

TITLE**ADJUSTABLE, DUAL SPEAKER ELEMENT IN-EAR PHONE**PRIORITY CLAIM

The present application claims priority to U.S. provisional application
5 Serial No. 61/054,238, titled "ADJUSTABLE, DUAL SPEAKER ELEMENT IN-
EAR PHONE," filed May 19, 2008, and to U.S. application Serial No.
29/334,942, filed April 6, 2009, titled "EARPHONE," which are incorporated
herein by reference in their entireties.

BACKGROUND

10 The present disclosure generally relates to earphones for sound
reproduction with high fidelity and more particularly to adjustable dual element
in-ear earphones having one transducer for each ear directed to reproducing
higher frequencies and one transducer for each ear directed to reproducing
lower frequencies.

15 U.S. Patent No. 5,333,206, titled "DUAL ELEMENT HEADPHONE,"
discloses a dual element headphone including (a) one transducer that is
substantially larger than the cavum concha of a typical human ear and (b) one
smaller transducer that fits into the cavum concha. Other than the curvature of
the headband, however, the headphones disclosed in this patent are not
20 adjustable.

U.S. Patent No. 5,729,615, titled "IN-EAR TYPE EARPHONE HAVING
AN EAR HANGER," discloses an earphone having one in-ear speaker element
connected to a shaft. The speaker element is pivotably rotatable with respect to
the shaft. Further, the shaft is slidably movable along its axis. Thus, the
25 position of the earphone can be raised or lowered vertically by sliding the shaft.
Further, the earphone can be rotated in the roll direction, but in the roll direction
only. Therefore, while the earphone disclosed in this patent discloses some
mechanisms for adjusting the position and orientation of the earphone, the
permitted adjustments are limited. In addition, the earphone of this patent only
30 has one speaker element.

The foregoing discussion is intended only to illustrate some of the shortcomings present in the field of the invention at the time, and should not be taken as a disavowal of claim scope.

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SUMMARY

In various embodiments, an earphone is provided. In at least one embodiment, the earphone can comprise at least one speaker element, a bridge comprising a first end and a second end, wherein the speaker element is pivotably connected to the first end of the bridge, and a hanger bar comprising a first portion and a second portion, wherein the first portion is threadingly connected to the second end of the bridge. In these embodiments, the second portion of the hanger bar is configured to rest upon a part of a listener's ear when worn by the listener.

In at least one embodiment, an earphone is provided that can comprise at least one speaker element, a bridge comprising a first end and a second end, wherein the speaker element is pivotably connected to the first end of the bridge, and a hanger bar comprising a first portion and a second portion. In these embodiments, the second end of the bridge comprises a rotatable knob that is accessible to a listener when the earphone is worn by the listener. Further, in these embodiments, the first portion of the hanger bar is operably engaged to the rotatable knob such that rotation of the knob causes the second portion to at least translate relative to the bridge. Additionally, in these embodiments, the second portion of the hanger bar is configured to rest upon a part of the listener's ear when worn by the listener.

In at least one embodiment, a method of wearing an earphone is provided that can include the steps of providing an earphone comprising at least one speaker element, a bridge comprising a first end and a second end, wherein the speaker element is pivotably connected to the first end of the bridge and wherein the second end comprises a rotatable knob, and a hanger bar comprising a first portion and a second portion, wherein the first portion is operably engaged to the rotatable knob such that rotation of the knob causes the second portion of the hanger bar to at least translate relative to the bridge.

In these embodiments, the method further comprises the steps of rotating the knob to adjust a distance between the second portion of the hanger bar and the bridge, rotating the speaker element relative to the bridge, and placing the hanger bar on a part of a listener's ear such that the speaker element is aligned
5 with the cavum concha of the listener's ear.

In at least one embodiment, an earphone is provided that can comprise a first speaker element and a second speaker element extending from the first speaker element. In these embodiments, the first speaker element can
10 comprise an enclosure having a wall, a first transducer disposed within the enclosure, the first transducer configured to produce a first sound, and a first cavity defined between the wall of the enclosure and the first transducer. Further, in these embodiments, the second speaker element can comprise a housing sized and configured to fit at least partially into a cavum concha of a listener's ear, the housing having a backing and a sound emanating surface,
15 wherein the sound emanating surface includes first sound openings and second sound openings defined therein, a second transducer disposed within the housing, the second transducer configured to produce a second sound that emanates through the second sound openings but not through the first sound openings, and a second cavity defined between the backing of the housing and
20 the second transducer. Additionally, in these embodiments, the first cavity, the second cavity, and the first sound openings define a sound path for the first sound produced by the first transducer such that the first sound travels through the sound path and emanates through the first sound openings but not through the second sound openings.

25 In at least one embodiment, an earphone is provided that can comprise at least one speaker element configured to fit at least partially into a cavum concha of a listener's ear and a hanger bar operably connected to the speaker element. In these embodiments, the hanger bar is configured to rest upon an upper external curvature of a listener's ear and behind an upper portion of an
30 auricula of the listener's ear. Additionally, in these embodiments, the hanger bar has a shape configured to cause the speaker element to exert a force on the listener's ear, independent of gravity.

This Summary is intended to briefly outline certain embodiments of the subject application. It should be understood that the subject application is not limited to the embodiments disclosed in this Summary, and is intended to cover modifications that are within its spirit and scope, as defined by the claims. It should be further understood that this Summary should not be read or construed in a manner that will act to narrow the scope of the claims.

BRIEF DESCRIPTION OF THE FIGURES

The above-mentioned and other features and advantages of this invention, and the manner of attaining them, will become more apparent and the invention itself will be better understood by reference to the following description of embodiments of the invention taken in conjunction with the accompanying drawings, wherein:

Figure 1 depicts a non-limiting embodiment of an earphone being worn by a listener;

Figure 2 is a side view of the earphone of Figure 1;

Figure 3 is a front view of the earphone of Figure 1;

Figure 4 is a top view of the earphone of Figure 1;

Figures 5-7 shows aspects of a tragus bridge of the earphone of Figure 1;

Figure 8 is an exploded view of the earphone of Figure 1;

Figure 9 is an exploded view of a non-limiting embodiment of an earphone;

Figure 10 is a perspective view of a non-limiting embodiment of an earphone;

Figure 11 is a front view view of the earphone of Figure 10;

Figure 12 is a cross-sectional view of speaker elements of the earphone of Figure 10, taken along line 12-12 in Figure 11 (any electrical wiring has been omitted for clarity); and

Figure 13 is an exploded view of the speaker elements of the earphone of Figure 10 (any electrical wiring has been omitted for clarity).

Figure 14 is a top view of a force diagram showing the forces acting on and exerted by the earphone of Figure 10 with respect to a listener's ear.

DETAILED DESCRIPTION

Certain exemplary embodiments will now be described to provide an overall understanding of the principles of the structure, function, manufacture, and use of the devices and methods disclosed herein. One or more examples
5 of these embodiments are illustrated in the accompanying drawings. Those of ordinary skill in the art will understand that the devices and methods specifically described herein and illustrated in the accompanying drawings are non-limiting exemplary embodiments and that the scope of the various embodiments of the present invention is defined solely by the claims. The features illustrated or
10 described in connection with one exemplary embodiment may be combined with the features of other embodiments. Such modifications and variations are intended to be included within the scope of the present invention.

In the following description, like reference characters designate like or corresponding parts throughout the several views. In addition, it is to be
15 understood that such terms as "forward," "rearward," "front," "back," "right," "left," "upwardly," "downwardly," and the like are words of convenience and are not to be construed as limiting terms. The description below is for the purpose of describing various embodiments of the invention and is not intended to limit the invention thereto.

20 Various embodiments are directed to an adjustable, dual speaker element earphone, wherein one of the speaker elements (the smaller one) is sized to fit into the cavum concha of the listener's ear and the other element (the larger one) is not. The positioning of the speaker elements may be adjustable so that the user can adjust the positioning of the speaker elements
25 for increased comfort. For example, in one embodiment, by virtue of a hinged joint, the larger speaker element may be rotated about a vertical axis of the hinged joint so that the larger speaker element can be rotated towards or away from the listener's ear. In addition, according to various embodiments, the smaller speaker element may be adjusted relative to the larger speaker
30 element. For example, in one embodiment, the smaller speaker element may be connected to the larger speaker element by a knuckle-ball joint, a ball joint, or some other similar pivotable joint, that provides multiple degrees of rotational

freedom but limits or prevents translational movement for the smaller speaker element relative to the larger speaker element.

In addition, the earphone may comprise a hanger bar that the listener uses to position the earphone on the listener's ear. In that connection, the
5 hanger bar may comprise a horizontal section that rests upon the upper external curvature of the listener's ear behind the upper portion of the auricula (or pinna). The earphone may comprise a knurled knob that allows the user to adjust finely the distance between the horizontal section of the hanger bar and the speaker elements, thereby providing, in such embodiments, another
10 measure of adjustability for the user.

In at least one embodiment, an adjustable, dual speaker element earphone is provided, wherein one of the speaker elements is sized to fit into the cavum concha of the listener's ear. Figures 1 through 4 illustrate one
15 embodiment of the earphone 10. Figure 1 is a perspective view of the earphone 10 being worn on the ear 12 of a human listener 14; Figure 2 is a side view of the earphone 10; Figure 3 is a front view of the the earphone 10; and Figure 4 is a top view of the earphone 10. According to the illustrated embodiment, the earphone 10 comprises, among other elements, a first
20 speaker element 20, a second, in-ear speaker element 22, a hanger bar 24, and a tragus bridge 26.

The terms "proximal" and "distal" are used herein with reference to the listener's head. Accordingly, the proximal components of the earphone 10 are toward the listener's nose, and the distal components are toward the rear of the listener's head. Also, the spatial terms "vertical" and horizontal" are used herein
25 with respect to the drawings. These terms are not intended to be limiting or absolute.

The first speaker element 20 may be generally circular, as shown in the figures, and may be sized large enough that it does not fit into the cavum concha of the vast majority of human listeners 14. The second speaker
30 element 22 also may be generally circular in shape, and may be extend outwardly from an inner portion 28 of the first speaker element 20. According to one embodiment, the second speaker element 22 may be rigidly fixed to the

inner surface 28 of the first speaker element 20 so that there is no relative movement between the first and second speaker elements. In such an embodiment, the second speaker element 22 may be connected to the first speaker element 20 by an arm 23 such that the second speaker element 20
5 extends generally perpendicularly from the first speaker element 20. According to various embodiments, the inner surface 28 of the first speaker element 20, the arm 23, and the backing 25 of the second speaker element 22 may be made from a single piece of injection molded plastic so that their positions are fixed.

10 The hanger bar 24, as shown in the figures, may be substantially L-shaped, having (i) a first, proximal portion 30 that extends generally vertically from the tragus bridge 26, and (ii) a second, distal portion 32, generally perpendicular to the first portion 30, that extends horizontally away from the first portion 30 and is designed to rest upon the upper external curvature of the ear
15 12 behind the upper portion 13 of the auricula (or pinna). The hanger bar 24 may have a circular cross-section, and may be made out of plastic, metal, or any other suitable material.

The tragus bridge 26 includes a vertically oriented, distal gudgeon 34 fixedly connected to the first speaker element 20 at a proximal edge of the first
20 speaker element 20. The gudgeon 34 and the tragus bridge 26 may be generally tangential to a proximal edge of the circular first speaker element 20. A slotted retaining bolt or pintle 36 is inserted through the opening defined by the gudgeon 34 to connect hingedly the first speaker element 20 to the tragus bridge 26. That way, the first speaker element 20 can be rotated about the
25 vertical axis of the gudgeon 34 so that the first speaker element 20 can be rotated toward or away from the listener's ear 12. The gudgeon 34 may be made from metal or plastic, for example. In one embodiment, an outer peripheral backing 42 of the first speaker element 20 and the gudgeon 34 may be made from an integrated piece of injection-molded plastic. The height of the
30 tragus bridge 26 may be less than the diameter of the first speaker element 20. For example, the height of the tragus bridge 26 may be approximately one-half the diameter of the first speaker element 20. Alternatively, referring to Figures

10-11, trigel bridge 126 may be larger than one-half the diameter of first speaker element 120, but less than the diameter of the first speaker element 120. In such embodiments, cylindrical knurled knob 148 may be larger than knob 48, described above, such that a listener may have a larger surface area
5 with which to contact and rotate knob 148 to adjust hanger bar 124.

Figures 5-7 show aspects of the trigel bridge 26 according to various embodiments. Figure 5 is a section view of the trigel bridge 26 showing the gudgeon 34 and the pintle 36. In Figures 6 and 7, the trigel bridge 26 is omitted so that other components in the trigel bridge 26 can be viewed. As
10 shown in these figures, a plastic friction O-ring 38 may be disposed between the head 40 of the pintle 36 and the upper portion of the gudgeon 34. The O-ring 38 may reside inside the trigel bridge 26 so that it cannot normally be seen. The purpose of the O-ring 38 is to provide friction between the gudgeon 34 and the pintle 36 such that rotation of the first speaker element 20 relative to the
15 trigel bridge 26 is resisted and a relative position may be maintained between the first speak element 20 and the trigel bridge 26. The trigel bridge 26 has upper and lower flanges 42, 44 above and below the gudgeon 34, respectively. The pintle 36 is inserted through the upper flange 42, the gudgeon 34, and the lower flange 44, to thereby hingedly connect the gudgeon 34 to the trigel bridge
20 26.

As shown in Figures 5-7, the pintle 36 may include a lower slot through which a speaker wire 46 may be feed into the trigel bridge 26 and to the first and second speaker elements 20, 22.

As shown in Figures 1-7, the trigel bridge 26 may also include a
25 cylindrical knurled knob 48 vertically oriented at a proximal end of the trigel bridge 26. The knurled knob 48 may define a vertical opening therethrough, with threads on the interior of the knurled knob 48 around the opening. The lower end of the first portion 30 of the hanger bar 24 may have corresponding threads, as shown in Figure 5, which mate with the threads of the knurled knob
30 48. Rotation of the knurled knob 48 about its vertical axis thereby causes the horizontal portion 32 of the hanger bar 24 to be adjusted vertically with respect to the trigel bridge 26 (and hence the speaker elements 20, 22). That is, by

rotating the knurled knob 48, a user can adjust the distance H shown in Figure 2, which controls the relative positioning of the speaker elements 20, 22 and/or tragal bridge 26 to the second portion 32 of the hanger bar 24, i.e., the portion of the hanger bar 24 that rests upon the listener's ear, to thereby optimize or
5 enhance the fit of the earphone 10 for the user. In at least one embodiment, the threads of the hanger bar 24 and the knurled knob 48 may be relatively fine, to provide fine adjustment for the user. Alternatively, in at least one embodiment, the threads of the hanger bar 24 and the knurled knob 48 may be relatively coarse, to provide coarse adjustment for the user. The knurled knob 48 may be
10 made from plastic or metal, for example.

Further, in at least one embodiment, the knob 48 may be rotated relative to the hanger bar 24 to the point where the threads of the hanger bar 24 disengage from the knurled knob 48. Alternatively, in at least one embodiment, the hanger bar 24 may be rotated relative to the knob 48 such that the threads
15 of hanger bar 24 disengage from the knob 48. In such embodiments, another hanger bar (not shown), having different dimensions of a first portion 30 and/or a second portion 32, may then be inserted into the tragal bridge 26 at knob 48. Accordingly, different sized hanger bars may be provided to fit a variety of people having different sized ears.

20 According to various embodiments, as shown in Figure 5, the threads of the lower portion of the first portion of the hanger bar 24 may also pass into an opening in a strain relief member 50 that is adjacent to a lower portion of the tragal bridge 26 at its proximal side. The speaker wire 46 may thread up through the strain relief member, through the tragal bridge 26, and through the
25 slot in the pintle 36 to the speaker elements 20, 22, as shown in Figure 5. The strain relief member 50 may be made from plastic, for example.

In various embodiments, referring to Figures 1-4, hanger bar 24 may be operably connected to the speaker elements 20, 22 by tragal bridge 26. Accordingly, when the earphone 10 is correctly positioned on the listener's ear
30 12, the tragal bridge 26 usually will be adjacent to the tragus of the listener's ear 12, as shown in Figure 1. The tragal bridge 26 may be generally rectangular in shape, as shown in Figures 1-2, having the gudgeon 34 at its distal end and the

knurled knob 48 at its proximal end. The tragus bridge 26 may be made of plastic or any other suitable material.

Further, with reference to Figures 1 and 14, when earphone 10, 110 is correctly positioned on the listener's ear 12, the hanger bar 24, 124, as mentioned above, is configured to rest upon the upper external curvature of the listener's ear 12 and behind the upper portion 13 of the auricle of the listener's ear 12. According to various embodiments, the hanger bar 24, 124 may have a shape and size such that the hanger bar 24, 124 is configured to cause the first speaker element 20, 120 and/or the second speaker element 22, 122 to exert a force (F_{in} shown in Figure 14) on the listener's ear.

Referring now to Figures 1-4, 10-11, and 14, in various embodiments, the shape of the hanger bar may be described as follows. The first portion 30, 130 of the hanger bar 24, 124 may be generally vertical with respect to the second speaker element 22, 122 and/or the listener when the earphone 10, 110 is properly positioned on and/or in the listener's ear. The second portion 32, 132 may be generally horizontal likewise with respect to the second speaker element 22, 122 and/or the listener. The second portion 32, 132 may also slope or curve downward, back toward second speaker element 22, 122 as the second portion 32, 132 extends away from first portion 30, 130. Further, the second portion 32, 132 may also slope or curve horizontally inward, toward second speaker element 22, 122 as the second portion 32, 132 extends away from the first portion 30, 130. Optionally, as best seen in Figure 11, the second portion 132 may connect to the first portion 130 by an intermediate portion 131 of hanger bar 124. Intermediate portion 131 may slope or curve toward second speaker element 122 as intermediate portion 131 transitions from the generally vertical first portion 130 to the generally horizontal second portion 132. In other words, the intermediate portion 131 serves to offset the first portion 130 from the second portion 132 such that the primary longitudinal axis for the first portion 130 does not intersect the primary longitudinal axis for the second portion 132.

Focusing now on Figure 14, a top view is shown depicting the forces acting on and exerted by the earphone 110 when the earphone is worn on the

listener's ear 12. In such embodiments, and without the need for gravitational assistance, the hanger bar 124 and second speaker element 122 may be adjusted relative to each other (as discussed above) such that the hanger bar 124 causes the second speaker element 122 to exert a force toward and/or on the cavum concha 15 and/or the ear canal 16 of the listener's ear 12 (F_{in}). In other words, the hanger bar 124 is sized and configured such that hanger bar 124 acts as a lever and is forced, by the listeners head 17, generally about fulcrum 18 (defined by a contact point between the second portion 132 of hanger bar 124 and the upper portion 13 of the auricula of the listener's ear 12), to cause the second speaker element 122 to exerts a force F_{in} toward and/or on at least a portion of the listener's ear 12.

Mathematically, the force exerted toward and/or on the cavum concha 15 and/or the ear canal 16 (F_{in}) can be determined as follows. At equilibrium and about fulcrum 18, the torque exerted by the listener's head 17 on the second portion 132 of hanger bar 124 ($F_h \cdot D_h$) equals the torque experienced by the first portion 130 of hanger bar 124 ($F_e \cdot D_e$). Accordingly, the force balance equation yields the following:

$$F_h \cdot D_h = F_e \cdot D_e$$

Solving for the force exerted on the first portion 130 (F_e) yields:

$$F_e = F_h \cdot \frac{D_h}{D_e}$$

Setting this force, F_e , equal to the force exerted on the ear by the first speaker element 120 (F_c) yields:

$$F_h \cdot D_h = F_c \cdot \left(D_e - \frac{D_l}{\cos(\theta)} \right)$$

Solving for F_c yields:

$$F_c = \frac{F_h \cdot D_h}{D_e - \frac{D_l}{\cos(\theta)}}$$

Solving for the force exerted by the second speaker element 122 into the cavum concha 15 and/or ear canal 16 (F_{in}) yields:

$$F_{in} = F_c \cdot \cos(\beta)$$

Making substitutions yields an equation for the force of the second speaker element 122 into the ear canal (F_{in}) which contains the following as variables: the force exerted from the head on the earphone 110 (F_h), the user defined distances (D_h , D_e , and D_l), and the user configured angles (α and θ). This equation is as follows:

$$F_{in} = \frac{F_h \cdot D_h \cos(\alpha - (90^\circ - \theta))}{D_e - \frac{D_l}{\cos(\theta)}}$$

Accordingly, the force exerted by the second speaker element 122 on the listener's ear (F_{in}) may be customizable to each listener such that people having different sized ears experience an appropriate amount of force to hold the speaker elements 120, 122 properly in place, independent of gravity and/or any force caused by gravity.

In various earphones, an in-ear speaker element may be sized and configured such that the element is held in place by forming a snug fit against the walls of the ear canal. However, in various embodiments, the second speaker element 122 may be sized such that the speaker element 122 is larger than the ear canal 122. In such embodiments, the second speaker element 122 may resist insertion into the ear canal and thus may be forced out away from the ear canal and/or the cavum concha by the internal walls of the listener's ear. Accordingly, the ability of the earphone 110 to supply an appropriate amount of force toward the listener's ear may be of further importance in order to maintain the proper position of the first and/or second speaker elements 120, 122 with respect to the listener's cavum concha and/or ear canal.

Figure 8 is an exploded view of the earphone 10 according to various embodiments. As shown in Figure 8, the tragus bridge 26 may comprise front and back pieces 52, 54, connected together by a screw 56, for example. In other embodiment, other means of connecting the front and back pieces 52, 54 may be utilized, such as a snap fit. In addition, in other embodiments, the tragus bridge 26 may comprise fewer or greater than two separate pieces. In addition, rather than having front and back pieces as shown in Figure 8, a tragus bridge

may comprise upper and lower pieces 64, 66, as shown in Figure 9, which shows an exploded view of a trigel bridge according to another embodiment.

Referring back to the embodiment of Figure 8, the back piece 54 of the trigel bridge 26 may comprise the flanges 42, 44 that are above and below, respectively, the gudgeon 34. The trigel bridge 26 may also comprise, upper and lower proximal flanges 58, 60 that are above and below, respectively, the knurled knob 48. In the illustrated embodiment, the upper proximal flange 58 comprises two pieces, one piece 58a on the front piece 52 of the trigel bridge 26 and one piece 58b on the back piece 54 of the trigel bridge 26. In various embodiments, a plastic friction O-ring 39 may be disposed between the two pieces 58a, 58b of the upper proximal flange 58. The O-ring 39 may reside inside the trigel bridge 26 so that it cannot normally be seen. The purpose of the O-ring 39 is to provide friction between the first portion 30 of hanger bar 24 and the flange 58 of the trigel bridge 26 such that rotation of the hanger bar 24 relative to the trigel bridge 26 is resisted and a relative position may be maintained between the hanger bar 24 and the trigel bridge 26. Further, the O-ring 39 may provide a resistive biasing force such that the second speaker element 22 is biased toward the listener's ear after the hanger bar 24 is rotated away from trigel bridge 26. For example, the second portion 32 of hanger bar 24 may be rotated away from trigel bridge 26 and toward a listener's ear. Then, after the rotation is finished, the O-ring 39 may store resistive rotational energy such that the second portion 32 of the hanger bar 24 is biased back towards the trigel bridge 26. Accordingly, the second portion 32 of the hanger bar 24 and the second speaker element 22 may be biased toward each other when worn on a listener's ear. Alternatively, in various embodiments, the O-ring 39 may be omitted. In such embodiments, the upper proximal flange 58 may be sized and configured to directly provide rotational friction to the movement of the hanger bar passing therethrough. In any case, because of the rotational friction provided by either O-ring 39 and/or flange 58, a user may rotate the knob 48 such that the second portion 32 of the hanger bar 30 does not substantially rotate (because of the friction), but translates with respect to the

tragel bridge 26. The tragel bridge 26 may also comprise a retaining nut 62 on the lower side of the gudgeon 34 that retains the pintle 36 in position.

Each of the first and second speaker elements 20, 22 may include respective acoustic transducers with dynamic drivers for producing sound waves in the audible range. The transducers may produce sound energy having different (although potentially overlapping) frequency ranges. For example, the first speaker element 20, being larger than the second speaker element 22, may produce low to mid frequencies in the audible range, and the second speaker element 22 may produce mid to high frequencies. According to at least one embodiment, the first speaker element 20 may comprise a transducer that is approximately 20mm in diameter, and the second speaker element 22 may be approximately 12mm in diameter. Alternatively, according to at least one embodiment, the first speaker element 20 may be approximately 20.0mm in diameter and the second speaker element 22 may be approximately 13.5mm in diameter.

As shown in Figures 3 and 4, the first speaker element 20 may comprise a low frequency transducer enclosure (LFTE) 70 on its inner portion 28 (i.e., the portion facing the ear 12) that may act as low pass acoustical filter for the first speaker element 20, effectively removing the high frequency component from the output of the driver for the first speaker element 20. In addition, the sound may emanate from the proximal surface 72 of the second speaker element 22. Additionally, the openings of the second speaker element 22 may be concentrated on the inner portion of the second speaker element 22 that extends furthest into cavum concha of the listener's ear 12. More details regarding dual element speakers are described in U.S. Patent Nos. 4,418,248 and 5,333,206, both titled "DUAL ELEMENT HEADPHONE," which are incorporated herein by reference in their entireties.

Further, in at least one embodiment, referring now to Figures 12-13, a sound path may be provided which delivers sound produced by a first transducer 120a of first speaker element 120 into the listener's concha and/or ear canal through second speaker element 122, for example. In such embodiments, the sound produced by the first transducer 120a may be initially

directed into a first cavity 120b defined between an inner wall 170a of LFTE 170 and first transducer 120a. Then, the sound may pass through a channel 123a defined within arm 123 into second cavity 122c, which is defined behind second transducer 122d and in front of backing 125 of the second speaker element

5 122. From there, the sound produced by the first transducer 120a may emanate from the proximal surface 172 of the second speaker element 122 via first sound openings 122a. Sound produced by the second transducer 122d may likewise emanate from the proximal surface 172 of the second speaker element 122 via second sound openings 122b. Accordingly, the lower
10 frequency sound produced by the first transducer 120a is mixed with the higher frequency sound produced by the second transducer 122d outside the earphone, but within the listener's ear, within his or her concha and/or ear canal, for example. Mixing the higher and lower frequency sound waves outside the earphone may be beneficial by preventing the lower frequency
15 sounds produced by the first transducer 120a from interfering with the production of the higher frequency sounds coming from the second transducer. Therefore, in some embodiments, the second transducer is dampened from the lower frequency sound waves by sealing the second transducer within the housing of second speaker element 122, generally between cavity 122c and
20 proximal surface 172. Accordingly, the sound path may also be configured to prevent the lower frequency sound wave energy from disturbing the second transducer 122d as the second transducer 122d modulates and creates the higher frequency sounds.

Additionally, again with reference to Figures 12-13, the first cavity 120b,
25 the channel 123a, the second cavity 122c, and/or the first sound openings 122a may be sized and configured with respect to the first transducer 120a such that they define a sound path that acts as a low pass acoustical filter for the first transducer 120a, effectively removing the high frequency component from the output of the driver for the first transducer 120a. Therefore, because the sound
30 path is selected such that it functions as an acoustical filter, in at least one embodiment, the electrical signal delivered to the first transducer 120a, and the signal delivered to the second transducer 122d, may not require an electronic

filter. In other words, the earphone's electronic components may be subsequently simplified by removing the necessity for an electronic chip or other electronic parts or circuitry that provide signal filtering for the drivers of the transducers. This simplification is in-part due to sizing and configuring the path
5 for the sound produced by the first transducer such that the sound path itself, and its defining surfaces, act as a low pass acoustical filter.

In some of the above-described embodiments, the second speaker element 22 may be connected fixedly to the first speaker element 20. According to other embodiments, the second speaker element 22 may be
10 connected hingedly to the first speaker element 20 so that the second speaker element 22 can be rotated pivotably about a vertical axis of the hinge connecting the first and second speaker elements. That is, according to one embodiment, the second speaker element 22 may be rotated relative to the first speaker element 20 along curve C shown in Figure 4.

According to yet other embodiments, the second speaker element 22
15 may be connected to the first speaker element 20 by a pivotable joint with multiple degrees of rotational freedom, such as a knuckle-ball joint or a ball joint. In other words, the second speaker element 22 may be rotated about any of three perpendicular axes, e.g. allowing for relative pitch, yaw, and/or roll
20 motions, with respect to the first speaker element 20. In that case, in addition to being able to rotate pivotably along line C in Figure 4, the second speaker element 22 could also be rotated about its horizontal axis (i.e., along curve D in Figure 3) and rotated about a horizontal axis at the joint between the first speaker element 20 and the second speaker element 22 (i.e., along curve E in
25 Figure 3). Such multiple degrees of movement give the user more flexibility to adjust the relative positioning of the speaker elements 20, 22 for increased comfort.

In addition, in other embodiments, the first speaker element 20 may be connected to the tragus bridge 26 by a joint, such as a knuckle-ball joint or a ball
30 joint, that allows multiple degrees of rotational freedom but limits or prevents translational movement. In other words, the first speaker element 20 may be rotated about any of three perpendicular axes, e.g. allowing for relative pitch,

yaw, and/or roll motions, with respect to the tragus bridge 26. That way, the user may adjust the rotational orientation of the first speaker element 20 to enhance further the comfort of the earphone 10.

5 The examples presented herein are intended to illustrate potential and specific implementations of the embodiments. It can be appreciated that the examples are intended primarily for purposes of illustration for those skilled in the art. No particular aspect or aspects of the examples is/are intended to limit the scope of the described embodiments.

10 It is to be understood that the figures and descriptions of the embodiments have been simplified to illustrate elements that are relevant for a clear understanding of the embodiments. Because such elements are well known in the art and because they do not facilitate a better understanding of the embodiments, a discussion of such elements is not provided herein.

15 While various embodiments have been described herein, it should be apparent that various modifications, alterations, and adaptations to those embodiments may occur to persons skilled in the art with attainment of at least some of the advantages. The disclosed embodiments are intended to include all such modifications, alterations, and adaptations without departing from the scope of the embodiments as set forth herein.

20 Any patent, publication, or other disclosure material, in whole or in part, that is said to be incorporated by reference herein is incorporated herein only to the extent that the incorporated material does not conflict with existing definitions, statements, or other disclosure material set forth in this disclosure. As such, and to the extent necessary, the disclosure as explicitly set forth
25 herein supersedes any conflicting material incorporated herein by reference. Any material, or portion thereof, that is said to be incorporated by reference herein, but which conflicts with existing definitions, statements, or other disclosure material set forth herein will only be incorporated to the extent that no conflict arises between that incorporated material and the existing disclosure
30 material.

CLAIMS

What is claimed is:

1. An earphone, comprising:
5 at least one speaker element;
a bridge comprising a first end and a second end, wherein the speaker element is pivotably connected to the first end of the bridge; and
a hanger bar comprising a first portion and a second portion, wherein the first portion is threadingly connected to the second end of the bridge, wherein
10 the second portion of the hanger bar is configured to rest upon a part of a listener's ear when the earphone is worn by the listener;
wherein the first end of the bridge defines a first axis, wherein the at least one speaker element may rotate about the first axis, wherein the second end of the bridge defines a second axis, and wherein the hanger bar is threadingly
15 connected to the second end of the bridge such that the hanger bar may rotate about the second axis.
2. The earphone of claim 1, wherein the bridge further comprises a rotatable knob that is accessible to the listener, wherein the knob threadingly
20 engages the first portion of the hanger bar such that rotation of the knob causes the second portion of the hanger bar to at least translate relative to the bridge.
3. The earphone of claim 2, wherein the second portion of the hanger bar and the bridge are separated by a distance and wherein the rotatable knob is
25 configured such that rotation of the knob causes the distance to change.
4. The earphone of claim 1, wherein the at least one speaker element comprises a first speaker element and a second speaker element extending from the first speaker element, wherein the second speaker element is sized
30 and configured to fit at least partially into a cavum concha of the listener's ear, and wherein the first speaker element is pivotably connected to the first end of the bridge.

5. The earphone of claim 4, wherein the second speaker element is connected to the first speaker element by a pivotable joint.
- 5 6. The earphone of claim 5, wherein the pivotable joint is configured to provide three degrees of rotational freedom to the second speaker element in relation to the first speaker element.
7. The earphone of claim 5, wherein the pivotable joint is a ball joint.
- 10 8. The earphone of claim 4, wherein the first speaker element is configured to produce a first sound in a first predetermined direction and the second speaker element is configured to produce a second sound in a second predetermined direction, wherein the first predetermined direction is transverse to the second predetermined direction.
- 15 9. The earphone of claim 4, wherein the first speaker element is pivotably connected to the first end of the bridge by a ball joint.
- 20 10. The earphone of claim 4, wherein the first speaker element is pivotably connected to the first end of the bridge by a hinged joint.
11. The earphone of claim 10, wherein the hinged joint defines a first axis, wherein the first speaker element may only rotate about the first axis, wherein
- 25 the second end of the bridge defines a second axis, and wherein the hanger bar is threadingly connected to the second end of the bridge such that the hanger bar may only rotate about the second axis.
12. The earphone of claim 11, wherein the first axis and the second axis are
- 30 substantially parallel.

13. The earphone of claim 1, wherein the first portion of the hanger bar comprises threads such that relative rotation of the second portion of the hanger bar to the bridge causes the second portion of the hanger bar to at least translate relative to the bridge.

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14. The earphone of claim 1, wherein the bridge is configured to rest adjacent to a tragus of the listener's ear when the earphone is worn by the listener.

10 15. The earphone of claim 1, further comprising an O-ring disposed within the bridge, wherein the first portion of the hanger bar passes through the O-ring, wherein the O-ring is sized and configured to provide rotational friction to the first portion of the hanger bar passing therethrough.

15 16. An earphone, comprising:
at least one speaker element;
a bridge comprising a first end and a second end, wherein the speaker element is pivotably connected to the first end of the bridge, and wherein the second end comprises a rotatable knob, wherein the rotatable knob is
20 accessible to a listener when the earphone is worn by the listener; and
a hanger bar comprising a first portion and a second portion, wherein the first portion is operably engaged to the rotatable knob such that rotation of the knob causes the second portion to at least translate relative to the bridge, wherein the second portion of the hanger bar is configured to rest upon a part of
25 the listener's ear when the earphone is worn by the listener.

17. The earphone of claim 16, wherein the at least one speaker element comprises a first speaker element and a second speaker element extending from the first speaker element, wherein the second speaker element is sized
30 and configured to fit at least partially into a cavum concha of the listener's ear, and wherein the first speaker element is pivotably connected to the first end of the bridge.

18. The earphone of claim 17, wherein the second speaker element is connected to the first speaker element by a pivotable joint.
- 5 19. The earphone of claim 18, wherein the pivotable joint is configured to provide three degrees of rotational freedom to the second speaker element in relation to the first speaker element.
20. The earphone of claim 18, wherein the pivotable joint is a ball joint.
- 10 21. The earphone of claim 17, wherein the first speaker element is configured to produce a first sound in a first predetermined direction and the second speaker element is configured to produce a second sound in a second predetermined direction, wherein the first predetermined direction is transverse
- 15 to the second predetermined direction.
22. The earphone of claim 17, wherein the first speaker element is pivotably connected to the first end of the bridge by a ball joint.
- 20 23. The earphone of claim 17, wherein the first speaker element is pivotably connected to the first end of the bridge by a hinged joint.
24. The earphone of claim 23, wherein the hinged joint defines a first axis, wherein the first speaker element may only rotate about the first axis, wherein
- 25 the rotatable knob defines a second axis, and wherein the hanger bar is operably engaged to the rotatable knob such that the hanger bar may only rotate about the second axis.
25. The earphone of claim 24, wherein the first axis and the second axis are
- 30 substantially parallel.

26. The earphone of claim 16, wherein the bridge is configured to rest adjacent to a tragus of the listener's ear when the earphone is worn by the listener.
- 5 27. The earphone of claim 16, further comprising an O-ring disposed within the bridge, wherein the first portion of the hanger bar passes through the O-ring, wherein the O-ring is sized and configured to provide rotational friction to the first portion of the hanger bar passing therethrough.
- 10 28. A method of wearing an earphone, the method comprising the steps of:
providing an earphone comprising:
at least one speaker element;
a bridge comprising a first end and a second end, wherein the
speaker element is pivotably connected to the first end of the bridge, and
15 wherein the second end comprises a rotatable knob; and
a hanger bar comprising a first portion and a second portion,
wherein the first portion is operably engaged to the rotatable knob such that
rotation of the knob causes the second portion of the hanger bar to at least
translate relative to the bridge;
20 rotating the knob to adjust a distance between the second portion of the
hanger bar and the bridge;
rotating the speaker element relative to the bridge;
resting the hanger bar on part of a listener's ear such that the speaker
element is aligned with the cavum concha of the listener's ear.
- 25 29. The method of claim 28, wherein the step of resting further comprises
resting the hanger bar on a portion of a listener's ear such that the bridge sits
adjacent to the tragus of the listener's ear.
- 30 30. The method of claim 28, further comprising the step of rotating the
second portion of the hanger bar relative to the bridge.

31. The method of claim 28, wherein the at least one speaker element of the earphone further comprises a first speaker element and a second speaker element extending from the first speaker element, wherein the second speaker element is sized and configured to fit at least partially into a cavum concha of the listener's ear, and wherein the first speaker element is pivotably connected to the first end of the bridge, and further comprising the step of placing the second speaker element at least partially into the cavum concha of the listener's ear.
32. An earphone, comprising:
- a first speaker element comprising:
 - an enclosure having a wall,
 - a first transducer disposed within the enclosure, the first transducer configured to produce a first sound; and
 - a first cavity defined between the wall of the enclosure and the first transducer; and
 - a second speaker element extending from the first speaker element, the second speaker element comprising:
 - a housing sized and configured to fit at least partially into a cavum concha of a listener's ear, the housing having a backing and a sound emanating surface, wherein the sound emanating surface includes first sound openings and second sound openings defined therein;
 - a second transducer disposed within the housing, the second transducer configured to produce a second sound that emanates through the second sound openings but not through the first sound openings; and
 - a second cavity defined between the backing of the housing and the second transducer;
 - wherein the first cavity, the second cavity, and the first sound openings define a sound path for the first sound produced by the first transducer such that the first sound travels through the sound path and emanates through the first sound openings but not through the second sound openings.

33. The earphone of claim 32, further comprising an arm connecting the first speaker element to the second speaker element, wherein the arm defines a channel therein, and wherein the first cavity is connected to the channel, the channel is connected to the second cavity, and the second cavity is connected
5 to the first sound openings, such that the first cavity, the channel, the second cavity, and the first sound openings define the sound path.

34. The earphone of claim 32, wherein the sound path is sized and configured such that the path functions as a low pass acoustical filter for the first
10 transducer.

35. The earphone of claim 34, wherein the first sound is acoustically filtered by the sound path such that the first sound has a lower frequency when the first sound emanates from the first sound openings than the frequency of the second
15 sound that emanates from the second sound openings.

36. The earphone of claim 32, further comprising a bridge comprising a first end and a second end, wherein the first speaker element is pivotably connected to the first end of the bridge, and a hanger bar comprising a first portion and a
20 second portion, wherein the first portion is threadingly connected to the second end of the bridge, wherein the second portion of the hanger bar is configured to rest upon a part of a listener's ear when the earphone is worn by the listener.

37. The earphone of claim 32, further comprising a bridge comprising a first
25 end and a second end, wherein the first speaker element is pivotably connected to the first end of the bridge, and wherein the second end comprises a rotatable knob, wherein the rotatable knob is accessible to a listener when the earphone is worn by the listener, and a hanger bar comprising a first portion and a second portion, wherein the first portion is operably engaged to the rotatable knob such
30 that rotation of the knob causes the second portion to at least translate relative to the bridge, wherein the second portion of the hanger bar is configured to rest upon a part of the listener's ear when the earphone is worn by the listener.

38. The earphone of claim 37, further comprising an O-ring disposed within the bridge, wherein the first portion of the hanger bar passes through the O-ring, wherein the O-ring is sized and configured to provide rotational friction to the
5 first portion of the hanger bar passing therethrough.

39. An earphone, comprising:
at least one speaker element configured to fit at least partially into a
cavum concha of a listener's ear; and
10 a hanger bar operably connected to the speaker element, wherein the hanger bar is configured to rest upon an upper external curvature of a listener's ear and behind an upper portion of an auricula of the listener's ear, wherein the hanger bar has a shape configured to cause the speaker element to exert a force on the listener's ear, independent of gravity.

15 40. The earphone of claim 39, wherein the hanger bar shape comprises a first portion and a second portion, wherein the first portion is operably connected to the speaker element, and wherein the second portion of the hanger bar is configured to rest upon the upper external curvature of the
20 listener's ear and behind the upper portion of the auricula of the listener's ear, and wherein, when the earphone is worn by the listener and with respect to the listener, the first portion extends generally vertically, the second portion extends generally horizontally and curves downward, toward the speaker element, and the second portion also curves inward, toward the speaker element.

25 41. The earphone of claim 40, wherein the hanger bar shape further comprises an intermediate portion disposed between the first portion and the second portion, wherein the intermediate portion slopes toward the speaker element.

30 42. The earphone of claim 40, wherein the second portion of the hanger bar shape defines a longitudinal axis comprising a curve that is nonplanar.

43. The earphone of claim 41, wherein the first portion defines a first longitudinal axis and the second portion defines a second longitudinal axis, wherein the first longitudinal axis and the second longitudinal axis do not intersect.
44. The earphone of claim 1, wherein the first axis and the second axis are not collinear.
45. The earphone of claim 44, wherein the first axis and the second axis are substantially parallel.
46. The earphone of claim 11, wherein the first axis and the second axis are not collinear.
47. The earphone of claim 12, wherein the first axis and the second axis are not collinear.
48. The earphone of claim 16, wherein the first end of the bridge defines a first axis, wherein the first speaker element may rotate about the first axis, wherein the rotatable knob defines a second axis, and wherein the hanger bar is operably engaged to the rotatable knob such that the hanger bar may rotate about the second axis.
49. The earphone of claim 48, wherein the first axis and the second axis are not collinear.
50. The earphone of claim 49, wherein the first axis and the second axis are substantially parallel.
51. The earphone of claim 24, wherein the first axis and the second axis are

not collinear.

52. The earphone of claim 25, wherein the first axis and the second axis are not collinear.