

Chemical Equation of Melamine Containing Polyester

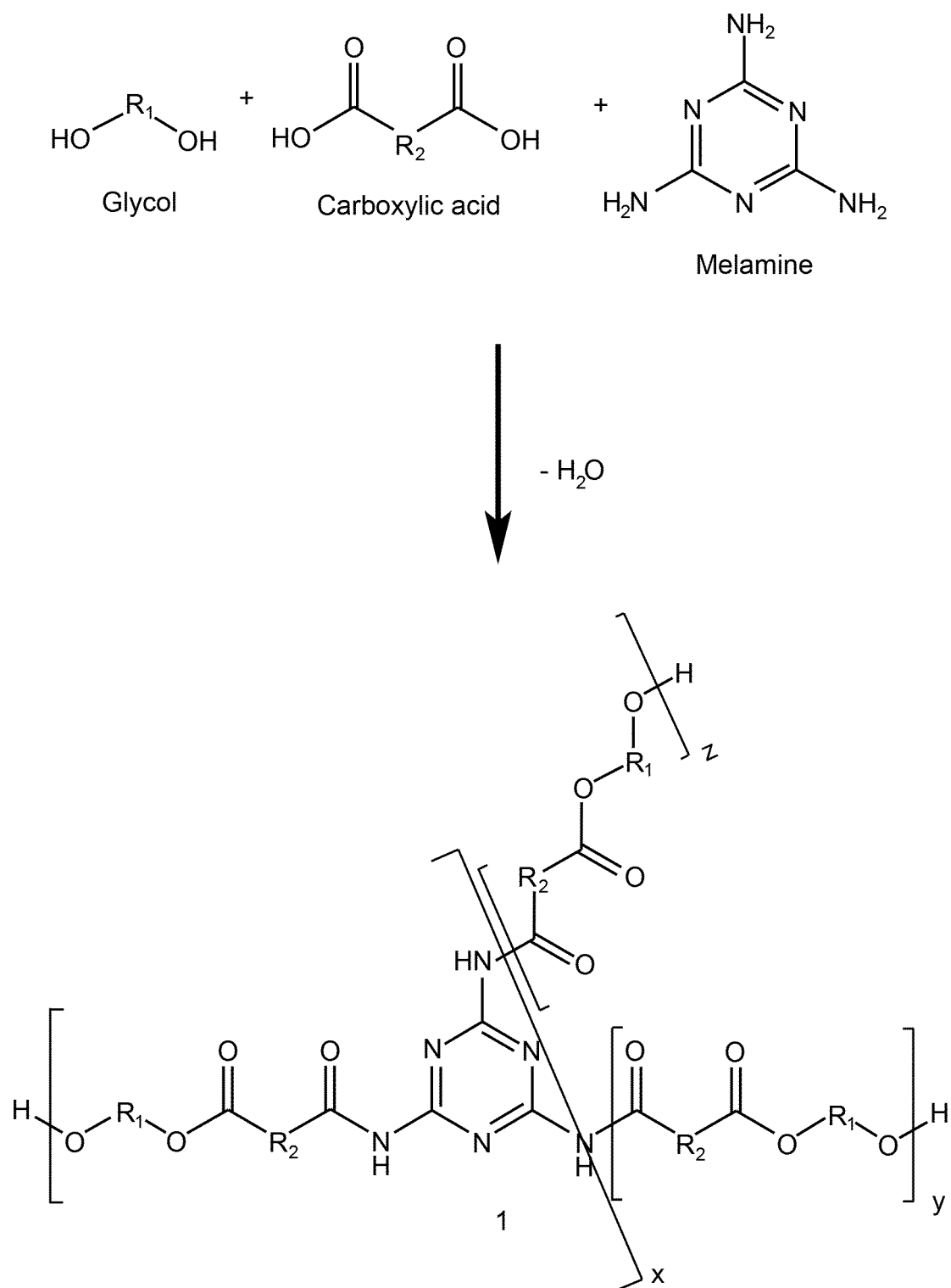


FIG. 1

Chemical Equation of Melamine-Polyphosphate Containing Polyester

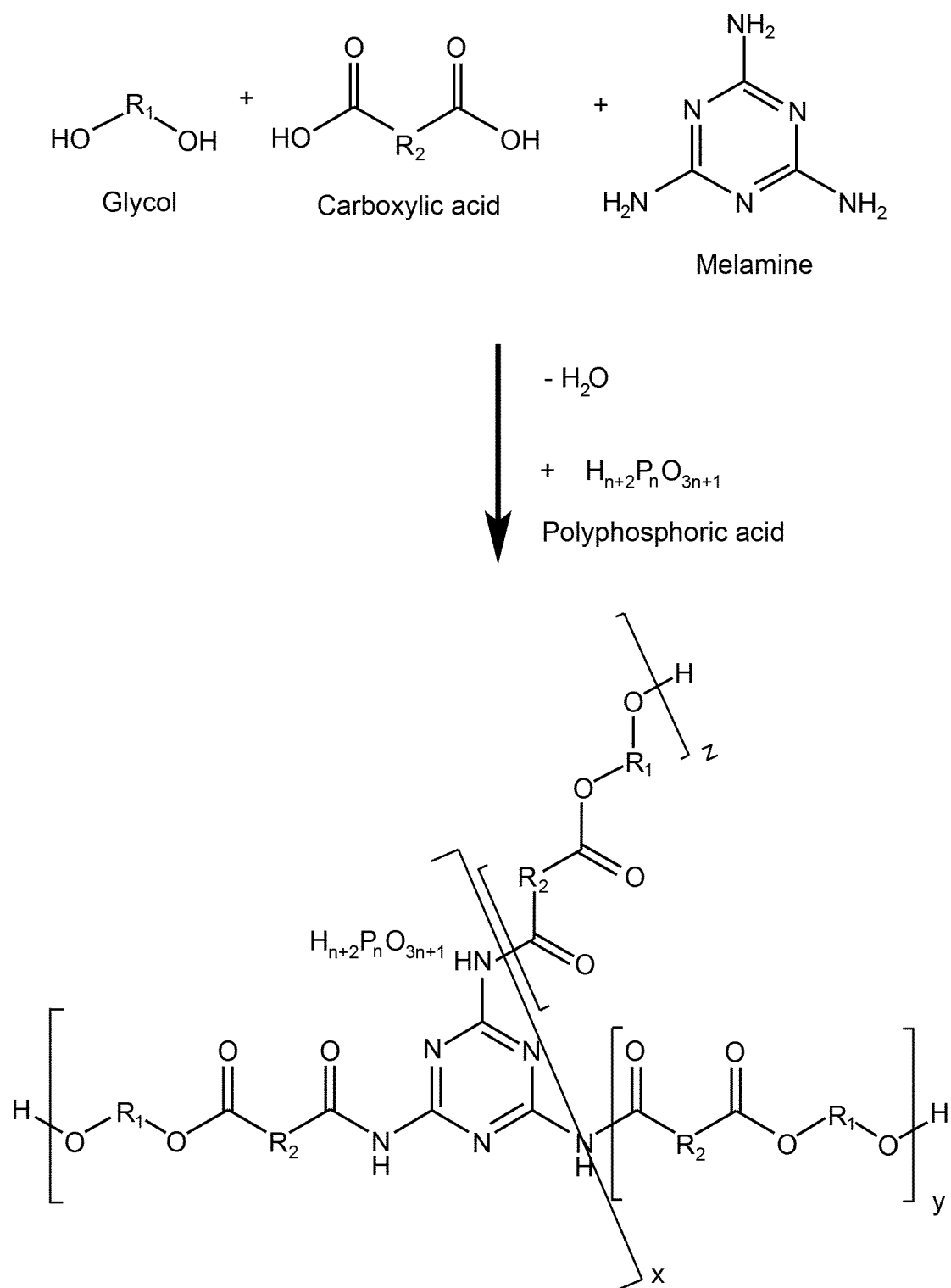


FIG. 2

Chemical Equation of Melamine-Cyanurate Containing Polyester

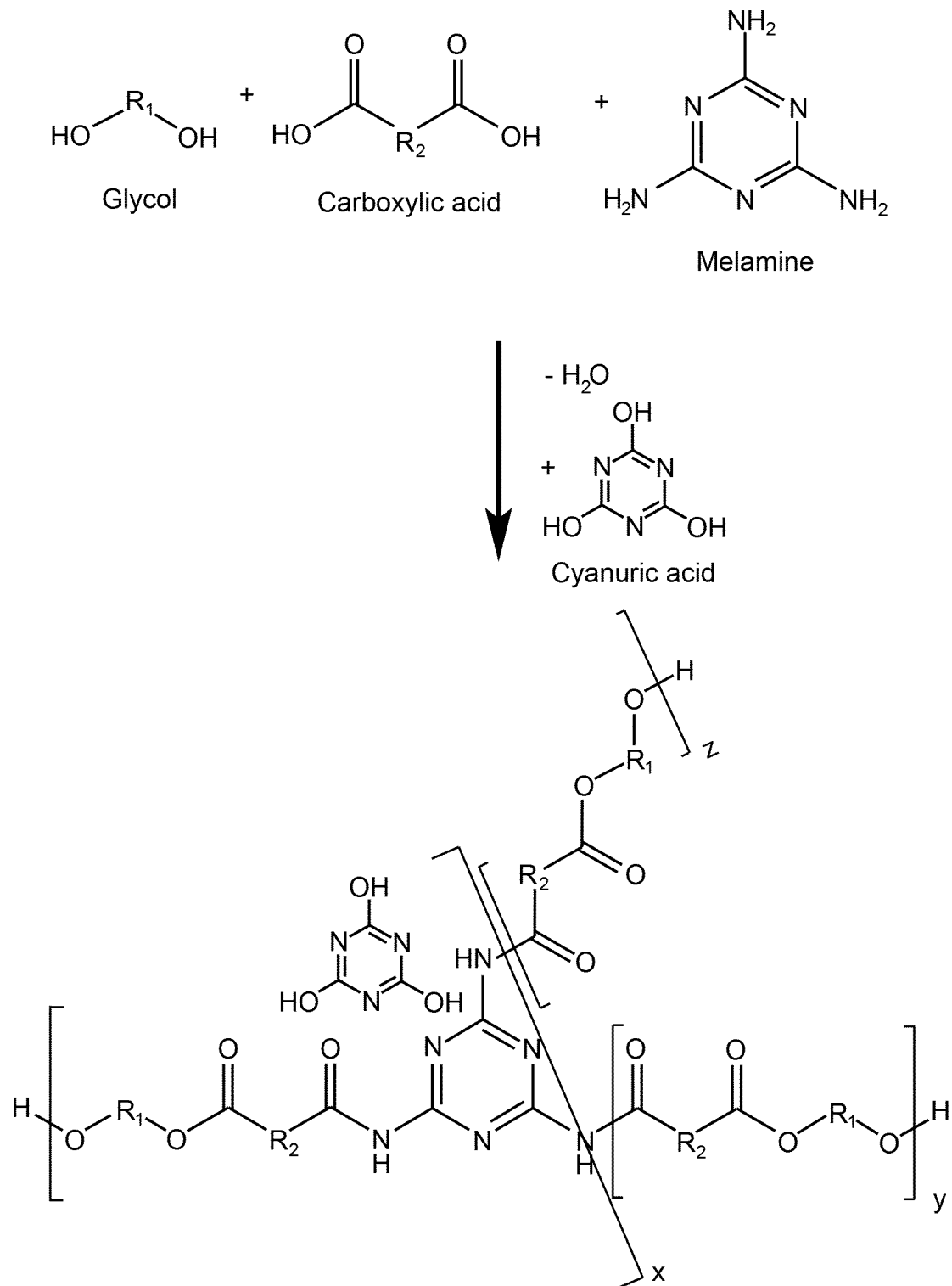


FIG. 3

Rate of Foam Formation

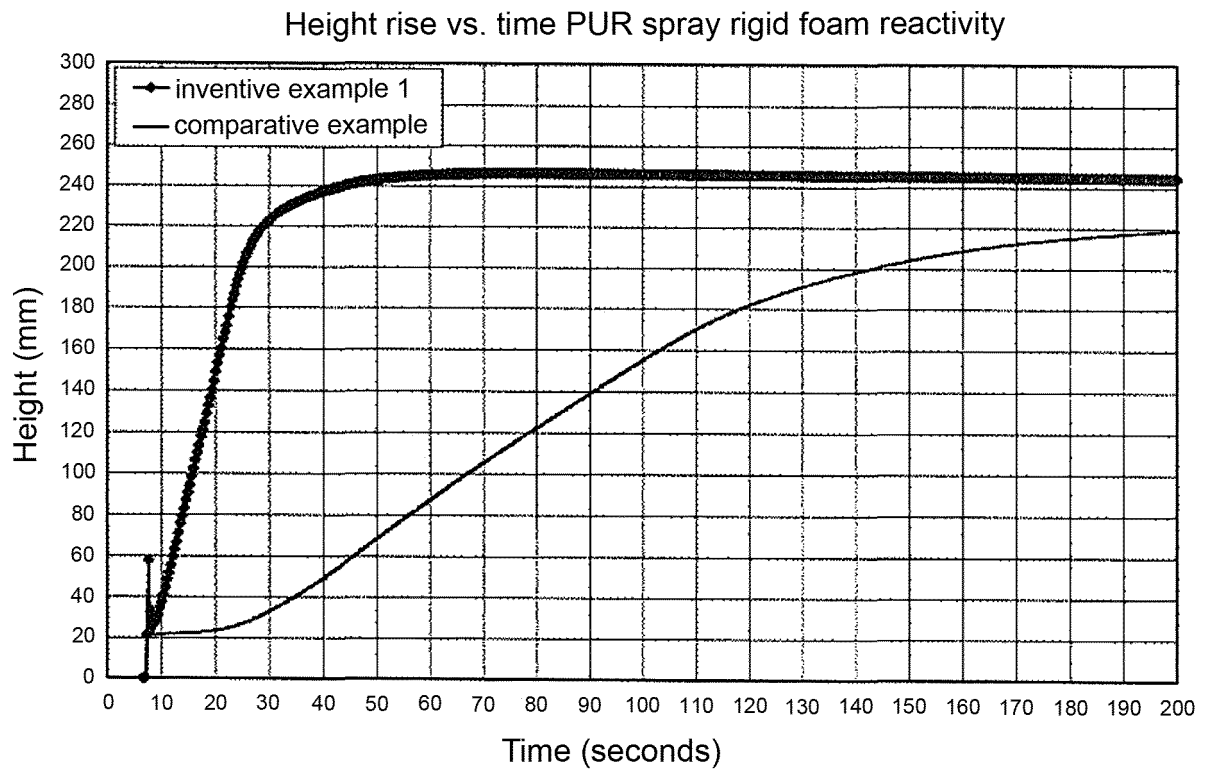


FIG. 4

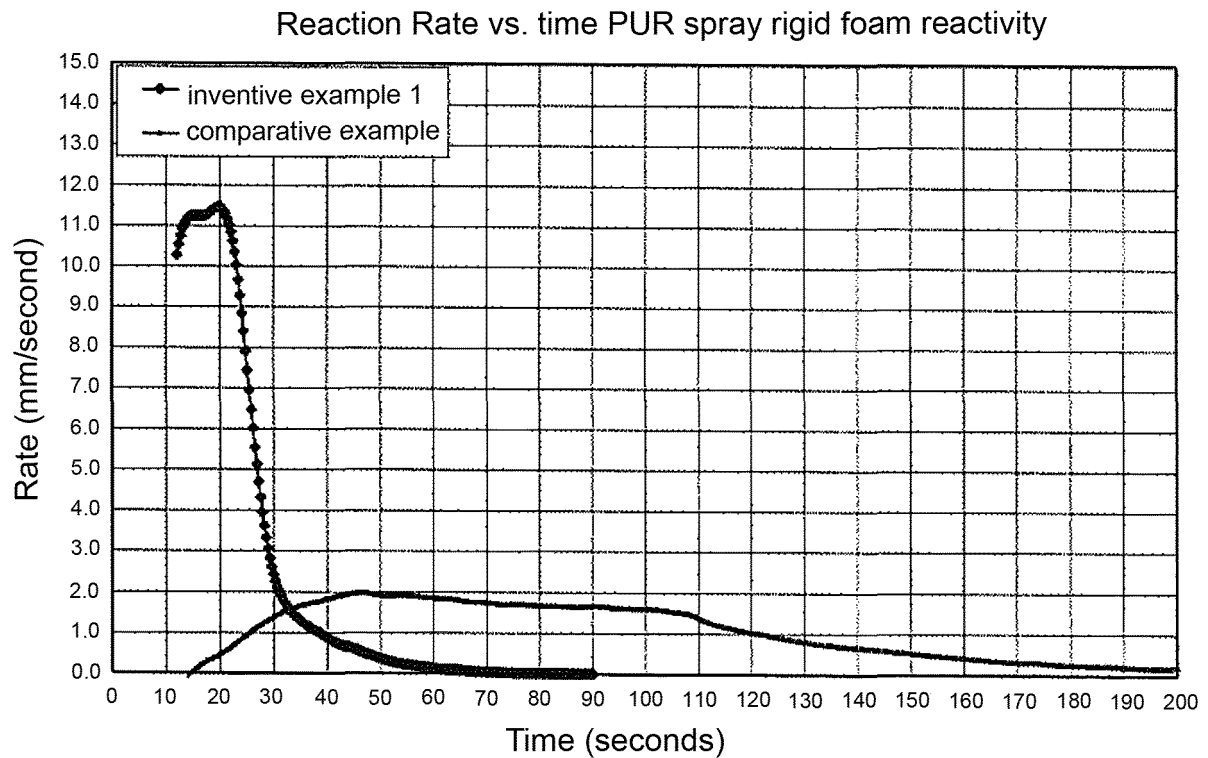


FIG. 5