

ABSTRACT

A smoother includes a conveying device for a molded body; a pair of arms that are respectively disposed to face both widthwise ends of the
5 conveying device, and in which longitudinal ends of the arms are swingable in upward and downward directions with respect to a conveying surface of the conveying device; a smoother plate fixed to a pair of facing ends of the longitudinal ends of the
10 pair of arms; weights that are respectively attached to the pair of arms and are movable along a longitudinal direction of the arms; a weight position changing device configured to change positions of the weights on the arms; and a first
15 control device configured to control the positions of the weights on the arms via the weight position changing device.

FIG. 2