

ABSTRACT

A parts arranger comprising a rotating disk (4) which has a plurality of part accommodating holes (6) for accommodating screws (5) arranged in a circumferential row or a plurality of concentric rows and is supported in a condition inclined at a predetermined angle θ relative to a horizontal plane, a circumference guide (7) which is disposed along an outer circumference of the rotating disk (4) so as to be substantially perpendicular to a surface of the rotating disk, and a stepping motor (1) which rotates the rotating disk (4) at a predetermined angle in a normal direction and then at a predetermined angle in a reverse direction.