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(54) Title: COPOLYMERIZATION OF FORMALDEHYDE AND CYCLIC ETHERS USING INITIATORS BASED UPON TETRAPHENYL BORATES		
(57) Abstract This invention concerns a process for the copolymerization of formaldehyde with cyclic ethers, the process comprising combining in a hydrocarbon solvent a cyclic ether, a cationic initiator comprising an anion formed from tetraphenyl borate derivatives, and mixtures thereof, and a cation, and anhydrous formaldehyde. These initiators provide high activity, high cyclic ether incorporation rates, and stability while minimizing the production of by-products.		