

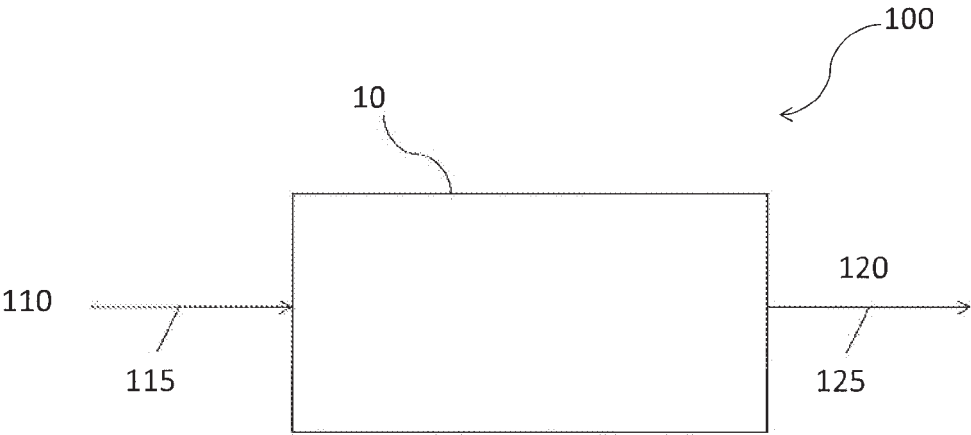


FIG. 1

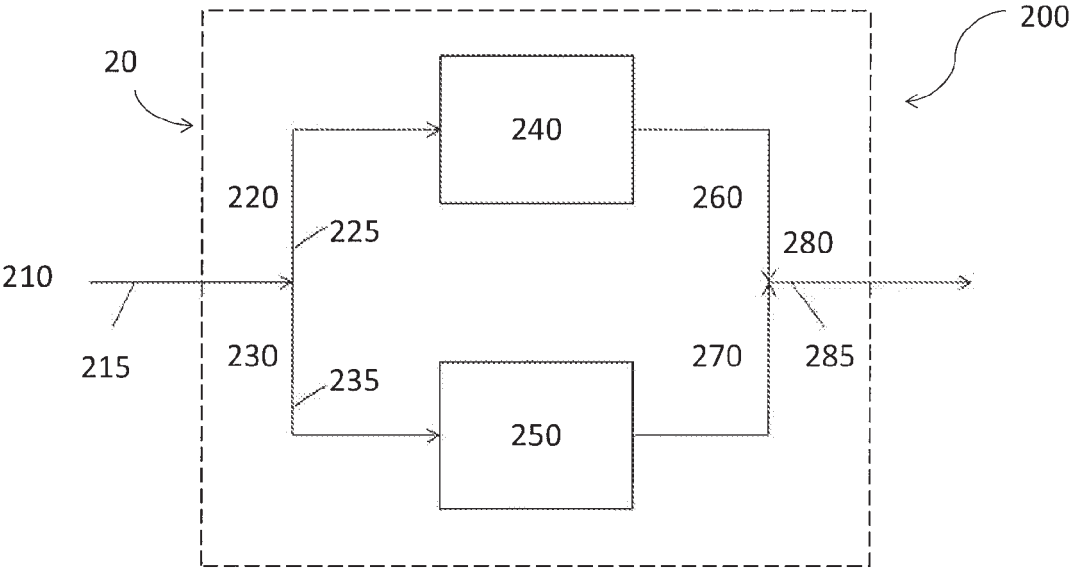


FIG. 2

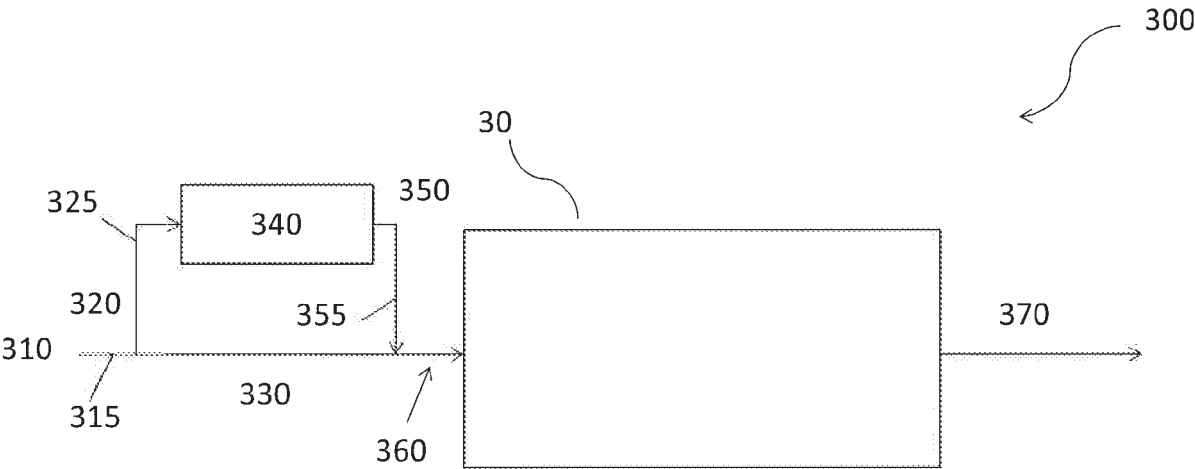


FIG. 3

4/13

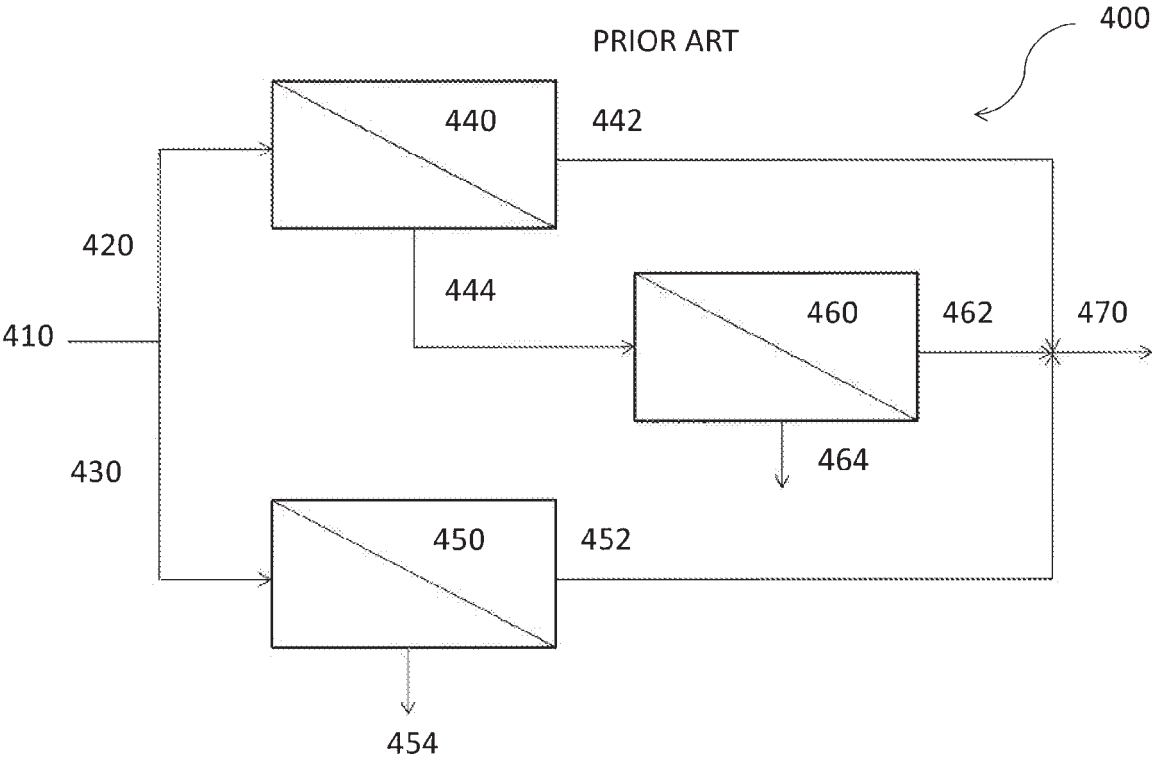


FIG. 4

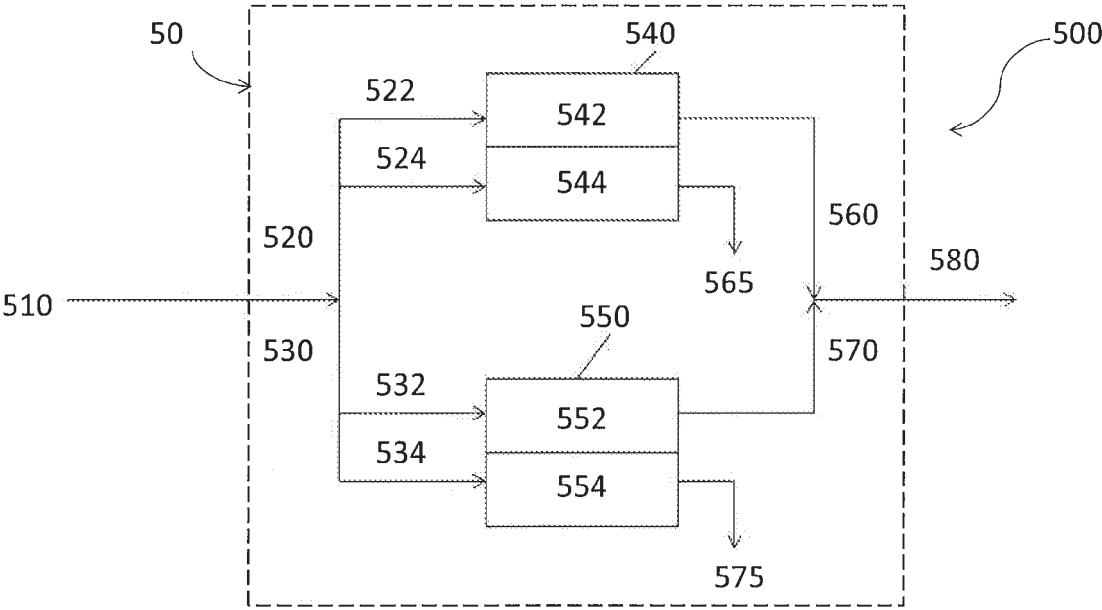


FIG. 5

6/13

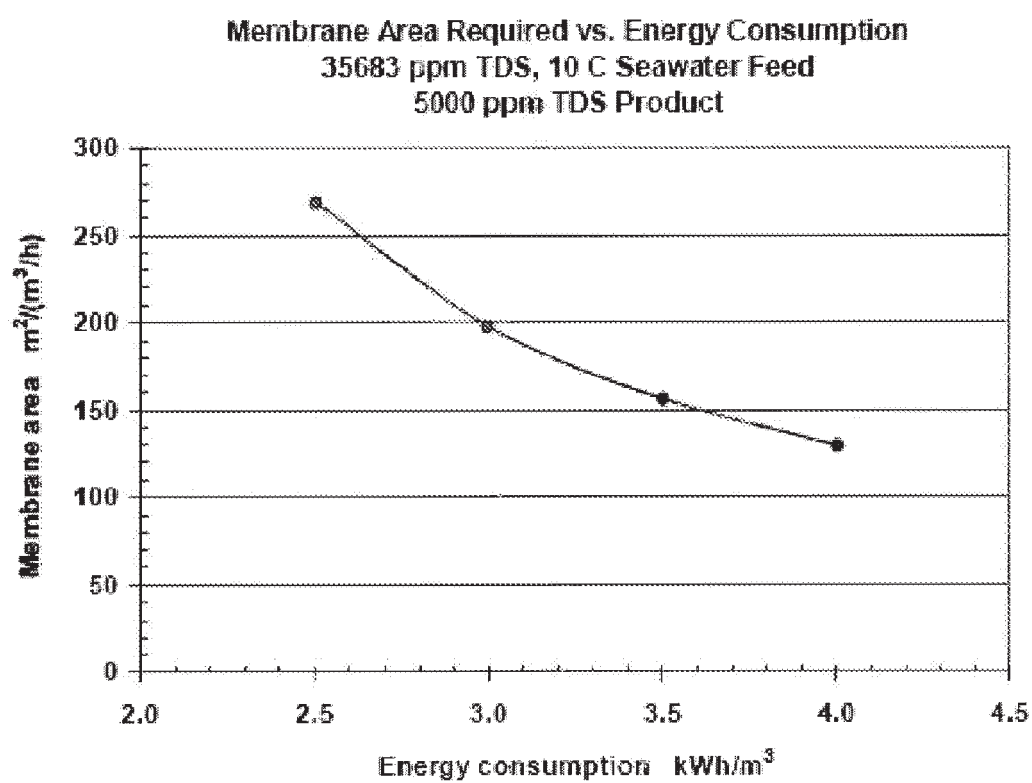


FIG. 6

7/13

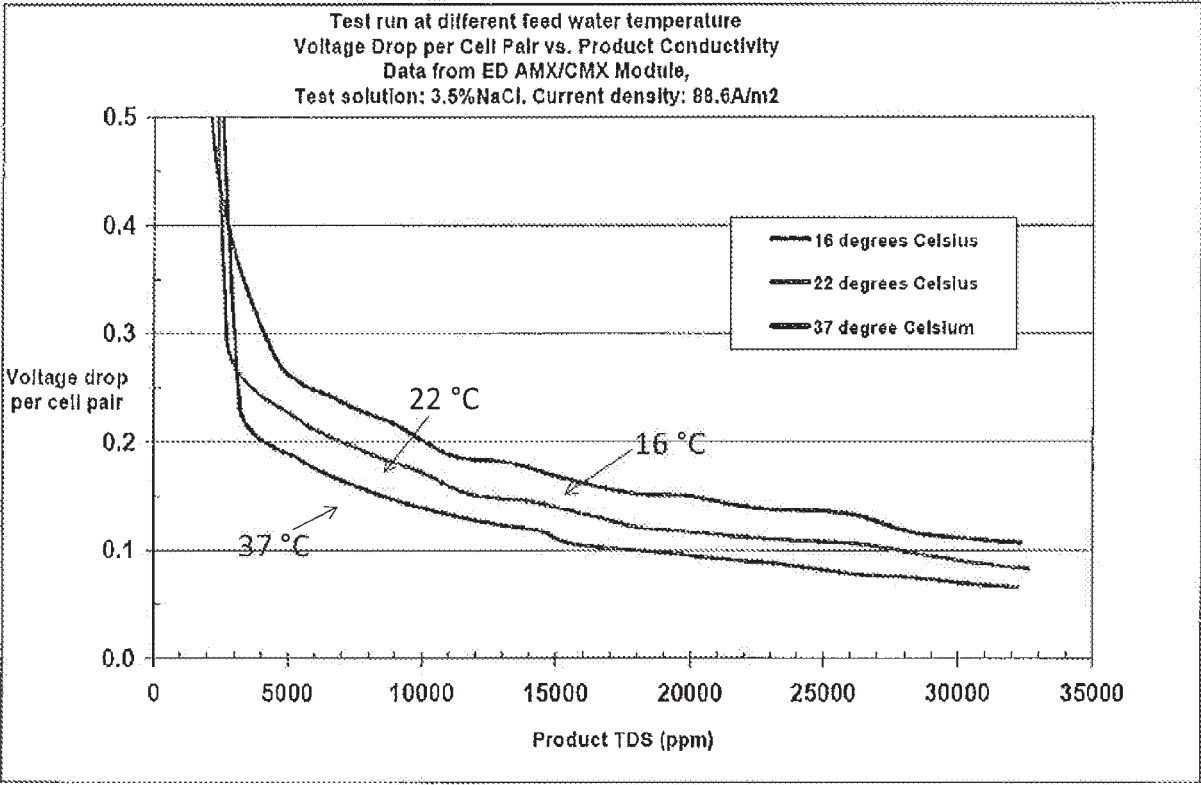


FIG. 7

8/13

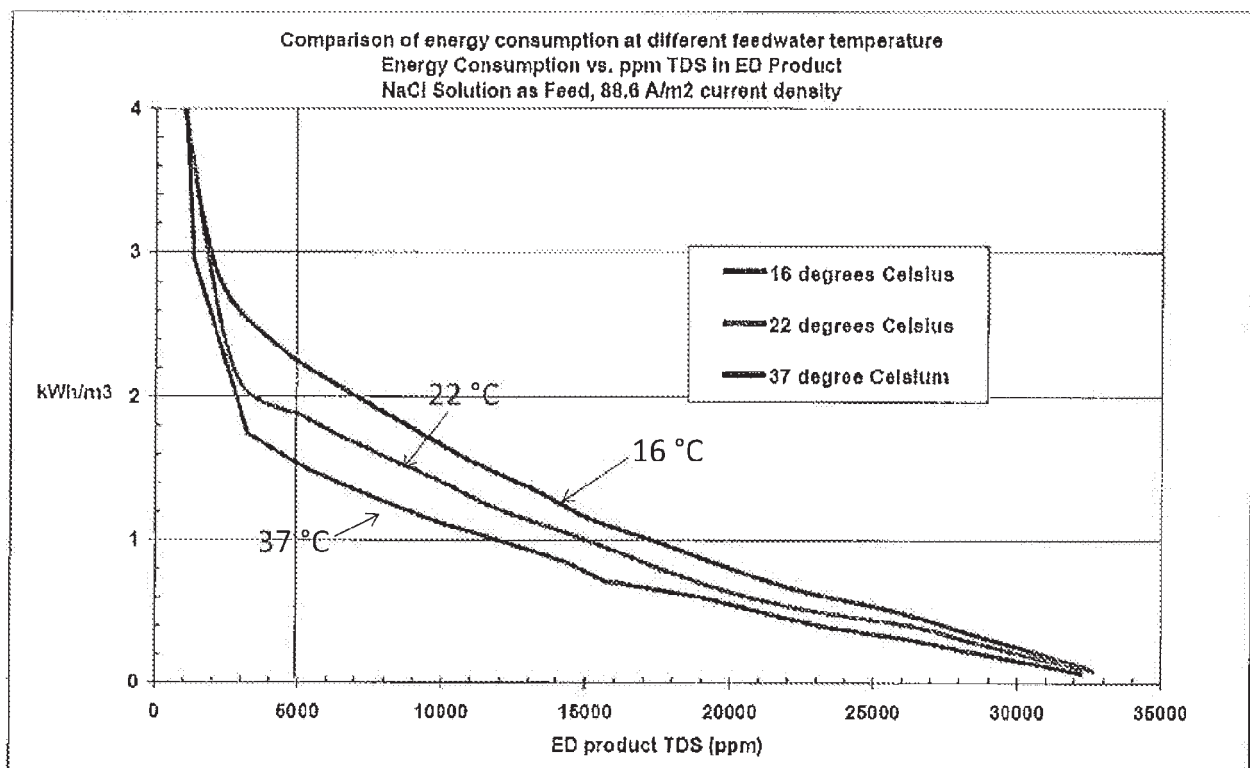
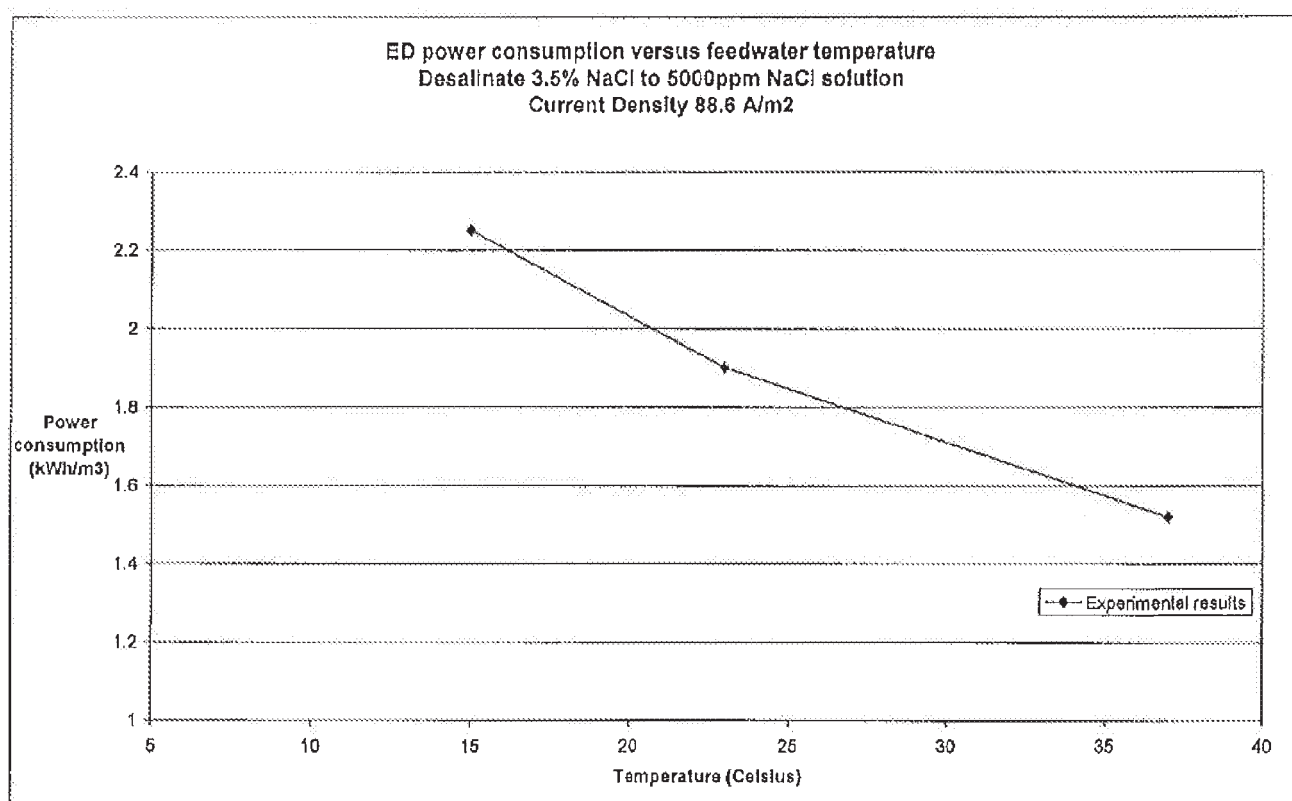
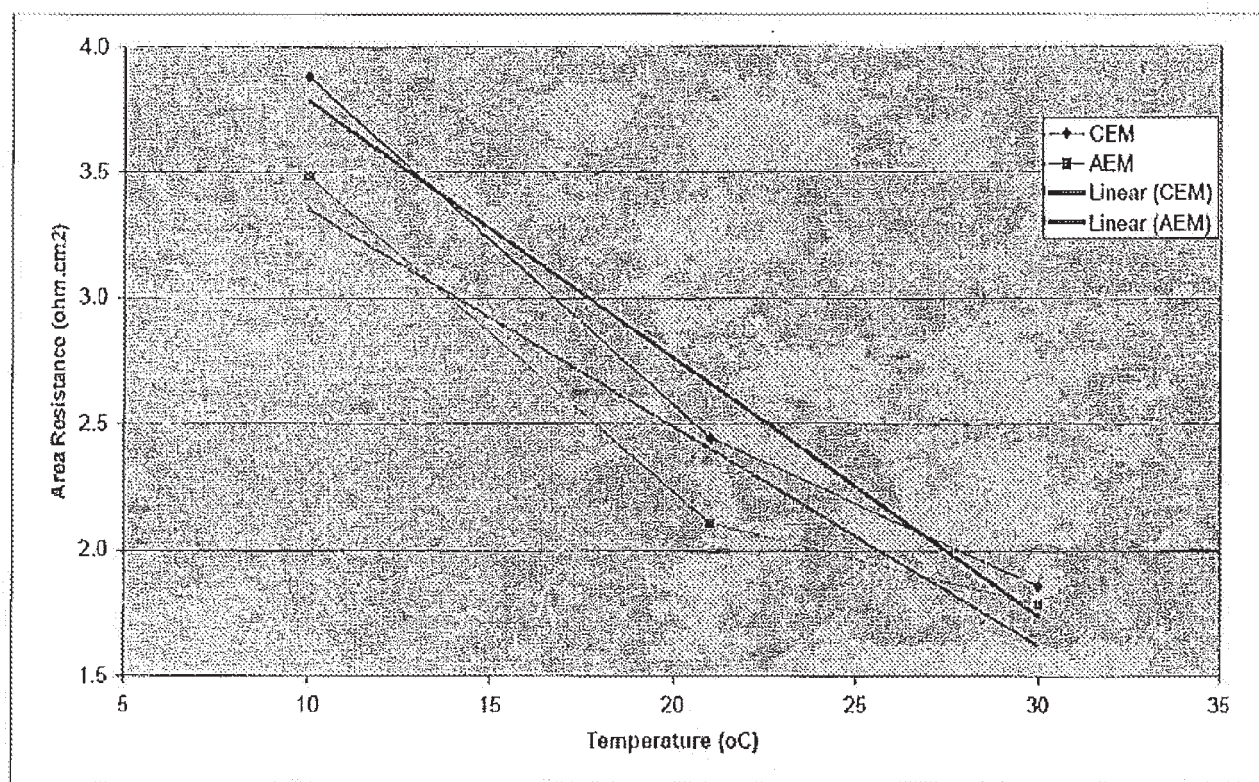


FIG. 8

9/13

FIG. 9

10/13

FIG. 10

11/13

Flow Rate per Train vs. Energy Consumption
for Different Feed Water Temperatures
31600 ppm Feed, 35% Recovery
8 Cross-Flow ED Modules per Train
0.38 mm Inter-membrane Spacing

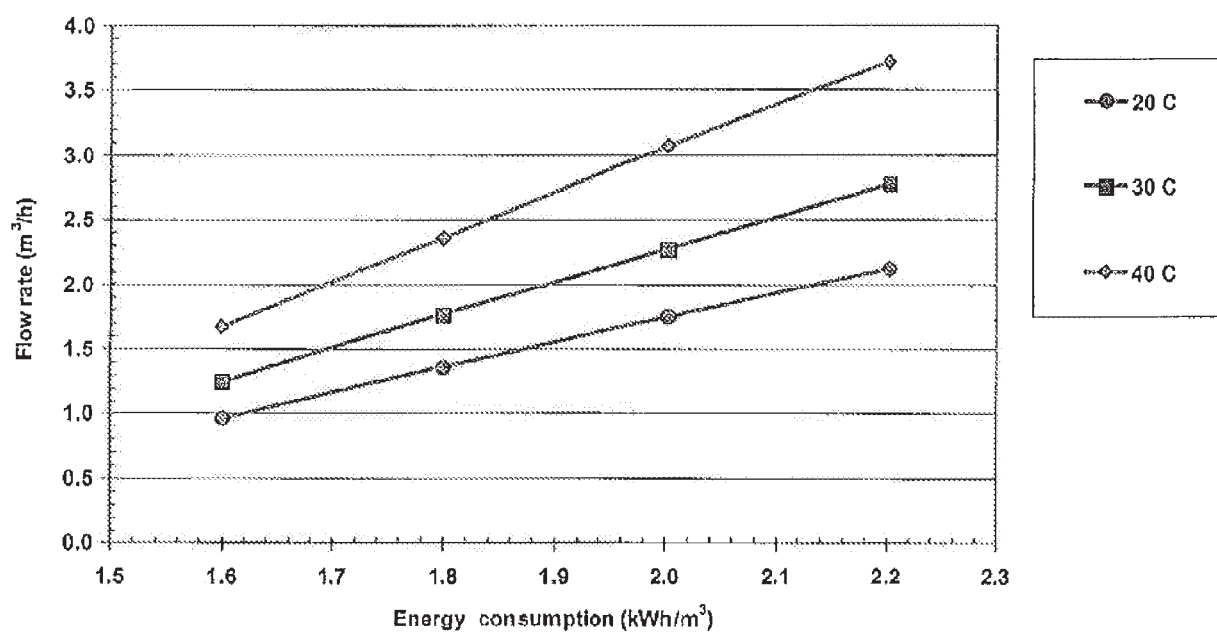


FIG. 11

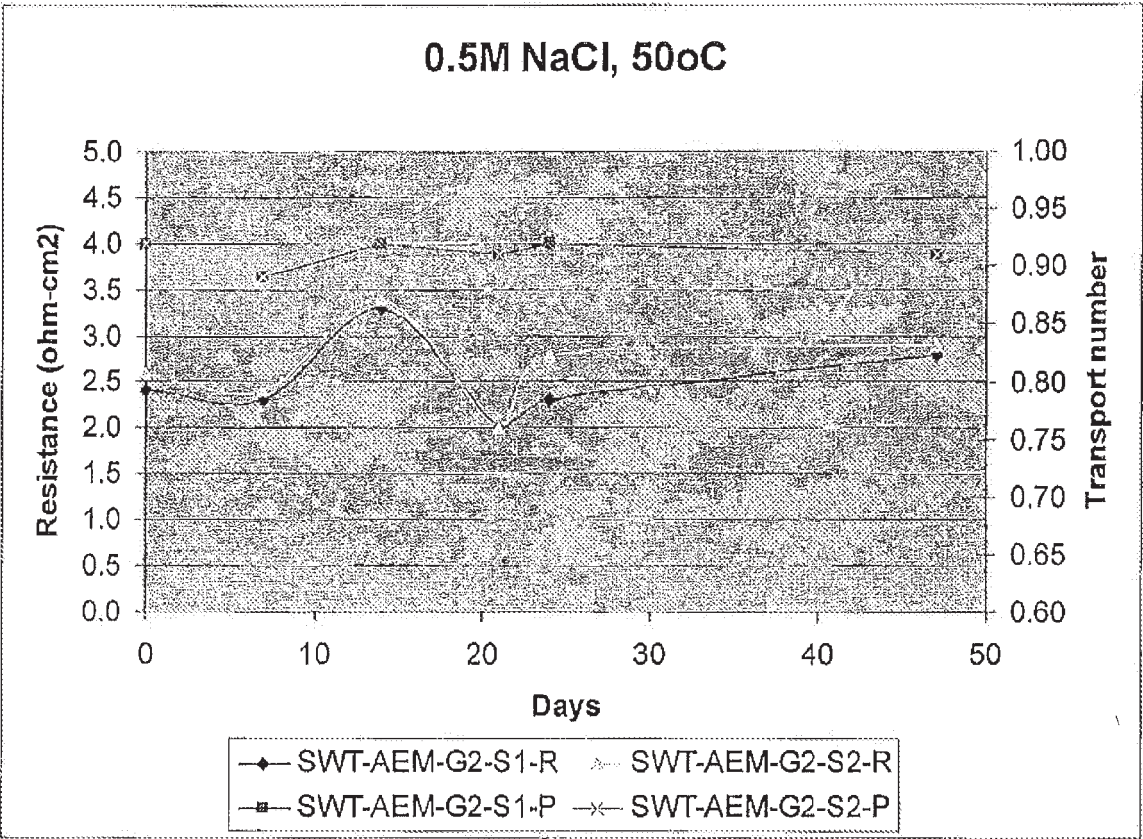


FIG. 12

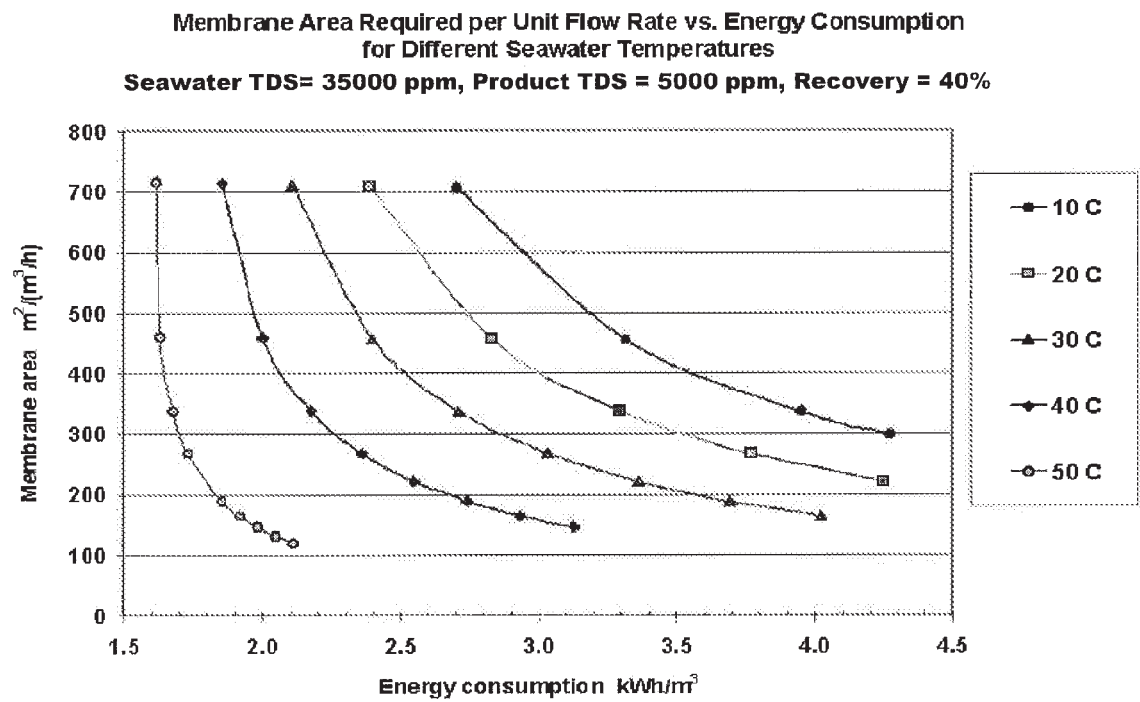


FIG. 13