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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7 :
C07D 471/04, 487/04, C07F 7/10 // A61K 31/5517, 31/437, A61P 9/00, 29/00, (C07D 471/04, 235:00, 221:00) (C07D 487/04, 243:00, 235:00)

A1

(11) International Publication Number: WO 00/69857

(43) International Publication Date: 23 November 2000 (23.11.00)

(21) International Application Number: PCT/US00/13417

(22) International Filing Date: 16 May 2000 (16.05.00)

(30) Priority Data:
60/134,829 19 May 1999 (19.05.99) US

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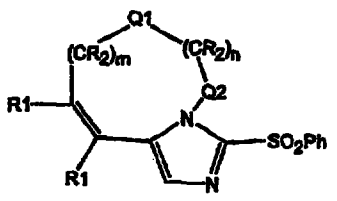
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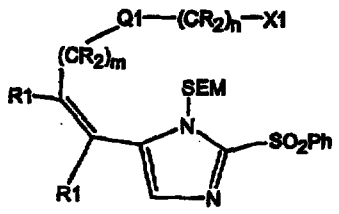
(81) Designated States: AE, AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), DM, EE, EE (Utility model), ES, FI, FI (Utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published
With international search report.
Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: PROCESS FOR MAKING FUSED–RING IMIDAZO–CONTAINING COMPOUNDS



(1)



(2)

(57) Abstract

The subject invention involves processes for making fused–ring imidazo–containing compounds having structure (1) by obtaining and cyclizing compounds having structure (2) wherein m, n, R, R1, Q1 and Q2 are as defined herein, –X1 is selected from –Cl, –Br, –I, –OH and –COOH, and –SEM is $-CH_2OCH_2CH_2-Si(CH_3)_3$.