



Abstract

An integral one-piece patch panel and cable management tray assembly formed from a single sheet of material comprising a substantially planar front patch panel portion, a cable management tray extending rearwardly of the front patch panel portion and securement arms extending between the cable management tray and the front patch panel portion to reinforce the formed structure. The method of manufacture comprises the steps of taking a sheet of formable material, forming holes as desired, bending the sheet material to provide the front patch panel portion and tray, bending the sheet material to provide securement arms and securing the free end of each arm to the sheet material to provide the enforcement of the formed sheet structure.