CLAIMS:

1. A fibre based packaging container for holding liquids, the packaging container comprising:

    a. a tubular wall component comprising an inner wall surface and an outer wall surface opposing the inner wall surface, the inner wall surface comprising a liquid impermeable layer and a base sealing portion at one end of the tubular wall component; and

    b. a circular base component comprising an outer edge, an inner base surface and an outer base surface opposing the inner base surface, the inner base surface comprising a liquid impermeable layer and further comprising: a circumferential region extending from the outer edge comprising a sealable lacquer coating, a fold line extending circumferentially around the inner base surface within the circumferential region of the inner base surface, and a wall sealing portion located on the inner base surface between the outer edge of the base and the fold line, wherein the circular base component is folded at 80 to 100 degrees about the fold line to form a folded portion comprising the wall sealing portion,

    wherein the wall sealing portion and at least a portion of the base sealing portion are sealed to one another to form a base seam and provide a three dimensional container form, such that the sealable lacquer coating is present within the base seam.

2. A fibre based packaging container as claimed in Claim 1, wherein:

    - the base sealing portion of the tubular wall component has a sealable lacquer coating,, the liquid impermeable layer comprises an inorganic mineral and the sealable lacquer coating is provided on top of the inorganic mineral layer,

    - a portion of the circumferential region comprising a sealable lacquer coating extends across the inner base surface beyond the base seam in a direction away from the tubular wall component, optionally wherein the sealable lacquer coating extends across the inner base surface by at least 2mm beyond the base seam,

- the sealable lacquer coating comprised on the circumferential region of the inner base surface is a thermosealable lacquer coating,

- the liquid impermeable layer comprised on the circular base component and / or the tubular wall component has a modulus of elasticity of about 1 GPa or greater, optionally wherein the sealable lacquer coating comprised on the circumferential region of the inner base surface has a modulus of elasticity which is lower than the modulus of elasticity of the liquid impermeable layer provided on the inner base surface,

- the sealable lacquer coating comprised on the circumferential region of the inner base surface has a modulus of elasticity of less than about 0.5 GPa or less than about 0.1 GPa,

- the modulus of elasticity of the sealable lacquer coating comprised on the inner base surface is higher than the modulus of elasticity of the liquid impermeable layer provided on the inner base surface,and / or

- the outer base surface of the circular base component comprises a circumferential region extending from the outer edge comprising a sealable lacquer coating.

3. A fibre based packaging container as claimed in any preceding claim, comprising a paperboard substrate.

4. A circular base component having an outer edge, an inner base surface and an outer base surface opposing the inner base surface, the inner base surface provided with a liquid impermeable layer and having a circumferential region of the inner base surface extending from the outer edge comprising a sealable lacquer coating, optionally wherein the outer base surface has a circumferential region extending from the outer edge comprising a sealable lacquer coating.

5. A quadrilateral wall blank comprising an inner wall surface and an outer wall surface opposing the inner wall surface, the inner wall surface comprising a liquid impermeable layer, the quadrilateral wall blank further comprising a first edge and second edge opposing the first edge, wherein the first and second edges are linear, and a third edge and a fourth edge opposing the third edge, each of the third and fourth edges defining an arc, wherein:

a. a first edge sealing portion extends partially across the inner wall surface from the first edge and a second edge sealing portion extends partially across the outer wall surface from the second edge, and the first edge sealing portion and / or the second edge sealing portion comprise a sealable lacquer coating; and

b. a base sealing portion extends partially across the inner wall surface from the third edge.

6. The quadrilateral wall blank of Claim 5, wherein:

- the base sealing portion comprises a sealable lacquer coating, and / or.

- the outer wall surface comprises a portion of sealable lacquer coating extending partially across the outer wall surface from the first edge.

7. The quadrilateral wall blank of Claim 6, further comprising a portion of sealable lacquer coating extending partially across the inner wall surface and / or the outer wall surface from the fourth edge.

8. The fibre based packaging container of any one of Claims 1 to 3 or the circular base component of Claim 4, wherein the liquid impermeable layer comprised on the inner base surface does not comprise a metallic film.

9. The fibre based packaging container of any one of Claims 1 to 3 or the quadrilateral wall blank of any one of Claims 5 to 7, wherein the liquid impermeable layer comprised on the inner wall surface does not comprise a metallic film.

10. A fibre based packaging container of any of Claims 1 to 3, wherein the tubular wall component is formed from the quadrilateral wall blank of any one of Claims 5 to 7 or 9 wherein the first and second edge sealing portions are overlapped and sealed together to form a wall seam and provide a three dimensional tubular form, such that the sealable lacquer coating is present within the wall seam between the first and second edges, optionally wherein the outer wall surface of the tubular component adjacent to the wall seam comprises a sealable lacquer coating.

11. A method of manufacture of a fibre based packaging container, wherein the method comprises the steps of:

    a. providing a quadrilateral blank comprising an inner wall surface and an outer wall surface opposing the inner wall surface, the inner wall surface comprising a liquid impermeable layer, the quadrilateral blank further comprising a first edge and second edge opposing the first edge, wherein the first and second edges are linear, and a third edge and a fourth edge opposing the third edge, each of the third and fourth edges defining an arc, wherein a first edge sealing portion extends partially across the inner wall surface from the first edge and a second edge sealing portion extends partially across the outer wall surface from the second edge; and wherein a base sealing portion extends partially across the inner wall surface from the third edge;

    b. providing a circular base component comprising an outer edge, an inner base surface and an outer base surface opposing the inner base surface, the inner base surface comprising a liquid impermeable layer and a circumferential region extending from the outer edge comprising a sealable lacquer coating, and a wall sealing portion located within the circumferential region on the inner base surface;

    c. flexing the quadrilateral blank to bring the first and second edges into overlapped engagement with one another, and sealing them to one another to form a tubular wall component with a wall seam;

    d. folding the circular base component at a fold line extending within the circumferential region around the whole of the circular base component to create a circumferentially folded edge comprising the wall sealing portion extending at 80 to 100 degrees from the rest of the circular base component; and

    e. sealing the wall sealing portion and the base sealing portion to one another to create a base seam between the tubular wall component and the circular base component, wherein the sealable lacquer coating is present within the base seam.

12. A method according to Claim 11, wherein:

- a portion of the circumferential region comprising the sealable lacquer coating extends across the inner base surface beyond the base seam in a direction away from the adjacent tubular wall component, optionally wherein the sealable lacquer coating extends at least 2mm beyond the base seam,

- one or both of the first and second edge sealing portions comprise a sealable lacquer coating such that the sealable lacquer coating is present within the wall seam formed in step c),

- the quadrilateral wall blank is the quadrilateral wall blank of any one of Claims 5 to 7 or 9 and / or the circular base component is the circular base component of any one of Claims 4 or 8, and / or

- the base sealing portion of the tubular wall component is folded around the circumferentially folded edge region prior to step e.

13. A container obtainable from the process of any one of Claims 11 or 12.