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REPLACED

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ABSTRACT OF THE DISCLOSURE

5 The present invention relates to a blow molded
plastic container whose thin wall shoulder portion has a
plurality of rib-like protrusions. Each of said rib-
like protrusions are, in axial cross-section, configured
with multiple radii of curvature having a specifically
defined relationship. The protrusions so formed do not
adversely affect the integrity of the shoulder portion
10 wall structure and do not distort upon internal
pressurization of the container.

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