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(71) Applicant (for all designated States except US): **HAL-LIBURTON ENERGY SERVICES, INC.** [US/US];
10200 Bellaire Blvd., Houston, Texas 77072 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **CUNNINGHAM, Gregory Scott** [US/US]; 532 Chasewood Drive, Grapevine, Texas 76051 (US). **LOPEZ, Jean-Marc** [FR/US]; 7308 Stoddard Lane, Plano, Texas 75025 (US).

(74) Agents: **GRISWOLD, Joshua A.** et al.; Fish & Richardson P.C., P.O. Box 1022, Minneapolis, Minnesota 55440 (US).

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(54) Title: CRIMPED END WRAPPED ON PIPE WELL SCREEN

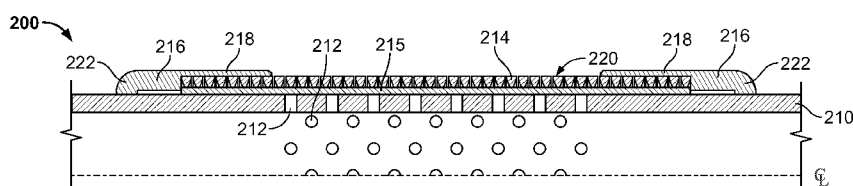


FIG. 2A

(57) Abstract: A well screen is constructed by positioning a crimp ring encircling and over an end of a wrapped-on-pipe screen layer on a tubular base pipe. The crimp ring is plastically deformed about an outer surface of the screen layer. A bead of weld is applied to affix the crimp ring to the base pipe.