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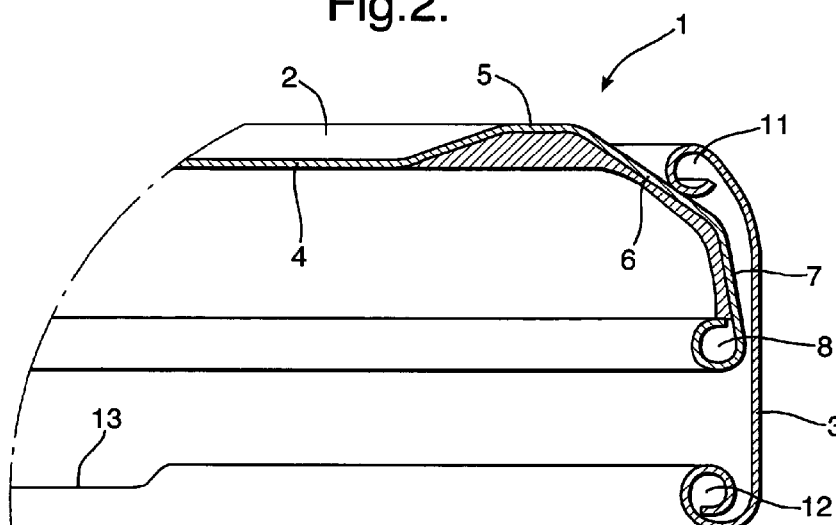
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Fig.2.



(57) Abstract: A two-part closure (1) which has a disc (2) and a skirt (3). In one example, the skirt wall is smooth between upper and lower rims so that the disc is moveable between the rim features. Typically in a metal skirt or ring, the upper rim feature is a curl (11) and the lower rim feature is a curled edge (12) with equi-spaced lugs (13) on the skirt wall.