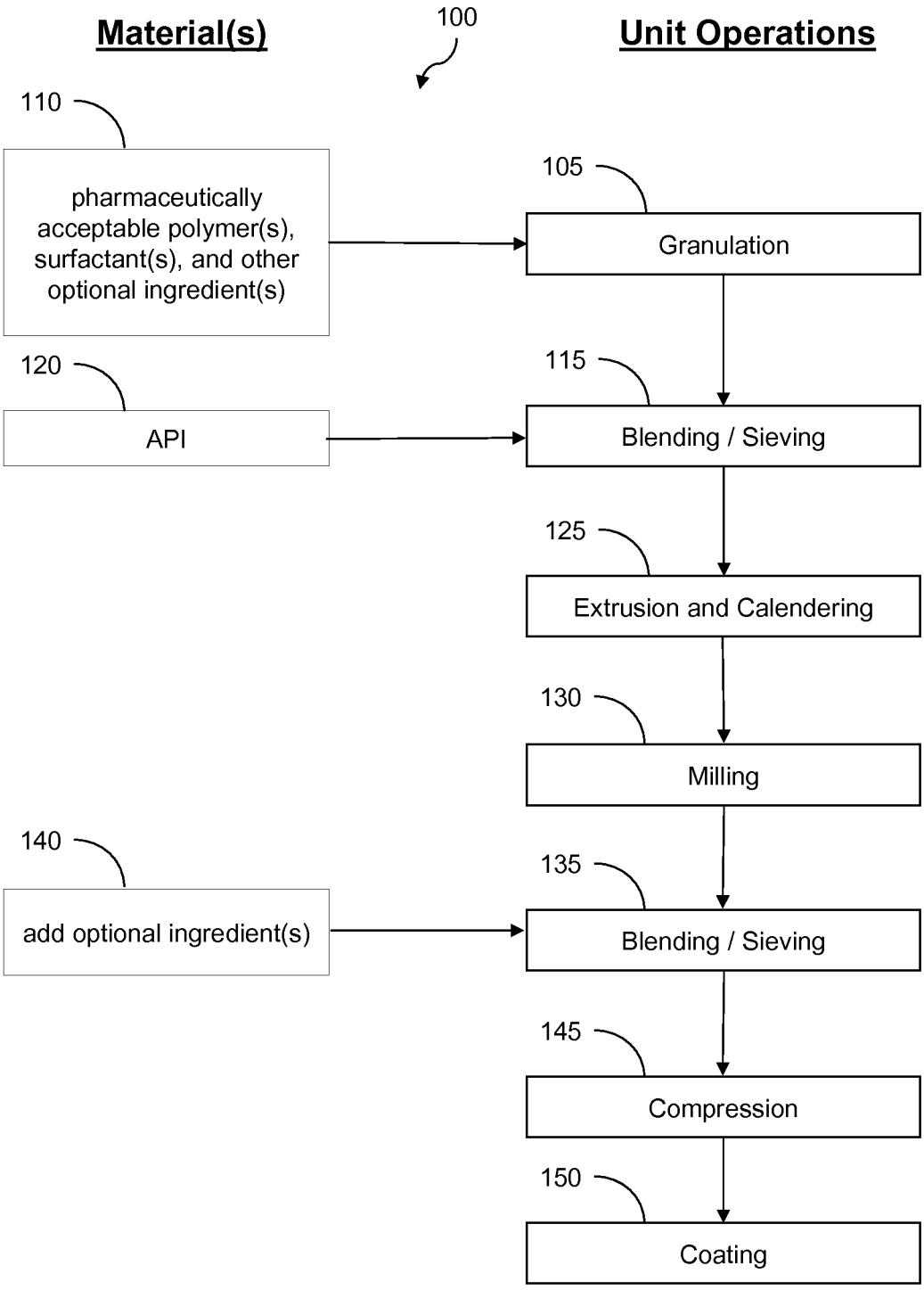

Material(s)
100
Unit Operations
110
pharmaceutically acceptable polymer(s), surfactant(s), and other optional ingredient(s)
105
Granulation
120
API
115
Blending / Sieving
125
Extrusion and Calendering
130
Milling
140
add optional ingredient(s)
135
Blending / Sieving
145
Compression
150
Coating

Fig. 1