## CLAIMS

1. A reinforcement element for a diaphragm wall including a reinforcement cage which has a height defining a longitudinal direction, a width and a thickness , the reinforcement cage having a first end part and a second end part considered along its width as opposite to the first end part, the first and second end parts extending along the longitudinal direction of the reinforcement cage, the reinforcement element further including at least one seal–carrier provided with a mounting part for receiving at least one seal which is elongated, the seal–carrier being fixed to the first end part of the reinforcement cage and extending along the longitudinal direction of said reinforcement cage, the seal–carrier having two flanges extending along the longitudinal direction and a bottom so as to define a housing for receiving the seal , at least a first part of which is surrounded by a sacrificial material.

2. The reinforcement element according to claim 1, wherein the seal–carrier is a longitudinal profile.

3. The reinforcement element according to claim 2, wherein the longitudinal profile has a "U" section.

4. The reinforcement element according to claim 2, wherein the longitudinal profile consists of two "L"–shaped longitudinal elements.

5. The reinforcement element according to claim 1, wherein the mounting part includes a longitudinal slot formed in the bottom to receive the seal.

6. The reinforcement element according to claim 1, further including reinforcing members connecting at least one of the flanges to the reinforcement cage.

7. The reinforcement element according to claim 1, wherein the reinforcement cage, considered in a plane perpendicular to the longitudinal direction, includes two adjacent reinforcement portions each provided with at least two parallel reinforcements, the seal–carrier being fixed to each of the two adjacent reinforcement portions.

8. A reinforcement device including a reinforcement element according to claim 1, as well as at least one seal and a sacrificial material

in the housing, the seal being mounted on the seal–carrier while being at least partly bordered by the sacrificial material.

9. The reinforcement device according to claim 8, wherein the seal further has a second part, the first and second parts being disposed on either side of the bottom when the seal is mounted on the seal–carrier, so that the seal extends transversely relative to the bottom, the first part being located in the housing and flanked by the sacrificial material.

10. The reinforcement device according to claim 8, wherein the sacrificial material comprises polystyrene.

11. A scraping tool for discharging the sacrificial material disposed in a housing of a reinforcement device according to claim 8, the scraping tool including two parallel teeth spaced apart from each other so as to define a passage for the seal, the width of the scraping tool being substantially equal to the distance between the flanges of the seal–carrier.

12. A method for making a diaphragm wall in the ground, comprising:

drilling a first vertical trench in the ground ;

placing in the first trench a reinforcement element for a diaphragm wall including a reinforcement cage which has a height defining a longitudinal direction, a width and a thickness, the reinforcement cage having a first end part and a second end part considered along its width as opposite to the first end part, the first and second end parts extending along the longitudinal direction of the reinforcement cage, the reinforcement element further including at least one seal–carrier provided with a mounting part for receiving at least one seal which is elongated, the seal–carrier being fixed to the first end part of the reinforcement cage and extending along the longitudinal direction of said reinforcement cage, the seal–carrier having two flanges extending along the longitudinal direction and a bottom so as to define a housing for receiving the seal, at least a first part of which is surrounded by a sacrificial material;

pouring concrete into the first trench then, after hardening of the concrete, drilling a second vertical trench in the ground, juxtaposed with the first vertical trench on the side of the seal–carrier ;

discharging the sacrificial material out of the housing using a scraping tool including two parallel teeth spaced apart from each other so as to define a passage for the seal, the width of the scraping tool being substantially equal to the distance between the flanges of the seal–carrier, so that the first part of the seal extends into the second trench; and then

putting concrete in the second trench.