

**Epitaxially coated silicon wafer and method for producing
epitaxially coated silicon wafers**

The invention relates to an epitaxially coated silicon wafer
5 and a method for producing epitaxially coated silicon wafers.

Epitaxially coated silicon wafers are suitable for use in the
semiconductor industry, in particular for the fabrication of
large scale integrated electronic components such as e.g.
10 microprocessors or memory chips. Starting materials
(substrates) with stringent requirements made of global and
local flatness, edge geometry, thickness distribution, single-
side-reference local flatness (nanotopology) and freedom from
defects are required for modern microelectronics.

15 According to the prior art, a silicon wafer can be produced by
a process sequence of separating a single crystal of silicon
into wafers, rounding the mechanically sensitive edges,
carrying out an abrasive step such as grinding or lapping
20 followed by a polishing. EP 547894 A1 describes a lapping
method; grinding methods are claimed in the applications
EP 272531 A1 and EP 580162 A1.

The final flatness is generally produced by the concluding
25 polishing, which may be preceded, if appropriate, by an etching
step for removing disturbed crystal layers and for removing
impurities. A suitable etching method is known from
DE 19833257 C1, by way of example. While the traditional
single-side polishing methods generally lead to poorer plane-
30 parallelisms, polishing methods acting on both sides ("double-
side polishing") make it possible to produce silicon wafers
with improved flatness.

In the case of polished silicon wafers, an attempt is
35 accordingly made to achieve the required flatness by suitable
processing steps such as grinding, lapping and polishing.

On the other hand, DE 19938340 C1 describes providing a monocrystalline silicon wafer with a layer grown in monocrystalline fashion and made of silicon with the same crystal orientation, a so-called epitaxial coating, on which electronic components are applied later. Those epitaxially coated silicon wafers have certain advantages over silicon wafers made of homogeneous material, for example the prevention of a charge reversal in bipolar CMOS circuits followed by the short circuit of the component ("latch-up" problem), lower defect densities (for example reduced number of COPs ("crystal-originated particles") and also the absence of an appreciable oxygen content (short-circuit risk due to oxygen precipitates in component-relevant regions precluded).

According to the prior art, epitaxially coated silicon wafers are produced from suitable preliminary products by means of a process sequence of removal polishing - final polishing - cleaning - epitaxy.

DE 10025871 A1 discloses for example a method for producing a silicon wafer with an epitaxial layer deposited on the front side, said method comprising the following process steps:

- (a) a removal polishing step as sole polishing step;
- (b) (hydrophilic) cleaning and drying of the silicon wafer;
- (c) pretreatment of the front side of the silicon wafer at a temperature of 950 to 1250 degrees Celsius in an epitaxy reactor; and
- (d) deposition of an epitaxial layer on the front side of the pretreated silicon wafer.

It is customary, in order to protect silicon wafers from particle loading, to subject the silicon wafers to a hydrophilic cleaning after polishing, in accordance with step (b) in the above process sequence. Said hydrophilic cleaning produces a native oxide which is very thin (approximately 0.5-2 nm, depending on the type of cleaning and measurement).

The native oxide is removed in the course of a pretreatment in the epitaxy reactor in accordance with (c) usually in a hydrogen atmosphere. This pretreatment step is also known to the person skilled in the art by the term "H₂ bake".

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In a second step, likewise provided as a pretreatment step before the actual deposition of the epitaxial layer, the surface roughness of the front side of the silicon wafer is reduced and polishing defects are removed from the surface of the silicon wafer to be epitaxially coated. For this purpose, by way of example, an etching treatment with gaseous hydrogen chloride (HCl) is carried out by HCl being added to the hydrogen atmosphere.

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Often, besides HCl, a silane source, for example silane (SiH₄), dichlorosilane (SiH₂Cl₂), trichlorosilane (TCS, SiHCl₃) or tetrachlorosilane (SiCl₄), preferably trichlorosilane, is also added to the hydrogen atmosphere in an amount such that silicon deposition and silicon etching removal are equilibrium. Both reactions proceed at a sufficiently high reaction rate, however, so that silicon on the surface is mobile and the surface is smoothed and defects are removed on the surface.

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The silicon wafer that has been pretreated in this way subsequently acquires an epitaxial layer.

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Epitaxy reactors, which are used in particular in the semiconductor industry for the deposition of an epitaxial layer on a silicon wafer, are described in the prior art.

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During all coating or deposition steps, one or more silicon wafers are heated by means of heating sources, preferably by means of upper and lower heating sources, for example lamps or lamp banks, and subsequently exposed to a gas mixture, comprising a source gas (silanes), a carrier gas (e.g. hydrogen) and, if appropriate, a doping gas (e.g. diborane).

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A susceptor, for example made of graphite, SiC or quartz in the

deposition chamber of the epitaxy reactor, serves here as a support for the silicon wafer. During the deposition of the epitaxial layer, the silicon wafer rests on the susceptor or in milled-out portions of the susceptor in order to ensure a uniform heating and to protect the rear side of the silicon wafer, on which generally no layer is deposited, from the source gas.

In accordance with the prior art, the process chambers of epitaxy reactors are designed for one or more silicon wafers.

In the case of silicon wafers having relatively large diameters (greater than or equal to 150 mm), single wafer reactors are usually used since the latter are known for their good epitaxial layer thickness regularity. The uniformity of the layer thickness can be optimized by various measures, for example by altering the gas flows (H_2 , $SiHCl_3$), by incorporating and adjusting gas inlet devices (injectors), by changing the deposition temperature or alterations to the susceptor.

In epitaxy it is customary, after one or more epitaxial depositions on silicon wafers, to carry out an etching treatment of the susceptor without a substrate, in the course of which the susceptor and also other parts of the process chamber are freed of silicon deposits. This etch, using hydrogen chloride (HCl), for example, is often already carried out after the processing of a small number of silicon wafers (1-5), in the case of single wafer reactors, and is not carried out in part until after the processing of more silicon wafers (10-20) in the case of depositing thin epitaxial layers.

It has been shown in the prior art that some of the epitaxially coated silicon wafers have a significantly poorer local flatness in the edge region. Thus, by way of example, if an etching treatment of the susceptor is carried out after 4 epitaxial depositions in each case, it may be observed that in each case one of the silicon wafers that are epitaxially coated between two susceptor treatments exhibits a significantly

poorer local flatness in the edge region, which in this case has the consequence that 25% of the epitaxially coated silicon wafers do not meet the requirements made of local flatness.

5 Moreover, the silicon wafers epitaxially coated in accordance with the prior art exhibit an undesirable decrease in their thickness in the edge region (edge roll-off), which already occurs in the polished silicon wafers, the silicon wafers usually being polished concavely in order to restrict the edge
10 roll-off at least to an outer edge region. A concavely polished silicon wafer is thinner in the center, then increases in its thickness toward the edge and has a decrease in thickness only at the edge.

15 The edge geometry is usually quantified by specifying one or more edge roll-off parameters which usually relate to the total thickness of a silicon wafer or to the edge geometry of its front and/or rear side and which can be used to characterize the customarily observed decrease in the thickness of the
20 silicon wafer in its edge region or the flatness of front and/or rear side of the silicon wafer likewise in its edge region. One method for measuring the edge roll-off of silicon wafers is described in Jpn. J. Appl. Phys. vol. 38 (1999), pp. 38-39.

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Edge roll-off parameters referring to the thickness of a silicon wafer can be determined by means of the topography measuring system NanoPro NP1 from KLA Tencor, by way of example, by firstly calculating 360 radial cross sections with
30 a spacing of 1° of the entire map (topography, "Wafer Map") of a silicon wafer, starting in the center of the wafer. The cross sections are usually divided into 4 sectors S2 to S5 (90° sectors in each case) and all 90 radial cross sections are averaged for each sector. A matched third order reference line
35 ("best fit") is calculated for a range of a distance of R-5 mm to R-35 mm from the edge of the wafer. Finally, the fourfold symmetry of the edge roll-off is averaged out (by averaging over all the radial thickness cross sections), and an R30-1 mm

parameter is produced, for example, by determining the deviation between the averaged radial cross section and the reference line determined by regression for a distance of R-1 mm from the edge of the wafer. Usually an R30-3 mm parameter for a distance of 3 mm and
5 an R30-2 mm parameter for a distance of 2 mm from the edge of the silicon wafer and possibly intermediate values are determined as well. If the silicon wafer has an edge roll-off, the corresponding R30 parameters have a negative sign.

10 As an alternative, it is also possible to consider the deviations between average radial cross sections per sector (single traces) and the reference line and thus to obtain a roll-off value for each sector. However, average edge roll-off values are always considered in the context of the present invention.

15 In the case of silicon wafers which are polished and subsequently epitaxially coated in accordance with the prior art, the R30-1 mm edge roll-off parameter referring to the thickness of the silicon wafer has a magnitude of 100 nm or higher. By way of example, the
20 following values were determined for a silicon wafer epitaxially coated in accordance with the prior art: an R30-3 mm of -42 nm, an R30-2 mm of -105 nm and an R30-1 mm of -304 nm.

Embodiments of the invention seek to provide a method for
25 epitaxially coating silicon wafers which on the one hand makes a higher yield possible and on the other hand makes it possible to produce epitaxially coated silicon wafers with a low edge roll-off.

30 According to an aspect of the invention, there is provided a method for producing epitaxially coated silicon wafers, in which a multiplicity of silicon wafers which are polished at least on their front sides are provided and successively and individually coated in an epitaxy reactor comprising:

35 placing one of the silicon wafers on a susceptor in the epitaxy reactor, pretreating the wafer under a hydrogen atmosphere in a first step, adding an etching medium to the hydrogen atmosphere

in a second step, subsequently epitaxially coating the wafer on its polished front side, and removing the wafer from the epitaxy reactor, and afterwards heating the susceptor to a temperature of at least 1000° C. under a hydrogen atmosphere, and after a
5 specific number of epitaxial coatings etching the susceptor followed by a momentary coating of the susceptor with silicon wherein the silicon wafer is characterized by a parameter R30 -1 mm of -10 nm to +10 nm, corresponding to a deviation, at a distance of 1 mm from the edge of the silicon wafer, of an
10 average thickness cross section with respect to a reference line determined by regression.

According to an embodiment of the invention, there is provided a method for producing epitaxially coated silicon wafers, in which a
15 multiplicity of silicon wafers which are polished at least on their front sides are provided and successively coated individually in each case in an epitaxy reactor by a procedure in which a respective one of the silicon wafers provided is

placed on a susceptor in the epitaxy reactor, is pretreated under hydrogen atmosphere in a first step and with addition of an etching medium to the hydrogen atmosphere in a second step, is subsequently coated epitaxially on its polished front side and is removed from the epitaxy reactor, and afterward the susceptor is heated in each case to a temperature of at least 1000°C under a hydrogen atmosphere, and furthermore an etching treatment of the susceptor and a momentary coating of the susceptor with silicon are effected in each case after a specific number of epitaxial coatings.

In the method according to embodiments of the invention, firstly a multiplicity of silicon wafers which are polished at least on their front side are provided.

For this purpose, a silicon single crystal produced according to the prior art, preferably by crucible pulling according to Czochralski, is separated into a multiplicity of silicon wafers by means of known separation methods, preferably by wire sawing with free ("slurry") or bonded grain (diamond wire).

Furthermore, mechanical processing steps are effected, such as sequential single-side grinding methods (SSG), simultaneous double-side grinding methods (double-disk grinding", DDG) or lapping. The edge of the silicon wafer including optionally present mechanical markings such as an orientation notch or an essentially rectilinear flattening of the silicon wafer edge ("flat"), is generally processed as well (edge rounding "edge-notch-grinding").

Chemical treatment steps comprising cleaning and etching steps are additionally provided.

After the grinding, cleaning and etching steps, the surface of the silicon wafers is smoothed by removal polishing. In the case of single-side polishing (SSP), silicon wafers are held during processing on the rear side on a carrier plate by means of cement, by vacuum or by means of adhesion. In the case of

double-side polishing (DSP), silicon wafers are inserted loosely into a thin toothed disk and polished on the front and rear sides simultaneously in a manner "floating freely" between an upper and a lower polishing plate covered with a polishing cloth.

The front sides of the silicon wafers are then preferably polished in a haze-free manner, for example using a soft polishing cloth with the aid of an alkaline polishing sol; in order to obtain the flatness of the silicon wafers produced up to this step, the material removals are relatively small in this case, preferably 0.05 to 1.5 μm . This step is often referred to as CMP polishing (chemo-mechanical polishing) in the literature.

After polishing, the silicon wafers are subjected to a hydrophilic cleaning and drying according to the prior art. The cleaning may be performed either as a batch method with simultaneous cleaning of a multiplicity of silicon wafers in baths, or by spraying methods or else as a single wafer process.

The silicon wafers provided are preferably wafers made of monocrystalline silicon, SOI ("silicon-on-insulator") wafers, wafers having a strained silicon layer ("strained silicon") or sSOI ("strained silicon-on-insulator") wafers. Suitable methods for producing SOI and sSOI wafers such as e.g. SmartCut and methods for producing wafers having strained silicon layers are disclosed in the prior art.

The actual epitaxial coating of a silicon wafer is preceded in each case by a treatment of the silicon wafer comprising a treatment of the silicon wafer under a hydrogen atmosphere and a treatment of the silicon wafer with an etching medium.

The pretreatment under a hydrogen atmosphere is preferably effected at a hydrogen flow rate of 0-100 slm (Standard Liter

per Minute), particularly preferably 30-60 slm, preferably for a duration of 0-120 s (H_2 bake).

5 The removal of native oxide on the front and rear sides of the silicon wafer to be epitaxially coated can be controlled by the duration of this pretreatment in a hydrogen atmosphere.

10 The pretreatment under a hydrogen atmosphere is followed by a treatment with an etching medium. Hydrogen chloride is preferably used as the etching medium by hydrogen chloride being added to the hydrogen atmosphere in an amount, preferably 5-20% by volume, such that the removal rate during the etching treatment is 0.01-0.2 $\mu\text{m}/\text{min}$ (HCl etch).

15 In this case, the hydrogen flow rate is preferably 0-100 slm, particularly preferably 30-60 slm.

The pretreatment with addition of hydrogen chloride is preferably effected for 0-120 s.

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The height of an epitaxial layer that is to be grown later can be set by the duration of this pretreatment with the etching medium.

25 The etching treatment additionally gives rise to mass displacements on the rear side of the silicon wafer to be epitaxially coated as a result of silicon being etched away at one location and silicon being deposited at another location on the rear side of the silicon wafer.

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If the initial geometry of the silicon wafer has an edge roll-off after polishing, it is possible, by a suitable choice of the treatment duration with the etching medium, to apply an elevation on the rear side of the silicon wafer which at least partly compensates for said edge roll-off, to be precise at those locations on the rear side of the silicon wafer at which native oxide was removed by the pretreatment with hydrogen. This is done before the actual deposition of the epitaxial

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layer on the silicon wafer. Thus, by way of example, in the case of a silicon wafer having an edge roll-off of 120 nm at a distance of 2 mm from the edge, it is possible, by means of an H_2 bake pretreatment for 120 s at a flow rate of 60 slm and an HCl etching treatment for 120 s at an H_2 flow rate of 50 slm, to apply an elevation of 120 nm at a distance of 2 mm from the edge on the rear side of the silicon wafer, which practically completely compensates for the edge roll-off R30-2 mm.

Consequently, it is already possible, in the case of the silicon wafer to be epitaxially coated, to achieve an improved local flatness in the edge region and a smaller edge roll-off as a result of its pretreatment.

The R30 values for distances of 1 mm, 2 mm and 3 mm from the edge of the silicon wafer to be epitaxially coated are preferably known, so that the duration and flow rates during H_2 bake and HCl pretreatment can be chosen such that the roll-off which the silicon wafer has after polishing is preferably at least partly compensated for at a distance of 1 mm from the edge of the silicon wafer. This may have the effect that at distances of 2 mm and 3 mm from the edge of the silicon wafer, there is applied on the rear side thereof a higher silicon layer than is necessary on account of the original R20 and R30 values, that is to say that the R30-2 mm and R30-3 mm parameters change their sign, that is to say that a roll-up rather than a roll-off arises at these positions.

Moreover, it is possible and also preferred to overcompensate for the edge roll-off at R-1 mm during the pretreatment in the epitaxy reactor, so that at R-1 mm, too, a roll-up arises and the R30-1 mm becomes positive.

During the pretreatment of the silicon wafer in the epitaxy reactor, flow rates and treatment durations are preferably chosen such that a roll-off at R-1 mm is at most 10 nm (in terms of magnitude) and a roll-up is likewise at most 10 nm.

Preferably, therefore, the R30-1 mm is at least -10 nm (roll-off) and at most +10 nm (roll-up).

5 It is particularly preferred for the pretreatment to be carried out in such a way that the R30-1 mm of the epitaxially coated silicon wafer lies between -5 nm and +5 nm.

10 After the pretreatment steps, an epitaxial layer is deposited on the polished front side of a silicon wafer. For this purpose, a silane source as source gas is added to hydrogen as carrier gas. The epitaxial layer is deposited at a temperature of 900-1200°C depending on the silane source used.

15 Trichlorosilane (TCS) is preferably used as the silane source, at a deposition temperature of 1050-1150°C.

The thickness of the deposited epitaxial layer is preferably 0.5-5 µm.

20 After the removal of the epitaxially coated silicon wafer from the susceptor, the susceptor is heated to a temperature of at least 1000°C, preferably to a temperature of at least 1100°C.

25 According to embodiments of the invention, the susceptor is heated after each epitaxial coating of a silicon wafer and subsequent removal of the epitaxially coated silicon wafer from the process chamber.

30 This heating of the susceptor is effected under a hydrogen atmosphere, that is to say as an H₂ bake step.

After the susceptor has been heated to a temperature of at least 1000°C, it is kept at this temperature preferably for 5-15 s.

35 As an alternative to that bake step under a hydrogen atmosphere, the susceptor can be coated with silicon at a comparable temperature. However, this is less preferred in the context of this invention.

After a specific number, preferably 3 to 6, of epitaxial coatings of silicon wafers in the epitaxy reactor, the susceptor is treated with an etching medium, no substrate being
5 situated on the susceptor during this treatment.

HCl is preferably used as the etching medium.

The susceptor etching is preferably followed by a momentary
10 coating of the susceptor with silicon. The coating is effected preferably for 10-60 s. A layer having a thickness of 0.5-2 μm is preferably deposited on the susceptor in the process.

It is necessary to momentarily heat the susceptor to above
15 1000°C in order to establish identical conditions after the pretreatment for all of the silicon wafers to be epitaxially coated.

It has been shown that, in the prior art, the first silicon
20 wafer that is epitaxially coated after an etching treatment of the susceptor in each case has a poorer local flatness in the edge region. This is associated with the fact that after an etching treatment of the susceptor, the susceptor surface is saturated with hydrogen. If a silicon wafer to be epitaxially
25 coated is then placed onto the susceptor surface saturated with hydrogen, it is possible, during the pretreatment under a hydrogen atmosphere, for the hydrogen to diffuse between susceptor and silicon wafer through to far inward in the direction of the center of the silicon wafer and strip away
30 native oxide there. During the subsequent epitaxial coating of said silicon wafer, silicon can grow at the locations etched away on the rear side, in particular in the edge region of the silicon wafer, or else mass displacements occur on the rear side of the silicon wafer.

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However, during the pretreatment, part of the oxygen is transferred from the native oxide layer to the susceptor surface. This means that after the epitaxial coating of a first

silicon wafer after the etching treatment of the susceptor, oxygen predominates on the susceptor surface, that is to say that the susceptor surface is hydrophilic. This has the effect that during the pretreatment of the next silicon wafer to be processed under a hydrogen atmosphere, the hydrogen is impeded from penetrating deeply between susceptor and silicon wafer since the excess oxygen on the susceptor surface reacts with the indiffusing hydrogen. This furthermore means that less or no native oxide is etched away on the rear side of the silicon wafer. Consequently, silicon also cannot grow on the rear side of the silicon wafer to be epitaxially coated.

This explains the changes in local flatness in the edge region between first and second epitaxially coated silicon wafers after an etching treatment of the susceptor. It is thus also clear why, in the case of an etching treatment of the susceptor that is carried out in each case after 4 epitaxy coatings, in each case one of the four epitaxially coated silicon wafers has significantly different local flatness values in its edge region.

In the method according to embodiments of the invention, however, the conditions during the pretreatment are identical for all of the silicon wafers to be epitaxially coated.

This is achieved by the susceptor being heated after each epitaxial coating. This is because heating the susceptor after each epitaxial coating has the same effect as if the susceptor had been treated with HCl before each epitaxial coating of a silicon wafer. This means that during the pretreatment in a hydrogen atmosphere, the hydrogen can penetrate more easily between susceptor and silicon wafer and etch away native oxide on the rear side of the silicon wafer.

Whereas, during the pretreatment of the silicon wafer in a hydrogen atmosphere, the oxide on the front side is resolved relatively rapidly and uniformly over the entire area, for which, by way of example, a treatment for a duration of

20 seconds at a temperature of 1150°C already suffices, the oxide on the rear side of the silicon wafer is not stripped away uniformly since the hydrogen that is principally responsible for stripping away the native oxide layer must first diffuse between silicon wafer and susceptor beforehand. In other words, while the oxide is removed completely on the front side of the silicon wafer, with the removal being effected relatively rapidly, the desired removal of native oxide on the rear side of the silicon wafer is set by a suitable choice of the hydrogen flow rate and the duration of the treatment.

During the subsequent pretreatment of the silicon wafer with an etching medium, preferably with hydrogen chloride, mass displacements occur on the rear side of the silicon wafer. Silicon is etched away at specific locations on the rear side (or else on the front side) of the silicon wafer and from the susceptor coated with silicon and deposits on locations freed of native oxide in the edge region on the rear side of the silicon wafer. Silicon cannot be deposited in those regions on the rear side of the silicon wafer at which native oxide is still situated.

Therefore, with the method according to embodiments of the invention it is possible, during the pretreatments in a hydrogen atmosphere and with addition of an etching medium to the hydrogen atmosphere and prior to the actual epitaxial deposition, to apply on the rear side of the silicon wafer an elevation in the form of silicon material which at least partly compensates for the edge roll-off exhibited by the silicon wafer to be epitaxially coated. The height and extent of the application on the rear side of the silicon wafer can be set in a targeted manner by a suitable choice of the gas flows and the treatment durations.

A particular advantage of the method according to embodiments of the invention is that as a result of the momentary heating of the susceptor, the conditions during the pretreatment are identical for all the silicon wafers. The method according to embodiments of the invention thus

also leads to an increase in yield besides an improved local geometry in the edge region of the epitaxially coated silicon wafers and compensation of the edge roll-off by optimized pretreatment steps. Compared with a treatment of the susceptor with an etching medium which is to be carried out after every epitaxial deposition and would have essentially the same effect, this is neutral in respect of time since it is carried out during handling steps (e.g. during the preparation of the next silicon wafer to be epitaxially coated), and accordingly is also more cost-effective.

It has furthermore been shown that with the method according to embodiments of the invention it is possible to produce a silicon wafer comprising a front side and a rear side, at least the front side being polished and an epitaxial layer being applied on its front side, characterized by a parameter $R_{30-1\text{ mm}}$ of -10 nm to $+10\text{ nm}$, corresponding to a deviation - determined at a distance of 1 mm from the edge of the silicon wafer - of an average cross section determined by thickness measurement with respect to a reference line determined by regression.

This is achieved in the method according to embodiments of the invention by optimized pretreatment steps, that is to say targeted setting of the treatment durations and the gas flows, in order, in a targeted manner, to deposit silicon material on the rear side of the silicon wafer and to provide the silicon wafer with an improved edge geometry even prior to the actual deposition of an epitaxial layer.

The epitaxially coated silicon wafer preferably has a parameter $R_{30-1\text{ mm}}$ of -5 nm to $+5\text{ nm}$.

This very low $R_{30-1\text{ mm}}$ edge roll-off parameter signifies a significant improvement of prior art epitaxially coated silicon wafers.

Many different efforts have been made heretofore to minimize the edge roll-off of substrates for epitaxy, concave polishing

generally constituting the only possibility for restricting the edge roll-off at least to an outer edge region. By means of the subsequent epitaxial coating it has not been possible heretofore to achieve a further improvement, especially as the narrow
5 specifications for the layer thickness regularity of the epitaxial layer did not permit an epitaxial layer to be deposited in a manner that could have compensated for the edge roll-off.

Therefore, all epitaxially coated silicon wafers known at the date of the invention had unsatisfactory edge roll-off values.

10 Embodiments of the invention now for the first time make it possible to provide epitaxially coated silicon wafers which, with regard to their edge roll-off, meet the requirements made of starting materials for electronic components of future technology generations.

15 The silicon wafer according to embodiments of the invention is preferably a wafer made of monocrystalline silicon, an SOI wafer, a wafer having a strained silicon layer or an sSOI wafer provided with an epitaxial layer at least in its front side.

20 Example:

Determination of the initial geometry of a concavely polished silicon wafer prior to pretreatment/epitaxy resulted in the
25 following R30 values: an R30-1 mm of -120 nm, an R30-2 mm of -50 nm and an R30-3 mm of -30 nm.

This concavely polished silicon wafer was epitaxially coated according to embodiments of the invention, the following process
30 parameters having been chosen: heating of the susceptor without a substrate to 1100°C; H₂ bake pretreatment with H₂ flow rate of 60 slm and treatment duration of 20 s; HCl etching treatment with H₂ flow rate of 50 slm and treatment duration of 60 s; epitaxial deposition by means of TCS at a deposition temperature of 1120°C,
35 a TCS flow rate of 17 slm, and deposition duration of 63 sec.

For the silicon wafer epitaxially coated according to embodiments of the invention, a significantly better value of -7 nm results for the R30-1 mm edge roll-off parameter. At a distance of 2 mm and 3 mm from the edge, the curve averaged over all the radial cross sections lies above the reference line. The R30-3 mm is +21 nm and the R30-2 mm is +30 nm. This involves a roll-up.

As a result of the pretreatment steps, silicon was deposited on the rear side of the silicon wafer in an amount of approximately 110 nm at R-1 mm, approximately 80 nm at R-2 mm and approximately 50 nm at R-3 mm.

By increasing the HCl etching treatment duration to 100 s, it is possible to further increase the deposition on the rear side of the silicon wafer. As a result, it is possible to overcompensate for the original edge roll-off of -120 nm at R-1 mm and to set a roll-up of +10 nm, for example, at R-1 mm.

By means of an HCl treatment duration of approximately 90 s and maintaining all the other process parameters, the roll-off at 1 mm can be completely compensated for. The R30-1 mm is equal to zero in this case.

It has been shown that the R30-1 mm parameter of an epitaxially coated silicon wafer can be set to any desired value between -10 nm and +10 nm by means of optimized H₂ bake and HCl pretreatment steps. It has furthermore been shown that a complete compensation of the edge roll-off and the setting of a small roll-up are also possible with the aid of the method according to embodiments of the invention.

The invention is illustrated below with reference to **Figure 1** to **9**.

Figure 1 shows the thickness of a polished silicon wafer against a line scan.

Figure 2 shows the thickness of said polished silicon wafer against a line scan in the edge region.

5 Figure 3 shows the thickness of the deposited epitaxial layer on said silicon wafer against a line scan.

Figure 4 shows the thickness of the epitaxial layer in the edge region.

10 Figure 5 shows the thickness of the epitaxially coated silicon wafer against a line scan.

Figure 6 shows the thickness of this epitaxially coated silicon wafer in the edge region.

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Figure 7 shows the thickness of an epitaxially deposited layer on a silicon wafer against a line scan for various treatment durations with HCl without an H₂ bake.

20 Figure 8 shows the thickness of an epitaxially deposited layer on a silicon wafer against a line scan for various treatment durations with HCl and in each case an H₂ bake treatment of 20 seconds.

25 Figure 9 shows the thickness of an epitaxially deposited layer on a silicon wafer against a line scan for various treatment durations with HCl and an H₂ bake treatment of 60 or 120 seconds.

30 In Figure 1, the thickness of a polished silicon wafer having a diameter of 300 mm is plotted against its radius as a line scan. A significant decrease in thickness is apparent in the edge region. An edge exclusion of 2 mm is taken as a basis here.

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In Figure 2 the thickness of said polished silicon wafer is plotted against a line scan restricted to an edge region of approximately 30 mm. It is apparent that the edge roll-off at a

distance from the edge of the silicon wafer of -3 mm (measurement point 147) to -2 mm (measurement point 148) is approximately 0.02 μm .

5 **Figure 3** then illustrates the thickness of the layer applied to this polished silicon wafer against a line scan encompassing the entire diameter of the silicon wafer apart from an edge exclusion. The layer applied to the rear side during the pretreatment is also taken into account here. For this purpose,
10 the measured values were determined by forming the difference in thickness between the epitaxially coated and polished starting wafer. It can be seen that a thicker layer was deposited in the edge region than toward the center of the wafer.

15 This becomes even clearer in **figure 4**, which shows the thickness of the epitaxial layer in the edge region. Between the measurement points 147 (-3 mm from the edge) and 148 (-2 mm), the difference in thickness is approximately 0.02 μm ,
20 that is to say corresponds to the edge roll-off exhibited by the polished silicon wafer prior to the epitaxial deposition. The decrease in thickness in the initial geometry is therefore compensated for by the epitaxial layer into an edge region of R-2 mm.

25 The following process parameters were used: heating of the susceptor without a substrate to 1100°C; H₂ bake pretreatment with H₂ flow rate of 60 slm and treatment duration of 20 s; HCl etching treatment with H₂ flow rate of 50 slm and treatment
30 duration of 40 s; epitaxial deposition by means of TCS at a deposition temperature of 1120°C, a TCS flow rate of 17 slm, and deposition duration of 63 sec.

Figure 5 finally reveals the thickness of the epitaxially
35 coated silicon wafer against a line scan. An edge roll-off is no longer apparent, given an edge exclusion of 2 mm. It has been completely compensated for by the epitaxial layer.

Figure 6 reveals the thickness of the epitaxially coated silicon wafer against an edge region of approximately 30 mm. The edge geometry of the epitaxially coated silicon wafer has significantly improved. No roll-off is discernible given an edge exclusion of 2 mm.

Figure 7 reveals in each case the thickness of an epitaxial layer applied in the edge region on the rear side of a silicon wafer against a line scan, for four various HCl pretreatment durations. A pretreatment under a hydrogen atmosphere (bake) is not carried out in any instance. It is apparent that by variation of the etching treatment durations it is possible, in a targeted manner, to apply layer thicknesses of 10 to 80 nm at a distance of 2 mm from the edge of the silicon wafer. With longer etching treatment durations it is apparent that an epitaxial layer is also deposited to further inward, which is connected with the fact that the oxide on the rear side was etched away to further inward by longer etching. The epitaxial deposition was effected in each case by means of TCS at a deposition temperature of 1120°C and a TCS flow rate of 17 slm for 63 sec. The H₂ flow rate was 50 slm in each case. The susceptor was heated beforehand without a substrate to 1100°C.

Figure 8 reveals in each case the thickness of an epitaxial layer applied to the rear side of a silicon wafer against a line scan, for seven various HCl pretreatment durations. A pretreatment under a hydrogen atmosphere (bake) of 20 seconds is carried out in each instance. It is apparent that by variation of the etching treatment durations from 0 to 120 seconds it is possible, in a targeted manner, to apply layer thicknesses of 10 to 110 nm at a distance of 2 mm from the edge. With longer etching treatment durations it is apparent that an epitaxial layer is also deposited to further inward, which is connected with the fact that the oxide on the rear side was etched away to further inward by longer etching. The epitaxial deposition was effected in each case by means of TCS at a deposition temperature of 1120°C and a TCS flow rate of 17 slm for 63 sec. The H₂ flow rate was in each case 60 slm

during the H_2 pretreatment and 50 slm during the HCl treatment. The susceptor was heated beforehand without a substrate to 1100°C .

5 **Figure 9** reveals in each case the thickness of an epitaxial layer applied to the rear side of a silicon wafer against a line scan, for five various HCl pretreatment durations. A pretreatment under a hydrogen atmosphere (bake) of 60 or 120 seconds is carried out in each instance. It is apparent
10 that by variation of the etching treatment durations it is possible, in a targeted manner, to apply layer thicknesses of 30 to 120 nm in the edge region on the rear side of the silicon wafer. With longer etching treatment durations it is apparent that an epitaxial layer is also deposited to further inward,
15 which is connected with the fact, that the native oxide on the rear side is etched away to further inward by longer etching. Thus, with H_2 bake and HCl treatment durations of 120 seconds in each case, a deposition is effected right into a region of a distance of 13 mm from the edge (measurement point 137 mm). The
20 epitaxial deposition was effected in each case by means of TCS at a deposition temperature of 1120°C and a TCS flow rate of 17 slm for 63 sec. The H_2 flow rate was in each case 60 slm during the H_2 pretreatment and 50 slm during the HCl treatment. The susceptor was heated beforehand without a substrate to
25 1100°C .

Patent Claims

1. A method for producing epitaxially coated silicon wafers, in which a multiplicity of silicon wafers which are polished at least on their front sides are provided and successively and individually coated in an epitaxy reactor, comprising: placing one of the silicon wafers on a susceptor in the epitaxy reactor, pretreating the wafer under a hydrogen atmosphere in a first step, adding an etching medium to the hydrogen atmosphere in a second step, subsequently epitaxially coating the wafer on its polished front side, and removing the wafer from the epitaxy reactor, and afterwards heating the susceptor to a temperature of at least 1000° C. under a hydrogen atmosphere, and after a specific number of epitaxial coatings etching the susceptor followed by a momentary coating of the susceptor with silicon wherein the silicon wafer is characterized by a parameter R30 -1 mm of -10 nm to +10 nm, corresponding to a deviation, at a distance of 1 mm from the edge of the silicon wafer, of an average thickness cross section with respect to a reference line determined by regression.
2. The method of claim 1, wherein the treatment in a hydrogen atmosphere is effected at a hydrogen flow rate of 0-100 slm for a duration of up to 120 s.
3. The method of claim 2, wherein the treatment in the hydrogen atmosphere is effected at a hydrogen flow rate of 30-60 slm.
4. The method of claim 1, wherein the pretreatment with addition of etching medium into the hydrogen atmosphere is effected at a hydrogen flow rate of 0-100 slm for a duration of up to 120 s.
5. The method of claim 4, wherein the pretreatment with addition of an etching medium into the hydrogen atmosphere is effected at a hydrogen flow rate of 30-60 slm.
6. The method of claim 1, wherein the susceptor is heated to a temperature of at least 1100° C.
7. The method of claim 1, wherein the susceptor, after being heated to a temperature, is kept at that temperature for 5-15 s.

8. The method of claim 1, wherein trichlorosilane is used as a source gas during the epitaxial coating at a deposition temperature of 1050-1150° C.
9. The method of claim 1, wherein hydrogen chloride is used as the etching medium during the treatment of the susceptor and during pretreatment of the silicon wafer.
10. The method of claim 1, wherein the silicon wafers provided are wafers of monocrystalline silicon, SOI wafers, wafers having a strained silicon layer, or sSOI wafers.
11. A silicon wafer having a front side and a rear side, at least the front side being polished and having an epitaxial layer on its front side, characterized by a parameter R30-1 mm of -10 nm to +10 nm, corresponding to a deviation, at a distance of 1 mm from the edge of the silicon wafer, of an average thickness cross section with respect to a reference line determined by regression.
12. The silicon wafer of claim 11, having a parameter R30-1 mm of -5 nm to +5 nm.
13. The silicon wafer of claim 11, wherein the epitaxial layer has a thickness of 0.5 to 5 μm .
14. The silicon wafer of claim 11, wherein the silicon wafer is a wafer made of monocrystalline silicon, an SOI wafer, a wafer having a strained silicon layer, or an sSOI wafer with an epitaxial coating.

Abstract**Epitaxially coated silicon wafer and method for producing
epitaxially coated silicon wafers**

The invention relates to a method for producing epitaxially coated silicon wafers, in which wafers which are polished at least on their front sides are coated individually in an epitaxy reactor, placed on a susceptor and pretreated under hydrogen atmosphere in a first step and with addition of an etching medium to the hydrogen atmosphere in a second step. After removing the wafer, the susceptor is heated in each case to a temperature of at least 1000°C under a hydrogen atmosphere, and furthermore an etching treatment of the susceptor and a momentary coating of the susceptor with silicon are effected in each case after a specific number of epitaxial coatings.

The invention also relates to a silicon wafer having at least the front side being polished and an epitaxial layer being applied on its front side, characterized by a parameter R30-1 mm of -10 nm to +10 nm.

Fig. 6