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(54) Title: METAL ION EXCHANGED SOLID MATERIALS AS CATALYST FOR THE SKELETAL ISOMERIZATION OF
FATTY ACIDS AND ALKYLESTERS THEREOF

(57) Abstract: The present invention generally relates to a process for the skeletal isomerization of unsaturated linear fatty acids
and/or alkyl esters thereof to their branched counterparts. Said skeletal isomerization process comprises contacting said unsaturated
linear fatty acids and/or alkyl esters thereof with at least one metal ion exchanged solid material catalyst. The present invention
also relates to a process for the preparation of branched fatty acids and/or alkyl esters thereof from their straight chain counterparts.
Finally, the invention also relates to various derivatives prepared from the branched fatty acids and/or alkyl esters prepared in accor-
dance with the present invention.

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