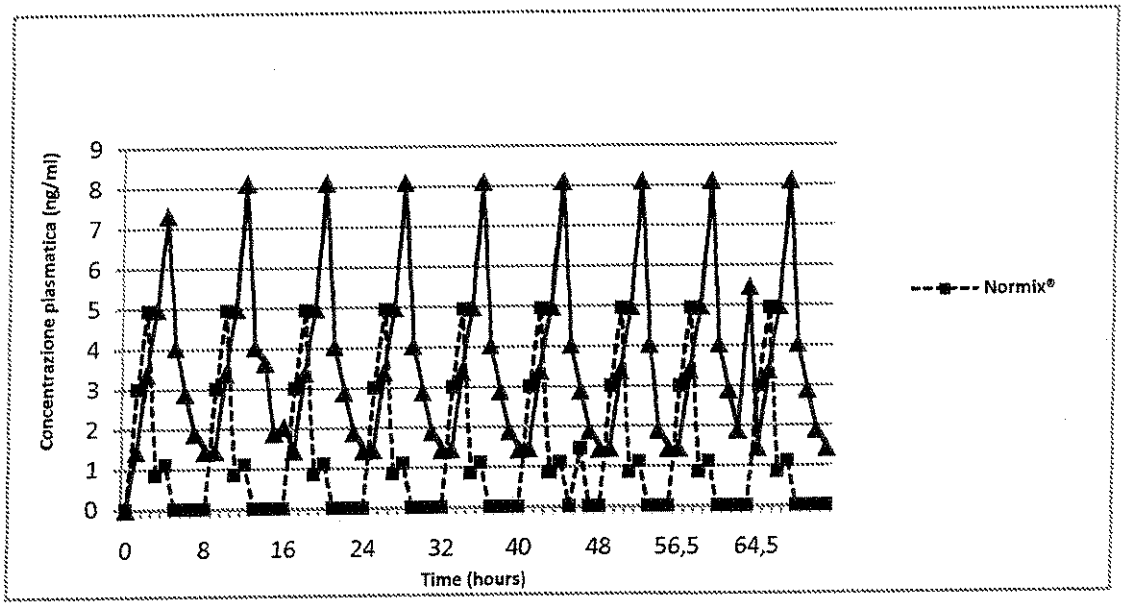


Figure 1: Plasma concentration profile after multiple administration of a 200 mg rifaximin tablet prepared as Example 3 and Normix® in the V7 subject

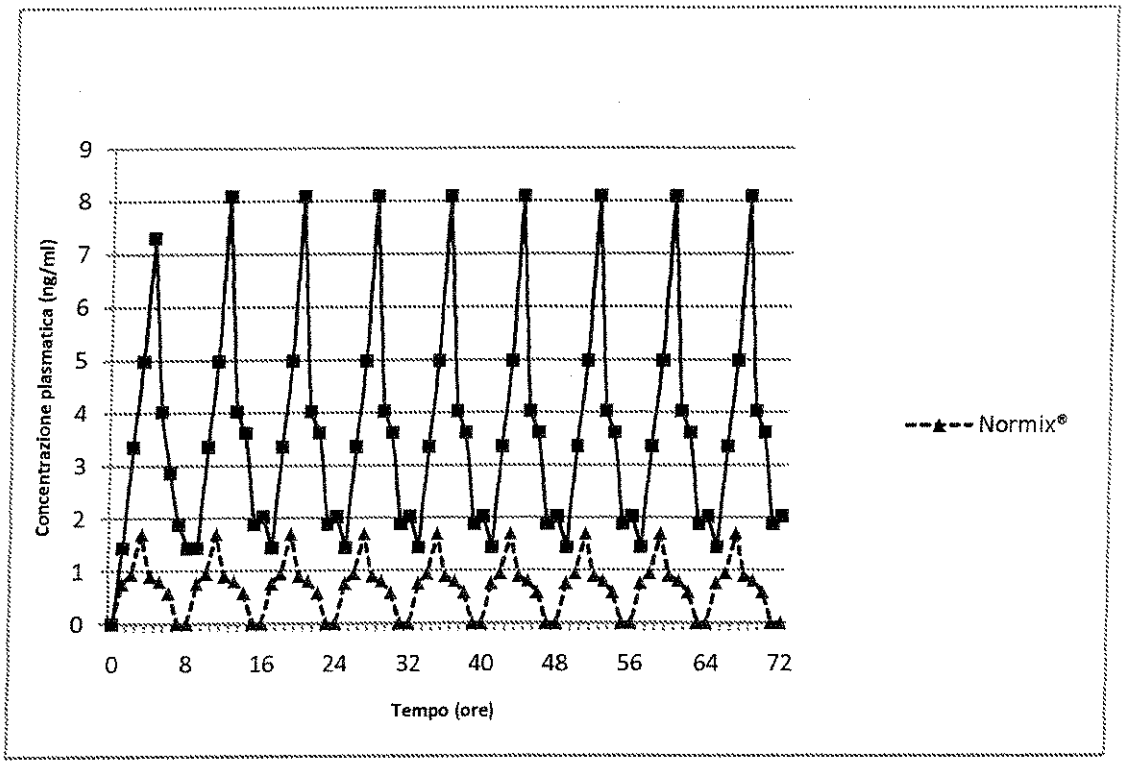


Figure 2 : Plasma concentration profile after multiple administration of a 200 mg rifaximin tablet prepared as Example 3 and Normix® in the V11 subject.

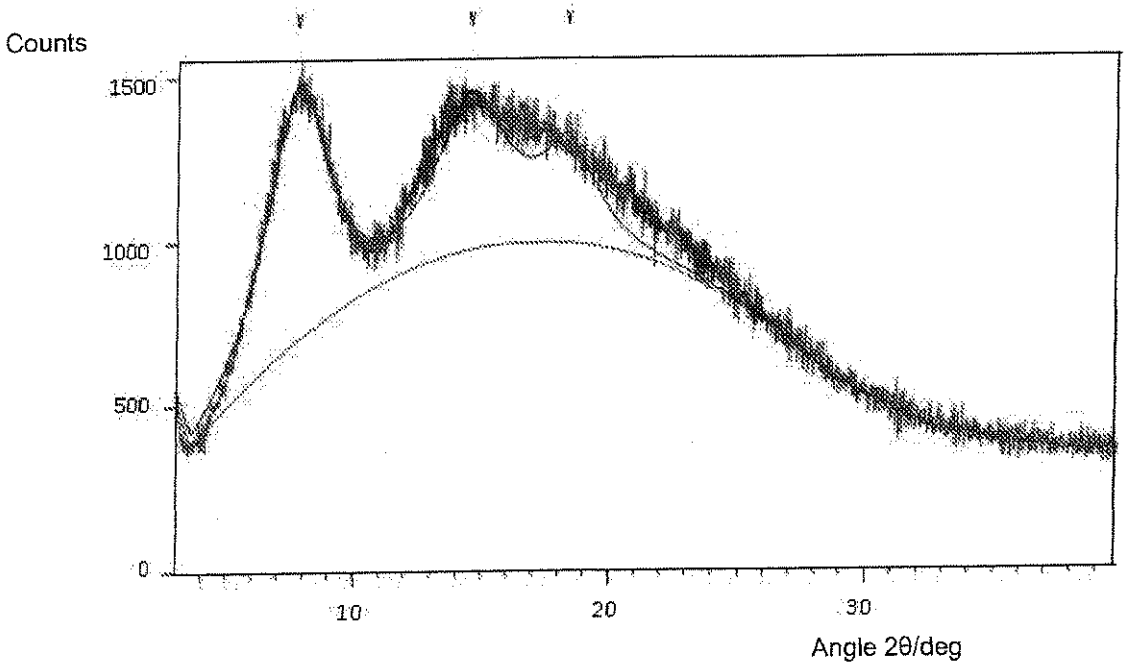


Figure 3: X-Ray diffraction spectra obtained by spray drying process .

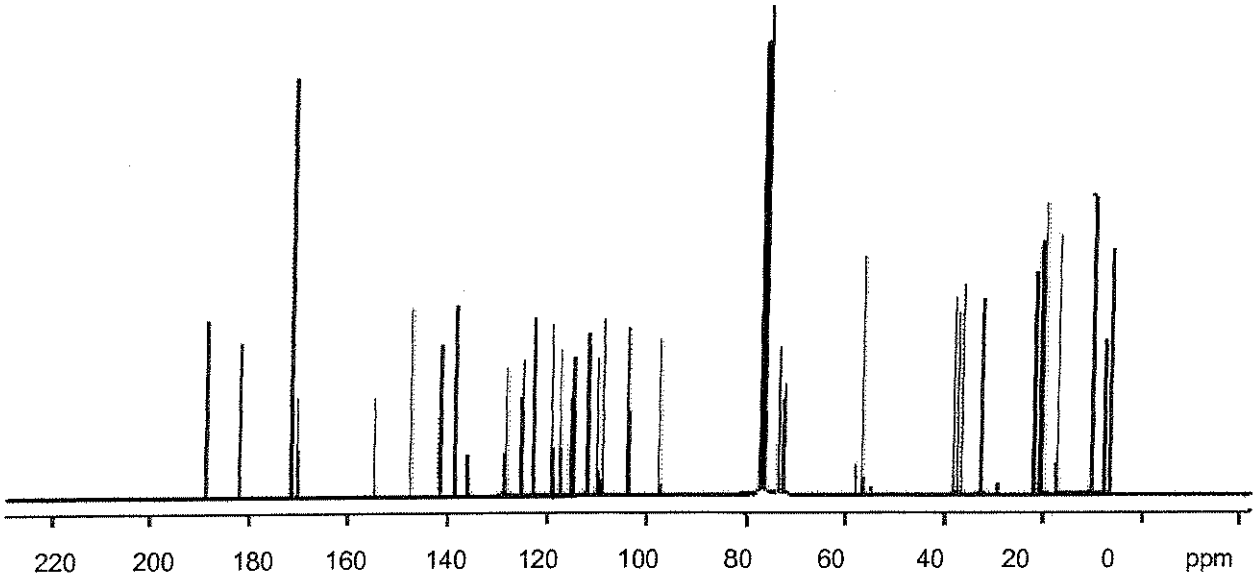


Figure 4: ^{13}C –NMR spectra obtained by spray drying process

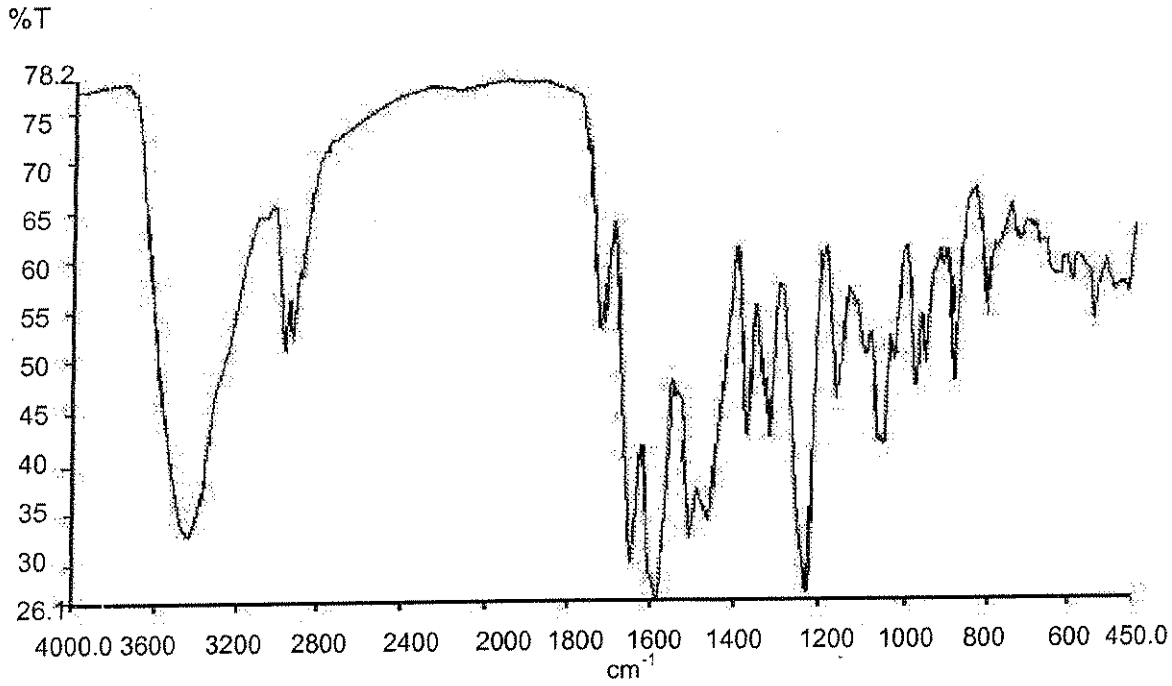


Figure 5: IR Spectra rifaximin obtained by spray drying process

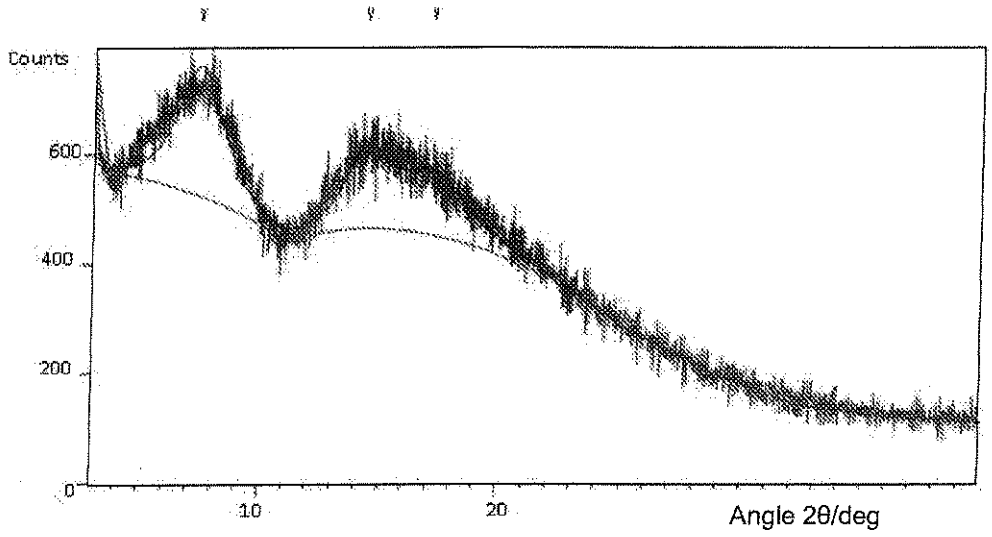


Figure 6 :X-Ray diffraction spectra of rifaximin obtained by milling process

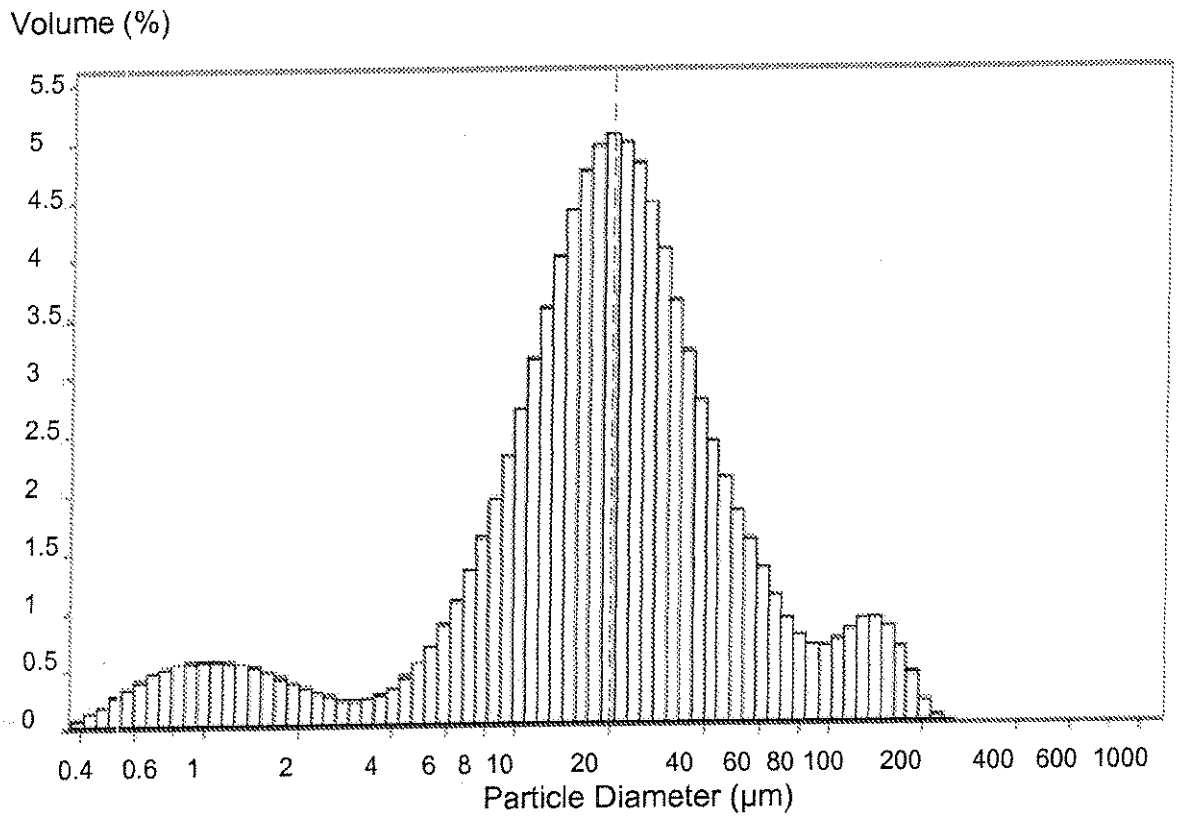


Figure 7: PSD rifaximin obtained by spray drying process

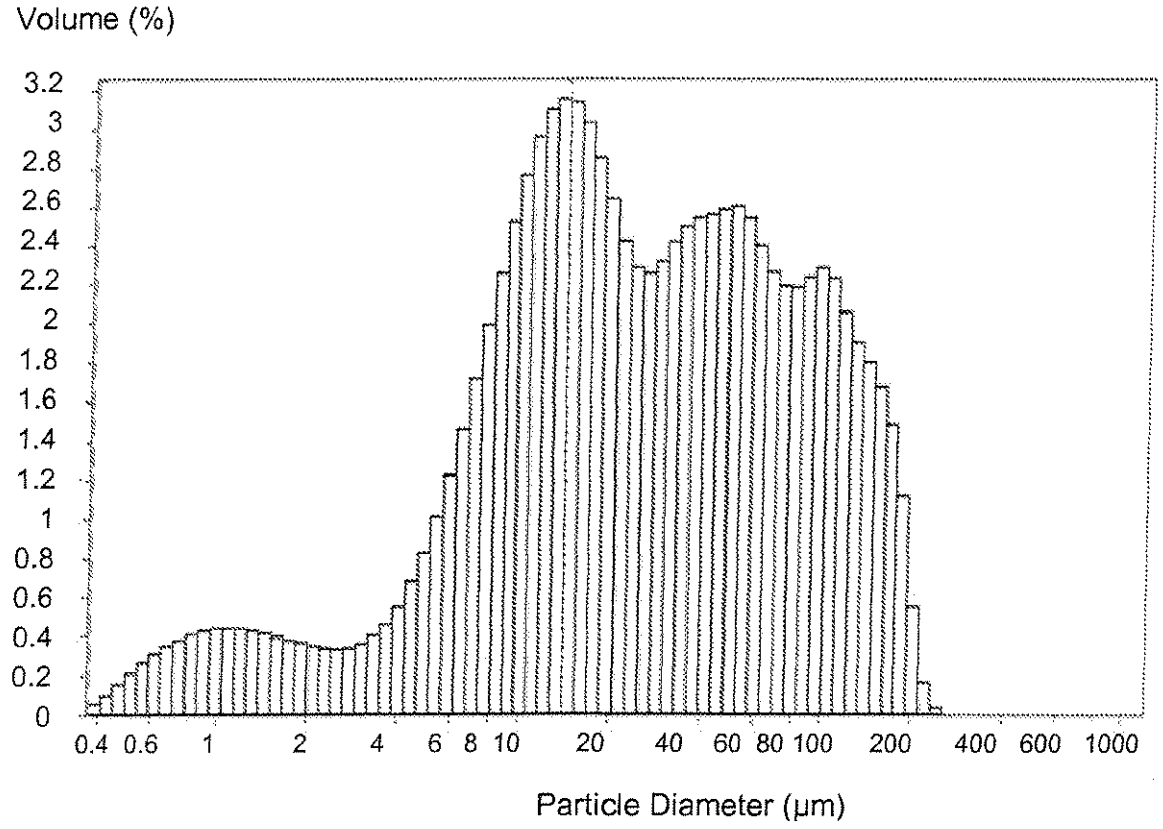


Figure 8 : PSD rifaximin obtained by milling process

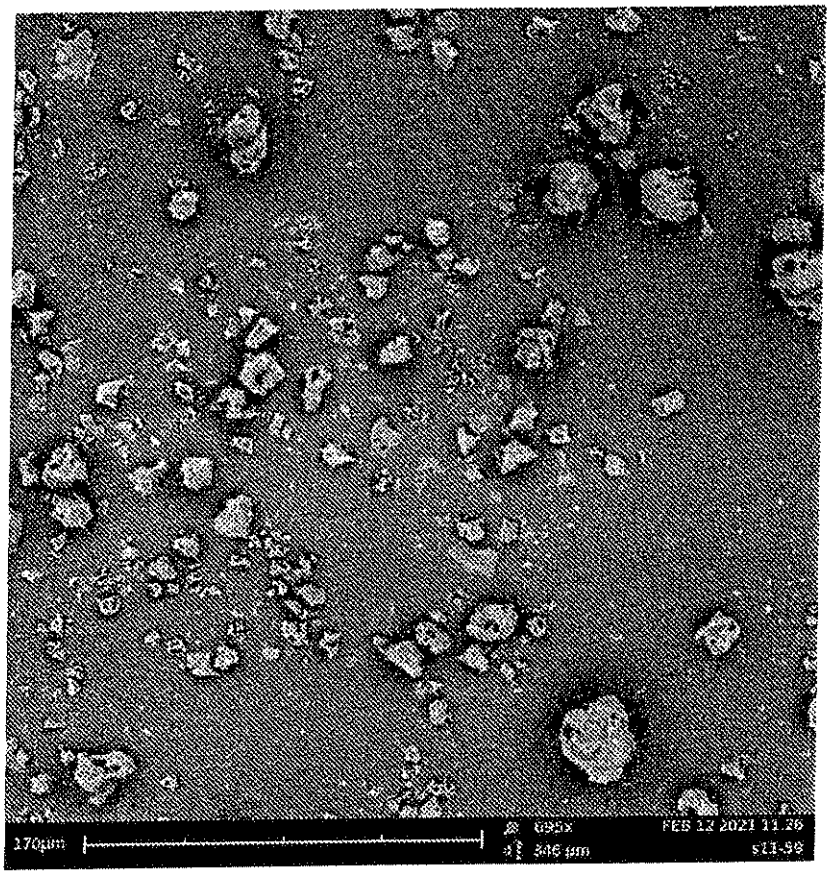


Figure 9: SEM Microscopy image of rifaximin obtained by spray drying process.

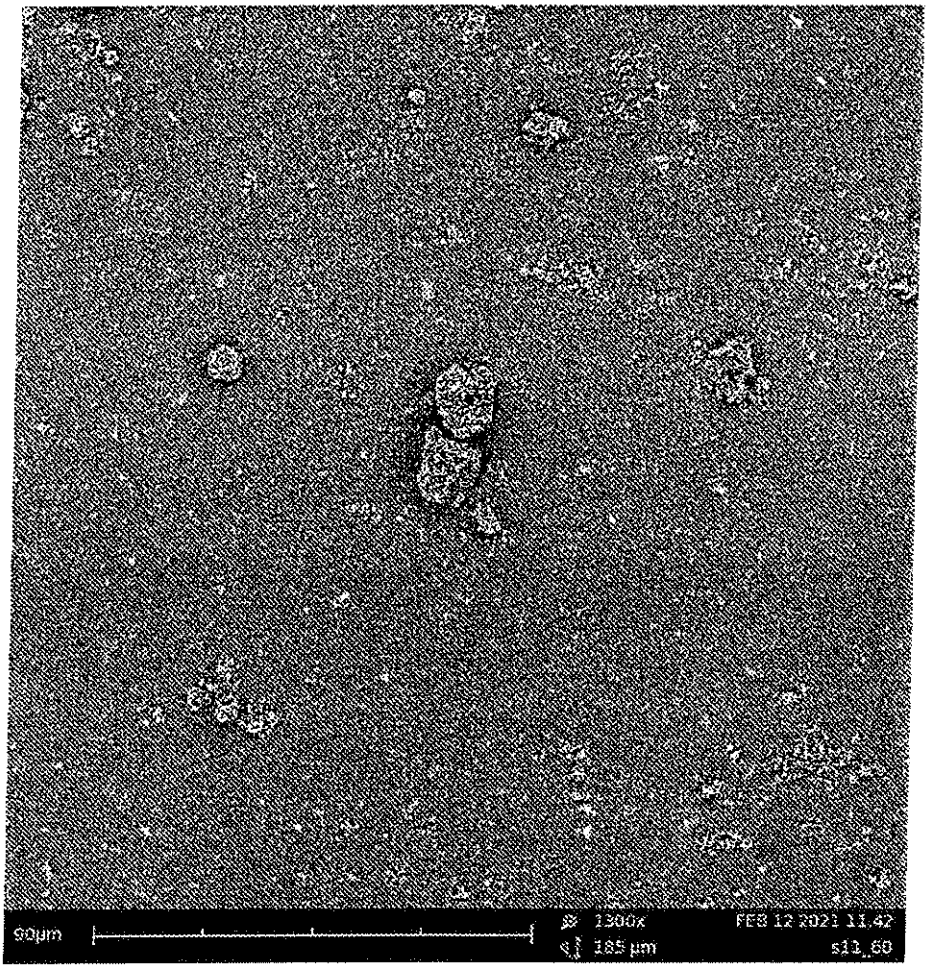


Figure 10: SEM Microscopy image of rifaximin obtained by milling process.