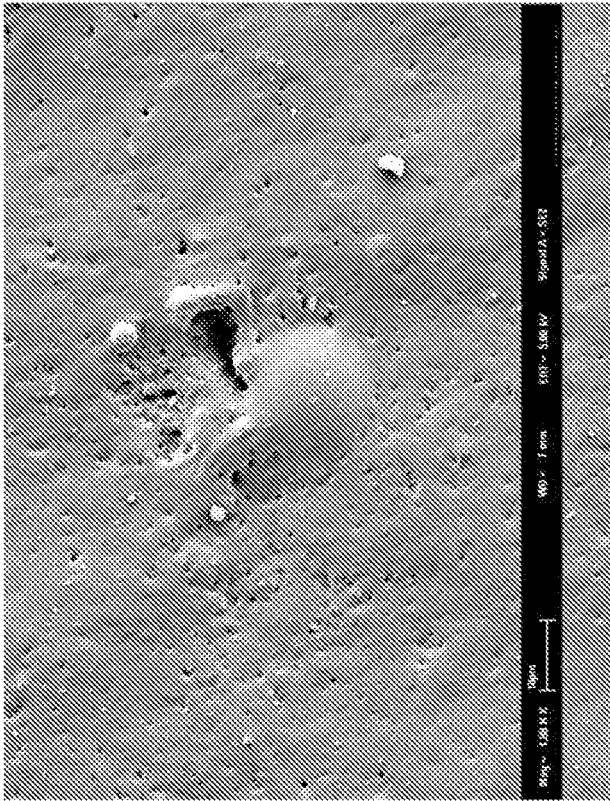
Magnification: 200X



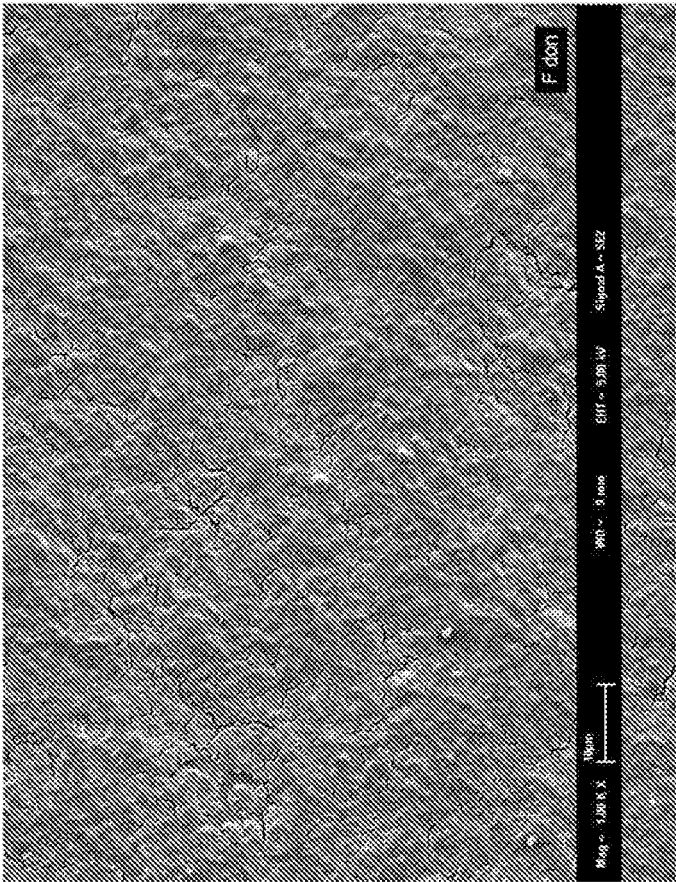
Fig. 43



Solvent Based Polymer: DEV 8697      Fig. 5



Emulsion Based Polymer: DEV 5613      Fig. 6



Emulsion Based Polymer: DH 1406-110      Fig. 7

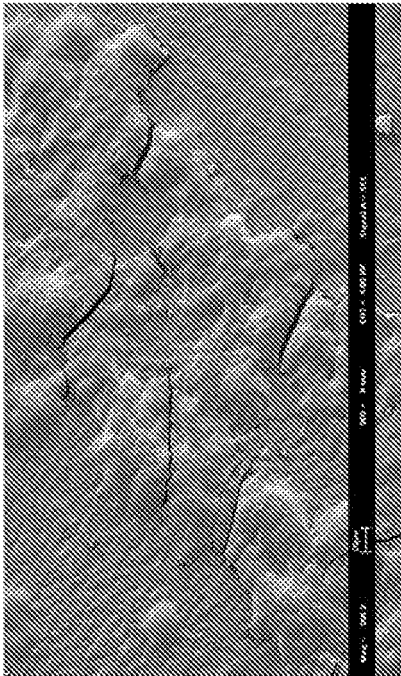


Fig. 8B

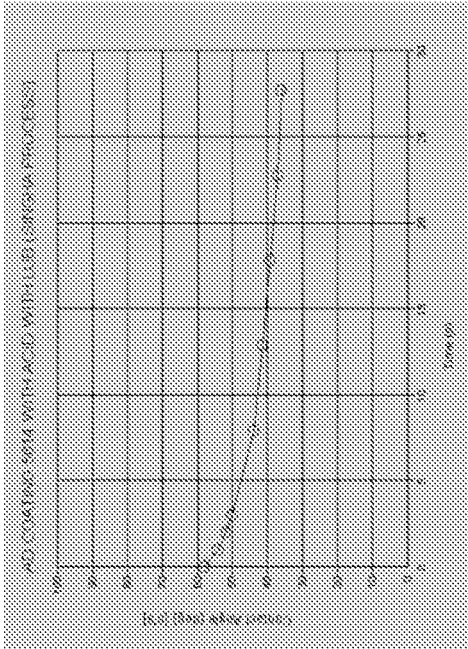


Fig. 9B

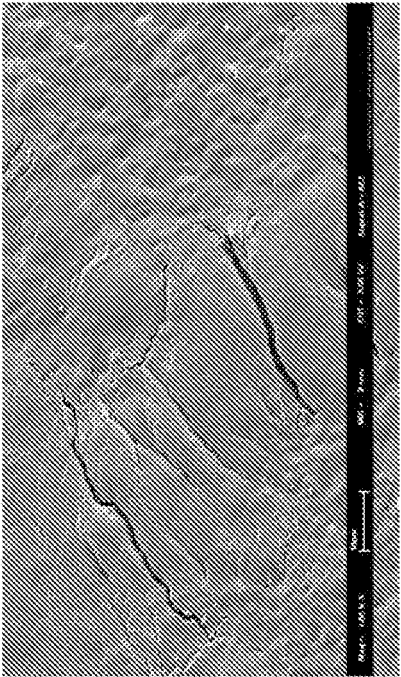


Fig. 8A

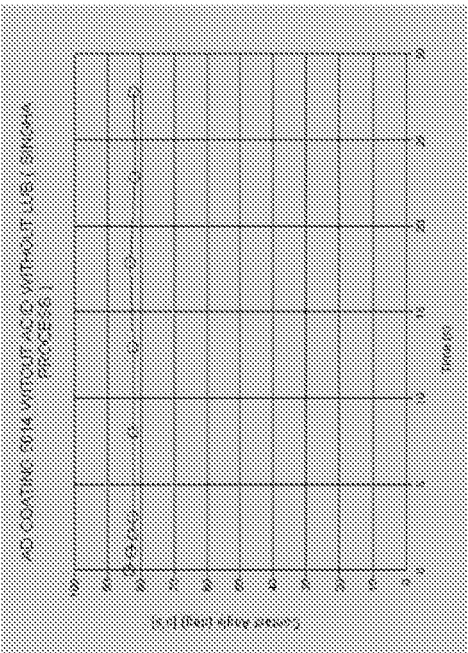


Fig. 9A

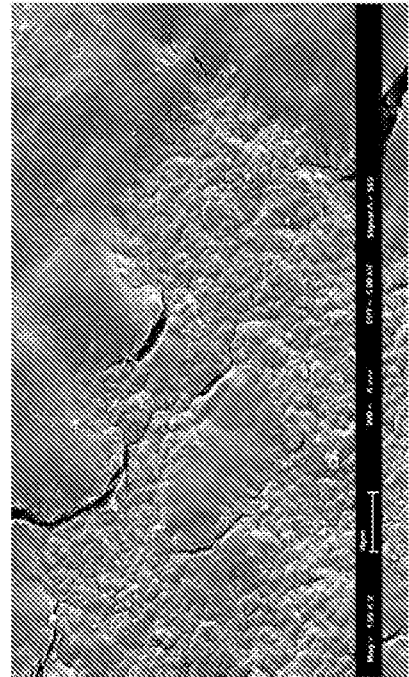


Fig. 10B

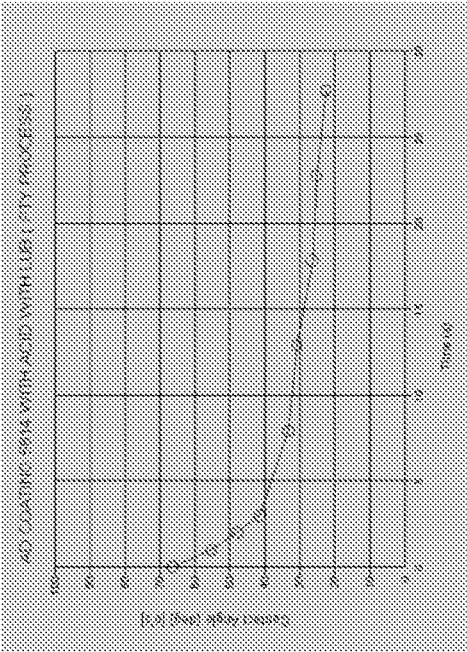


Fig. 11B

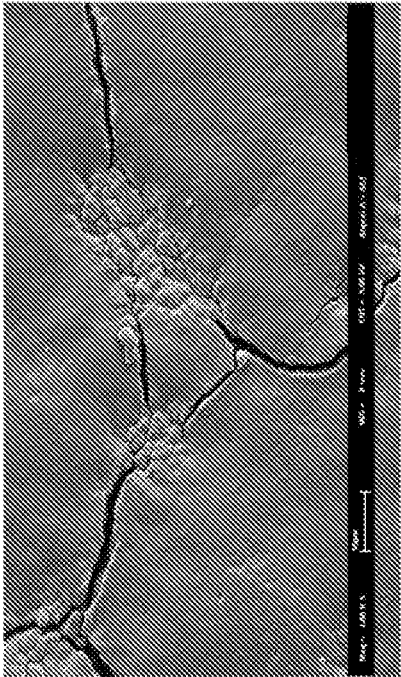


Fig. 10A

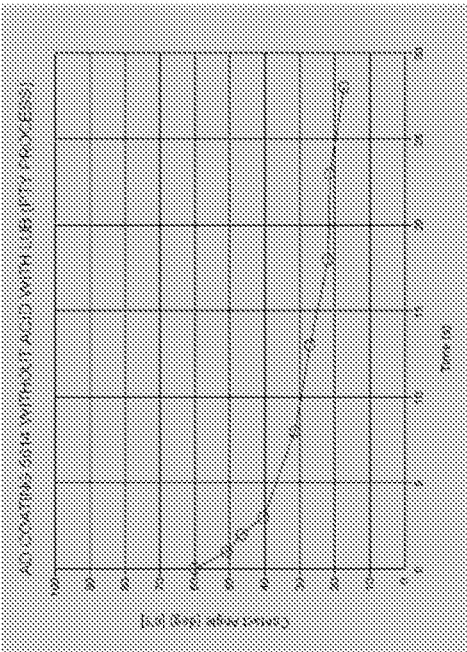


Fig. 11A

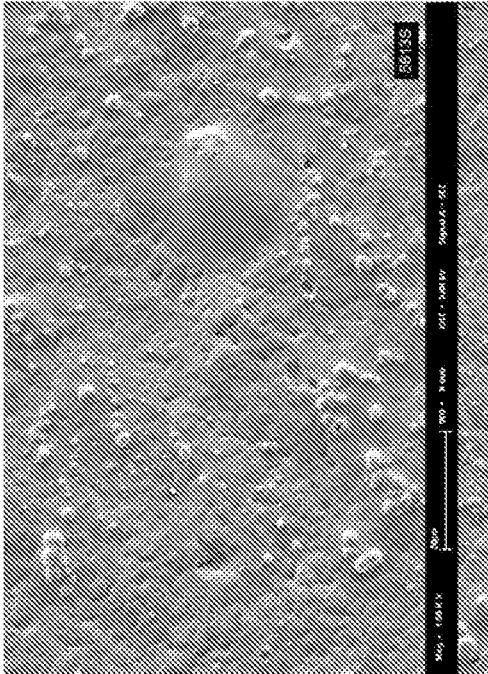


Fig. 12B

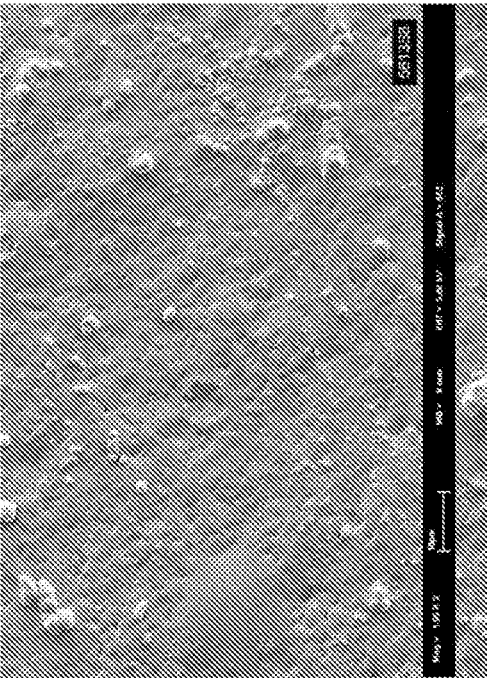


Fig. 12A

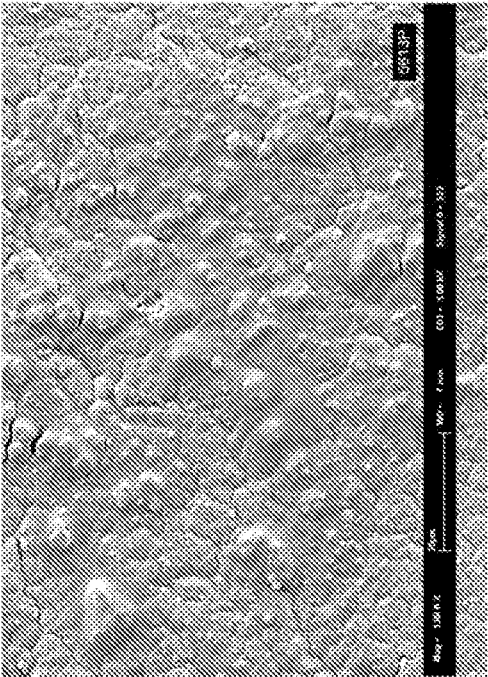


Fig. 12C

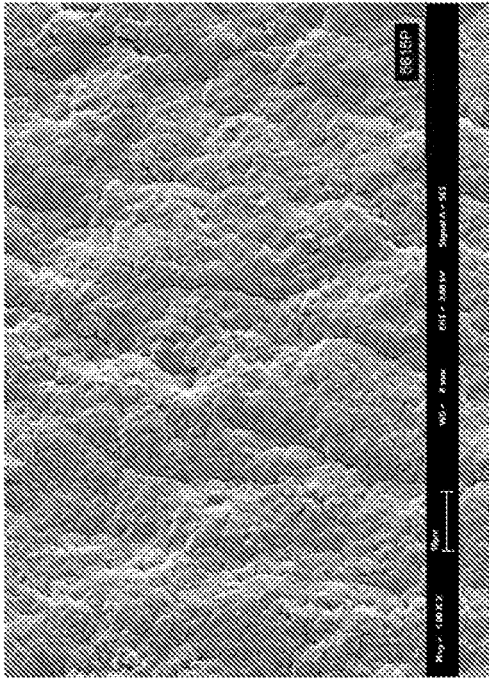


Fig. 14

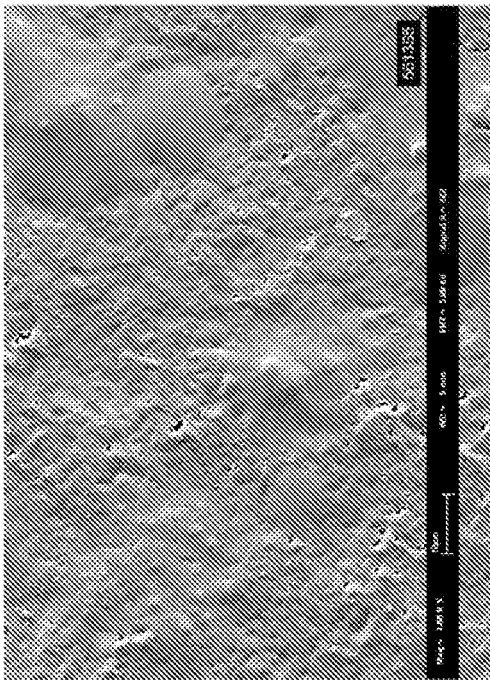


Fig. 13A

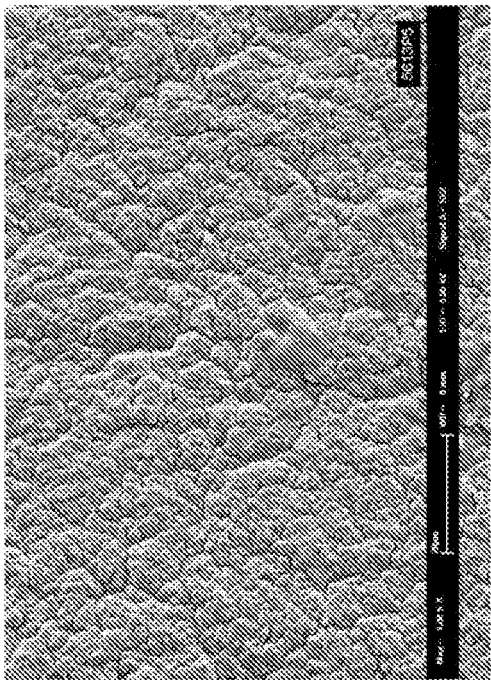


Fig. 13B

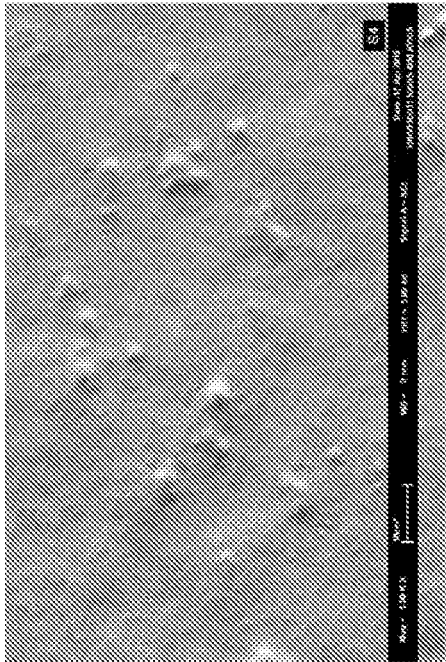


Fig. 15B

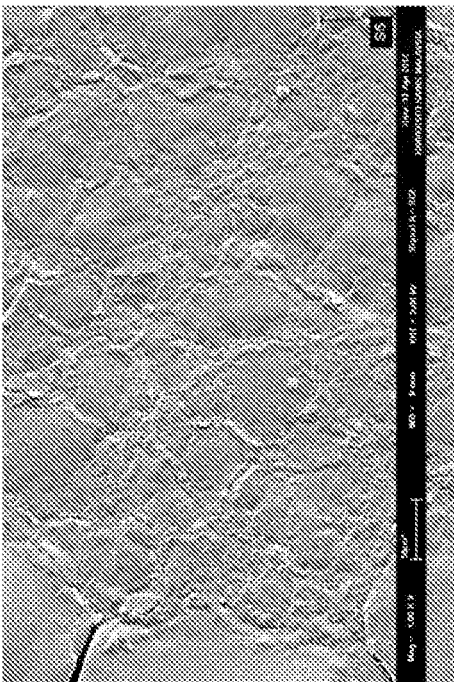


Fig. 15A

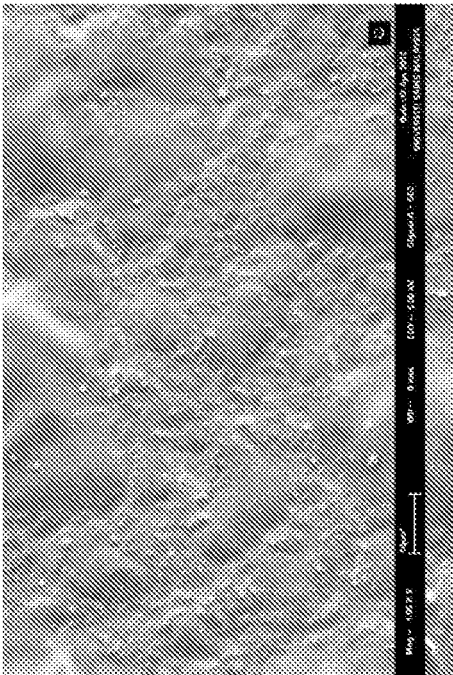


Fig. 15C